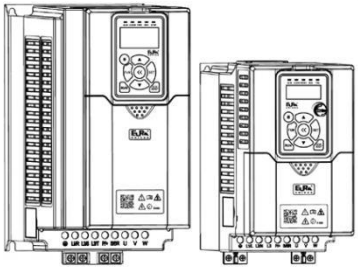
E3000 SERIES

EURA DRIVES

USER MANUAL

0.4-500KW



Content

I. Safety 4
1.1 Safety Information 4
1.2 Before Using 9
1.3 Designed Standards for Implementation 11
II. Product 12
2.1 Model designation 12
2.2 Function-code designation 12
2.3 Nameplate 14
2.4 Product appearance 15
2.5 Technical Specifications 18
2.6 Option cards 19
III. Keypad Panel 21
3.1 Panel Illustration 21
3.2 Panel Structure 23
3.3 Panel Operating 24
3.4 Parameters Setting 25
3.5 Function Codes Switchover in/between Code-Groups 26
3.6 Panel Display 27
IV. Installation & Connection 29
4.1 Peripheral Wiring 29
4.2 Installation 31
4.3 Connection 31
4.4 Functions of control terminals 33
4.5 Measurement of main circuit voltages, currents and powers 38
4.6 Wiring Recommended 40
4.7 Lead section area of protect conductor (grounding wire) 42
4.8 Overall Connection and "Three- Line" Connection 43
4.9 Basic methods of suppressing the noise 44
V. Operation and Simple Running 50
5.1 Basic conception 50
5.2 Keypad panel and operation method 51

5.3 Illustration of basic operation 57
5.4 STO Principle 64
VI. Function Parameters 70
6.1 Basic parameters 70
6.2 Operation Control 80
6.3. Multifunctional Input and Output Terminals 92
6.4 Analog Input and Output 103
6.5 Pulse input/output 106
6.6 Multi-stage Speed Control 110
6.7 Auxiliary Functions 112
6.8 Malfunction and Protection 122
6.9 Parameters of the Motor 127
6.10 Communication Parameter 133
6.11 PID Parameters 138
6.13 Torque control parameters 143
6.14 Auxiliary parameters of induction motors 146
6.15 Profinet 148
6.16 AI/AO expansion 156
6.17 Parameters display 157
Appendix 1 Trouble Shooting 159
Appendix 2 Reference Wiring of Water System 162
Appendix 3 Products & Structures 165
Appendix 4 Selection of Braking Resistance 169
Appendix 5 Communication Manual 170
Appendix 6 Zoom Table of Function Code 181
Appendix 7 Expansion Card 222
Appendix 8 Master/Slave Control 238
Appendix 9 Input Filter Model and Dimension 244

I. Safety

Read this manual carefully so that you have a thorough understanding. Installation, commissioning or maintenance may be performed in conjunction with this chapter. EURA will assume no liability or responsibility for any injury or loss caused by improper operation.

1.1 Safety Information

1.1.1 Application area

The equipment described is intended for industrial motor speed control utilizing AC induction motors.

1.1.2 Safety definition

Danger: Series physical injury or even death may occur if not follow relevant requirements.
Warning: Physical injury or damage to the devices may occur if not follow relevant requirements.
Note: Physical hurt may occur if not follow relevant requirements.
Qualified Electricians: People working on the device should take part in professional electrical and safety training, receive the certification and be familiar with all steps and requirements of installing, commissioning, operating and maintaining the device to avoid any emergency.

1.1.3 Warning symbols

Warning caution you about conditions which can result in serious injury or death and/or damage to the equipment, and advice on how to avoid the danger. Following warning symbols are used in this manual.

Symbols	Name	Instruction	Abbreviation
 **Danger**	Electrical danger	Serious physical injury or even may occur if not follow the relative requirements.	
 **Hot sides**	Hot sides	Sides of the device may become hot. Do not touch.	
 **Warning**	Warning	Physical injury or damage to the devices may occur if not follow the relative requirements.	
 **Do not**	Electrostatic discharge	Damage to the PCB board may occur if not follow the relative requirements.	
Note	Note	Physical hurt may occur if not follow the relative requirements.	**Note**

1.1.4 Safety guidelines

◇ Only qualified electricians are allowed to operate on the inverter.

◇ Do not carry out any wiring and inspection or changing components when the power supply is applied. Ensure all input power supply is disconnected before wiring and checking and always wait for at least the time designated on the inverter or until the DC bus voltage is less than 36V. Below is the table of the waiting time:

Inverter model	Min theoretical waiting time
132kW and below	5 minutes
160kW – 315kW	30 minutes
400V 355kW Above	45 minutes

◇ The base of the radiator may become hot during running. Do not touch to avoid hurt.

◇ Do not refit the inverter unauthorizedly; otherwise, fire, electric shock or other injury may occur.

◇ Never touch power terminals internal inverter to avoid any electric shock.

◇ Do not connect input power supply onto U, V. W or ⏚/PE/E terminals.

◇ Do not install inverter directly under sunshine, do not block up the cooling hole.

◇ All safety covers should be well fixed before inverter is power connected, to avoid any electric shock.

◇ Ensure that all external circuits can withstand the highest voltage of the system

◇ The electrical parts and components inside the inverter are electrostatic. Take measurements to avoid electrostatic discharge relevant operation.

1.1.5 Delivery and installation

◇ Please install the inverter on fire-retardant material and keep the inverter

⚠	away from combustible materials. ◇ Connect the braking optional parts (braking resistors, braking units or feedback units) according to the wiring diagram. ◇ Do not operate on the inverter if there is any damage or components loss to the inverter. ◇ Do not touch the inverter with wet items or body, otherwise electric shock may occur. ◇ Select appropriate moving and installing tools to ensure a safe and normal running of the inverter and avoid physical injury or death. For physical safety, the erector should take some mechanical protective measurements, such as wearing exposure shoes and working uniforms. ◇ Ensure to avoid physical shock or vibration during delivery and installation. ◇ Do not carry the inverter by its cover to avoid cover falling off. ◇ Install away from children and other public places. ◇ Derating must be considered when the drive is installed at high altitude, greater than 1000m. This is because the cooling effect of drive is deteriorated due to the thin air, as shown in Fig1-1 that indicates the relationship between the elevation and rated current of the drive. ◇ Forbidden screws, cables and other conductive items to fall inside the inverter. ◇Proper grounding should be ensured with grounding resistance not exceeding 4Ω; separate grounding is required for motor and inverter. Grounding with series connection is forbidden. ◇R，S and T are the input terminals of the power supply, while U, V and W are the motor terminals. Please connect the input power cables and motor cables with proper techniques; otherwise, the damage to the inverter may occur.

	◇If inverter is installed in a control cabinet, smooth ventilation should be ensured and inverter should be installed vertically (as shown in Fig1-2). If there are several inverters in one cabinet, in order to ensure ventilation, please install inverters side by side. If it is necessary to install several inverters up and down, please add heat-insulation plate (as shown in Fig1-3). ◇ Signal line should not be too long to avoid any increase with common mode interference. ◇Before using the drive, the insulation of the motors must be checked, especially, if it is used for the first time or if it has been stored for a long time. This is to reduce the risk of the drive from being damaged by the poor insulation of the motor. ◇Do not connect any varistor or capacitor to the output terminals of the drive, because the drive's output voltage waveform is pulse wave, otherwise tripping or damaging of components may occur; in addition, do not install circuit breaker or contactor at the output side of the drive as shown in Fig 1-4.

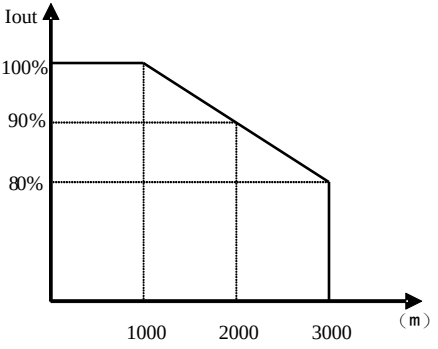


Fig 1-1 Derating drive's output current with altitude

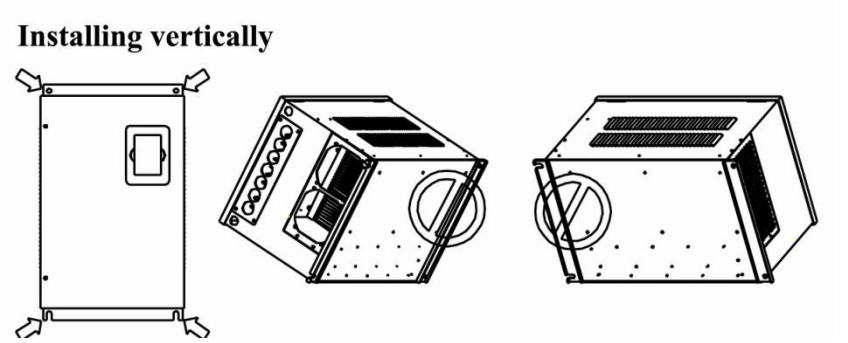


Fig 1-2 Installing vertically

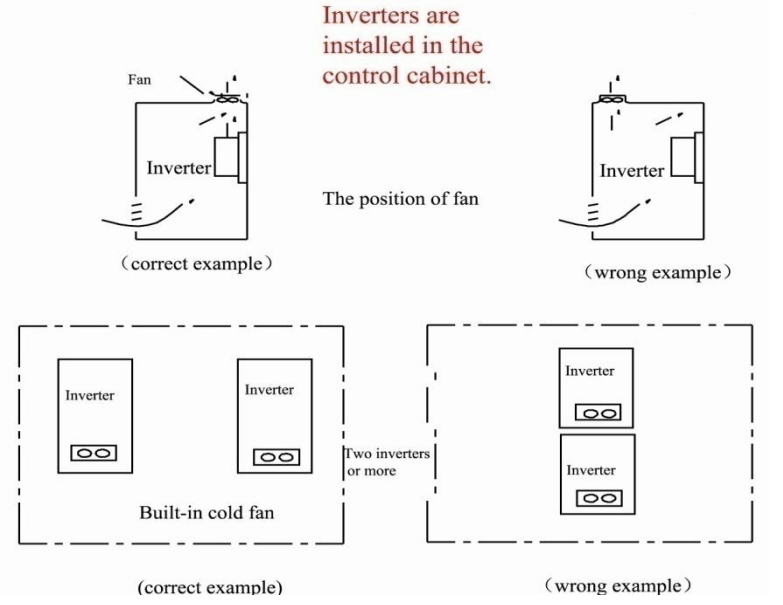


Fig 1-3 Installed in the cabinet

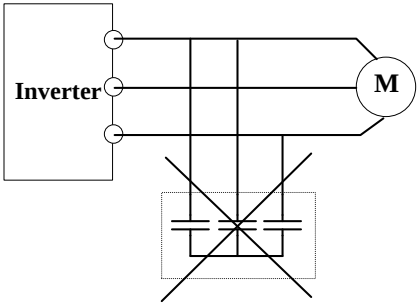


Fig 1-4 Capacitors are prohibited to be used.

1.2 Before Using

1.2.1 Unpacking inspection

Check as followings after receiving products:

1. Check that there are no damage and humidification to the package. If not, please contact with local agents or company offices.
2. Check the information on the type designation label on the outside of the package to verify that the drive is of the correct type. If not, please contact with local dealers or company offices.
3. Check that there are no signs of water in the package and no signs of damage or breach to the inverter. If not, please contact with local dealers or company offices.
4. Check the information on the type designation label on the outside of the package to verify that the nameplate is of the correct type. If not, please contact with local dealers or company offices.
5. Check to ensure the accessories (including user manual, control keypad and extension card) inside the device is complete. If not, please contact with local dealers or company offices.

1.2.2 Application confirmation

Check the machine before beginning to use the inverter:

1. Check the load type to verify that there is no overload of the inverter during work and check that whether the drive needs to modify the power degree.
2. Check that the actual current of the motor is less than the rated current of the inverter.
3. Check that the control accuracy of the load is the same of the inverter.

4. Check that the incoming supply voltage is correspondent to the rated voltage of the inverter.
5. Check that the communication needs option card or not.

1.2.3 Environment

 Check as followings before the actual installation and usage:

1. Check that the ambient temperature of the inverter is below 50℃. If exceeds, derate 3% for every additional 1℃. Additionally, the inverter cannot be used if the ambient temperature is above 60℃. Note: for the cabinet inverter, the ambient temperature means the air temperature inside the cabinet.
2. Check that the ambient temperature of the inverter in actual usage is above -10℃. If not, add heating facilities. Note: for the cabinet inverter, the ambient temperature means the air temperature inside the cabinet.
3. Check that the altitude of the actual usage site is below 1000m. If exceeds, derate 1% for every additional 100m.
4. Check that the humidity of the actual usage site is below 90% and condensation is not allowed. If not, add additional protection inverters.
5. Check that the actual usage site is away from direct sunlight and foreign objects cannot enter the inverter. If not, add additional protective measures.
6. Check that there is no conductive dust or flammable gas in the actual usage site. If not, add additional protection to inverters.

1.2.4 Installation confirmation

 Check as followings after the installation:

1. Check that the load range of the input and output cables meet the need of actual load.
2. Check that the accessories of the inverter are correctly and properly installed. The installation cables should meet the needs of every component (including input chokes, input filters, output chokes, output filters, DC choke, braking unit and braking resistor.)
3. Check that the inverter is installed on non-flammable materials and the calorific accessories (chokes and braking resistors) are away from flammable materials.
4. Check that all control cables and power cables are run separately and the rotation

complies with EMC requirement.
5. Check that all grounding systems are properly grounded according to the requirements of the inverters.
6. Check that the free space during installation is sufficient according to the instructions in user manual.
7. Check that the installation conforms to the instructions in user manual. The drive must be installed in a vertical position.
8. Check that the external connection terminals are tightly fastened and the torque is appropriate.
9. Check that there are no screws, cables and other conductive items left in the inverter. If not, get them out.

1.2.5 Basic commission

 Complete the basic commissioning as followings before actual utilization:

1. Select the motor type, set correct motor parameters and select control mode of the inverter according to the actual motor parameters.
2. Auto-tune. If possible, disconnected from the motor load to start dynamic auto-tune. Or if not, static auto-tune is available.
3. Adjust acceleration/deceleration time according to actual running of load.
4. Commission the device via jogging and check that the rotation direction is as required. If not, change the rotation direction by changing the wiring of motor.
5. Set all control parameters and then operate.

1.3 Designed Standards for Implementation

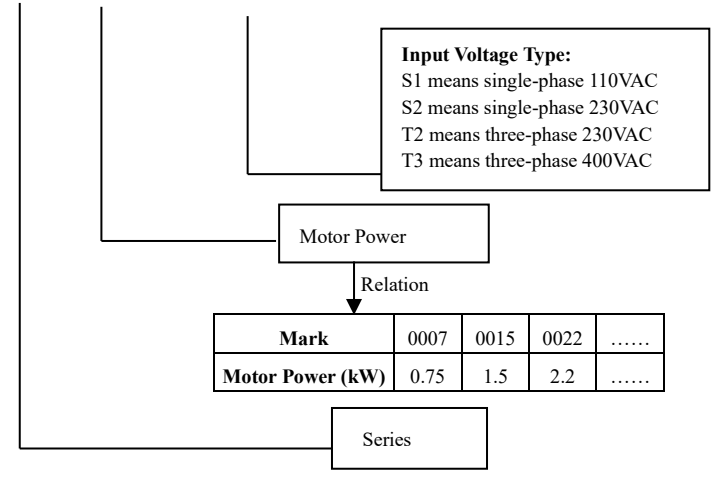
- EN IEC 61800-3 2018 Adjustable speed electrical power drive systems safety requirements.
- EN 61800-5-1-2007+A11-2021 Adjustable speed electrical power drive systems-Part 3: EMC product standard including specific test methods.

II. Product

This manual offers a brief introduction of the installation connection for E3000 series inverters, parameters setting and operations, and should therefore be properly kept. Please contact manufacturer or dealer in case of any malfunction during application.

2.1 Model designation

E3000 – 0015G/0022P T3



Mark	0007	0015	0022	……
Motor Power (kW)	0.75	1.5	2.2	……

Note: E3000 series distinguishes between the G-type and P-type drive. The G-type is the heavy-duty type, while the P-type is the normal duty type. User can refer to F161 to select between G and P models, and refer to Appendix 3 for specific power.

2.2 Function-code designation

V2 U1 F2 AV01 D20 C1 B1 R3

Filter	R3	EMC C3 level filter	Note 1
Braking type	B1	Dynamic braking chopper	Note 2
External expansion	C1	DI/DO Relay expansion card	Note 3
Expansion of Encoder	D20	Resolver	Note 4
Keypad panel	AV03	AV LED keypad in English	Note 5
Communication	F2	Modbus	Note 6
Certificate	U5	UL+ CE	Note 7
Structure code	V2	V2 structure	

Note：

1. R3 is standard configuration for S1 0.4~2.2KW , while R3 is optional for the power rating of 45KW and below. The power range from 55kW to 185kW without R3 can meet the EMC C3 level.

2. Braking units is standard configuration for the three-phase 380V-480V models with power rating of 30kW or below. Braking unit is optional for all models of single-phase 110V/220V and three-phase 380V-480V models with a power ranging from 37kW to 220kW. For models with power rating of 220kW and above, there is no built-in braking unit option. For the three-phase 220V models, braking unit is standard in 1.5kw and below, and optional in 2.2kw and above.

3. DI/DO, AI/AO expansion

Function code	Definition	Model
C1	multi-functional DI/DO (relay) expansion card	E30DIO01
C26	AI/AO (Analog Input/Output) expansion and PT100, PT1000 temperature detection.	E30AIO01

4. Encoder expansion card

Function code	Definition	Model
D58	differential input PG card	E30CPG01
D59	non-differential input PG card	E30FPG01
D20	Differential resolver with a transformation ratio of 0.5.	E30XB01
D23	Differential resolver with a transformation ratio of 0.286.	E30XB02
D72	4-core 23-bit absolute encoder (single-circle).	E30JDZ01

The specific functions and wiring of the expansion card can be found in Attachment 7.

5. Local keypad:

Structure code	Keypad code	Contents
V1~V6	AV01	LED Chinese keypad without potentiometer
	AV02	LED Chinese keypad with potentiometer
	AV03	LED English keypad without potentiometer
	AV04	LED English keypad with potentiometer
	AV11	LCD Chinese keypad
	AV13	LCD English keypad
V7~LB	AL01	LED Chinese keypad without potentiometer
	AL02	LED Chinese keypad with potentiometer
	AL03	LED English keypad without potentiometer
	AL04	LED English keypad with potentiometer
	AL11	LCD Chinese keypad
	AL13	LCD English keypad

Note: The local keypad is removable.

6. Communication

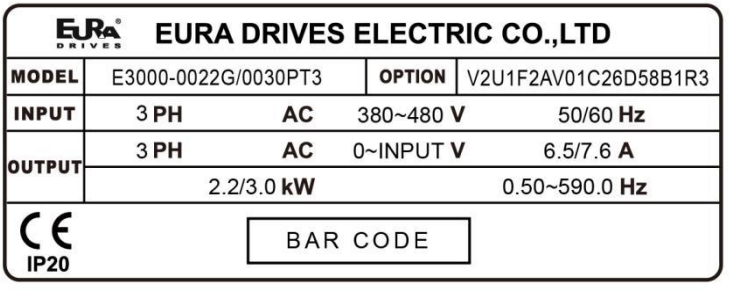
Structure code	Communication code	Definition	Expansion card model
V1	F2	Modbus	Local
V2-LB	F2	Modbus	Local
	F3	Isolated Modbus communication terminal	E30MOD01
	F15	CAN communication (free protocol)+Modbus	E30CAN01
	F6	Profinet+Modbus	E30PN01
	F12	BACnet+Modbus	E30BACNET01
	F21	BACnet（MS/TP) +Modbus+CAN	E30CAN01 E30BACNET01

7. Certificate

Certificate code	Contents	Inverter power
U1	CE	≤500kW
U5	UL+CE	≤185kW

2.3 Nameplate

Taking for instance the E3000 series 2.2kWG/3.0kWP inverter with 3-phase 380V-480V input, its nameplate is illustrated as follows.



3Ph: 3-phase input;
380V~480V, 50/60Hz: input voltage range and rated frequency.
3Ph: 3-phase output;
6.5A/7.6A 2.2/3.0kW: rated output current and power of heavy duty and normal duty;
0.50～590.0Hz: range of the output frequency.

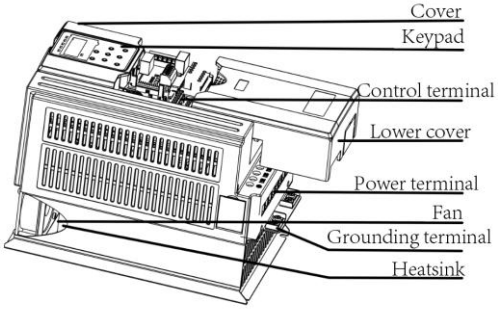
Note: The complete model consists of two parts, product model and optional function code. When placing an order, please make sure to fill in the complete model.

2.4 Product appearance

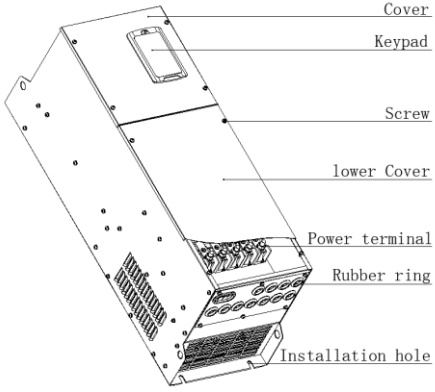
2.4.1 Appearance

The external structure of E3000 series inverter is classified into plastic and metal housings. Wall hanging type is adopted. Good poly-carbon materials are adopted through die-stamping for plastic housing with nice form, good strength and toughness.

Taking E3000-0110T3 for instance, the external appearance and structure are shown as in below Fig.

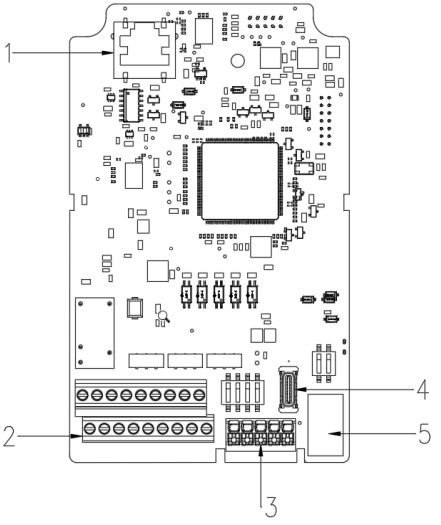


Metal housing uses advanced exterior plastic- spraying and powder-spraying process on the surface with elegant color and with detachable one-side door hinge structure adopted for front cover, convenient for wiring and maintenance. Taking E3000-0550T3 for instance, its appearance and structure are shown as in below Fig.



2.4.2 Interface

(1) V1 structure



(2) V2~LB structure

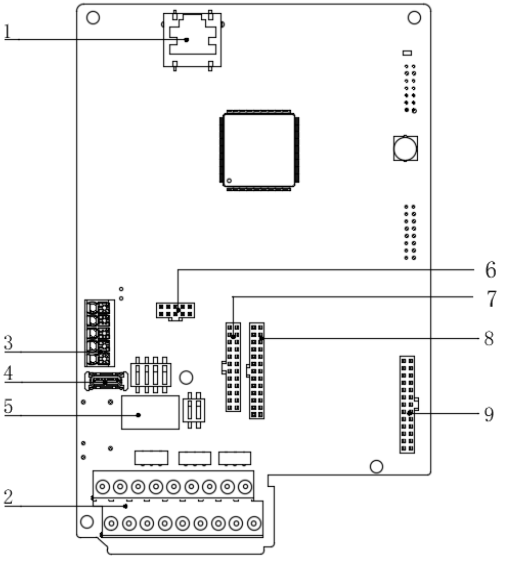


Table 2-1 E3000 interface introduction

Structure code	V1	V2～LB
1	Net interface	Net interface
2	Control terminal	Control terminal
3	STO interface	STO interface
4	USB interface	USB interface
5	RS-485 communication（A+,B-）	RS-485 communication（A+,B-）
6		CAN communication expansion interface
7		AI/AO, DI/DO expansion interface
8		PG expansion interface
9		Communication expansion interface

2.5 Technical Specifications

Table2-2 **Technical Specifications for E3000 Series Inverters**

	Items	Contents
Input	Rated Voltage Range	1-phase 110-120V ±15% 1-phase 220-240V ±15% 3-phase 220V~240V ±15% 3-phase 380-480V (+10%, -15%) note 1
	Rated Frequency	50/60Hz
Output	Rated Voltage Range	S2\T2\T3:0～INPUT S1:0～220V
	Frequency Range	0.50～590.0Hz (In SVC control mode, the max frequency should be lower than 500Hz.)
Control Mode	Carrier Frequency	800~16000Hz; Fixed carrier-wave and random carrier-wave can be selected by F159.
	Input Frequency Resolution	Digital setting: 0.01Hz, analog setting: max frequency X 0.1%
	Control Mode	For induction motor: SVC (open-loop vector control) control, V/F control, VC (Closed-loop vector control) control For PMSM: SVC (open-loop vector control) control VC (Closed-loop vector control) control
	Start Torque	0.5 Hz / 150% (SVC), 5% of rated speed/100% of rated torque (PMSM SVC)
	Speed-control Scope	1:100 (SVC), 1:1000 (VC), 1:20 (in PMSM SVC),
	Steady Speed Precision	±0.5%（SVC）, ±0.1%（PMSM VC)
	Torque Control Precision	±5%(SVC)
	Overload Capacity	Heavy duty:150% rated current, 60 seconds. Normal duty:110% rated current, 60 seconds.
	Torque Elevating	Auto torque promotion, Manual Torque Promotion includes 1-20 curves.
	V/F Curve	3 kinds of modes: beeline type, square type and under-defined V/F curve.
	Startup Mode	Direct startup, speed track startup
	DC Braking	DC braking frequency: 0.20-50.00 Hz, braking time: 0.00~30.00s
	Jogging Control	Jogging frequency range: min frequency~ max frequency, jogging acceleration/deceleration time: 0.1~3000s
	Auto Circulating Running and Multi-stage Speed Running	Auto circulating running or terminals control can realize 15-stage speed running.
	Built-in PID Adjusting	Easy to realize a system for process closed-loop control
	Auto Voltage Regulation (AVR)	When source voltage changes, the modulation rate can be adjusted automatically, so that the output voltage is unchanged.
Operation Function	Frequency Setting	Potentiometer or external analog signal (0～5V, 0～10V, 0～20mA); keypad (terminal)▲ / ▼ keys, external control logic and automatic circulation setting.
	Start/Stop Control	Terminal control, keypad control or communication control.

	Running Command Channels	3 kinds of channels from keypad panel, control terminal and MODBUS.
	Frequency Source	Frequency sources: given digit, given analog voltage, given analog current and given MODBUS
	Accessorial Frequency Source	8 kinds of accessorial frequency
Optional	Built-in EMI filter, built-in braking unit, communication module, remote panel	
Protection Function	Input phase loss, Output phase loss, input under-voltage, DC over-voltage, over-current, inverter over-load, motor over-load, current stall, over-heat, external disturbance, under-load, pressure control, analog line disconnected, PG line disconnection, keypad disconnection, oPEn protection, STO and STO1, fast current limit.	
Display	Keypad showing present output frequency, present rotate-speed (rpm), present output current, present output voltage, present linear-velocity, types of faults, and parameters for the system and operation; LED indicators showing the current working status of inverter.	
Environment Conditions	Equipment Location	In an indoor location, prevent exposure from direct sunlight, free from dust, tangy caustic gases, flammable gases, steam or the salt-contented, etc.
	Environment Temperature	-10℃～+50℃
	Environment Humidity	Below 90% (no water-bead coagulation)
	Vibration Strength	Below 0.6g (acceleration)
	Height Above Sea Level	1000m or below
Protection Level	IP20	
Pollution level	PD2	
Applicable Motor	0.4～500kW	

2.6 Option cards

Name	Model	Function	Note
Differential PG card	E30CPG01	Differential resolver card with frequency division output (built-in)	Compatible with 5V power supply and differential output encoders. For details, please refer to Appendix 7.
Non-Differential PG card	E30FPG01	Non-Differential resolver card with frequency division output (built-in)	Compatible with 15V power supply and encoders with push-pull or open collector output. For details, please refer to Appendix 7.
I/O card	E30DIO01	4 digital inputs and 2 relay outputs (built-in).	Please refer to the descriptions of function codes from FF00 to FF09 for details.
AI/AO and PT100/PT1000 card	E30AIO01	1 analog input, 1 analog output, and 1PTC which can detect the temperature of the motor and supports PT100 and PT1000.	AI/AO support both of voltage and current signal. PT100 and PT1000, are available for selection. Connect to PT and CM.

Resolver card	E30XB01	0.5 transformation ratio resolver interface card	Excitation voltage 7V
	E30XB02	0.286 transformation ratio resolver interface card	
Absolute encoder card	E30JDZ01	Absolute encoder interface card	4-core 23-bit absolute encoder (single-circle) Tamagawa communication
Isolated RS-485 card	E30MOD01	Use this interface card when 485 isolation is required.	5V only can be power supply for clone module, not for external power supply.
Profinet card	E30PN01	Interface card for Profinet communication	
CAN card	E30CAN01	CAN (Freedom Protocol) Communication Online Control	
BACnet card	E30BACNET01	BACnet communication	

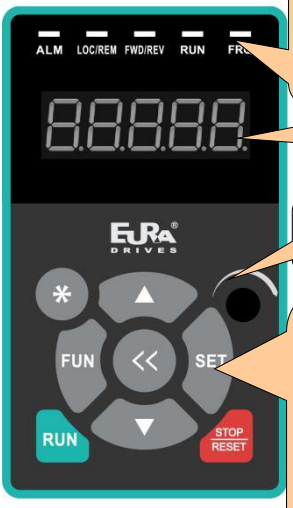
III. Keypad Panel

Two kinds of controllers (four lines of LCD and LED segment display) are available for E3000 series inverters. Refer to note for Fig3-1.

3.1 Panel Illustration

3.1.1 LED keypad

The panel covers three sections: data display section, status indicating section and keypad operating section, as shown in Fig. 3-1.



5 LEDs indicate working status. RUN is lighting while running. FWD/REV is lighting when working forward. ALM is lighting when a fault occurs. LOC/REM is lighting during data transmission or PN communication. FRQ is lighting when showing frequency.

LED shows running frequency, flashing target frequency, function code, paramater value or fault code.

Potentiometer can be used for manual speed control in mode of analog signals control. External potentiometer or external analog signal can also be used.

Press "Fun" for function code, and "set" for original parameters. ▲and▼keys can be used to select function codes and parameters. Press "set" again to confirm. In the mode of keypad control, (<<), ▲and▼keys can also be used for dynamic speed control. (RUN) and (STOP RESET) keys control start and stop. Press (STOP RESET) key to reset inverter in fault status. Multifunctional key (*) can control FWD/REV jogging and LOC/REM switching.

Fig.3-1 Operation Panels

3.1.2 Four lines of LCD keypad

The panel covers three sections: data display section, status indicating section and keypad operating section, as shown in Fig 3-2.

/I blinks in the data transmission
rd, REV is ON when rotating
VD/REV blinks when not running.

tion code, and "SET" for
▼keys can be used to select
rs. Press "SET" again to
d control, ▲and▼keys can
control. RUN and STOP RESET keys
key to reset inverter when
in fault status. Multifunctional key ✱ can control FWD/REV
jogging and LOC/REM switching.

Fig.3-2 Operation Panels

Instructions for operation panel:

1. Operation panels can be pulled out to realize remote control, which is connected by 8-core internet cable.
2. AV11\AV13\AL11\AL13 is four lines of LCD keypad, which is not standard configuration

3.2 Panel Structure

1. Structure diagram

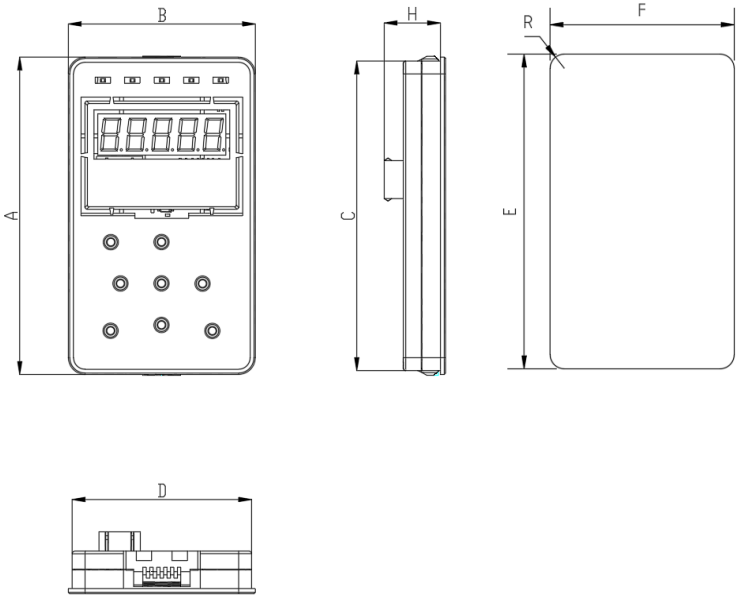
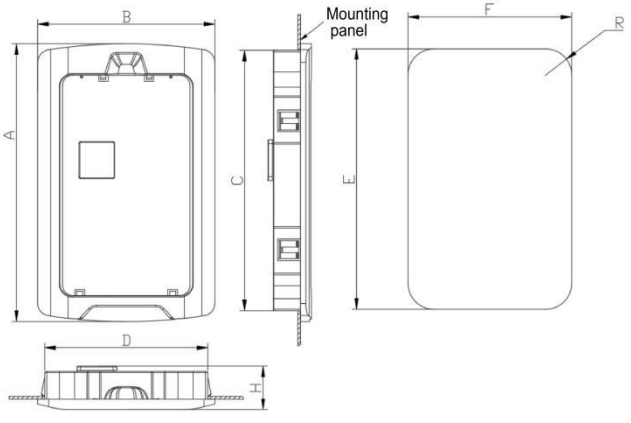


Fig3-3 Panel Structure

2. Structure size (Unit: mm)

Code	A	B	C	D	H	Opening size E×F	R	Metal thickness
AV	84	56	81	53	22	82×54	5.5	1.2~2.0
AL	123	73	120	70	22	121×71	5.5	1.2~2.0

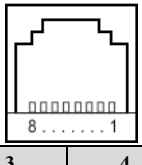
3. Panel mounting structure diagram



4. Panel mounting size (Unit: mm)

Code	A	B	C	D	H	Opening size E×F	R	Metal thickness
AL	155.2	99	145.5	91	24.3	145.9×91.6	15	1.2~2.0

5. Port of control panel



Pins	1	2	3	4	5	6	7	8
8 cores	Potentiometer	5V	Grounding	Grounding	Signal 1	Signal 2	Signal 3	Signal 4

Note: The interface of control board should be completely consistent with the interface of the keypad panel, so the line sequence should also be the same.

6. The default remote-control wire length is 1m. The length of remote-control wire can be custom-made by users. If on the occasion of strong interference or the length is longer than 3m, please put a magnetic ring on the wire to avoid interference.

3.3 Panel Operating

All keys on the panel are available for user. Refer to Table 3-3 for their functions.

Table 3-3 **Uses of Keys**

Keys	Names	Remarks
Fun	Fun	To call function code and switch over display mode.
Set	Set	To call and save data.
▲	Up	To increase data (speed control or setting parameters)
▼	Down	To decrease data (speed control or setting parameters)
RUN	Run	To start inverter;
STOP RESET	Stop or Reset	To stop inverter; to reset in fault status; to change function codes in a code group or between two code groups.
*	Multi-function Key	FWD/REV jogging and LOC/REM control is selected by multi-function key.
<<	Shift Key	Shift and displaying items switchover.(The function of switching display parameters on the LED remote control box is ineffective when the equipment is in the shutdown state.)

Operating structure of four-line LCD:

The display interface of keypad will turn to malfunction interface when inverter trips into fault. User can check current, voltage and frequency by pressing Multi-function Key .The specific values will be displayed on the fourth line of malfunction interface if the malfunction code is displayed as anyone of OC, OC1, OE, OL1 and OL2. "?A", "?V" and "?Hz" for current, voltage and frequency respectively will be displayed if malfunction code is not one of above 6 malfunctions. User can check malfunction type and status of second (third) –to-last by pressing (<<) . After clearing the faults, keypad cannot response reset function but only shift function when pressing Reset/Stop key in non-malfunction interface; keypad can response reset function when pressing Reset/Stop key only in malfunction interface.

3.4 Parameters Setting

This inverter has numerous function parameters, which the user can modify to effect different modes of operation control. User needs to realize that if user sets password valid (F107=1), user's password must be entered first if parameters are to be set after power off or protection is effected, i.e., to call F100 as per the mode in Table 2-2 and enter the correct code. User's password is invalid before delivery, and user could set corresponding parameters without entering password.

Table 3-2 Steps for Parameters Setting

Steps	Keys	Operation	Display
1	Fun	Press "Fun" key to display function code	F1-00
2	▲ or ▼	Press "Up" or "Down" to select required function code	F1-14
3	Set	To read data set in the function code	5.0
4	▲ or ▼	To modify data	9.0
5	Set	To display corresponding function code after saving the set data	F1-14
	Fun	To display the current function code	50.00

The above-mentioned step should be operated when inverter is in stop status.

3.5 Function Codes Switchover in/between Code-Groups

Function codes are divided into 22 sections as indicated in Table 3-3.

Table 3-3 Function Code Partition

Group Name	Function Code Range	Group Name	Function Code Range
Basic Parameters	F1	Torque control parameters	FC
Run Control Mode	F2	The second motor parameters	FE
Multi-functional Input/output Terminal	F3	IO expansion parameters	FF
Analog Signals and Pulse of Input/output	F4	Asynchronous motor auxiliary performance	P0
Multi-stage Speed Parameters	F5	Profinet communication	P5
Subsidiary Function	F6, FB	AI/AO expansion parameteR	P6
Timing Control and Protection Function	F7	Display parameter	H0
Parameters of the motor	F8		
Communication function	F9		
PID parameter setting	FA		

As parameters setting costs time due to numerous function codes, such function is specially designed as "Function Code Switchover in a Code Group or between Two Code-Groups" so that parameters setting become convenient and simple.

Press “Fun” key so that the keypad controller will display function code. If press “▲” or “▼” key then, function code will circularly keep increasing or decreasing by degrees within the group; if press the “<<”, key again, function code will change circularly between two code groups when operating the “▲” or “▼” key.

e.g., when function code shows F111 and the one digit is flashing., press “▲”/ “▼” key, function code will keep increasing or decreasing by degrees within F100～F160; press “<<” key again, the 1 in the hundred place is be flashing. When pressing “▲”/ “▼” key, function codes will change circularly among the 18 code-groups, like F211, F311…FA11, F111…., Refer to Fig 3-6 (The sparkling “**50.00**” is indicated the corresponding target frequency values).

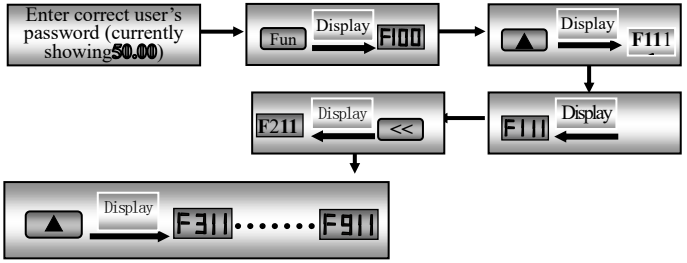


Fig 3-6 Switch over in a Code Group or between Different Code-Groups

3.6 Panel Display

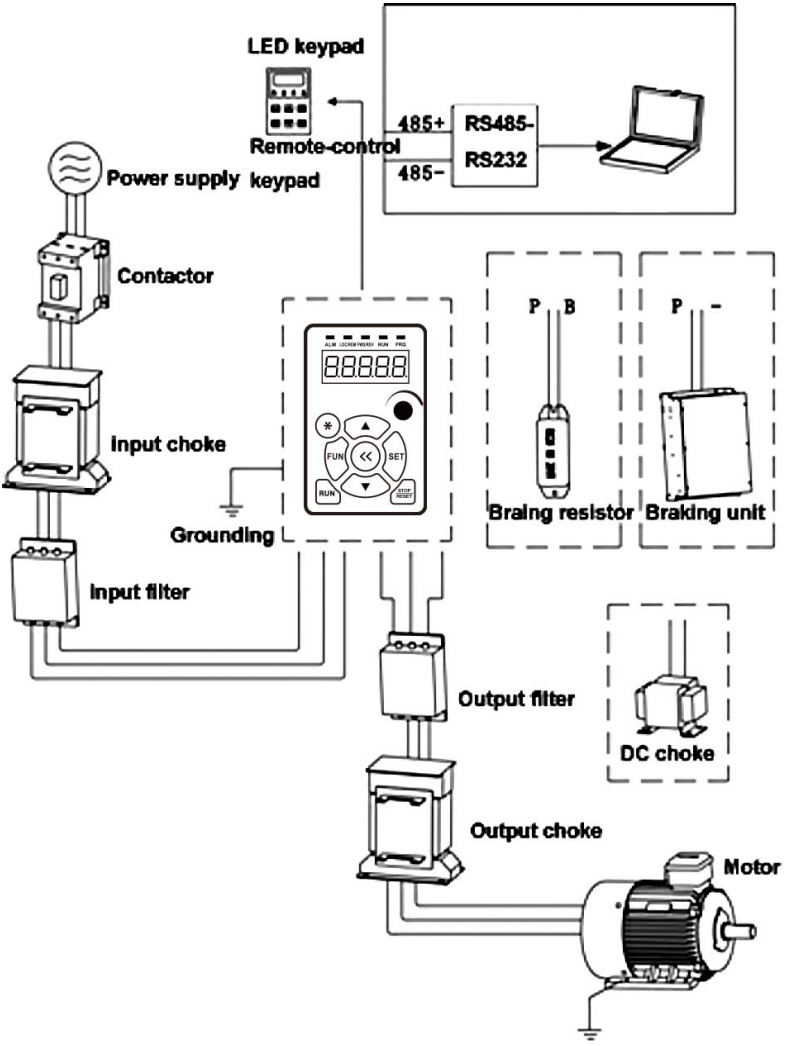
Table 3-4 Items and Remarks Displayed on The Panel

Items	Remarks
Power on…. (Four-line LCD)	It stands for power on process.
HF-0	This Item will be displayed when you press “Fun” in stopping status, which indicates jogging operation is valid. But HF-0 will be displayed only after you change the value of F132.
-HF-	It stands for resetting process and will display target frequency after reset.
OC, OC1, OC2, OE, OL1, OL2, OH, LU, PF0, PF1, CE, PG, STO, STO1	Fault code, indicating “over-current OC”, “over-current OC1”, “over-current OC2”, “over-voltage”, “inverter over-load”, “motor over-load” “over-heat”, “under-voltage for input”, “phase loss for output”, “phase loss for input”, “communication error ” , PG disconnection protection, STO and STO1 respectively.
AErr, EP, nP, SLP, Err5	Analog line disconnected, inverter under-load, pressure control, sleeping mode, PID parameters are set wrong,
ovEr, br1, br2	(Textile industry) yarn full, yarn broken, yarn intertwining.

ESP	During two-line/three line running mode, “stop/reset” key is pressed or external emergency stop terminal is closed, ESP will be displayed.
oPEn	When oPEn terminal is invalid, inverter will trip into oPEn protection.
F152	Function code (parameter code).
10.00	Indicating inverter’s current running frequency (or rotate speed) and parameter setting values, etc.
50.00	Sparkling in stopping status to display target frequency.
A100, U100, u540	Output current (100A) and output voltage (100V) and bus voltage(540V).
b*.*	PID feedback value is displayed.
o*.*	PID given value is displayed.
L***	Linear speed is displayed.
H ***	Radiator temperature is displayed.
PNd、PNT、PNC	Profinet disconnection, handshake failure, CRC check error

IV. Installation & Connection

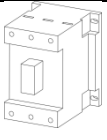
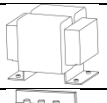
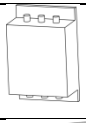
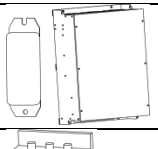
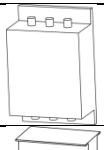
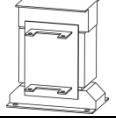
4.1 Peripheral Wiring



4.1.1 Accessories Graphic Illustration

The brake part adopts a standard brake unit, the rest shows as below table 3-1:

Table 3-1 Accessories Graphic Illustration

Picture	Name	Description
	Cables	Device to transfer the electronic signals
	Breaker	Prevent from electric shock or protect the power supply and the cables system from over-current when short circuits occur. (Please select the breaker with the function of reducing high order harmonic and the rated sensitive current to 1 one inverter should be above 30mA)
	Input choke	The device is used to improve the power factor of the input side of the inverter and control higher harmonic current.
	DC choke	
	Input filter	Control the electromagnetic interference generated from the inverter, please install close to the input terminal side of the inverter.
	Braking unit or resistor	Shorten the deceleration time.
	Output choke	Control the interference from the output side of the inverter, please install close to the output terminal side of the inverter.
	Output choke	Prolong the effective transmit distance of the inverter to control the sudden high voltage when switching on/off the IGBT of the inverter.

4.2 Installation

Inverter should be installed vertically, as shown in Fig 4-1. Sufficient ventilation space should be ensured in its surrounding.

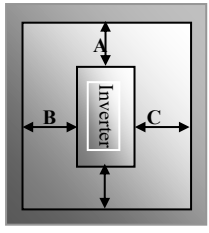


Fig 4-1 Installation Sketch

Clearance dimensions (recommended) are available from Table 4-1 for installing the inverter.

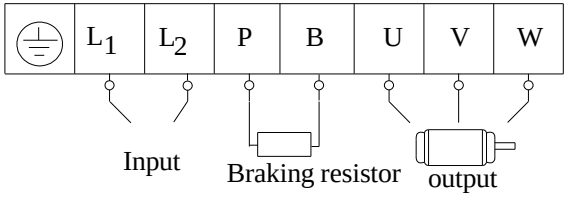
Table 4-1 Clearance Dimensions

Structure code	Clearance Dimensions		
V1~V7	A≥100mm	B≥30mm	C≥30mm
L5~L6	A≥200mm	B≥30mm	C≥30mm
L7 and above	A≥200mm	B≥50mm	C≥50mm

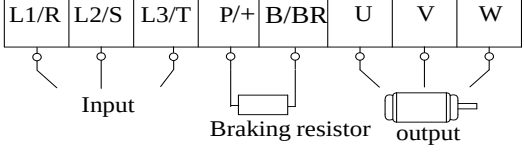
4.3 Connection

- In case of 3-phase input, connect R/L1, S/L2 and T/L3 terminals (L1/R and L2/S terminals for single-phase) with power source from network and ⏚/PE/E to earthing, U, V and W terminals to motor.
- Motor shall have to be ground connected. Or else electrified motor causes interference.

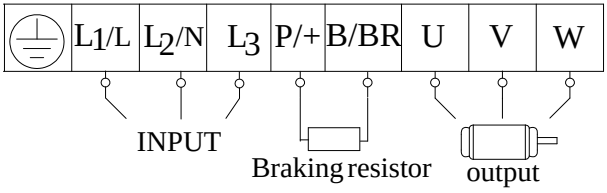
Power terminals sketch of inverter with S2 1.5kW and below 1.5kW.



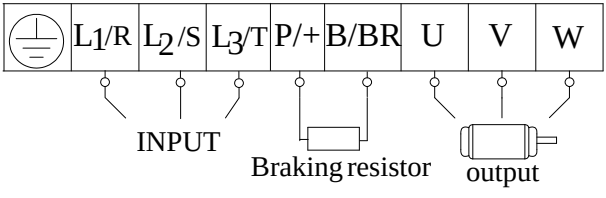
Power terminals sketch of inverter with T2/T3 1.5kW and below 1.5kW



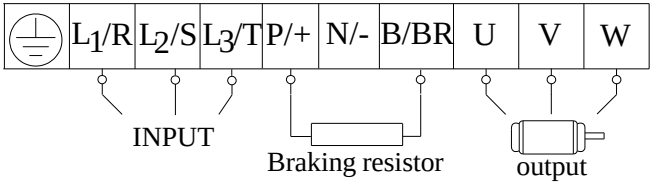
Power terminals sketch of inverter with 1-phase 110V 0.4-0.75kw, and 1-phase 230V 2.2kW, 3-phase 230V 2.2-3.0kW, and 3-phase 400V 2.2~4.0kW.



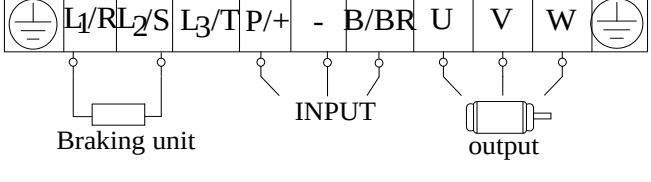
Power terminals sketch of inverter with 1-phase 110V 1.5~2.2kw and 3-phase 400V 5.5~15kW.



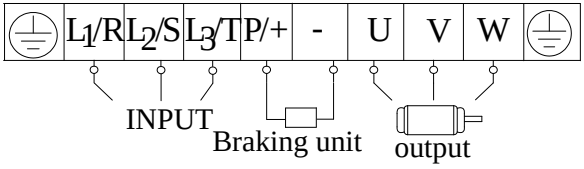
Power terminals sketch of inverter with 3-phase 400V 18.5~45kW.



Power terminals sketch of inverter with 3-phase 400V 55~200kW.



Power terminals sketch of inverter with 3-phase 200kw~500kw.



(The figure is only sketch; terminals order of practical products may be different from the above-mentioned figure.)

Table 4-2 Introduction of terminals of power loop

Terminals	Terminal Marking	Terminal Function Description
Power Input Terminal	L1/R, L2/S, L3/T	Input terminals of 3-phase 380V AC voltage (L1/R and L2/S terminals for 1-phase)
Output Terminal	U, V, W	Inverter power output terminal, connected to motor.
Grounding Terminal	PE/E/⏚	Inverter grounding terminal.
Rest Terminal	P/+, B/BR	External braking resistor.
	P/+, N/-	DC bus-line output
		Externally connected to braking unit P/+ connected to input terminal "P" or "DC" of braking unit, N/- connected to input terminal of braking unit "N" or "DC-".

4.4 Functions of control terminals

The key to operate the inverter is to operate the control terminals correctly and flexibly. Certainly, the control terminals are not operated separately, and they should match corresponding settings of parameters. This chapter describes basic functions of the control terminals. The users may operate the control terminals by combining relevant contents hereafter about "Defined Functions of the Terminals".

Wiring for control loop as follows:

GND	+5V	A+	B-	
SR1	SR2	24V	CM	FB

TA	TB	TC	10V	AI1	AI2	GND	AO1	AO2	
	DO1	24V	CM	DI1	DI2	DI3	DI3	DI5	DI6

Table 4-3 **Functions of Control Terminals**

Terminal	Type	Description	Function	
DO1	Output signal	Multifunctional output terminal 1	When the token function is valid, the value between this terminal and CM terminal is 0V; when it is invalid, the value is 24V. When DO1 is as high-frequency output terminal, the max output frequency is 100KHz and please do not connect to intermediate relay.	The functions of output terminals shall be defined per manufacturer's value. Their initial state may be changed through changing function codes.
TA		Relay contact	TC is a common point, TB-TC are normally closed contacts, TA-TC are normally open contacts. The contact capacity is 10A/125VAC, NO/NC 3A 250VAC/30VDC.	
TB				
TC				
AO1		Voltage/current output	It is connected with frequency meter, speedometer or ammeter externally, and their minus pole is connected with GND. See F423～F426 for details,.	
AO2		Current output	It is connected with ammeter externally, and its minus pole is connected with GND. See F427～F430 for details	
10V	Analog power supply	Self-power supply	Internal 10V self-power supply of the inverter provides power to the inverter. When used externally, it can only be used as the power supply for voltage control signal, with current restricted below 20mA.	
AI1	Input signal	Voltage/current analog input	At analog speed control, the voltage or current signal is input to these terminals. The range of voltage is 0~5V, 0~10V or -10V-10V, and the current is 0～20mA, the input resistor is 50Ohm, and grounding: GND. If the AI1 input is 4～20mA, please set F400=2. If the AI2 input is 4～20mA, please set F406=2. The voltage or current signal can be chosen by coding switch. See table 5-2, 5-3 for details and parameter F438&F439. The default setting of AI1 is 0~10V, and the default of AI2 is 0~20mA.	
AI2		Voltage / Current analog input		
GND		Grounding of self-power supply	Ground terminal of external control signal (voltage control signal or current source control signal) is also the grounding of 10V power supply of this inverter.	
24V	Power supply	Control power supply	Power: 24±1.5V, grounding is CM; current is restricted below 200mA for external use.	
DI1	Digital input control terminal	Jogging terminal	When this terminal is valid, the inverter will have jogging running. The jogging function of this terminal is valid under both at stopped and running status. This terminal can also be used as high-speed pulse input port. The max frequency is 100KHz.	The functions of input terminals shall be defined per manufacturer's value. Other functions can also be defined by changing function codes.
DI2		External Emergency Stop	When this terminal is valid, "ESP" malfunction signal will be displayed.	

DI3		"FWD" Terminal	When this terminal is valid, inverter will run forward.	
DI4		"REV" Terminal	When this terminal is valid, inverter will run reversely.	
DI5		Reset terminal	Make this terminal valid under fault status to reset the inverter.	
DI6		Coast to stop	Make this terminal valid during running can realize coast to stop.	
CM	Common port	Grounding of control power supply	The grounding of 24V power supply and other control signals.	
GND	485 communication terminals	Grounding of differential signal	Grounding of differential signal	
+5V		Power of differential signal	Power of differential signal	
A+		Positive polarity of differential signal	Standard: TIA/EIA-485(RS-485) Communication protocol: Modbus Communication rate: 1200/2400/4800/9600/19200/38400/57600/115200bps	
B-		Negative polarity of differential signal		
SR1	STO	STO signal 1	STO safety recommendation input: 2-channel connection 1	
SR2		STO signal 2	STO safety recommendation input: 2-channel connection 2	
24V		STO power	24V control system power supply	
CM		STO grounding	24V control system power supply reference potential: STO reference potential	
FB		STO feedback	STO feedback output	

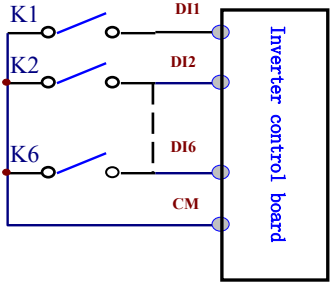
Wiring for digital input terminals:

Generally, shield cable is adopted and wiring distance should be as short as possible. When active signal is adopted, it is necessary to take filter measures to prevent power supply interference. Mode of contact control is recommended.

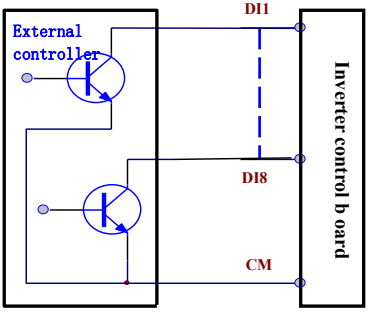
Digital input terminals are only connected by source electrode (NPN mode) or by drain electrode (PNP mode). If NPN mode is adopted, please turn the toggle switch to the end of "NPN".

Wiring for control terminals as follows:

1. Wiring for positive source electrode (NPN mode).

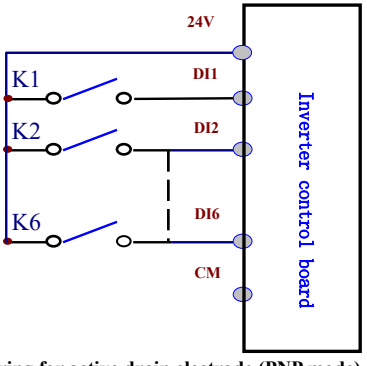


2. Wiring for active source electrode (NPN mode)

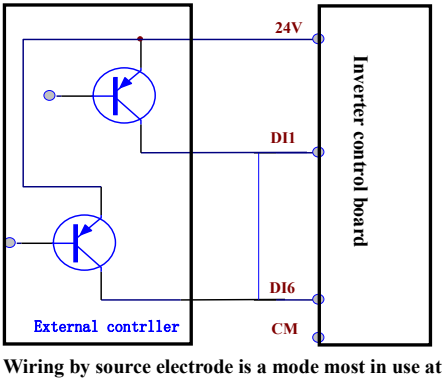


If digital input control terminals are connected by drain electrode, please turn the toggle switch to the end of "PNP". Wiring for control terminals as follows:

3. Wiring for positive drain electrode (PNP mode)



4. Wiring for active drain electrode (PNP mode)



Wiring by source electrode is a mode most in use at present. Wiring for control terminal is connected by source electrode, user should choose wiring mode according to requirement.

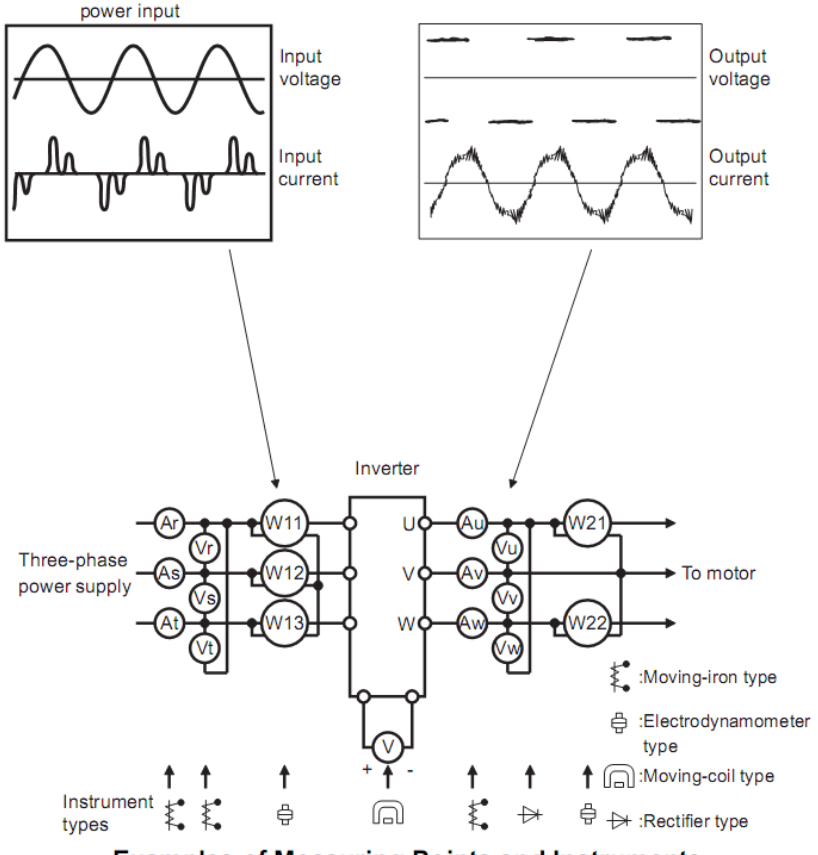
Instructions of choosing NPN mode or PNP mode:

1. There is a toggle switch J7 near to control terminals. Please refer to Fig 3-2.
2. When turning J7 to “NPN”, DI terminal is connected to CM.
When turning J7 to “PNP”, DI terminal is connected to 24V.

Fig 4-2 Toggle Switch J7

4.5 Measurement of main circuit voltages, currents and powers

Since the voltages and currents on the inverter power supply and output sides include harmonics, measurement data depends on the instruments used and circuits measured. When instruments for commercial frequency are used for measurement, measure the following circuits with the recommended instruments.



Examples of Measuring Points and Instruments

Item	Measuring Point	Measuring Instrument	Remarks (Reference Measurement Value)
Power supply voltage V1	Across R-S, S-T, T-R	Moving-iron type AC voltmeter	400V±15%, 230V±15% 110V±15%
Power supply side current I1	R, S, and T line currents	Moving-iron type AC voltmeter	
Power supply side power P1	At R, S and T, and across R-S, S-T and T-R	Electrodynamic type single-phase wattmeter	P1=W11+W12+W13 (3-wattmeter method)
Power supply side power factor Pf1	Calculate after measuring power supply voltage, power supply side current and power supply side power. [Three phase power supply] $Pf1=\frac{P1}{\sqrt{3}V1\times I1}\times 100\%$		
Output side voltage V2	Across U-V, V-W and W-U	Rectifier type AC voltmeter (Moving-iron type cannot measure)	Difference between the phases is within ±1% of the maximum output voltage.
Output side current I2	U, V and W line currents	Moving-iron type AC Ammeter	Current should be equal to or less than rated inverter current. Difference between the phases is 10% or lower of the rated inverter current.
Output side power P2	U, V, W and U-V, V-W,W-U	Electrodynamic type single-phase wattmeter	P2 = W21 + W22 2-wattmeter method
Output side power factor Pf2	Calculate in similar manner to power supply side power factor: $Pf2=\frac{P2}{\sqrt{3}V2\times I2}\times 100\%$		
Converter output	Across P+（P）and -(N)	Moving-coil type (Such as multi-meter)	DC voltage, the value is $\sqrt{2}\times V1$
Power supply of control PCB	Across 10V-GND	Moving-coil type (Such as multi-meter)	DC10V±0.2V
	Across 24V-CM	Moving-coil type (Such as multi-meter)	DC24V±1.5V
Analog output AO1	Across AO1-GND	Moving-coil type (Such as multi-meter)	Approx. DC10V at max frequency.
	Across AO2-GND	Moving-coil type (Such as multi-meter)	Approx. DC 0～20mA at max frequency
Alarm signal	Across TA/TC Across TB/TC	Moving-coil type (Such as multi-meter)	<Normal> <Abnormal> Across TA/TC: Discontinuity Continuity Across TB/TC: Continuity Discontinuity

4.6 Wiring Recommended

Table 4-5 Lead section area of power cable

Inverter Model	Lead Section Area(mm^2)	Inverter Model	Lead Section Area(mm^2)
E3000-0004S1	1.5	E3000-0185G/0220PT3	16
E3000-0007S1	2.5	E3000-0220G/0300PT3	16
E3000-0015S1	4.0	E3000-0300G/0370PT3	25
E3000-0022S1	6.0	E3000-0370G/0450PT3	25
E3000-0004S2	1.5	E3000-0450G/0550PT3	35
E3000-0007S2	2.5	E3000-0550G/0750PT3	35
E3000-0015S2	2.5	E3000-0750G/0900PT3	50
E3000-0022S2	4.0	E3000-0900G/1100PT3	70
E3000-0004T2	1.5	E3000-1100G/1320PT3	70
E3000-0007T2	2.5	E3000-1320T3	95
E3000-0015G/0022PT2	2.5	E3000-1600G/1850PT3	120
E3000-0022G/0030PT2	4.0	E3000-1850G/2000PT3	120
E3000-0030T2	4.0	E3000-2000G/2200PT3	150
E3000-0007T3	1.5	E3000-2200G/2500PT3	185
E3000-0015G/0022PT3	2.5	E3000-2500G/2800PT3	240
E3000-0022G/0030PT3	2.5	E3000-2800G/3150PT3	240
E3000-0030G/0040PT3	2.5	E3000-3150G/3550PT3	300
E3000-0040G/0055PT3	2.5	E3000-3550G/4000PT3	300
E3000-0055G/0075PT3	4.0	E3000-4000G/4500PT3	400
E3000-0075G/0110PT3	4.0	E3000-4500G/5000PT3	480
E3000-0110G/0150PT3	6.0	E3000-5000T3	520
E3000-0150G/0185PT3	10		

Table 4-6 Stripping length of power cable and tube cable lug

Inverter model	Power cable		Grounding cable	
	Cable fixing mode	Stripping length(mm)	Cable fixing mode	Stripping length (mm)
E3000-0004S1	Screw press	7.0	Screw press	7.0
E3000-0007S1	Screw press	7.0	Screw press	7.0
E3000-0015S1	Screw press	7.0	Screw press	7.0
E3000-0022S1	Screw press	8.0	Screw press	8.0
E3000-0004S2	Screw press	7.0	Screw press	7.0

E3000-0007S2	Screw press	7.0	Screw press	7.0
E3000-0015S2	Screw press	7.0	Screw press	7.0
E3000-0022S2	Screw press	8.0	Screw press	8.0
E3000-0004T2	Screw press	7.0	Screw press	7.0
E3000-0007T2	Screw press	7.0	Screw press	7.0
E3000-0015G/0022PT2	Screw press	7.0	Screw press	7.0
E3000-0022G/0030PT2	Screw press	8.0	Screw press	8.0
E3000-0030T2	Screw press	8.0	Screw press	8.0
E3000-0007T3	Screw press	7.0	Screw press	7.0
E3000-0015G/0022PT3	Screw press	7.0	Screw press	7.0
E3000-0022G/0030PT3	Screw press	8.0	Screw press	8.0
E3000-0030G/0040PT3	Screw press	8.0	Screw press	8.0
E3000-0040G/0055PT3	Screw press	8.0	Screw press	8.0
E3000-0055G/0075PT3	Screw press	10.0	Screw press	10.0
E3000-0075G/0110PT3	Screw press	10.0	Screw press	10.0
E3000-0110G/0150PT3	Screw press	10.5	Screw press	10.5
E3000-0150G/0185PT3	Screw press	10.5	Screw press	10.5
E3000-0185G/0220PT3	Screw press	16.5	Screw press	16.5
E3000-0220G/0300PT3	Screw press	16.5	Screw press	16.5
E3000-0300G/0370PT3	Screw press	16.5	Screw press	16.5

Inverter model	**Power cable**		**Grounding cable**	
	Terminal screw	**Tube cable**	**Terminal**	**Tube cable lug**
E3000-0370G/0450PT3	M8	GTNR35-8	M6	GTNR16-6
E3000-0450G/0550PT3	M8	GTNR35-8	M6	GTNR16-6
E3000-0550G/0750PT3	M8	GTNR35-8	M6	GTNR16-6
E3000-0750G/0900PT3	M8	GTNR50-8	M6	GTNR25-6
E3000-0900G/1100PT3	M10	GTNR70-10	M8	GTNR35-8
E3000-1100G/1320PT3	M10	GTNR70-10	M8	GTNR35-8
E3000-1320T3	M10	GTNR95-10	M8	GTNR50-8
E3000-1600G/1850PT3	M10	SC120-12	M10	GTNR70-10
E3000-1850G/2000PT3	M12	GTNR120-12	M10	GTNR70-10
E3000-2000G/2200PT3	M12	GTNR150-12	M10	GTNR95-10
E3000-2200G/2500PT3	M12	GTNR185-16	M10	GTNR95-10
E3000-2500G/2800PT3	M12	GTNR240-16	M12	GTNR120-12

E3000-2800G/3150PT3	M12	GTNR240-16	M12	GTNR120-12
E3000-3150G/3550PT3	M16	GTNR150-16	M12	GTNR150-12
E3000-3550G/4000PT3	M16	GTNR150-16	M12	GTNR150-12
E3000-4000G/4500PT3	M16	GTNR240-16	M16	GTNR240-16
E3000-4500G/5000PT3	M16	GTNR240-16	M16	GTNR240-16

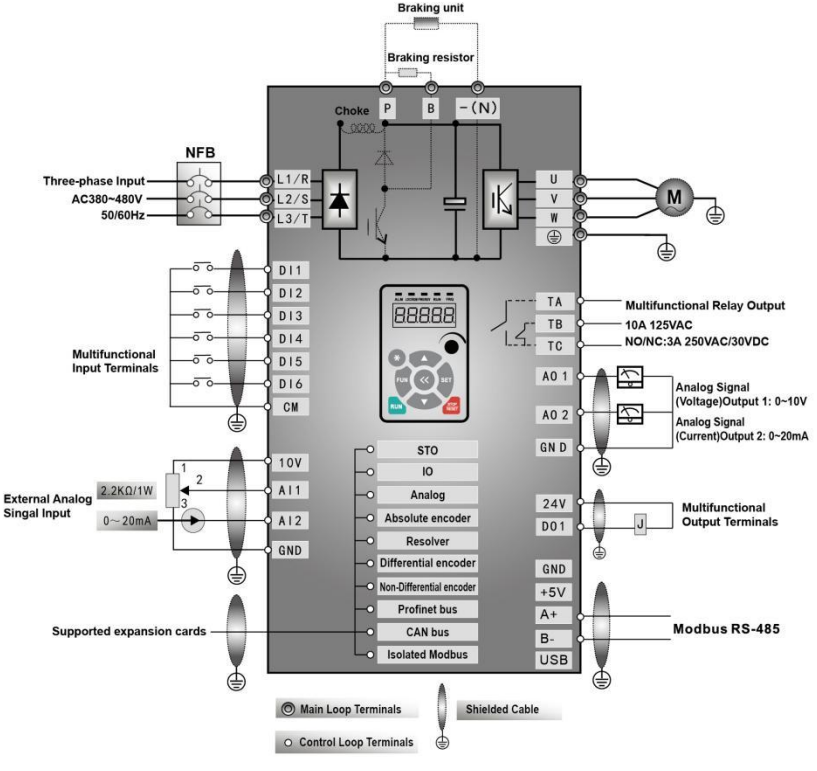
4.7 Lead section area of protect conductor (grounding wire)

Lead section area S of U, V, W (mm^2)	Min lead section area of ⏚/PE/E(mm2)
S≤16	S
16＜S≤35	16
35＜S	S/2

4.8 Overall Connection and "Three- Line" Connection

4.8.1 Wiring diagram for all terminals and ports

Refer to next figure for overall connection sketch for E3000 series inverters. Wiring mode is available for various terminals whereas not every terminal need connection when applied.



Note:

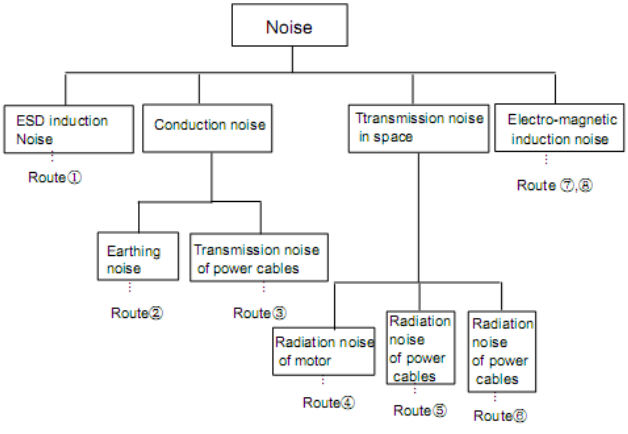
1. Please only connect power terminals L1/R and L2/S with power grid for single-phase inverters.
2. 485 communication apples standard MODBUS communication protocol. Communication port is on the right side for 1.5kW and below inverter. The sequence (1.5kW and below) from top to bottom is B-, A+, 5V power, and GND. For 2.2kW and above, the sequency from left to right is GND, 5V, A+, B-.
3. The contact capacity for multifunctional reply is 3A 250VAC/30VDC.

4.9 Basic methods of suppressing the noise

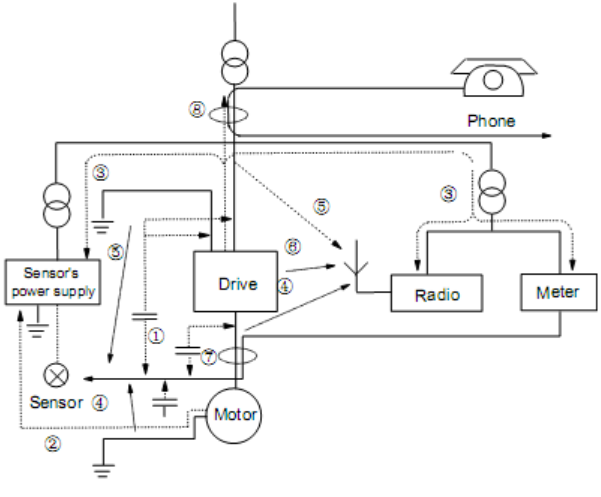
The noise generated by the drive may disturb the equipment nearby. The degree of disturbance is dependent on the drive system, immunity of the equipment, wiring, installation clearance and earthing methods.

4.9.1 Noise propagation paths and suppressing methods

① Noise categories



② Noise propagation paths



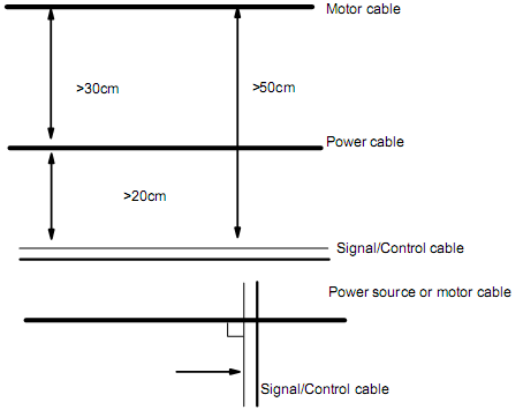
③Basic

Methods of suppressing the noise

Noise emission paths	Actions to reduce the noise
②	When the external equipment forms a loop with the drive, the equipment may suffer nuisance tripping due to the drive's earth leakage current. The problem can be solved if the equipment is not grounded.
③	If the external equipment shares the same AC supply with the drive, the drive's noise may be transmitted along its input power supply cables, which may cause nuisance tripping to other external equipment. Take the following actions to solve this problem: Install noise filter at the input side of the drive, and use an isolation transformer or line filter to prevent the noise from disturbing the external equipment.
④⑤⑥	If the signal cables of measuring meters, radio equipment and sensors are installed in a cabinet together with the drive, these equipment cables will be easily disturbed. Take the actions below to solve the problem: (1) The equipment and the signal cables should be as far away as possible from the drive. The signal cables should be shielded and the shielding layer should be grounded. The signal cables should be placed inside a metal tube and should be located as far away as possible from the input/output cables of the drive. If the signal cables must cross over the power cables, they should be placed at right angle to one another. (2) Install radio noise filter and linear noise filter (ferrite common-mode choke) at the input and output of the drive to suppress the emission noise of power lines. (3) Motor cables should be placed in a tube thicker than 2mm or buried in a cement conduit. Power cables should be placed inside a metal tube and be grounded by shielding layer
①⑦⑧	Don't route the signal cables in parallel with the power cables or bundle these cables together because the induced electro-magnetic noise and induced ESD noise may disturb the signal cables. Other equipment should also be located as far away as possible from the drive. The signal cables should be placed inside a metal tube and should be placed as far away as possible from the input/output cables of the drive. The signal cables and power cables should be shielded cables. EMC interference will be further reduced if they could be placed inside metal tubes. The clearance between the metal tubes should be at least 20cm.

4.9.2 Field Wire Connections

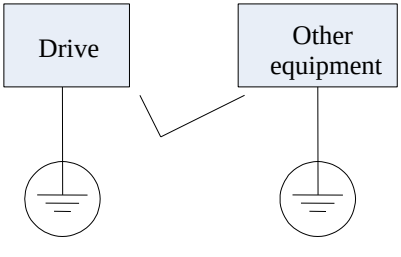
Control cables, input power cables and motor cables should be installed separately, and enough clearance should be left among the cables, especially when the cables are laid in parallel and the cable length is big. If the signal cables must go through the power cables, they should be vertical to each other.



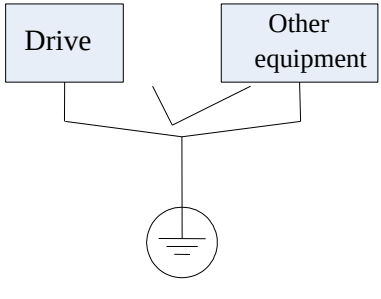
Generally, the control cables should be shielded cables and the shielding metal net must be connected to the metal enclosure of the drive by cable clamps.

4.9.3 Earthing

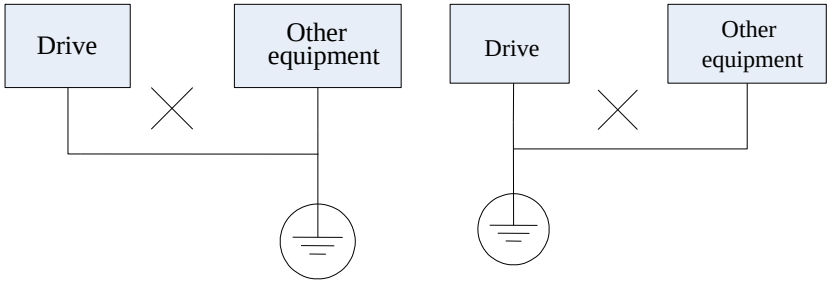
Independent earthing poles (best)



Shared earthing pole (good)



Shared earthing cable (not good)



Note:

1. In order to reduce the earthing resistance, flat cable should be used because the high frequency impedance of flat cable is smaller than that of round cable with the same CSA.
2. If the earthing poles of different equipment in one system are connected together, then the leakage current will be a noise source that may disturb the whole system. Therefore, the drive's earthing pole should be separated with the earthing pole of other equipment such as audio equipment, sensors and PC, etc.
3. Earthing cables should be as far away from the I/O cables of the equipment that is sensitive to noise, and also should be as short as possible.

4.9.4 Leakage current

Leakage current may flow through the drive's input and output capacitors and the motor's capacitor. The leakage current value is dependent on the distributed capacitance and carrier wave frequency. The leakage current includes ground leakage current and the leakage current between lines.

Ground leakage current

The ground leakage current can not only flow into the drive system, but also other equipment via earthing cables. It may cause the leakage current circuit breaker and relays falsely activated. The higher the drive's carrier wave frequency, the bigger the leakage current, also, the longer the motor cable, the greater the leakage current,

Suppressing methods:

Reduce the carrier wave frequency, but the motor noise may be louder;

Motor cables should be as short as possible;

The drive and other equipment should use leakage current circuit breaker designed for protecting the product against high-order harmonics/surge leakage current;

Leakage current between lines

The line leakage current flowing through the distribution capacitors of the drive out side may cause the thermal relay falsely activated, especially for the drive whose power is lower than 7.5kW. When the cable is longer than 50m, the ratio of leakage current to motor rated current may be increased that can cause the wrong action of external thermal relay very easily.

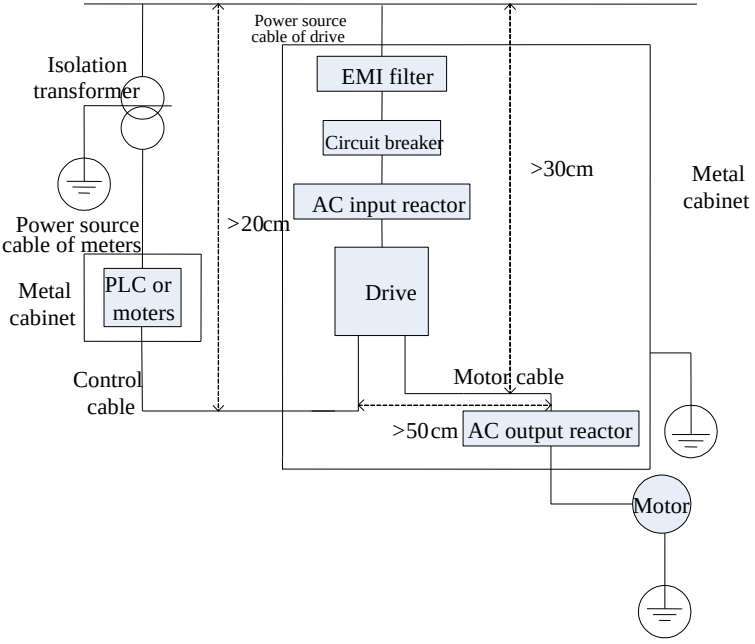
Suppressing methods:

Reduce the carrier wave frequency, but the motor noise may become louder;

Install reactor at the output side of the drive.

In order to protect the motor reliably, it is recommended to use a temperature sensor to detect the motor's temperature, and use the drive's over-load protection device (electronic thermal relay) instead of an external thermal relay.

4.9.5 Electrical installation of the drive



Note:

·Motor cable should be earthed at the drive side, if possible, the motor and drive should be earthed separately;

·Motor cable and control cable should be shielded. The shield must be earthed and avoid entangling at cable end to improve high frequency noise immunity.

·Assure good conductivity among plates, screw and metal case of the drive; use tooth-shape washer and conductive installation plate;

4.9.6 Application of Power Line Filter

Power source filter should be used in the equipment that may generate strong EMI or the equipment that is sensitive to the external EMI. The power source filter should be a two-way low pass filter through which only 50Hz current can flow and high frequency current should be rejected.

Function of power line filter

The power line filter ensures the equipment can satisfy the conducting emission and conducting sensitivity in EMC standard. It can also suppress the radiation of the equipment.

Common mistakes in using power cable filter

1. Too long power cable

The filter inside the cabinet should be located near to the input power source. The length of the power cables should be as short as possible.

2. The input and output cables of the AC supply filter are too close

The distance between input and output cables of the filter should be as far apart as possible, otherwise the high frequency noise may be coupled between the cables and bypass the filter. Thus, the filter will become ineffective.

3. Bad earthing of filter

The filter's enclosure must be earthed properly to the metal case of the drive. In order to be earthed well, make use of a special earthing terminal on the filter's enclosure. If you use one cable to connect the filter to the case, the earthing is useless for high frequency interference. When the frequency is high, so is the impedance of cable, hence there is little bypass effect. The filter should be mounted on the enclosure of equipment. Ensure to clear away the insulation paint between the filter case and the enclosure for good earthing contact.

4.9.7 Jumper for switching off safety capacitor

1. The mark on power PCB of safety capacitor (EMC) is J1. The default position of jumper J1 for safety capacitor is ENABLE, i.e., Pin 1 and 3, which is for EMC interference. If the earth leakage circuit breaker is active during powering on, please change the position of J1 to DISABLE, i.e., Pin 2 and 4 and remove the external filter, this operation will not guarantee compliance with EMC specifications.
2. The mark on power PCB of Varistor (VAR) is Y1. The default position of jumper Y1 for VAR is ENABLE, i.e., Pin 1 and 3, which the neutral point is connected to grounding. If the neutral point of the power network is not connected to grounding, please change the position of Y1 to DISABLE, i.e., Pin 2 and 4.

Note: When move the position of Jumper, the inverter must be powered off.

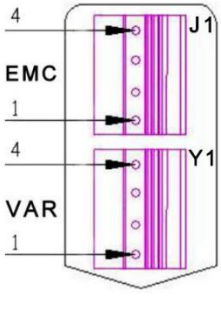


Fig. 4-21 Schematic diagram of safety capacitor/varistor short circuit jumper connectors

V. Operation and Simple Running

This chapter defines and interprets the terms and nouns describing the control, running and status of the inverter. Please read it carefully. It will be helpful to your correct operation.

5.1 Basic conception

5.1.1 Control mode

E3000 inverter has six control modes: sensorless vector control (F106=0), closed-loop vector control (F106=1), V/F control (F106=2) and vector control 1 (F106=3), PMSM open-loop vector control (F106=6), PMSM close-loop vector control(F106=8).

5.1.2 Mode of torque compensation

Under V/F control mode, E3000 inverter has five kinds of torque compensation modes: Linear compensation (F137=0); Square compensation (F137=1); User-defined multipoint compensation (F137=2); Auto torque compensation (F137=3); VF separation (F137=4).

5.1.3 Mode of frequency setting

Please refer to F203~F207 for the method for setting the running frequency of the E3000 inverter.

5.1.4 Mode of controlling for running command

The channel for inverter to receive control commands (including start, stop and jogging, etc) contains three modes: 1. Keypad (keypad panel) control; 2. External terminal control; 3. Communication control.
The modes of control command can be selected through the function codes F200 and F201.

5.1.5 Operating status of inverter

When the inverter is powered on, it may have four kinds of operating status: stopped status, programming status, running status, and fault alarm.status. They are described in the following:

Stopped status

If the inverter is repowered on (if "auto-startup after being powered on" is not set) or decelerated to stop, the inverter is at the stopping status before receiving run command. At this moment, for LCD keypad, the FWD/REV indicator will blink if there is direction command before stopping, and the FWD/REV will be off if there is no direction command before stopping. For LED keypad, the RUN indicator on the keypad will be off, and the display shows the display status before power down.

Programming status

Through keypad panel, the inverter can be switched to the status that can read or change the function code parameters. Such a status is the programming status.

There are numbers of function parameters in the inverter. By changing these parameters, the user can realize different control modes.

Note: When inverter is running and enters the programming state, if user want to stop it, for the LED control panel, please switch to the non-function code state; for the LCD control panel, simply press the stop/reset button and the inverter will enter the stopped state.

Running status

The inverter at the stopped status or fault-free status will enter running status after having received

operation command.

Under forward running status., the FWD indicator on the four-line LCD panel will light up. Under reverse running status., the REV indicator will light up. If the parameters related to the running direction are not set, the default direction is forward. If the relevant parameters are set, when running command is given but the running direction is not given, both the FWD and REV indicators will be off and the STOP indicator will flash.

The RUN indicator on LED keypad panel lights up under normal running status.

Note: in a fault alarm state, inverter cannot operate.

Fault alarm status

The status under which the inverter has a fault and the fault code is displayed.

Fault codes mainly include: OC, OE, OL1, OL2, OH, LU, PF1 and PF0 representing “over current”, “over voltage”, “inverter overload”, “motor overload”, “overheat”, “input under-voltage”, “input phase loss”, and “output phase loss” respectively.

For trouble shooting, please refer to Appendix I to this manual, “Trouble Shooting”.

5.2 Keypad panel and operation method

Keypad panel (keypad) is a standard part for configuration of E3000 inverter. Through keypad panel, the user may carry out parameter setting, status monitoring and operation control over the inverter. Both keypad panel and display screen are arranged on the keypad controller, which mainly consists of three sections: data display section, status indicating section, and keypad operating section. There are two types of keypad controller (LED and four-line LCD) for inverter. For details, please refer to Chapter I of this manual, “Keypad panel”.

It is necessary to know the functions and how to use the keypad panel. Please read this manual carefully before operation.

5.2.1 Method of operating the keypad panel

(1) Operation process of setting the parameters through keypad panel

A three-level menu structure is adopted for setting the parameters through keypad panel of inverter, which enables convenient and quick searching and changing of function code parameters.

Three-level menu: Function code group (first-level menu) → Function code (second-level menu) → Set value of each function code (third-level menu).

(2) Setting the parameters

Setting the parameters correctly is a precondition to give full play of inverter performance. The following is the introduction on how to set the parameters through keypad panel.

LED keypad operating procedures:

① Press the “Fun” key, to enter programming menu.

② Press the key «, F1-00. Press ▲ and ▼, the function code will change within the function code group. The first number behind F displayed on the panel is 1, in other words, it displays F1××at this moment.

③ Press the key « again, F1-×0. and the function code will change within the code group. Press ▲ and ▼ to change the function code to F113; press the “Set” key to display 50.00; while press ▲ and ▼ to change to the need frequency.

④ Press the “Set” key to complete the change.

The operation of four-line LCD:

When function code shows F100 and the last "0" in F100 is flashing, after pressing ⟪ key, the middle "0" is flashing, then press ⟪ again, "1" in F100 is flashing, the flashing value can be changed by pressing "▲"/"▼" key.

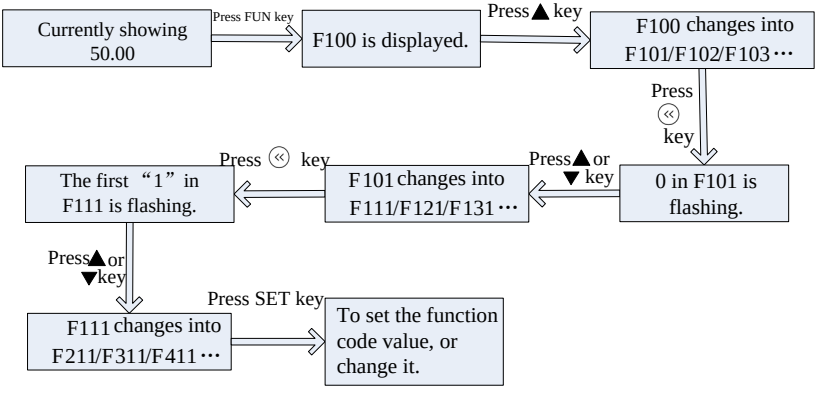


Fig 5-1 Switch over in a Code Group or between Different Code-Groups

Operating instructions of 4-line LCD interface switch

① Operating instructions of SET/FUN keys

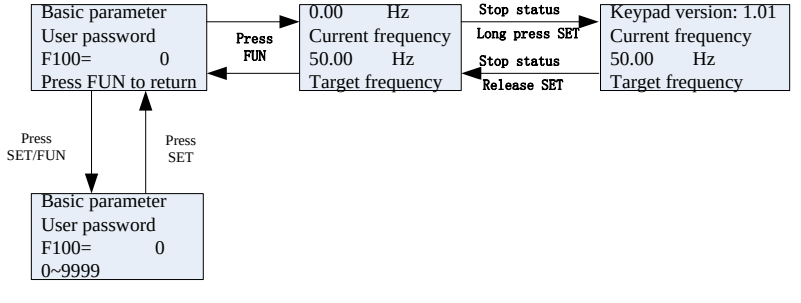


Fig 5-2 Operating flow chart of interface switch

②Operating instructions of multifunction key

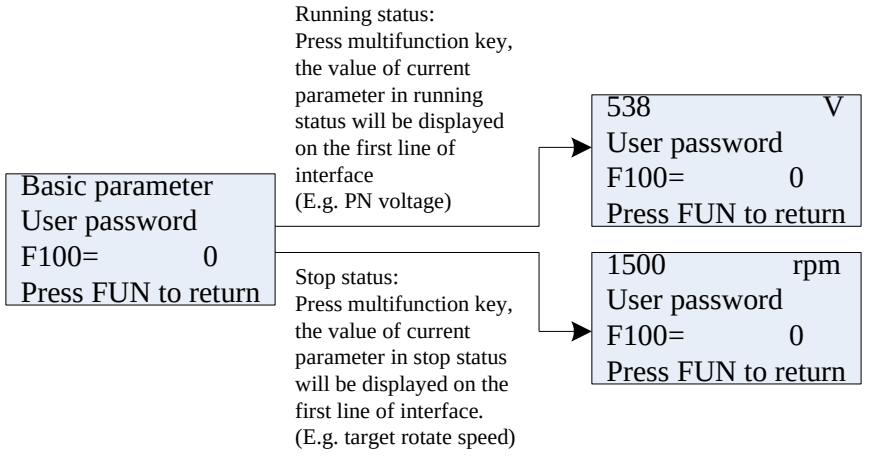


Fig 5-3 Operating flow chart of programming

③Operating instructions of inverter status display

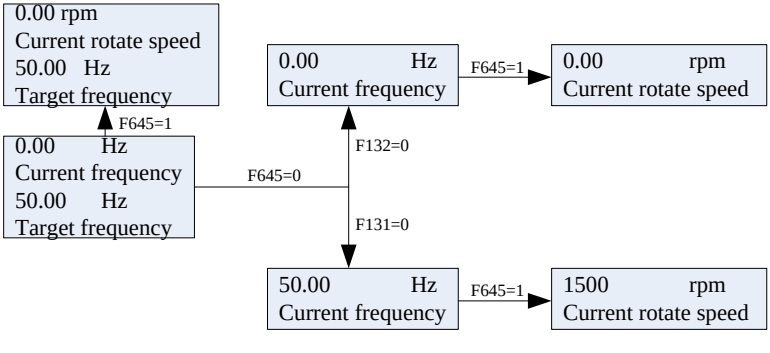


Fig 5-4 Operating flow chart of status parameter display

④ Regulating target frequency/target rotate speed by UP/DOWN keys in running status

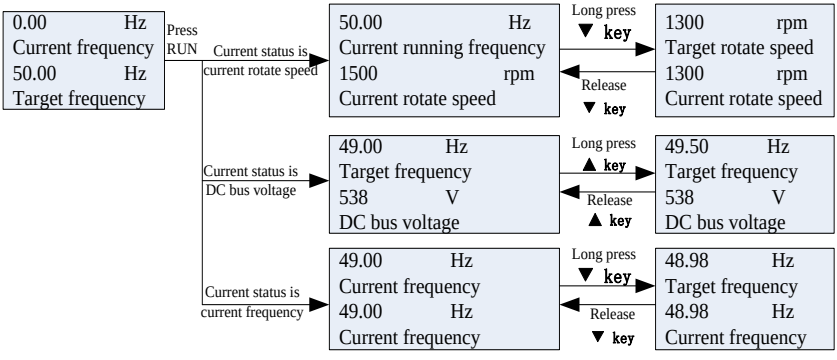


Fig 5-5 Operating flow chart of target frequency/rotate speed adjustments

⑤ Operating instructions of displayed malfunction interface

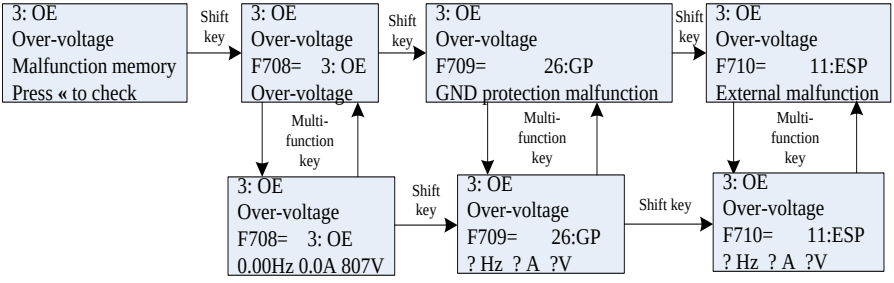


Fig 5-6 Operating flow chart of displayed malfunction interface

5.2.2 Switching and displaying of status parameters

Under stopped status or running status, LED digitron and four-line LCD of inverter can display status parameters of the inverter. Actual parameters displayed can be selected and set through function codes F131 and F132. Through the "Fun" key or (<<), it can switch over repeatedly and display the parameters of stopped status or running status. The followings are the description of operation method of displaying the parameters under stopped status and running status.

(1) Switching of the parameters displayed under stopped status

Under stopped status, these parameters are displayed: keypad jogging, target rotary speed, PN voltage, PID feedback value, temperature, PID given value and count value, yarn length, center frequency of swing, setting

torque. Please refer to the description of function code F132. These parameters can be switched over repeatedly and displayed on LED panel with the keys “Fun” and . LCD panel can switch the parameters by key. When F132 is set to 0, the LCD will not display the parameters in stopped state, and the status display interface will be shown in two lines. The second line will display the value of F645, and the third line will display the name of F645. The first and fourth lines will not display any content. When the SET key is pressed and held for a long time, the first line will display the software version of the keypad panel. When the key is released, original content will be displayed.

(2) Switching of the parameters displayed under running status

Under running status, these parameters are displayed: output rotary speed, output current, output voltage, PN voltage, PID feedback value, temperature, count value, linear speed and PID given value, yarn length, center frequency of swing, output power, output torque. These parameters can be switched over repeatedly and displayed on LED panel with the keys “Fun” and . Please refer to the description of function code F131. LCD panel can switch the parameters by key. When F131 is set to 0, the LCD will not display the parameters in stopped state, and the status display interface will be shown in two lines. The second line will display the value of F645, and the third line will display the name of F645. The first and fourth lines will not display any content.

5.2.3 Operation process of autotuning motor parameters

The user shall input the parameters accurately as indicated on the nameplate of the motor prior to selecting operation mode of vector control and auto torque compensation (F137=3) of V/F control mode. Inverter will match standard motor stator resistance parameters according to these parameters indicated on the nameplate. To achieve better control performance, the user may start the inverter to measure the motor stator resistance parameters, so as to obtain accurate parameters of the motor controlled.

The motor parameters can be tuned through function code F800.

For example: If the parameters indicated on the nameplate of the motor controlled are as follows: numbers of motor poles are 4; rated power is 7.5kW; rated voltage is 400V; rated current is 15.4A; rated frequency is 50.00HZ; and rated rotary speed is 1440rpm, operation process of measuring the parameters shall be done as described in the following:

1. In accordance with the above motor parameters, set the values correctly: F801 = 7.5, F802 = 400, F803 = 15.4, F804 = 4, F805 = 1440 and F810=50.00..

2. In order to ensure dynamic control performance of the inverter, set F800=1, i.e., select rotating tuning. Make sure that the motor is disconnected from the load. Press the “Run” key on the keypad, and the LED keypad will display “TEST”, four-line of LCD will display “parameters measurement….” and it will tune the motor’s parameters of two stages. After that, the motor will accelerate according to the acceleration time set at F114 and maintain for a certain period. The speed of motor will then decelerate to 0 according to the time set at F115. After autotuning is completed, relevant parameters of the motor will be stored in function codes F806~F809, and F800 will return to 0 automatically. In closed-loop vector control mode, please set F851 according to encoder, the unit is P/R.

3. If it is impossible to disconnect the motor from the load, select F800＝2, i.e. stationary tuning. Press the “Run” key, the LED keypad will display “TEST”, four-line of LCD will display “parameters

measurement….” and it will tune the motor’s parameters of two stages. The motor’s stator resistance, rotor resistance and leakage inductance will be stored in F806-F808 automatically, and F800 will return to 0 automatically. The user may also calculate and input the motor’s mutual inductance value manually according to actual conditions of the motor.

5.2.4 Operation process of simple running

Table 5-1 Brief Introduction to Inverter Operation Process

Process	Operation	Reference
Installation and operation environment	Install the inverter at a location meeting the technical specifications and requirements of the product. Mainly take into consideration the environment conditions (temperature, humidity, etc.) and heat radiation of the inverter, to check whether they can satisfy the requirements.	See Chapters I, II, III, IV.
Wiring of the inverter	Wiring of input and output terminals of the main circuit; wiring of grounding; wiring of switching value control terminal, analog terminal and communication interface, etc.	See Chapter IV.
Checking before power on	Make sure that the voltage of input power supply is correct; the input power supply loop is connected with a breaker; the inverter has been grounded correctly and reliably; the power cable is connected to the power supply input terminals of inverter correctly (R/L1, S/L2 terminals for single-phase power grid, and R/L1, S/L2, and T/L3 for three-phase power grid); the output terminals U, V, and W of the inverter are connected to the motor correctly; the wiring of control terminals is correct; all the external switches are preset correctly; and the motor is under no load (the mechanical load is disconnected from the motor).	See Chapters I～IV
Checking immediately after power on	Check if there is any abnormal sound, fuming or foreign flavor with the inverter. Make sure that the display of keypad panel is normal, without any fault alarm message. In case of any abnormality, switch off the power supply immediately.	See Appendix 1 and Appendix 2.
Inputting the parameters indicated on the motor’s nameplate correctly, and measuring the motor’s parameters.	Make sure to input the parameters indicated on the motor nameplate correctly, and study the parameters of the motor. The users shall check carefully, otherwise, serious problems may arise during running. Before initial running with vector control mode, carry out tuning of motor parameters, to obtain accurate electric parameters of the motor controlled. Before carrying out tuning of the parameters, make sure to disconnect the motor from mechanical load, to make the motor under entirely no load status. It is prohibited to measure the parameters when the motor is at a running status.	See description of parameter group F800~F830

Setting running control parameters	Set the parameters of the inverter and the motor correctly, which mainly include target frequency, upper and lower frequency limits, acceleration/deceleration time, and direction control command, etc. The user can select corresponding running control mode according to actual applications.	See description of parameter group.
Checking running without load	With the motor under no load, start the inverter with the keypad or control terminal. Check and confirm running status of the drive system. Motor's status: stable running, normal running, correct rotary direction, normal acceleration/deceleration process, free from abnormal vibration, abnormal noise and foreign flavor. Inverter' status: normal display of the data on keypad panel, normal running of the fan, normal acting sequence of the relay, free from the abnormalities like vibration or noise. In case of any abnormality, stop and check the inverter immediately.	See Chapter V.
Checking running with load	After successful test run under no load, connect the load of drive system properly. Start the inverter with the keypad or control terminal, and increase the load gradually. When the load is increased to 50% and 100%, keep the inverter run for a period respectively, to check if the system is running normally. Carry out overall inspection over the inverter during running, to check if there is any abnormality. In case of any abnormality, stop and check the inverter immediately.	
Checking during running	Check if the motor is running stably, if the rotary direction of the motor is correct, if there is any abnormal vibration or noise when the motor is running, if the acceleration/deceleration process of the motor is stable, if the output status of the inverter and the display of keypad panel is correct, if the blower fan is run normally, and if there is any abnormal vibration or noise. In case of any abnormality, stop the inverter immediately, and check it after switching off the power supply.	

5.3 Illustration of basic operation

Illustration of inverter basic operation: we hereafter show various basic control operation processes by taking a 7.5kW inverter that drives a 7.5kW three-phase asynchronous AC motor as an example.

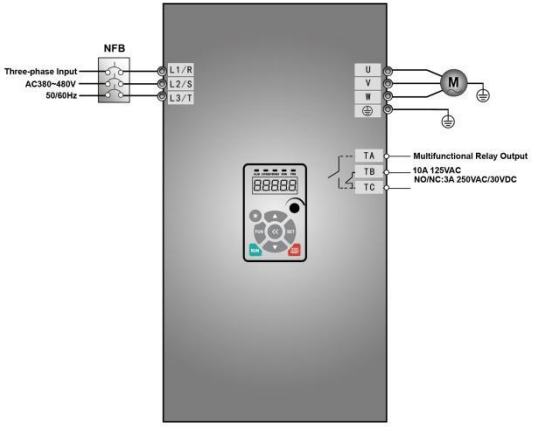


Fig5-7 Wiring Diagram 1

The parameters indicated on the nameplate of the motor are as follows: 4 poles; rated power, 7.5kW; rated voltage, 400V; rated current, 15.4A; rated frequency 50.00HZ; and rated rotary speed, 1440rpm.

5.3.1 Operation process of frequency setting, start, forward running and stop with keypad panel

(1) Connect the wires in accordance with Figure 5-7. After having checked the wiring successfully, switch on the circuit breaker, and power on the inverter.

(2) Press the "Fun" key, to enter the programming menu.

(3) Measure the parameters of the motor

Function code	Values
F800	1(2)
F801	7.5
F802	380
F803	15.4
F805	1440
F810	50.00

Press the "Run" key, to measure the parameters of the motor. After completion of the tuning, the motor will stop running, and relevant parameters will be stored in F806～F809. For the details of tuning of motor parameters, please refer to "Operation process of measuring the motor parameters" in this manual and Chapter XII of this manual. (Note: F800=1 is rotating tuning, F800=2 is stationary tuning. In the mode of rotating tuning, make sure to disconnect the motor from the load).

(4) Set functional parameters of the inverter:

Function code	Values
F111	50.00
F200	0
F201	0
F202	0
F203	0

(5) Press the “Run” key, to start the inverter;

(6) During running, current frequency of the inverter can be changed by pressing ▲ or ▼;

(7) Press the “Stop/Reset” key once, the motor will decelerate until it stops running;

(8) Switch off the circuit breaker, and power off the inverter.

5.3.2 Operation process of setting the frequency with keypad panel, and starting, forward and reverse running, and stopping inverter through control terminals

(1) Connect the wires in accordance with Figure 5-8. After having checked the wiring successfully, switch on the circuit breaker, and power on the inverter;

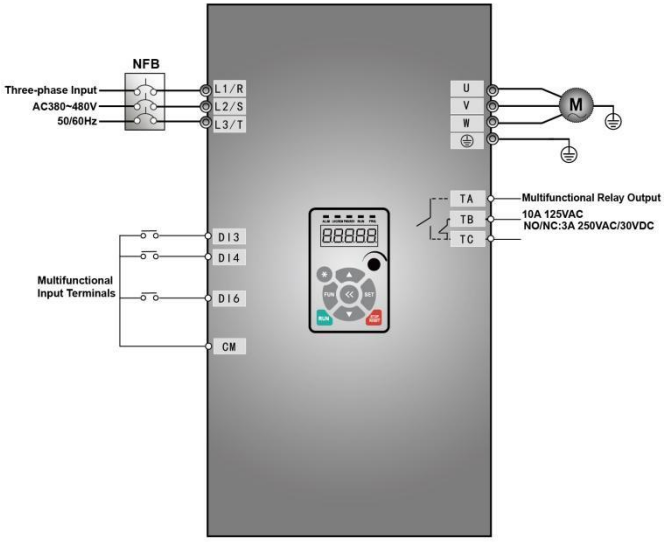


Fig 5-8 Wiring Diagram 2

(2) Press the “Fun” key, to enter the programming menu.

(3) Study the parameters of the motor: the operation process is the same as that of 5.3.1.

(4) Set functional parameters of the inverter:

Function code	Values
F111	50.00
F203	0
F208	1

(5) Close the switch DI3, the inverter starts forward running;

(6) During running, current frequency of the inverter can be changed by pressing ▲ or ▼;

(7) During running, switch off the switch DI3, then close the switch DI4, the running direction of the motor will be changed (Note: The user should set the dead time of forward and reverse running F120 on the basis of the load. If it was too short, OC protection of the inverter may occur.)

(8) Switch off the switches DI3 and DI4, the motor will decelerate until it stops running;

(9) Switch off the circuit breaker, and power off the inverter.

5.3.3 Operation process of jogging operation with keypad panel

Jogging operation includes two ways.

The first way is as below:

(1) Connect the wires in accordance with Figure 5-7. After having checked the wiring successfully, switch on the circuit breaker, and power on the inverter;

(2) Press the “Fun” key, to enter the programming menu.

(3) Study the parameters of the motor: the operation process is the same as that of 5.3.1.

(4) Set functional parameters of the inverter:

LED keypad parameters setting:

Function code	Values
F124	5.00
F125	30
F126	30
F132	1
F202	0

(5) Press and hold the “Run” key until the motor is accelerated to the jogging frequency, and maintain the status of jogging operation.

(6) Release the “Run” key, and the motor will decelerate until jogging operation is stopped;

(7) Switch off the circuit breaker, and power off the inverter.

The second way is as below:

(1) Connect the wires in accordance with Figure 5-7. After having checked the wiring successfully, switch on the circuit breaker, and power on the inverter;

(2) Press the “Fun” key, to enter the programming menu.

(3) Study the parameters of the motor: the operation process is the same as that of 5.3.1.
(4) Set functional parameters of the inverter:
LED keypad parameters setting:

Function code	Values
F124	5.00
F125	30
F126	30
F132	1
F643	1

Four-line LCD parameters setting:

Function code	Values
F124	5.00
F125	30
F126	30
F643	1

(5) When the keypad is LED, press and hold the “Run” key until the motor is accelerated to the jogging frequency, and maintain the status of jogging operation. When the keypads is LCD, press and hold the multi-function key until the motor is accelerated to the jogging frequency, and maintain the status of jogging operation. If F643=2, motor will reverse jogging.
(6) Release the “Run” key(LED keypad) or multi-function key (LCD keypad). The motor will decelerate until jogging operation is stopped;
(7) Switch off the circuit breaker, and power off the inverter.

5.3.4 Operation process of setting the frequency with analog terminal and controlling the operation with control terminals

(1) Connect the wires in accordance with Figure 5-9. After having checked the wiring successfully, switch on the circuit breaker, and power on the inverter. Note: 2K～5K potentiometer may be adopted for setting external analog signals. For the cases with higher requirements for precision, please adopt precise multiturn potentiometer, and adopt shielded wire for the wire connection, with both ends of the shielding layer grounded reliably.

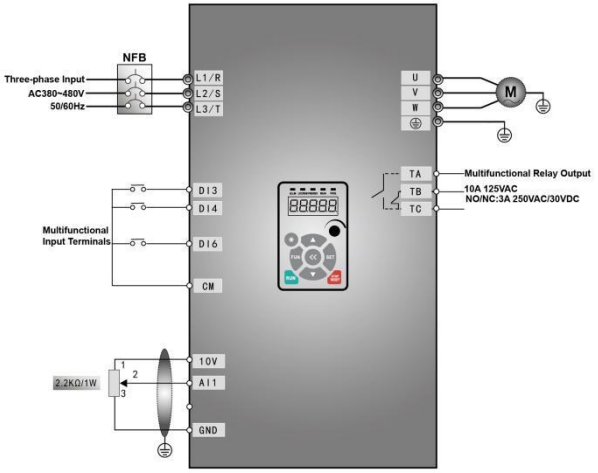


Fig 5-9 Wiring Diagram 3

(2) Press the "Fun" key, to enter the programming menu.

(3) Study the parameters of the motor: the operation process is the same as that of 5.3.1.

(4) Set functional parameters of the inverter:

Function code	Values
F203	1
F208	1

(5) There is another black two digit coding switch SW2 near the control terminal block, as shown in Figure 5-10. The function of it is to connect or disconnect the CM and GND of control board to the power stack's grounding. When turning two switches to ON, the CM and GND of control board is connected to power stack's PE. When turning two switches to OFF, the CM and GND of control board is disconnected to power stack's PE.

(6) There is a black four-digit coding switch SW1 near the control terminal block , as shown in Fig 5-11. The function of coding switch is to select the input range (0～5V/0～10V/0~20mA) of analog input terminal AI1 and AI2. In actual application, select the analog input channel through F203, and select voltage signal or current signal by F438 and F439. AI1 channel default value is 0~10V, AI2 channel default value is 0~20mA. Other switches states and mode of control speed are as table 5-3.

(7) There is a toggle switch S1 at the side of control terminals, please refer to Fig 5-12. S1 is used to select the voltage input range of AI1 channel. When turning S1 to "+", the input range is 0~10V, when turning S1 to "-", the input range is -10~10V.

(8) Close the switch DI3, the motor starts forward running;

(9) The potentiometer can be adjusted and set during running, and the current setting frequency of the

inverter can be changed;

(10) During running process, switch off the switch DI3, then, close DI4, the running direction of the motor will be changed;

(11) Switch off the switches DI3 and DI4, the motor will decelerate until it stops running;

(12) Switch off the circuit breaker, and power off the inverter.

(13) Analog output terminal AO2 can only output current signal, AO1 terminal can output voltage and current signal, the selecting switch is J5, please refer to Fig 5-13, the output relation is shown in table 5-4.

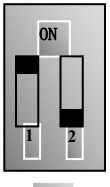


Fig 5-10

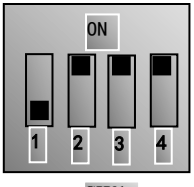


Fig 5-11

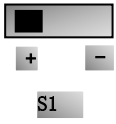


Fig 5-12

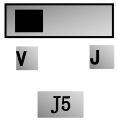


Fig 5-13

Table 5-3 The Setting of Coding Switch and Parameters in the Mode of Analog Speed Control

	Set F203 to 1, to select channel AI1				**Set F203 to 2, to select channel AI2**			
Para.	Coding Switch SW1		Toggle switch S1	Analog signal range	Para.	Coding Switch SW1		
F438	Switch 1	Switch 3			F439	Switch 2	Switch 4	Analog signal range
0	OFF	OFF	+	0~5V voltage	0	OFF	OFF	0~5V voltage
0	OFF	ON	+	0~10V voltage	0	OFF	ON	0~10V voltage
1	ON	ON	+	0~20mA current	1	ON	ON	0~20mA current
0	OFF	ON	-	-10~10V voltage				
Reserved	OFF	OFF	-	Reserved				
Reserved	ON	ON	-	Reserved				
ON refers to switching the coding switch to the top, OFF refers to switching the coding switch to the bottom								

Table 5-4 The relationship between AO1 and J5 and F423

AO1 Output		**Setting of F423**		
		0	**1**	**2**
J5	V	0～5V	0～10V	Reserved
	I	Reserved	0～20mA	4～20mA

5.4 STO Principle

The STO function is generated through cutting off the driving signal of inverter by hardware to cut off the power and torque to motor.(Safe Torque Off：IEC61800-5-2）.

STO circuit controls the enabled port EN of gate driver to cut off the 6-channel PWM pulses which flow into IGBT, which makes the motor stop safely.

5.4.1 Principle Block Diagram

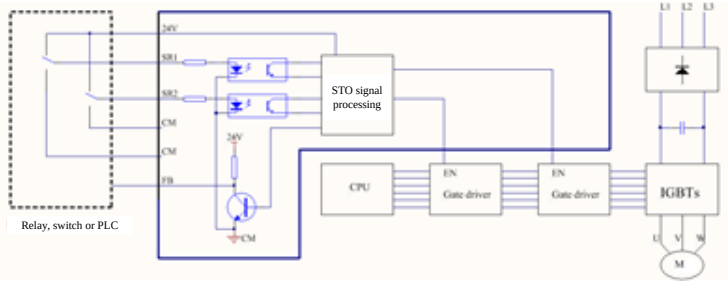


Fig 5-14 STO principle block diagram

Safety input connection: remove the short-circuit plug between 24V～SR1 and 24V～SR2, connect the safety input signal as the figure above.

Safety monitor output connection: safety monitor output (FB) is used as the feedback signal to monitor the failure of the safety function.

Notice: Do not use FB in other functions except the failure monitor function. The FB signal is not safety output.

5.4.2 Pin

Pin Name	Definition
SR1	STO safety recommendation input: 2-channel connection 1
SR2	STO safety recommendation input: 2-channel connection 2
24V	24V control system power supply
CM	24V control system power supply reference potential: STO reference potential

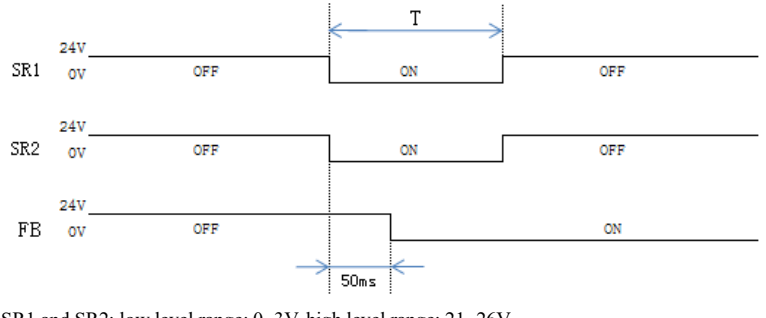
FB	STO feedback output end

5.4.3 Logical specification

SR1	SR2	FB port	Display	STO circuit failure	Gate drive status	Description
0V	0V	0V	STo	No	PWM off	Cut off 6-channel PWM driving signal, no output in UVW
0V	24V	24V	STo1	Yes	PWM off	
24V	0V	24V	STo1	Yes	PWM off	
24V	24V	24V	Normal	STO disabled	PWM ON	6-channel PWM drive IGBT, output in UVW, motor running.

Remark: If no need for the safety function, the input SR1 and SR2 must be connected with 24V, the inverter runs.

5.4.4 Signal Diagram (sequence)



SR1 and SR2: low level range: 0~3V, high level range: 21~26V.

Inverter displays “STo”: delay time is 0.1S.

Remark: the effective signal time difference between SR1 and SR2 should be lower than 50mS, or else fault alarm; STO effective pulse width time T should be higher than 50mS, or else CPU cannot detect.

5.4.5 STO Debugging, Acceptance Test and Flow chart

5.4.5.1 To ensure the safe operation of safety function, the commissioning, inspection and debugging must be performed by final assembler to test the safety function.

5.4.5.1.1 The commissioning and acceptance test must be performed in either of the following situations:

1) First start-up of safety function;
2) Any modification related to the safety function (PCB, wiring, parts and setting)；
3) Any maintenance operation related to the safety function;

Authorized personnel: The debugging and acceptance test of the safety function must be performed by the authorized personnel who received safety skill and acknowledge training. The test must be recorded and signature by authorized personnel.

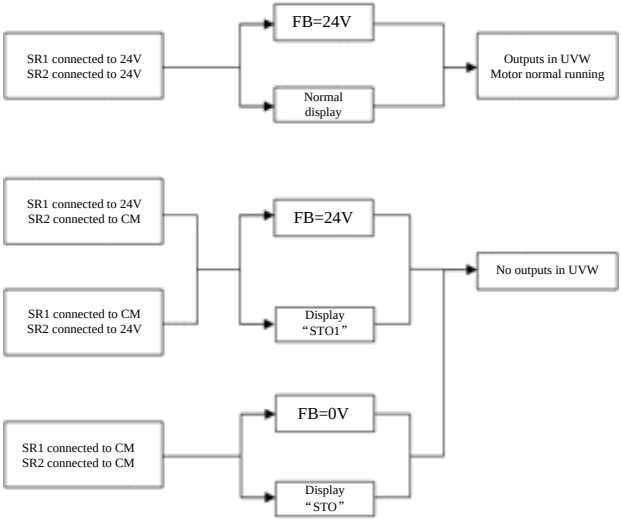
Acceptance test report: the acceptance test report with signature must be saved in the logbook of machine. This report includes related documents of start activity, test result, failure report reference and failure solution. Any new acceptance test because of modification or maintenance should be recorded in logbook.

5.4.5.1.2 The debugging and acceptance test should be operated according to the following requirements:

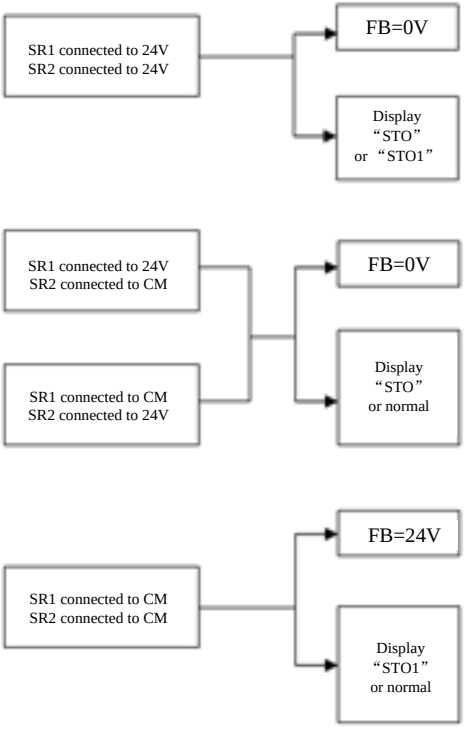
1) Test FB status when SR1, SR2=0V and 24V, refer to 3.3 logic specification.
   There could be failure for STO circuit or wiring if there is any inconsistent with logic specification.
   Test the system performance, press emergency stop button or let external PLC send commands if following the logic specification.
2) “STo” displays when the safety function works.

5.4.5.2 Debugging and Acceptance Flow Chart

A. STO function normal status



B. STO function failure status



If STO function is in a faulty state, please first check whether the cables are properly connected. If cables are well connected but the fault still occurs, it can be determined that the electronic components are damaged. Maintenance is required.

5.4.6 External cable and terminal

5.4.6.1 Input Cable

Shield	YES
Twisted-pair cable	Recommended
PELV	YES

Min core wire cross section	0.75mm^2
Max cable length	100m

5.4.6.2 External terminal

Max wiring current	12A
Port cross section	0.5～1.5mm2
Wire stripping length	6～7mm

When connecting multiple devices, pay attention to the maximum allowable terminal current.

Pay attention to the maximum allowable cross-section of the wire interface. Insert the wire carefully so as to achieve the maximum current load capacity and vibration resistance.

5.4.7 Maintenance and Disposal

Please carry out routine visual inspections and functional tests according to the following content.

（1）Check whether the module is installed correctly.

（2）Check whether the cable is damaged.

（3）Check electrical functions.

According to the industrial safety and health regulation, the device must be inspected regularly, at least once a year. Please refer to 5.4.5 for details, and fill in the logbook.

Damaged or failure parts must be replaced;

Disassembly：

The inverter module shall only be disassembled when the power supply is cut off. For the specific time requirements for power disconnection, please refer to the instruction manual of the frequency inverter.

Disassembly method: hold the bottom of the housing and push it upwards, and then slightly tilt it forward to remove it.

Disposal treatment and application:

It is necessary to analyze, explain, and plan for the potential increased risks to the frequency inverter with retired STO function, and retain the evidence of the impact analysis report, plans, and logs

For the irreparable return goods or customer does not need this function in the maintenance process, engineer should fill in discarding notice and ask for the application.

.

VI. Function Parameters

6.1 Basic parameters

F100 User's Password	Setting range: 0～9999	Mfr's value: 0

·When F107=1 with valid password, the user must enter correct user's password after power on or fault reset if you intend to change parameters. Otherwise, parameter setting will not be possible, and a prompt "Err1" will be displayed on the LED keypad, and "password is incorrect" will be displayed on the LCD keypad.

Relating function code: F107 Password valid or not F108 Setting user's password

F104 Voltage Level		Mfr's value: Subject to inverter model

· Voltage level can only be checked but cannot be modified.

F105 Software Edition No.	Setting range: 1.00～10.00	Mfr's value: Subject to inverter model

Software Edition No. can only be checked but cannot be modified.

F106 Control Mode	Setting range: 0: Sensorless vector control (SVC); 1: Closed-loop vector control (VC); 2: V/F; 3: Vector control 1 6: PMSM sensorless vector control 8: PMSM close-loop vector control	Mfr's value: 2

·0: Sensorless vector control is suitable for the application of high-performance requirement. One inverter can only drive one motor.

1: Closed-loop vector control is suitable for the application of high-precision speed control and torque control. One inverter can only drive one motor, and the motor must install encoder. Encoder must be installed, and please set F851 and F854 correctly.

·2: V/F control is suitable for common requirement of control precision or one inverter drives several motors.

·3: Vector control 1 is auto torque promotion, which has the same function of F137=3. While studying motor parameters, motor does not need to be disconnected with load. One inverter can only drive one motor.

·6: PMSM sersorless vector control is suitable for the application of open-loop PMSM motor. One inverter can only drive one motor.

8: PMSM vector control is suitable for the application of close-loop PMSM motor with resolver. One inverter can only drive one motor.

Note:

1. It is necessary to study the parameters of motor before inverter runs in the vector control mode (F106=0, 1, 3,6 and 8).

2. Under vector control mode (F106=0, 1, 3, 6 and 8), one inverter can only drive one motor and the power of motor should be similar to the power of inverter. Otherwise, control performance will be increased or system cannot work properly.

3. Under vector control mode (F106=0 and 1), the max frequency (F111) must be lower than 500.00Hz.

4. The operator may input motor parameters manually according to the motor parameters given by motor manufactures.

5. Usually, the motor will work normally by inverter's default parameters, but the inverter's best control performance will not be acquired. Therefore, in order to get the best control performance, please study

the parameters of motor before inverter runs in the vector control mode.

F107 Password Valid or Not	Setting range: 0: Invalid; 1: Valid 2. Invalid for Modbus 3. Enable lockscreen	Mfr's value: 0
F108 Setting User's Password	Setting range: 0～9999	Mfr's value: 8

·When F107=0, the parameter can be changed without inputting the password

. When F107=1, the parameter can be changed only after inputting the user's password by F100.

When F107=2, the parameter can be change by PC/PLC through communication.

When F107=3, the parameter can be read only after inputting the user's password by F100.

·The user can change "User's Password". The operation process is the same as those of changing other parameters.

· Input the value of F108 into F100, and the user's password can be unlocked.

Note: When password protection is valid, and if the user's password is not entered, F108 will display 0.

F109 Starting Frequency (Hz)	Setting range: 0.00～50.00	Mfr's value: 0.00
F110 Holding Time of Starting Frequency (S)	Setting range: 0.0～999.9	Mfr's value: 0.0

·The inverter begins to run from the starting frequency. If the target frequency is lower than starting frequency, F109 is invalid.

·The inverter begins to run from the starting frequency. After it keeps running at the starting frequency for the time as set in F110, it will accelerate to target frequency. The holding time is not included in acceleration/deceleration time.

·Starting frequency is not limited by the Min frequency set by F112. If the starting frequency set by F109 is lower than Min frequency set by F112, inverter will start according to the setting parameters set by F109 and F110. After inverter starts and runs normally, the frequency will be limited by frequency set by F111 and F112.

·Starting frequency should be lower than Max frequency set by F111.

Note: when speed track is adopted, F109 and F110 are invalid.

F111 Max Frequency (Hz)	Setting range: F113～590.0	Mfr's value: 50.00
F112 Min Frequency (Hz)	Setting range: 0.00～F113	Mfr's value: 0.50

· Max frequency is set by F111.

Note: in vector control mode (F106=0,1), the max frequency should be lower than 500Hz.

· Min frequency is set by F112.

· The setting value of min frequency should be lower than target frequency set by F113.

· The inverter begins to run from the starting frequency. During running process, if the given frequency is lower than min frequency, then inverter will stop.

Max/Min frequency should be set according to the nameplate parameters and running situations of motor. The motor is forbidden running at low frequency for a long time, or else motor will be damaged because of overheat.

F113 Target Frequency (Hz)	Setting range: F112～F111	Mfr's value: 50.00

·It shows the preset frequency. Under keypad speed control or terminal speed control mode, the inverter will run to this frequency automatically after startup.

F114 First Acceleration Time (S)	Setting range: 0.1～3000	Mfr's value: subject to inverter model
F115 First Deceleration Time (S)		

F116 Second Acceleration Time (S)		
F117 Second Deceleration Time (S)		
F277 Third Acceleration Time (S)		
F278 Third Deceleration Time (S)		
F279 Fourth Acceleration Time (S)		
F280 Fourth Deceleration Time (S)		

F119 is used to set the reference of setting accel/decel time.

· The Acceleration/Deceleration time can be chosen by multifunction digital input terminals F316~F323 and connecting DI terminal with CM terminal. Please refer to the instructions of multi-functional input terminals.

Note: when speed track is working, acceleration/deceleration time, min frequency and target frequency are invalid. After speed track is finished, inverter will run to target frequency according to acceleration/deceleration time.

F119 The Reference of Setting Accel/decel Time	Setting range: 0: 0~50.00Hz 1: 0~max frequency 2:0~ target frequency	Mfr's value: 0

When F119=0, acceleration/ deceleration time means the time for inverter to accelerate/ decelerate from 0Hz (50Hz) to 50Hz (0Hz).

When F119=1, acceleration/ deceleration time means the time for inverter to accelerate/ decelerate from 0Hz (max frequency) to max frequency (0Hz).

When F119=2, acceleration/ deceleration time means the time for inverter to accelerate/ decelerate from 0Hz (max frequency) to target frequency (0Hz).

F120 Forward / Reverse Switchover Dead-Time (S)	Setting range: 0.0～3000	Mfr's value: 0.0

· Within "forward/ reverse switchover dead-time", this latency time will be canceled upon receiving "stop" signal. This function is suitable for all the speed control modes except automatic cycle operation.

· This function can ease the current impact in the process of direction switchover.

Note: during the process of speed track, F120 is invalid. After speed track is finished, this function code is valid.

F121 VF Torque Compensation	Setting range: 0: Invalid 1: Valid	Mfr's value: 0

·It is to increase output torque at VF control. Please make sure of motor autotuning before using it.

Note: Please do not use this function when one inverter runs with more motor.

F122 Reverse Running Forbidden	Setting range: 0: Invalid; 1: Valid	Mfr's value: 0

When F122=1, inverter will only run forward no matter the state of terminals and the parameters set by F202. Inverter will not run reverse and forward / reverse switchover is forbidden. If reverse signal is given, inverter will stop. If reverse running locking is valid (F202=1), whatever speed track is valid or not, inverter has no output.

When F122=1，F613=1 and inverter gets forward running command and motor is sliding reverse, if inverter can detect the sliding direction and track to motor speed, then inverter will run to 0.0Hz reverse, then run forward according to the setting value of parameters.

F123 Minus Frequency is Valid in the Mode of Combined Speed Control.	0：Invalid；1：valid	0

·In the mode of combined speed control, if running frequency is minus and F123=0, inverter will stop; if F123=1, inverter will run reverse at this frequency. (This function is controlled by F122.)

F124 Jogging Frequency (Hz)	Setting range: F112～F111	Mfr's value: 5.00

F125 Jogging Acceleration Time (S)	Setting range: 0.1～3000	Mfr's value: subject to inverter model
F126 Jogging Deceleration Time (S)		

·There are two types of jogging: keypad jogging and terminal jogging. Keypad jogging is valid only under stopped status (F132 including of displaying items of keypad jogging should be set). Terminal jogging is valid under both running status and stopped status.

·Carry out jogging operation through the keypad (under stopped status):

a. Press the "Fun" key, it will display "HF-0";

b. Press the "Run" key, the inverter will run to "jogging frequency" (if pressing "Fun" key again, "keypad jogging" will be cancelled).

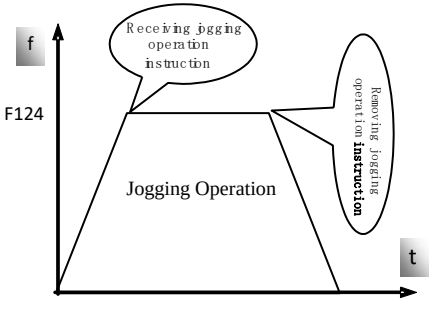


Figure 6 - 1 Jogging Operation

·In case of terminal jogging, make "jogging" terminal (such as DI1) connected to CM, and inverter will run to jogging frequency. The rated function codes are from F316 to F323.

Note: when jogging function is valid, speed track function is invalid.

F127/F129	Skip Frequency A, B (Hz)	Setting range: 0.00～590.0	Mfr's value:0.00
F128/F130	Skip Width A, B (Hz)	Setting range: 0.00~2.50	Mfr's value: 0.00

· Systematic vibration may occur when the motor is running at a certain frequency. This parameter is set to skip this frequency.

·The inverter will skip the point automatically when output frequency is equal to the set value of this parameter.

· "Skip Width" is the span from the upper to the lower limits around Skip Frequency. For example, Skip Frequency=20Hz, Skip Width=0.5Hz, inverter will skip automatically when output is between 19.5～20.5Hz.

When F226=0, the inverter will not skip frequency span during acceleration and deceleration. Please refer to the description of F226.

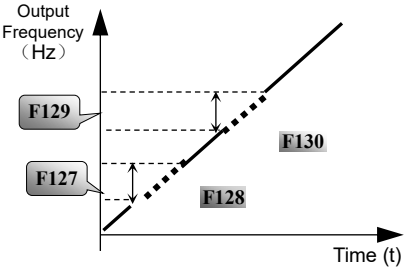


Figure 6-2 Skip Frequency

Note: during the process of speed track, skip frequency function is invalid. After speed track is finished, this function is valid.

F131 Running Display Items	0－Current output frequency/function-code 1－Output rotary speed (rpm) 2－Output current (A) 4－Output voltage (V) 8－PN voltage (V) 16－PID feedback value (%) 32－Temperature (℃) 64－Count values 128－Linear speed 256－PID given value (%) 512－Yarn length 1024－Center frequency (Hz) 2048－Output power (kw) 4096－Output torque (%)	Mfr's value: 0+1＋2＋4＋8=15

·Selection of one value from 1, 2, 4, 8, 16, 32, 64 and 128 shows that only one specific display item is selected. Should multiply display items be intended, add the values of the corresponding display items and take the total values as the set value of F131, e.g., just set F131 to be 19 (1+2+16) if you want to call "current output rotary speed", "output current" and "PID feedback value". The other display items will be covered.

·As F131＝8191, all display items are visible, of which, "frequency/function-code" will be visible whether or not it is selected.

·Should you intend to check any display item of LED keypad, just press the "Fun" key for switchover.

·Should you intend to check any display item of four-line LCD, press "Fun" key and press ⟪ key to check them.

·Whatever the value of F131 is set to, corresponding target frequency will flash under stopped status.

The units and representing methods for each physical quantity in LED keypad are displayed as below:

Target rotary speed is an integral number. If it exceeds 9999, add a decimal point to it.

Current display A *. * Voltage display U*** Count value **** Temperature H***

Linear speed L***. If it exceeds 999, add a decimal point to it. If it exceeds 9999, add two decimal points to it, and the like.

PID given value o*.* PID feedback value b*.* Yarn length * center frequency *.**

output power *.* output torque *.*

Note: when count value is displayed and it exceeds 9999, only 4 digits are displayed and add a decimal point to it, i.e., 12345 is displayed in the form of 1234.

·In four-line LCD interface, the displayed item will be shown alternately on the fourth line of level 3 menu in F131.

F132 Display Items of Stop	Setting range: 0: Frequency/function-code 1: Keypad jogging 2: Target rotary speed (rpm) 4: PN voltage (V) 8: PID feedback value (%) 16: Temperature (℃) 32: Count values 64: PID given value(%) 128: Yarn length 256: Center frequency of swing (Hz) 512: Setting torque (%)	Mfr's value: 0+2+4＝6
F133 Drive Ratio of Driven System	Setting range: 0.10～200.0	Mfr's value: 1.00
F134 Transmission-wheel Radius	0.001～1.000 (m)	Mfr's value: 0.001

·Calculation of rotary speed and linear speed:

For example, If inverter's max frequency F111=50.00Hz, numbers of motor poles F804=4, drive ratio F133＝1.00, transmission-shaft radius R=0.05m, then

Transmission shaft perimeter: 2πr =2×3.14×0.05=0.314 (meter)

Transmission shaft rotary speed: 60× operation frequency/ (numbers of poles pairs × drive ratio) =60×50/ (2×1.00) =1500rpm

Endmost linear speed: rotary speed × perimeter=1500×0.314=471(meters/second)

F135 User Macro	Setting range: 0: Invalid 1： User macro 1 2: User macro 2	Mfr's value: 0

When F135=0, user macro parameters are not saved.

When F135=1, all setting parameters are saved in user macro 1.

When F135=2, all setting parameters are saved in user macro 2.

After macro is saved, user can check macro by setting F160=21 or F160=22.

F136 Slip Compensation (%)	Setting range: 0～10	Mfr's value: 0

· Under V/F controlling, rotary speed of motor rotor will decrease as load increases. Be assured that rotor rotate speed is near to synchronization rotary speed while motor with rated load, slip compensation should be adopted according to the setting value of frequency compensation.

Note: during the process of speed track, slip compensation function is invalid. After speed track is finished, this function is valid.

F137 Modes of Torque Compensation	Setting range: 0: Linear compensation; 1: Square compensation; 2: User-defined multipoint compensation 3: Auto torque compensation 4: V/F separation	Mfr's value: 0
F138 Linear Compensation	Setting range: 1～20	Mfr's value: subject to inverter model
F139 Square Compensation	Setting range: 1: 1.5 2: 1.8 3: 1.9 4: 2.0 5~6: Reserved	Mfr's value: 1

When F106=2, the function of F137 is valid.

To compensate low-frequency torque controlled by V/F, output voltage of inverter while low-frequency should be compensated.

When F137=0, linear compensation is chosen and it is applied on universal constant-torque load;

When F137=1, square compensation is chosen and it is applied on the loads of fan or water pump;

When F137=2, user-defined multipoint compensation is chosen and it is applied on the special loads of spin-drier or centrifuge;

This parameter should be increased when the load is heavier, and this parameter should be decreased when the load is lighter.

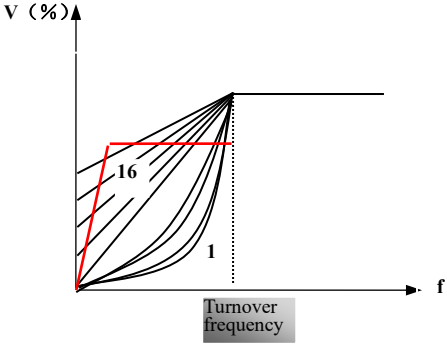


Fig 6-3 Torque Promotion

If the torque is elevated too much, motor is easy to overheat, and the current of inverter will be too high. Please check the motor while elevating the torque.

When F137=3, auto torque compensation is chosen and it can compensate low-frequency torque automatically, to diminish motor slip, to make rotor rotary speed close to synchro rotary speed and to restrain motor vibration. Customers should set correctly motor power, rotary speed, numbers of motor poles, motor rated current and stator resistance. Please refer to the chapter "Operation process of measuring motor parameters".

When F137=4, output voltage is not related to output frequency, output frequency is controlled by frequency source, and output voltage is controlled by F671.

F140 Voltage compensation point frequency (Hz)	Setting range: 0.00～F142	Mfr's value: 1.00
F141 Voltage compensation point 1 (%)	Setting range: 0～30	Mfr's value: 0
F142 User-defined frequency point F2	Setting range: F140～F144	Mfr's value: 5.00
F143 User-defined voltage point V2	Setting range: 0～100%	Mfr's value: 13
F144 User-defined frequency point F3	Setting range: F142～F146	Mfr's value: 10.00
F145 User-defined voltage point V3	Setting range: 0～100%	Mfr's value: 24
F146 User-defined frequency point F4	Setting range: F144～F148	Mfr's value: 20.00
F147 User-defined voltage point V4	Setting range: 0～100%	Mfr's value: 45
F148 User-defined frequency point F5	Setting range: F146～F150	Mfr's value: 30.00
F149 User-defined voltage point V5	Setting range: 0～100%	Mfr's value: 63
F150 User-defined frequency point F6	Setting range: F148～F118	Mfr's value: 40.00
F151 User-defined voltage point V6	Setting range: 0～100%	Mfr's value: 81

AS shown in Fig6-3, when F317=0, VF curve compensation =Max (F138, F141)

When F137=1, VF curve compensation =Max (F139, F141)

When F137=2, VF curve compensation =Max (auto compensation, F141)

When F317=3, auto compensation.

F141 cannot be set to high, otherwise, inverter will easily trip into OH and OC.

Multi-stage V/F curves are defined by 12 parameters from F140 to F151.

The setting value of V/F curve is set by motor load characteristic.

Note: V1<V2<V3<V4<V5<V6，F1<F2<F3<F4<F5<F6.As low-frequency, if the setting voltage is too high, motor will overheat or be damaged. Inverter will be stalling or occur over-current protection.

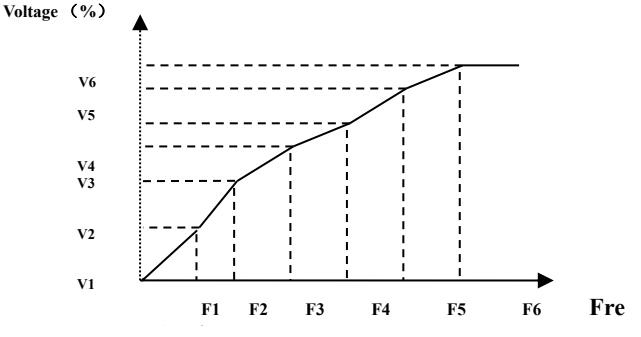


Fig 6-4 Polygonal-Line Type

Note: during the process of speed track, polygonal-line V/F curve function is invalid. After speed track is finished, this function is valid.

F152 Output Voltage Corresponding to Turnover Frequency	Setting range: 10～100	Mfr's value: 100

This function can meet the needs of some special loads, for example, when the frequency outputs 300Hz and corresponding voltage outputs 200V (supposed voltage of inverter power supply is 400V), turnover frequency F118 should be set to 300Hz and F152 is set to（200÷400）×100=50. And F152 should be equal to 50.

Please pay attention to nameplate parameters of motor. If the working voltage is higher than rated voltage or the frequency is higher than rated frequency, motor would be damaged.

Note: during the process of speed track, slip compensation function is invalid. After speed track is finished, this function is valid.

F153 Carrier Frequency Setting	Setting range: Subject to model	Mfr's value: Subject to model

Carrier-wave frequency of inverter is adjusted by setting this code function. Adjusting carrier-wave may reduce motor noise, avoid point of resonance of mechanical system, decrease leakage current of wire to earth and the interference of inverter.

When carrier-wave frequency is low, although carrier-wave noise from motor will increase, the current leaked to the earth will decrease. The wastage of motor and the temperature of motor will increase, but the temperature of inverter will decrease.

When carrier-wave frequency is high, the situations are opposite, and the interference will raise.

When output frequency of inverter is adjusted to high frequency, the setting value of carrier-wave should be increased. Performance is influenced by adjusting carrier-wave frequency as below table:

Carrier frequency	Low → High
The following effect according to the change of carrier frequency	
Motor noise	Loud → Low
Waveform of output current	Bad → Good
Motor temperature	High → Low
Inverter temperature	Low → High
Leakage current	Low → High
Interference	Low → High

F154 Automatic Voltage Correction	Setting range: 0: Invalid 1: Valid 2: Invalid during deceleration process	Mfr's value: 0

This function enables to keep output voltage constant automatically in the case of fluctuation of input voltage, but the deceleration time will be affected by internal PI adjust. If deceleration time is forbidden being changed, please select F154=2, i.e. disable this function during deceleration.

When the input voltage to inverter is much higher than the motor's rated voltage, please set F154=1.

F155 Digital Accessorial Frequency Setting	Setting range: 0.00～F111	Mfr's value: 0.00
F156 Digital Accessorial Frequency Polarity Setting	Setting range: 0 ~ 1	Mfr's value: 0
F157 Reading Accessorial Frequency		
F158 Reading Accessorial Frequency Polarity		

Under combined speed control mode, when accessorial frequency source is digital setting memory (F204=0), F155 and F156 are considered as initial set values of accessorial frequency and polarity (direction).

In the mode of combined speed control, F157 and F158 are used for reading the value and direction of accessorial frequency.

For example, when F203=1, F204=0. F207=1, the given analog frequency is 15Hz, inverter is required to run to 20Hz. In case of this requirement, user can push "UP" button to raise the frequency from 15Hz to 20Hz. User can also set F155=5Hz and F160=0 (0 means forward, 1 means reverse). In this way, inverter can be run to 20Hz directly.

F159 Random Carrier-wave Selection	Setting range: 0: Invalid 1: Valid	Mfr's value: 1

When F159=0, inverter will modulate as per the carrier-wave set by F153. When F159=1, inverter will operate in mode of random carrier-wave modulating.

Note: when random carrier-wave is selected, output torque will increase but noise will be high. When the carrier-wave set by F153 is selected, noise will be reduced, but output torque will be decreased. Please set the value according to the situation.

F160 Reverting to Manufacturer Values	Setting range: 0: Invalid 1: Valid 21: Revert user macro 1 22: Revert user macro 2	Mfr's value: 0

·When there is disorder with inverter's parameters and manufacturer values need to be restored, set F160=1. After "Reverting to manufacturer values" is done, F160 values will be automatically changed to 0.

After setting F135, user can check the parameters of related macro parameters by setting F160. When F160=21, the parameters of macro 1 are reverted. When F160=22, the parameters of macro are reverted.

· "Reverting to manufacturer values" will not work for the function-codes marked "○"in the "change" column of the parameters table. These function codes have been adjusted properly before delivery. And it is recommended not to change them.

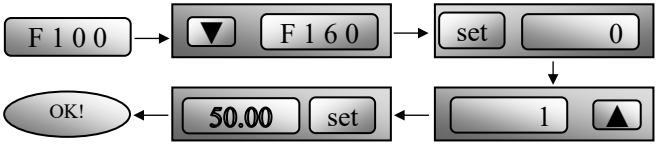


Figure 6-5 Reverting to manufacturer values

F161 Inverter model	Setting range: 0: Heavy duty 1: Normal duty	Mfr's value: 0

· F161 = 0 refers to the heavy duty, which is suitable for general loads.

· F161 = 1 refers to normal duty, which is suitable for fan and pump loads.

6.2 Operation Control

F200 Source of Start Command	Setting range: 0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	Mfr's value: 4
F201 Source of Stop Command	Setting range: 0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	Mfr's value: 4

· F200 and F201 are the resource of selecting inverter control commands.
· Inverter control commands include: starting, stopping, forward running, reverse running, jogging, etc.
·" Keypad command" refers to the start/stop commands given by the "Run" or" stop/reset" key on the keypad.
· "Terminal command" refers to the start/stop command given by the "Run" terminal defined by F316-F323.
·When F200=3 and F201=3, the running command is given by MODBUS.
·When F200=2 and F201=2, "keypad command" and "terminal command" are valid at the meantime, F200=4 and F201=4 is the same.

F202 Mode of Direction Setting	Setting range: 0: Forward running locking; 1: Reverse running locking; 2: Terminal setting 3: Keypad setting no memory 4: Keypad setting and direction in memory	Mfr's value: 0

·The running direction is controlled by this function code together with other speed control mode which can set the running direction of inverter. When auto-circulation speed is selected by F500=2, this function code is not valid.
·When speed control mode without controlling direction is selected, the running direction of inverter is controlled by this function code, for example, keypad controls speed.

Direction given by F202	Direction given by other control mode	Running direction	remarks
0	0	0	0 means forward. 1 means reverse.
0	1	1	
1	0	1	
1	1	0	

When F202=3, the running direction can be changed by pressing FWD/REV key. After power off and repower on the inverter, the default running direction is forward.

When F202=4, the running direction can be changed by pressing FWD/REV key. The setting direction by keypad is in memory.

F203 Main Frequency Source X	Setting range: 0: Memory of digital given; 1: External analog AI1; 2: External analog AI2; 3: Pulse input given; 4: Stage speed control; 5: No memory of digital given; 6: Reserved;	Mfr's value: 0

	7: analog input AI4; 8: Reserved; 9: PID adjusting; 10: MODBUS	

· Main frequency source is set by this function code.

·0: Memory of digital given

Its initial value is the value of F113. The frequency can be adjusted through the key “up” or “down”, or through the “up”, “down” terminals.

“Memory of digital given” means after inverter stops, the target frequency is the running frequency before stop. If the user would like to save target frequency in memory when the power is disconnected, please set F220=1, i.e., frequency memory after power down is valid.

1: External analog AI1; 2: External analog AI2

The frequency is set by analog input terminal AI1 and AI2. The analog signal may be current signal (0-20mA or 4-20mA) or voltage signal (0-5V or 0-10V), which can be chosen by switch code. Please adjust the switch code according to practical situations, refer to fig 5-4 and table 5-2.

When inverters leave the factory, the analog signal of AI1 channel is DC voltage signal, the range of voltage is 0-10V, and the analog signal of AI2 channel is DC current signal, the range of current is 0-20 mA. If 4-20mA current signal is needed, please set lower limit of analog input F406=2, which input resistor is 50OHM. If some errors exist, please make some adjustments.

3: Pulse input given

When frequency is given by pulse input, the pulse is only inputted by DI1 terminal. The max pulse frequency is 10K. The related parameters are from F440 to F446.

4: Stage speed control

Multi-stage speed control is selected by setting stage speed terminals F316-F323 and function codes of multi-stage speed section. The frequency is set by multi-stage terminal or automatic cycling frequency.

5: No memory of digital given

Its initial value is the value of F113. The frequency can be adjusted through the key “up” or “down”, or through the “up”, “down” terminals.

“No memory of digital given” means that the target frequency will restore to the value of F113 after stop no matter the state of F220.

7: Expansion card of AI4

The frequency is given by current or voltage signal. Please refer to appendix 7: Expansion Card.

9: PID adjusting

When PID adjusting is selected, the running frequency of inverter is the value of frequency adjusted by PID. Please refer to instructions of PID parameters for PID given resource, PID given numbers, feedback source, and so on.

10: MODBUS

The main frequency is given by MODBUS communication.

F204 Accessorial Frequency Source Y	Setting range: 0: Memory of digital given; 1: External analog AI1; 2: External analog AI2; 3: Pulse input given; 4: Stage speed control; 5: PID adjusting; 7: Analog input AI4	Mfr’s value: 0

· When accessorial frequency Y is given to channel as independent frequency, it has the same function with main frequency source X.

· When F204=0, the initial value of accessorial frequency is set by F155. When accessorial frequency controls speed independently, polarity setting F156 is not valid.

· When F207=1 or 3, and F204=0, the initial value of accessorial frequency is set by F155, the polarity of

accessorial frequency is set by F156, the initial value of accessorial frequency and the polarity of accessorial frequency can be checked by F157 and F158.

· When the accessorial frequency is given by analog input (AI1, AI2), the setting range for the accessorial frequency is set by F205 and F206.

· Note: accessorial frequency source Y and main frequency source X cannot use the same frequency given channel.

F205 Reference for Selecting Accessorial Frequency Source Y Range	Setting range: 0: Relative to max frequency; 1: Relative to main frequency X	Mfr's value: 0
F206 Accessorial Frequency Y Range (%)	Setting range: 0～150	Mfr's value: 100

· When combined speed control is adopted for frequency source, F206 is used to confirm the relative object of the setting range for the accessorial frequency.

F205 is to confirm the reference of the accessorial frequency range. If it is relative to main frequency, the range will change according to the change of main frequency X.

F207 Frequency Source Selecting	Setting range: 0: X; 1: X+Y; 2: X or Y (terminal switchover); 3: X or X+Y (terminal switchover); 4: Combination of stage speed and analog 5: X-Y 6: X+Y-Y_{MAX}*50% 7: Combination 1 of stage speed and digital 9: X/Y 10: Max (X, Y) 11: Min (X, Y)	Mfr's value: 0

·Select the channel of setting the frequency. The frequency is given by combination of main frequency X and accessorial frequency Y.

·When F207=0, the frequency is set by main frequency source.

·When F207=1, X+Y, the frequency is set by adding main frequency source to accessorial frequency source. X or Y can be given by PID.

·When F207=2, main frequency source and accessorial frequency source can be switched over by frequency source switching terminal.

·When F207=3, main frequency given and adding frequency given(X+Y) can be switched over by frequency source switching terminal. X or Y can be given by PID.

·When F207=4, stage speed setting of main frequency source has priority over analog setting of accessorial frequency source (only suitable for F203=4 F204=1).

·When F207=5, X-Y, the frequency is set by subtracting accessorial frequency source from main frequency source. If the frequency is set by main frequency or accessorial frequency, PID speed control can be selected.

·When F207=6, X+Y-Y_{MAX}*50%, the frequency is given by both main frequency source and accessorial frequency source. X or Y can be given by PID. When F205=0, Y_{MAX}=F111*F206. When F205=1, Y_{MAX}=X*F206.

·When F207=7, stage speed setting of main frequency source has priority over digital of accessorial frequency source. (Only suitable for F203=4, F204=0).

When F207=9, the target frequency is X divided by Y.

When F207=10, the target frequency is the higher one between X and Y.

When F207=11, the target frequency is the lower one between X and Y.

Note:

1. When F203=4 and F204=1, the difference between F207=1 and F207=4 is that when F207=1, frequency source selecting is the addition of stage speed and analog, when F207=4, frequency source selecting is stage speed with stage speed and analog given at the same time. If stage speed given is canceled and analog given still exists, inverter will run by analog given.
2. Frequency given mode can be switched over by selecting F207. For example: switching PID adjusting and normal speed control, switching stage speed and analog given, switching PID adjusting and analog given, and so on.
3. The acceleration/deceleration time of stage speed is set by function code of corresponding stage speed time. When combined speed control is adopted for frequency source, the acceleration/deceleration time is set by F114 and F115.
4. The mode of automatic cycle speed control is unable to combine with other modes.
5. When F207=2 (main frequency source and accessorial frequency source can be switched over by terminals), if main frequency is not set to be under stage-speed control, accessorial frequency can be set to be under automatic cycle speed control (F204=5, F500=0). Through the defined switchover terminal, the control mode (defined by X) and automatic cycle speed control (defined by Y) can be freely switched.
6. When F207=6, F205=0 and F206=100, X+Y-Y_{MAX}*50%=X+Y-F111*50%, and if F207=6, F205=1 and F206=100, then X+Y-Y_{MAX}*50%=X+Y-X*50%.

F208 Terminal Two-line/three-line Operation Control	Setting range: 0: No function 1: Two-line operation mode 1; 2: Two-line operation mode 2; 3: Three-line operation mode 1; 4: Three-line operation mode 2; 5: Start/stop controlled by direction pulse	Mfr's value: 0

· When selecting two-line type or three-line type), F200, F201 and F202 are invalid.

· Five modes are available for terminal operation control.

Note: "FWD", "REV" and "X" are three terminals designated in programming DI1～DI8.

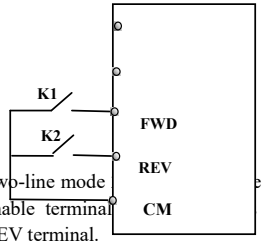
1. Two-line mode 1: this mode is the most popularly used two-line mode. The running direction of mode is controlled by FWD, REV terminals.

For example: "FWD" terminal-----"open": stop, "closed": forward running;

"REV" terminal-----"open": stop, "closed": reverse running;

"CM" terminal-----common port

K1	K2	Running command
0	0	Stop
1	0	Forward running
0	1	Reverse running
1	1	Stop



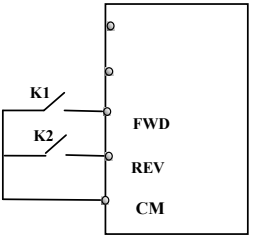
2. Two-line mode is used, FWD is enable terminal controlled by REV terminal.

For example: "FWD" terminal-----"open": stop, "closed": running;

"REV" terminal-----"open": forward running,

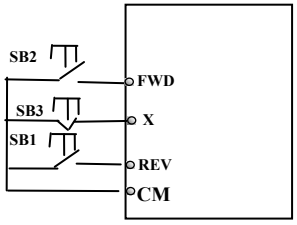
"closed": reverse running;

"CM" terminal-----common port



K1	K2	Running command
0	0	Stop
0	1	Stop
1	0	Forward running
1	1	Reverse running

3. Three-line mode 1:



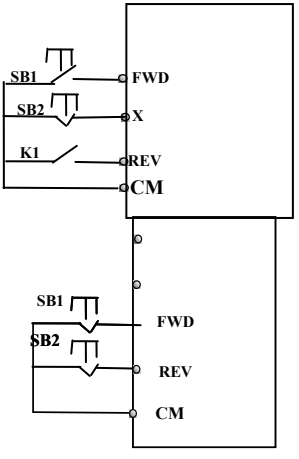
In this mode, X terminal is the enable terminal, the direction is controlled by FWD terminal and REV terminal. Pulse signal is valid. Stopping commands is enabled by opening X terminal.

SB3: Stop button

SB2: Forward button.

SB1: Reverse button.

4. Three-line mode 2:



In this mode, X terminal is the enable terminal, running command is controlled by FWD terminal. The running direction is controlled by REV terminal, and stopping command enable by opening X terminal.

SB1: Running button

SB2: Stop button

K1: direction switch. Open stands for forward running; close stands for reverse running.

5. Start/stop controlled by direction pulse:

"FWD" terminal— (Impulse signal: forward/stop)

"REV" terminal—(Impulse signal: reverse/stop)

"CM" terminal—Common port

Note: when pulse of SB1 triggers, inverter will run forward. When the pulse triggers again, inverter will stop running.

When pulse of SB2 triggers, inverter will run reverse. When the pulse triggers again, inverter will stop running.

F209 Selecting the Mode of Stopping the Motor	Setting range: 0: Stop by deceleration time; 1: Coast to stop 2: Stop by DC braking	Mfr's value: 0

When the stop signal is input, stopping mode is set by this function code:

F209=0: stop by deceleration time

Inverter will decrease output frequency according to setting acceleration/deceleration curve and decelerating time, after frequency decreases to 0, inverter will stop. This is often common stopping type. During the process of speed track, this function is invalid. And inverter will be forced to stop during this process.

F209=1: coast to stop

After stop command is valid, inverter will stop output. Motor will coast to stop by mechanical inertia.

When F209=2, after inverter receives stop command, inverter will stop from present frequency by DC braking. Please set F656, F603 and F605 correctly to avoid error.

F210 Frequency Display Accuracy	Setting range: 0.01～10.00	Mfr's value: 0.01

When inverter is in the running status, under keypad speed control, frequency display accuracy is set by F210 and the range is from 0.01 to 2.00. For example, when F210=0.5, ▲/▼ terminal is pressed at one time, frequency will increase or decrease by 0.5Hz.

This function is valid when inverter is in the running state.

F211 Speed of Digital Control (Hz/S)	Setting range: 0.01～100.0	Mfr's value: 5.00

When UP/DOWN terminal is pressed, frequency will change at the setting rate. The Mfr's value is 5.00Hz/s.

In actual application, if customer need the speed of UP/DOWN to be same as the accelerating/decelerating time.

Please set F211 as the formular of $F211=\frac{50(Hz)}{F114}$.

For example: F114=5.0S, $F211=\frac{50.00(Hz)}{5.0(s)}$ =10(Hz/S).

F212 Direction Memory	Setting range: 0: Invalid 1: Valid	Mfr's value: 0

· This function is valid when three-line operation mode 1(F208=3) is valid.

· When F212=0，after inverter is stopped, resetted and repowered on, the running direction is not memorized.

· When F212=1，after inverter is stopped, resetted and repowered on, if inverter starts running but no direction signal, inverter will run according the memory direction.

F213 Auto-starting after repowered on	Setting range: 0: Invalid; 1: Valid	Mfr's value: 0
F214 Auto-starting After Reset	Setting range: 0: Invalid; 1: Valid	Mfr's value: 0

Whether or not to start automatically after repowered on is set by F213

F213=1, Auto-starting after repowered on is valid. When inverter is power off and then powered on again, it will run automatically after the time set by F215 and according to the running mode before power-down. If F220=0 frequency memory after power-down is not valid, inverter will run by the setting value of F113.

F213=0, after repower-on, inverter will not run automatically unless running command is given to inverter.

·Whether or not to start automatically after fault resetting is set by F214

When F214=1, if fault occurs, inverter will reset automatically after delay time for fault reset (F217). After resetting, inverter will run automatically after the auto-starting delay time (F215).

If frequency memory after power-down (F220) is valid, inverter will run at the speed before power-down. Otherwise, inverter will run at the speed set by F113.

In case of fault under running status, inverter will reset automatically and auto-start. In case of fault under stopped status, the inverter will only reset automatically.

When F214=0, after fault occurs, inverter will display fault code, it must be reset by manually.

F215 Auto-starting Delay Time	Setting range: 0.1～3000.0	Mfr's value: 60.0

F215 is the auto-starting elay time for F213 and F214. The range is from 0.1s to 3000.0s.

F216 Times of Auto-starting in Case of Repeated Faults	Setting range: 0～5	Mfr's value: 0

F217 Delay Time for Fault Reset	Setting range: 0.0～3000.0	Mfr's value: 3.0
F219 EEPROM Write Operation	Setting range:0: Enabled to write 1: Prohibit writing	Mfr's value: 1

F216 sets the most times of auto-starting in case of repeated faults. If starting times are more than the setting value of this function code, inverter will not reset or start automatically after fault. Inverter will run after running command is given to inverter manually.

F217 sets delay time for fault reset. The range is from 0.0 to 3000.0s which is time interval from fault to resetting.

When F219=1 (address 2001H is not operated by PC/PLC), the function code is modified by communication, and it is not saved in the EEPROM. It means there is no memory when power OFF/ON. When F219=0 ((address 2001H is not operated by PC/PLC), the function code is modified by communication, and it is saved in the EEPORM. It means there is memory when power OFF/ON.

Note: When F219=0, it is easier to damage EEPROM if the parameter is changed by Modbus. We strongly recommend not to change the default value of F219, or change F219=1 after changing parameter by Modbus.

F220 Frequency Memory After Power-down	Setting range: 0: Invalid; 1: Valid	Mfr's value: 0

F220 sets whether or not frequency memory after power-down is valid.

This function is valid for F213 and F214. Whether or not to memory running state after power-down or malfunction is set by this function.

·The function of frequency memory after power-down is valid for main frequency and accessorial frequency that is given by digital. Because the digital given accessorial frequency has positive polarity and negative polarity, it is saved in the function codes F155 and F156.

F221 X+Y-50%(%)	Setting range: 0~200	Mfr's value：50
F222 Count memory Selection	Setting range: 0: Invalid 1: Valid	Mfr's value：0

·F220 sets whether or not count memory is valid. Whether or not to memory counting values after power-down or malfunction is set by this function.

F223 Main Frequency Coefficient	Setting range: 0.0～100.0	Mfr's value：100.0

Target frequency=main frequency*main frequency coefficient.

F224 When Target Frequency is Lower Than Min Frequency	Setting range: 0: Stop 1: Run at Min frequency	Mfr's value: 0

· F224=0, when target frequency is lower than Min frequency, inverter will stop.

· F224=1, when target frequency is lower than Min frequency, inverter will run at Min frequency.

F225 Phase sequence change by software	Setting range: 0: Invalid 1: Valid	Mfr's value: 0

·F225 = 1 is equivalent to exchanging the sequence of any two of motor cable to change motor direction.

Table 6-1 Combination of Speed Control

F203 \ F204	0. Memory of digital setting	1 External analog AI1	2 External analog AI2	3 Pulse input given	4 Terminal stage speed control	5 PID adjusting	6 Analog AI3
0 Memory of Digital setting	○	●	●	●	●	●	●
1External analog AI1	●	○	●	●	●	●	●

2External analog AI2	●	●	○	●	●	●	●
3 Pulse input given	●	●	●	○	●	●	●
4 Terminal stage speed control	●	●	●	●	○	●	●
5 Digital setting	○	●	●	●	●	●	●
7Analog AI4	●	●	●	●	●	●	○
9 PID adjusting	●	●	●	●	●	○	●
10 MODBUS	●	●	●	●	●	●	●

●: Inter-combination is allowable.

○: Combination is not allowable.

The mode of automatic cycle speed control is unable to combine with other modes. If the combination includes the mode of automatic cycle speed control, only main speed control mode will be valid.

F226 Validity of Skip Frequency	0: Invalid during accelerating/deceleration 1：Invalid during deceleration 2：Always valid	Mfr's value: 0

When F226=0, Skipping frequency is only valid during stable running.

When F226=1, Skipping frequency is only valid during accelerating and stable running.

When F226=2, it is always valid at accelerating, decelerating and stable running.

Please refer to the relative parameter of F127-F130.

Note: During accelerating and decelerating, the skip width can not be wide.

F233 Time Unit of Accel/decel	Setting range: 0: 0.1s 1: 0.01s	Mfr's value: 0

When F233=0, the time unit of F114-F117 and stage-speed control is 0.1s.

When F233=1, the time unit of F114-F117 and stage-speed control is 0.01s.

F234 Switchover Frequency During Deceleration process (Hz)	Setting range: 0.00: Invalid 0.00～F111	Mfr's value: 0.00

· When F234=0, this function is not valid.

When F234≠0, during deceleration process, if the running frequency is higher than F234, the decelerating time is not changed. If the running frequency is lower than F234, the inverter will run at the second deceleration time(F117).

Note: In the mode of washing machine, this function is valid in stage-speed control. During deceleration process, if the running frequency is higher than F234, the inverter will run at the second deceleration time(F117).

Wobble Operating function

Wobble operation is widely used in textile and chemical fiber industry.

F235	Wobble Operating Mode	0：Invalid 1：Wobble operating mode 1 2：Wobble operating mode 2 3：Wobble operating mode 3	Mfr's value: 0

·F235=0，this function is invalid.

·F235=1，wobble operating mode 1, the central frequency is set by F242, and the working process is shown in

Fig 6-6.

·F235=2，wobble operating mode 2, the central frequency is on the decrease, the working process is shown in Fig 6-7.

·F235=3，wobble operating mode 3, the central frequency is set by F203. Under this mode, if the central frequency set by F203 is lower than the lower limit of central frequency, inverter will not stop running. In the other wobble operating mode, the value of central frequency is controlled by F243.

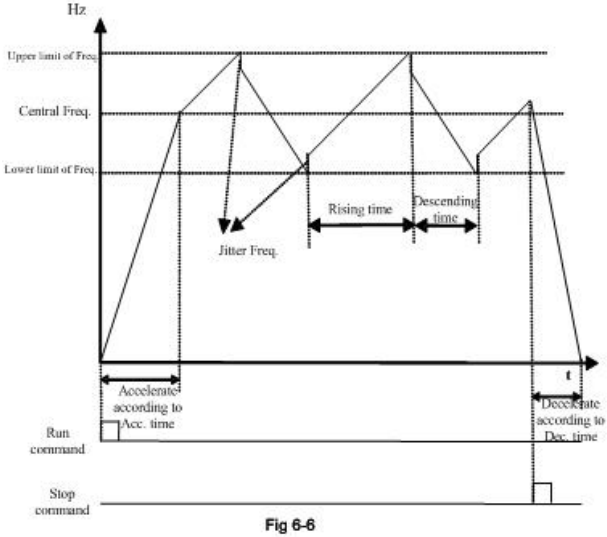


Fig 6-6

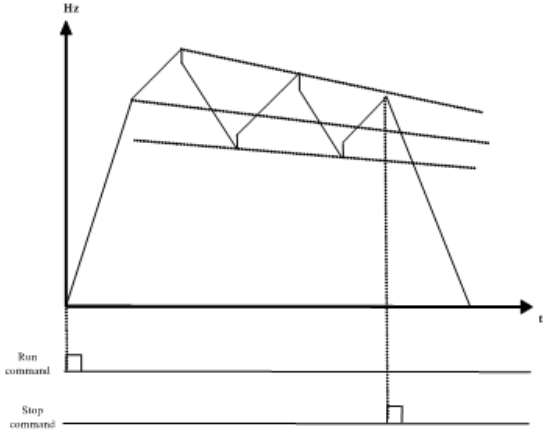


Fig 6-7

F236	Crawl-positioning	0：Disabled 1：Enabled	Mfr's value: 0

Crawl-positioning mode: when this mode is enabled, if inverter gets the signal of stop, full of yarn, broken of yarn, fixed length control, inverter will run to the frequency of crawl-positioning (F252). After the waiting time of crawl-positioning (F253), if inverter gets a positioning stop signal, inverter will stop (the positioning stop signal is invalid within crawl-positioning waiting time). If there is no positioning stop signal, inverter will stop automatically after max time of crawl-positioning time (F524). Note: if F524=0, inverter will not stop automatically.

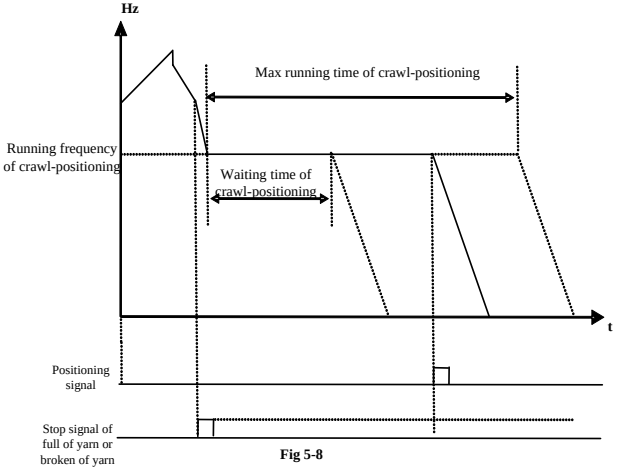


Fig 5-8

F237	Wobble Signal Source	0：Auto start 1：X terminal start	Mfr's value: 0

·When F237=0 and F235≠0, inverter will run by wobble mode.

·When F237=1 and F235≠0, user should set DIX terminal as wobble start terminal, when this terminal is valid, wobble function is valid.

F238	Stop Mode of Length Arrival	0：Stop the motor at fixed length 1：Stop the motor at fixed spindle radius 2：Non-stop at fixed length, it indicates full of yarn. 3：Fixed radius arrival, it indicates full of yarn.	Mfr's value: 0
F239	Wobble Memory Mode	0：Memory at the status of stop and power off 1：Only memory at the status of stop. 2：Only memory at the status of power off. 3：No memory.	Mfr's value: 0

F238=0 or 1, when fixed length or fixed radius is arrival, inverter will stop.

F238=2 or 3, when fixed length or fixed radius is arrival, multifunction terminals (DO1, DO2 and relay output terminal) will output signal. Inverter will not stop, and “ovEr” will be displayed in the panel.

F240	Preset Frequency (Hz）	F112～F111	Mfr's value: 5.00
F241	Running Time of Preset Frequency (S)	0～3000	Mfr's value: 0

F240 is used to define the inverter’s operating frequency before entering wobble mode.

F241 is used to define the time when the inverter operates at pre-wobble frequency.

F242	Central Frequency (Hz)	F243～F111	Mfr's value: 25.00

F243	Lower Limit of Central Frequency (Hz)	F112～F242	Mfr's value: 0.50
F244	Descending Rate of Central Frequency (Hz / S)	0.100～65.000	Mfr's value: 0.500
F247	Wobble Amplitude Setting Mode	0：Relative to max frequency 1：Relative to central frequency	Mfr's value: 1
F248	Wobble Amplitude (%)	0.00～100.00	Mfr's value: 10.0
F249	Jump Frequency (%)	0.00～50.00	Mfr's value: 30.00
F250	Rising Time of Wobble (S)	0.1～3000	Mfr's value: 10.0
F251	Descending Time of Wobble (S)	0.1～3000	Mfr's value: 10.0
F252	Crawl-positioning Frequency (Hz)	F112～F111	Mfr's value: 3.00
F253	Waiting Time of crawl-positioning (S)	0.0～3000	Mfr's value: 5.0
F254	Max Time of crawl-positioning (S)	0.0～3000	Mfr's value: 10.0

Please refer to Fig 6-6, 6-7 and 6-8.

If the lower limit frequency of wobble amplitude is lower than min frequency F112, then the lower limit of frequency of wobble amplitude turns to min frequency of inverter. If the upper limit frequency of wobble amplitude is higher than the max frequency F111, the frequency of wobble amplitude will turn to max frequency of inverter.

Jitter frequency is the percent of wobble amplitude, which is set by F249.

F257	Cumulative Length (Km)	0.00～5900	Mfr's value: 0.00
F258	Actual Length (Km)	0.00～65.00	Mfr's value: 0.00
F259	Setting Lngth (Km)	0.00～65.00	Mfr's value: 0.00
F260	Pulse Numbers of Length Sensor	0.01～590.0	Mfr's value: 1.00

In fixed length control mode, the function of F257～F260 is valid.

F262	Clear Yarn Broken Signal	Setting range: 0: Stop and refer to yarn broken signal 1: Refer to yarn broken signal	Mfr's value: 0

When F262=0, after inverter stops, if there is no yarn broken signal, then clear yarn broken malfunction.

When F262=1, if there is no yarn broken signal, then clear yarn broken malfunction.

F264	Feedback Channel of Fixed Radius	0：AI1　1：AI2	Mfr's value: 0
F265	Fixed-radius Display Value	0～10000	Mfr's value: 1000
F266	Output Voltage at Fixed Radius Mode (V)	0.00～10.00	Mfr's value: 5.00
F267	Voltage Hysteresis When Judging Full of Yarn Signal is Clear.	0.00～10.00	Mfr's value: 0.00

·F265 is used to set the display value corresponding to analog max value.

·F266 is used to set output voltage of fixed radius sensor when fixed radius is arrival.

· Voltage hysteresis is set by F267. For example: if F266=5.00, F267=0.30, only when the feedback voltage is lower than 4.70V, inverter will judge full of yarn signal clear.

F269　DI Pre-alarm Current	Read only	Mfr's value: read only

F270 DI Pre-alarm Current Threshold(A)	0.01～6.00	Mfr's value: 0.50
F271 DI Pre-alarm Current Delay time(S)	5～60	Mfr's value: 30

·When the function of DI pre-alarm is valid, running current will be saved in F269, Which is pre-alarm current value and not be changed. If DI terminal is enabled again, and running current is higher than (DI pre-alarm current + DI pre-alarm current threshold), after delay time of F271, DO terminal will output pre-alarm signal, but inverter will not stop. When running current is lower than (DI pre-alarm current + DI pre-alarm current threshold), DO terminal will not output pre-alarm signal.

Note: when DI terminal is invalid or not in running state, this function is invalid.

F272	Delay Time of Broken Yarn and Intertwining Yarn（S）	0.0～3000	Mfr's value:0.0

·The delay time after judging broken of yarn and intertwining yarn.

·when broken of yarn, BRK1 is displayed. When full of yarn, BRK2 is displayed.

F274 Emergency stop time（S）	0.1～200.0	Mfr's value: 5.0

·When the emergency stop terminal is effective, the system will decelerate to a stop according to the time set in F274.

F275	Detect Frequency Value (Hz)	F112～F111	25.00
F276	Detect Frequency Width (Hz)	0.00～20.00	0.50
F277	Third Acceleration Time (S)	0.1-3000	Subject to inverter model
F278	Third Deceleration Time (S)		
F279	Fourth Acceleration Time (S)		
F280	Fourth Deceleration Time (S)		

·When inverter runs to diction frequency set by F275，the multifunction terminal will output a signal.

6.3. Multifunctional Input and Output Terminals

6.3.1 Digital multifunctional output terminals

F300 Relay Token Output	Setting range: 0~74	Mfr's value: 1
F301 DO1 Token Output	Refer to table 6-2 for detailed instructions.	Mfr's value: 14

During the speed tracking, F300 to F301 remain valid.
In water supply system, if the fixed mode or timing interchanging mode is selected, relay token output and DO1 token output is invalid.

Table 6-2 Instructions for digital multifunctional output terminal

Value	Function	Instructions
0	No function	Output terminal has no functions.
1	Inverter fault protection	When inverter has fault, ON signal is output. When inverter is in SLP, no signal is output.
2	Reaching specific frequency 1	Please refer to instructions from F307 to F309.
3	Reaching specific frequency 2	Please refer to instructions from F307 to F309.
4	Coast to stop	Under coast to stop status, after stop command is given, ON signal is output until inverter completely stops.
5	In running status 1	Indicating that inverter is running and ON signal is output.
6	DC braking	When the inverter is in the DC braking state, the output is valid.
7	Acceleration/deceleration time switchover	Indicating that inverter is in the status of acceleration/deceleration time switchover
8	Reaching the Set Count Value	ON signal is output when inverter carries the external count instruction and count value reaches the set value of F314.
9	Reaching the Designated Count Value	ON signal is output when inverter carries the external count instruction and count value reaches the set value of F315.
10	Inverter overload pre-alarm	When inverter is in over current status, if the accumulation time is more than inverter's overload protection time * F704, ON signal is output. After over current disappears or OL1 is enable, the signal output will stop.
11	Motor overload pre-alarm	When motor is in over current status, if the accumulation time is more than motor's overload protection time * F705, ON signal is output. After over current disappears or OL2 is enable, the signal output will stop.
13	Inverter is ready to run	When inverter is powered on. Protection function is not in action and inverter is ready to run, then ON signal is output.
14	In running status 2	Indicating that inverter is running and ON signal is output. When inverter is running at 0HZ, it seems as the running status, and ON signal is output.
15	Frequency arrival output	Indicating inverter runs to the setting target frequency, and ON signal is output. See F312.
16	Overheat pre-alarm	When testing temperature reaches 80% of setting value, ON signal is output. When overheat protection occurs or testing value is lower than 80%of setting value, ON signal stops outputting.
17	Over latent current output	When output current of inverter reaches the setting specific current, ON signal is output. See F310 and F311.

18	Analog line disconnection protection	Indicating inverter detects analog input lines disconnection, and ON signal is output. Please refer to F741.
19	Under-load 1 pre-alarm	Please refer to FA26 and FA27.
20	Zero current detecting output	When inverter output current has fallen to zero current detecting value, and after the setting time of F755, ON signal is output. Please refer to F754 and F755.
21	DO1 is programmed by PC/PLC	1 means output is valid. 0 means output is invalid.
23	TA/TC is programmed by PC/PLC	
24	Watchdog output token	ON signal is output when inverter trips into Err6.
25	DI Pre-alarm current	Indicating pre-alarm states of running current higher than pre-alarm current (F269+F270)
26	Communication reset	When faults occur, inverter will be reset by Modbus writing 9 to 0x2000.
28	SLP	When sleep mode is active, ON signal is output. Note: it is not a faulty, so no signal is output on fault relay.
30	Fixed pump is running	Indicating the fixed pumps are running.
31	Converter pump is running	Indicating the converter pumps are running.
32	Over-limit pressure token	Indicating the max limit value when PID adjusting is valid and negative feedback is selected, and feedback pressure is higher than max pressure set by F503
34	Pre-warning of motor overheat	When the motor temperature exceeds F774, signal is output.
35	Stop signal of yarn full, yarn broken, yarn intertwining and stop inverter by manual	Indicating stop signal of yarn full, yarn broken, yarn intertwining and stop inverter by manual
36	Full yarn signal	Indicating yarn is full.
37	Output signal of wobble rising	Indicating wobble is rising.
38	Wobble wave form output	Indicating inverter is in the wobble status.
39	Yarn frequency detected	This function is valid when it is higher than yarn frequency, or else it is invalid.
42	The second motor token output	Indicating the current motor is the second motor.
43	Communication timeout 2	When F907>0, and receiving the previous data, if after the time set by F907, the next data is not received, inverter will output communication timeout signal. The timeout signal will be cleared by this terminal, and after receiving correct data, inverter will accumulate time again.
45	Token output when lower than setting temperature	When ambient is lower or equal to 0°C, token output signal is valid. When ambient is higher than 0°C+2°C, token output is invalid.
55	Under load	When FA77=2 or 3, when inverter is in the process of under load, ON signal is output.
59	oPEn	When drive trips into oPEn, the terminal is valid.

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F303 DO Output Types Selection	Setting range: 0: Level output 1: Pulse output	Mfr's value: 0

· When level output is selected, all terminal functions in table 6-2 can be defined by F301.

· When pulse output is selected, DO1 can be defined as high-speed pulse output terminal. The max pulse frequency is 100KHz. The related function codes are F449、F450、F451、F452、F453.

F304 S Curve Beginning Stage Proportion (%)	Setting range: 2.0～50.0	30.0
F305 S Curve Ending Stage Proportion (%)	Setting range: 2.0～50.0	30.0
F306 Accel/decel Mode	Setting range: 0：Linear 1: S curve	0

Please refer to Fig 6-9 about S curve accel/decel:

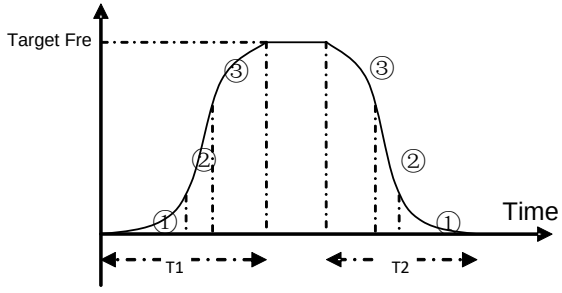


Fig 6-9 S curve acceleration /deceleration

T1 is the acceleration time from present frequency to target frequency.
T2 is the deceleration time from present frequency to target frequency.
During the acceleration process, in the ① stage, the acceleration slope is bigger gradually, in the ② stage, the acceleration slope is constant, in the ③ stage, the acceleration slope is weaker gradually.

F307 Specific Frequency 1 (Hz)	Setting range: F112～F111	Mfr's value: 10
F308 Specific Frequency 2 (Hz)		Mfr's value: 50
F309 Characteristic Frequency Width (%)	Setting range: 0～100	Mfr's value: 50

When F300=2, 3, F301=2, 3 and F302=2, 3 and the specific frequency is selected, these parameter is to set the specific frequency and its width. For example: setting F301=2, F307=10, F309=10, when frequency is higher than F307, DO1 outputs ON signal. When frequency is lower than (10-10*10%）=9Hz, DO1 outputs OFF signal.

F310 Specific Current (A)	Setting range: 0～5000.0	Mfr's value: Rated current
F311 Sepcific Current width (%)	Setting range: 0～100	Mfr's value: 10

When F300=17 and F301=17 and F302=17 and the sepecific current is selected, these parameter is to set the specific current and its width.
For example: setting F301=17, F310=100, F311=10, when inverter current is higher than F310, DO1 outputs ON signal. When inverter current is lower than （100-100*10%）=90A, DO1 outputs OFF signal.

F312 Frequency Arrival Threshold (Hz)	Setting range: 0.00～5.00	Mfr's value: 0.00

When F300=15 and F301=15, threshold range is set by F312.
For example: when F301=15, target frequency is 20HZ and F312=2, the running frequency reaches 18Hz (20-2), ON signal is output by DO1 until the running frequency reaches target frequency.

F313Count Frequency Divisions	Setting range:1～65000	Mfr's value: 1
F314 Set Count Value	Setting range: F315～65000	Mfr's value: 1000
F315 Designated Count Value	Setting range: 1～F314	Mfr's value : 500

·Count frequency divisions refer to the ratio of actual pulse input and inverter's count times, i.e.,

$$\text{Count Frequency Division} = \frac{\text{Actual Pulse Input}}{\text{Count Frequency Division}}$$

Inverter's Count Times ＝

e.g., when F313＝3, inverter will count once for every 3 inputs of external pulse.

·Set count values refer to a count width pulse output by the output terminal (DO1 terminal or relay) programmed with "reaching the set count values" function when a certain number of pulses are input from DI1. Count will restart after the count value reaches "set times".

As shown in Fig 6-10: if F313=1, F314＝8, F301＝8, DO1 will output an instruction signal when DI1 inputs the 8th pulse.

·Designated count values refer to a pulse output by the output terminal (DO1 or RELAY terminal) programmed with "reaching the set count values" function when a certain number of pulses are input from DI1, until count value reaches the "set count".

As shown in Fig 6-10: if F313=1, F314＝8, F315＝5, F300＝9, relay will output an instruction signal when DI1 inputs the 5th pulse, relay will output an instruction signal until reaching "set count 8".

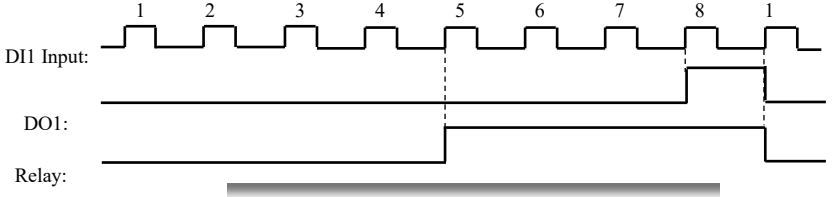


Fig 6-10 Set Count times & Designated Count Times

6.3.2 Digital multifunctional input terminals

F316 DI1 Terminal Function Setting	Setting range: 0: No function; 1: Running terminal; 2: Stop terminal; 3: Multi-stage speed terminal 1; 4: Multi-stage speed terminal 2; 5: Multi-stage speed terminal 3; 6: Multi-stage speed terminal 4; 7: Reset terminal; 8: Coast to stop terminal; 9: External emergency stop terminal; 10: Acceleration/deceleration forbidden terminal; 11: Forward run jogging; 12: Reverse run jogging; 13: UP frequency increasing terminal; 14: DOWN frequency decreasing terminal;	Mfr's value: 11
F317 DI2 Terminal Function Setting		Mfr's value: 9
F318 DI3 Terminal Function Setting		Mfr's value: 15
F319 DI4 Terminal Function Setting		Mfr's value: 16
F320 DI5 Terminal Function Setting		Mfr's value: 7

F321 DI6 Terminal Function Setting	15: “FWD” terminal; 16: “REV” terminal; 17: Three-line type input “X” terminal; 18: Acceleration/deceleration time switchover 1; 19: Reserved; 20: Switchover between speed and torque 21: Frequency source switchover terminal; 22: Count input terminal: 23: Count reset terminal 24: Clear wobble status 25: Wobble operating mode is valid. 26: Yarn broken 27: Intertwining yarn 28: Crawl-positioning signal 29: Clear actual yarn length and wobble status 30: Water lack signal 31: Signal of water 32: Fire pressure switchover; 33: Emergency fire control 34: Acceleration / deceleration switchover 2 35: Pulse start 36: Pulse stop 37: Common-open PTC heat protection 38: Common-close PTC heat protection 41: DI pre-alarm current enable 42: oPEn protection terminal. 49: PID paused 51: Motor switchover 53: Watchdog 54: Frequency reset 60: Communication timeout 2 61: Start-stop terminal	Mfr’s value: 8

·This parameter is used for setting the corresponding function for multifunctional digital input terminal.
·Both coasts to stop and external emergency stop of the terminal have the highest priority.
·When pulse given is selected, DI1 terminal is set as pulse signal input terminal automatically.

Table 6-3 Instructions for digital multifunctional input terminal

Value	Function	Instructions
0	No function	Even if signal is input, inverter will not work. This function can be set by undefined terminal to prevent mistake action.
1	Running terminal	When running command is given by terminal or terminals combination and this terminal is valid, inverter will run. This terminal has the same function with “run” key in keypad.
2	Stop terminal	When stop command is given by terminal or terminals combination and this terminal is valid, inverter will stop. This terminal has the same function with “stop” key in keypad.
3	Multistage speed terminal 1	15-stage speed is realized by combination of this group of terminals. See table 5-6.
4	Multistage speed terminal 2	
5	Multistage speed terminal 3	
6	Multistage speed terminal 4	
7	Reset terminal	This terminal has the same function with “reset” key in keypad. Long-distance malfunction reset can be realized by this function.

8	Coast to stop terminal	Inverter closes off output and motor stop process is not controlled by inverter. This mode is often used when load has big inertia or there are no requirements for stop time. This mode has the same function with coast to stop of F209.
9	External emergency stop terminal	When external malfunction signal is given to inverter, malfunction will occur and inverter will stop.
10	Acceleration/deceleration forbidden terminal	Inverter will not be controlled by external signal (except for stop command), and it will run at the current output frequency.
11	Forward run jogging	Forward jogging running and reverse jogging running. Refer to F124, F125 and F126 for jogging running frequency, jogging acceleration/deceleration time.
12	Reverse run jogging	
13	UP frequency increasing terminal	When frequency source is set by digital given, the setting frequency can be adjusted which rate is set by F211.
14	DOWN frequency decreasing terminal	
15	“FWD” terminal	When start/stop command is given by terminal or terminals combination, running direction of inverter is controlled by external terminals.
16	“REV” terminal	
17	Three-line input “X” terminal	“FWD”、“REV”、“CM” terminals realize three-line control. See F208 for details.
18	Acceleration/deceleration time switchover 1	Please refer to Table 5-4.
19	Reserved	Reserved
20	Reserved	Reserved
21	Frequency source switchover terminal	When F207=2, main frequency source and accessorial frequency source can be switched over by frequency source switching terminal. When F207=3, X and (X + Y) can be switched over by frequency source switching terminal.
22	Count input terminal	Built-in count pulse input terminal.
23	Count reset terminal	Reset terminal count value to zero.
24	Clear wobble status	When this terminal is valid, wobble status will be cleared in the stop status. After inverter runs again, the wobble process will be repeated again.
25	Wobble operating mode is valid	When F235≠0 and F237=1, this terminal is used to control start/stop of wobble operating mode. If inverter is in the running status and this terminal is valid, wobble operating mode starts.
26	Yarn broken	In the mode of wobble operating, if this terminal is valid, inverter will stop. If crawl-positioning function is valid, inverter will run to crawling frequency, and positioning, inverter will stop. When this terminal is invalid, inverter will run normally.
27	Intertwining yarn	
28	Crawl-positioning signal	During the process of crawl-positioning and after the waiting time F253, if the terminal is valid, inverter will stop.
29	Clear actual yarn length and wobble status	This terminal is used to clear actual yarn length and wobble status.
30	Water lack signal	When PID control is valid and FA26=1, this function is valid. While lack of water, inverter will be in the protection state.
31	Signal of water	When PID control is valid and FA26=1, this function is valid. If water is enough, inverter will reset automatically.
32	Fire pressure switchover	When PID control is valid and this terminal is valid, the setting value of PID switches into fire pressure given (FA58).

33	Emergency fire control	When emergency fire mode (FA59) is valid, inverter will be in emergency fire mode.
34	Acceleration / deceleration switchover 2	Please refer to Table 5-4.
35	Pulse start	When F200 selects terminal start and DI selects pulse start, inverter can start normally upon detecting a valid pulse.
36	Pulse stop	When F201 selects terminal stop and DI selects pulse stop, inverter can stop upon detecting a valid pulse.
37	Common-open PTC heat protection	When this function is valid, common-open heat relay is externally connected. When common-open contact is closed and inverter is in the running status, inverter will trip into OH1.
38	Common-close PTC heat protection	When this function is valid, common-close heat relay is externally connected. When common-close contact is open and inverter is in the running status, inverter will trip into OH1.
41	DI pre-alarm current enable	When this function is valid, inverter will test running current.
42	oPEn protection	When there is no signal input on oPEn terminal, oPEn protection is enable and the keypad displays oPEn alarm. When the signal input is recovered, oPEn will disappear automatically.
43	Decelerate to stop when power failure	When F657=3, if this terminal is valid, inverter will decelerate to stop at instantaneous power failure.
49	PID paused	PID adjustment is invalid temporarily.
51	Motor switchover	When FE00=2 and this function is valid, switching to the second motor.
53	Watchdog	During the time set by F326 elapses without an impulse being registered, inverter will trip into Err6, and inverter will stop according to stop mode set by F327.
54	Frequency reset	In the application 4, if the function is valid, target frequency will change to the value set by F113.
60	Communication timeout 2	When F907>0, and receiving the previous data, if after the time set by F907, the next data is not received, inverter will output communication timeout signal. The timeout signal will be cleared by this terminal, and after receiving correct data, inverter will accumulate time again.
61	Start-stop terminal	When the function is invalid, it is stop terminal. When the function is valid, it is start terminal.

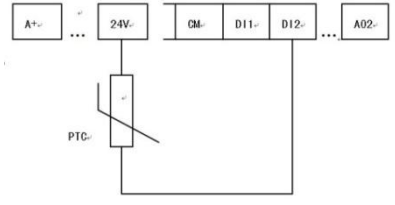


Fig 6-11 PTC heat protection

When the coding switch is in the end of "NPN", PTC resistor should be connected between CM and DIx terminal. When the coding switch is in the end of "PNP", PTC resistor should be connected between DIx and 24V. The recommended resistor value is 16.5K.

Because the precision of external PTC has some differences with optocoupler consistency, protection value precision will be bad, heat protection relay is suggested to be used.

Table 6-4 Accel/decel selection

Accel/decel switchover 2 (34)	Accel/decel switchover 1 (18)	Present accel/decel time	Related parameters
0	0	The first accel/decel time	F114, F115
0	1	The second accel/decel time	F116, F117
1	0	The third accel/decel time	F277, F278
1	1	The fourth accel/decel time	F279, F280

Table 6-6 Instructions for multistage speed

K4	K3	K2	K1	Frequency setting	Parameters
0	0	0	0	None	None
0	0	0	1	Multi-stage speed 1	F504/F519/F534/F549/F557/F565
0	0	1	0	Multi-stage speed 2	F505/F520/F535/F550/F558/F566
0	0	1	1	Multi-stage speed 3	F506/F521/F536/F551/F559/F567
0	1	0	0	Multi-stage speed 4	F507/F522/F537/F552/F560/F568
0	1	0	1	Multi-stage speed 5	F508/F523/F538/F553/F561/F569
0	1	1	0	Multi-stage speed 6	F509/F524/F539/F554/F562/F570
0	1	1	1	Multi-stage speed 7	F510/F525/F540/F555/F563/F571
1	0	0	0	Multi-stage speed 8	F511/F526/F541/F556/F564/F572
1	0	0	1	Multi-stage speed 9	F512/F527/F542/F573
1	0	1	0	Multi-stage speed 10	F513/F528/F543/F574
1	0	1	1	Multi-stage speed 11	F514/F529/F544/F575
1	1	0	0	Multi-stage speed 12	F515/F530/F545/F576
1	1	0	1	Multi-stage speed 13	F516/F531/F546/F577
1	1	1	0	Multi-stage speed 14	F517/F532/F547/F578
1	1	1	1	Multi-stage speed 15	F518/F533/F548/F579

Note: 1. K4 is multi-stage speed terminal 4, K3 is multi-stage speed terminal 3, K2 is multi-stage speed terminal 2, K1 is multi-stage speed terminal 1. And 0 stands for OFF, 1 stand for ON.

2. 0=OFF, 1=ON

3. The setting of this table is valid when F580=0.

F324 Coast to Stop Terminal Logic	Setting range: 0: Positive logic (valid for low level); 1: Negative logic (valid for high level)	Mfr's value: 0
F325 External Emergency Stop Terminal Logic		Mfr's value: 0
F326 Watchdog Time	Setting range: 0.0: Invalid 0.1~30000	Mfr's value: 10.0
F327 Stop Mode	Setting range: 0: Free to stop 1: Deceleration to stop	Mfr's value : 0

F328 Terminal Filtering Times	Setting range: 1~100	Mfr's value: 20

When multi-stage speed terminal is set to coast to stop terminal (8) and external emergency stop terminal (9), terminal logic level is set by this group of function codes. When F324=0 and F325=0, positive logic and low level is valid, when F324=1 and F325=1, negative logic and high level is valid.

F329 Run Command of Start Terminal	Setting range: 0: Valid 1: Invalid	Mfr's value: 0

When F329=0, after power on, if start terminals (running terminal, forward jogging, reverse jogging, FWD, REV, 3-line X input enable) is valid, inverter will start running directly.

When F329=1, after power on, if start terminals (running terminal, forward jogging, reverse jogging, FWD, REV, 3-line X input enable) is valid, inverter will start running after disconnect start terminal first and enable it again.

Diagnostics and simulation functions

F330 Diagnostics of DIX Terminal		Read only

F330 is used to display the diagnostics of DIX terminals.

Please refer to Fig 6-12 about the DIX terminals diagnostics in the first digitron.

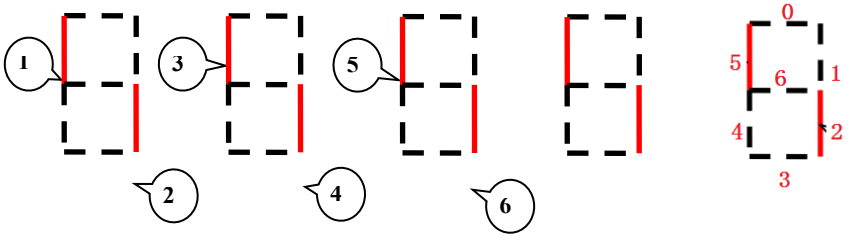


Fig 6-12 Status of digital input terminal

The dotted line means this part of LED is ON.

① means DI1 invalid, ②means DI2 valid, ③ means DI3 invalid, ④ means DI4 valid, ⑤ means DI5 invalid, ⑥ means DI6 valid.

The diagnostics of DIA～DID is listed as follows:

- 0 of the 2nd number of LED is ON, it means DIA is invalid. 3 is ON, it means DIA is valid.
- 0 of the 3rd number of LED is ON, it means DIB is invalid. 3 is ON, it means DIB is valid.
- 0 of the 4th number of LED is ON, it means DIC is invalid. 3 is ON, it means DIC is valid.
- 0 of the 5th number of LED is ON, it means DID is invalid. 3 is ON, it means DID is valid.

Please refer to Fig 6-13 about four-line LCD interface. The solid-line box and dotted-line box indicate the invalid and valid respectively.

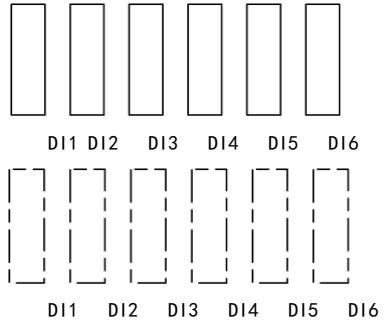
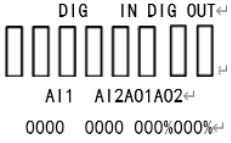


Figure 6-13 Status of digital input terminals

Set F645=22, press "SET", switch interface by "FUN" key to display 6 boxes. Short connecting to DI1~DI6, terminals is valid if number turns from 0 to 1, and six dotted-line boxes are displayed; Terminals are invalid if number does not turn to 1, and 6 solid-line boxes are displayed.

If user wants to see the detailed status for each terminal, set the function code as F330, press "SET" to enter diagnosis interface, which is showed below.



The first line indicates digital input, digital output; First eight boxes in the second line indicate the state of DI terminals, terminals from left to right are DI1~DI8, solid-line box is the state showed as above when terminal is invalid; Black box is displayed when terminal is valid. E.g., If all 6 terminals are valid, ▮▮▮▮▮▮ will be displayed.

The last two boxes represent the terminal output status of DO1 and relay, which display mode is the same as DI terminals. E.g., If 2 terminals are valid at same time, ▮▮ will be displayed.

The third line indicates the name of AI1, AI2 and AO1, AO2. The value displayed in fourth line correspond to the content of third line.

E.g. AI1 AI2 AO1 AO2
2010 0000 000% 000%

It means the value of AI1 is 2010, so are the rest three values.

After checking diagnosis interface, if user needs to exit interface, press "FUN" key to enter first-level menu.

Analog input monitoring, the value of analog is displayed by 0~4095.

F331 Monitoring AI1		Read only
F332 Monitoring AI2		Read only
F333 Monitoring AI3		Read only

Relay/Digital output simulation

F335	Relay Output Simulation	Setting range: 0：Output active 1：Output inactive.	Mfr's value: 0
F336	DO1 Output Simulation		Mfr's value: 0

Take an example of DO1 output simulation, when inverter is in the stop status and enter F336, press the UP key, the DO1 terminal is valid. Relax the UP key, DO1 remains valid status. After quitting F336, DO1 will revert to initial output status.

2. Analog output simulation

F338	AO1 Output Simulation	Setting range: 0～4095	Mfr's value: 0
F339	AO2 Output Simulation	Setting range: 0～4095	Mfr's value: 0

When inverter is in the stop status, and enter F338 or F339, press the UP key, the output analog will increase, and when press the DOWN key, the output analog will decrease. If relax the key, analog output remains stable. After quitting the parameters, AO1 and AO2 will revert to initial output status.

F340 Selection of Terminal Negative Logic	Setting range: 0: Invalid 1: DI1 negative logic 2: DI2 negative logic 4: DI3 negative logic 8: DI4 negative logic 16: DI5 negative logic 32: DI6 negative logic	Mfr's value: 0

For example: if user wants to set DI1 and DI4 to negative logic, please set F340=1+8=9.

F343 Delay Time of DI1 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F344 Delay Time of DI2 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F345 Delay Time of DI3 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F346 Delay Time of DI4 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F347 Delay Time of DI5 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F348 Delay Time of DI6 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F349 Delay Time of DI7 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F350 Delay Time of DI8 ON	Setting range: 0.00～99.99	Mfr's value: 0.00
F351 Delay Time of DI1 OFF	Setting range: 0.00～99.99	Mfr's value: 0.00
F352 Delay Time of DI2 OFF	Setting range: 0.00～99.99	Mfr's value: 0.00
F353 Delay Time of DI3 OFF	Setting range: 0.00～99.99	Mfr's value: 0.00
F354 Delay Time of DI4 OFF	Setting range: 0.00～99.99	Mfr's value: 0.00
F355 Delay Time of DI5 OFF	Setting range: 0.00～99.99	Mfr's value: 0.00
F356 Delay Time of DI6 OFF	Setting range: 0.00～99.99	Mfr's value: 0.00

F359 Stop Command Priority	Setting range: 0: Invalid 1: Valid	Mfr's value: 0

·When F359=1, if inverter get stop command when run command is valid, inverter will stop first. Inverter will start again only after disconnecting the start terminal first and connect it again.

F360 DO Terminal Negative Logic	Setting range: 0: Invalid 1: DO1 negative logic 4: Relay 1 negative logic 8: Expansion relay 1 negative logic 16: Expansion relay 2 negative logic	Mfr's value: 0

·If DO1 is negative logic, F360=1. If relay 1 is negative logic, F360=4. If both DO1 and Relay 1 are negative logic, F360 = 1 + 4 = 5, and so on.

6.4 Analog Input and Output

E3000 series inverters have 2 analog input channels and 2 analog output channels.

F400 Lower Limit of AI1 Channel Input (V)	Setting range: 0.00～F402	Mfr's value: 0.04
F401 Corresponding Setting for Lower Limit of AI1 Input	Setting range: 0～2.00	Mfr's value: 1.00
F402 Upper Limit of AI1 Channel Input (V)	Setting range: F400～10.00	Mfr's value: 10.00
F403 Corresponding Setting for Upper Limit of AI1 Input	Setting range: 0.00 ～2.00	Mfr's value: 2.00
F404 AI1 Channel Proportional Gain K1	Setting range: 0.0～10.0	Mfr's value: 1.0
F405 AI1 Filtering Time Constant (S)	Setting range: 0.10～10.00	Mfr's value: 0.10

·In the mode of analog speed control, sometimes it requires adjusting coincidence relation among upper limit and lower limit of input analog, analog changes and output frequency, to achieve a satisfactory speed control effect.

· Upper and lower limit of analog input are set by F400 and F402.

For example: when F400=1, F402=8, if analog input voltage is lower than 1V, system judges it as 0. If input voltage is higher than 8V, system judges it as 10V (Suppose analog channel selects 0-10V). If Max frequency F111 is set to 50Hz, the output frequency corresponding to 1-8V is 0-50Hz.

· The filtering time constant is set by F405.

The greater the filtering time constant is, the more stable for the analog testing. However, the precision may decrease to a certain extent. It may require appropriate adjustment according to actual application.

· Channel proportional gain is set by F404.

If 1V corresponds to 10Hz and F404=2, then 1V will correspond to 20Hz.

· Corresponding setting for upper / lower limit of analog input are set by F401 and F403.

If Max frequency F111 is 50Hz, analog input voltage 0-10V can correspond to output frequency from -50Hz to 50Hz by setting this group function codes. Please set F401=0 and F403=2, then 0V corresponds to -50Hz, 5V corresponds to 0Hz and 10V corresponds to 50Hz. The unit of corresponding setting for upper / lower limit of input is in percentage (%). If the value is greater than 1.00, it is positive; if the value is less than 1.00, it is negative. (e.g., F401=0.5 represents –50%).

If the running direction is set to forward running by F202, then 0-5V corresponding to the minus frequency will cause reverse running, or vice versa.

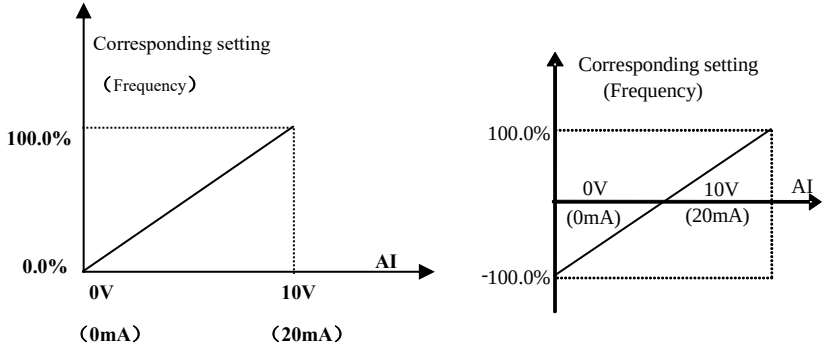
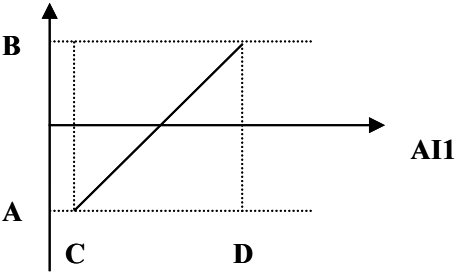


Fig 6-14 correspondence of analog input to setting

The unit of corresponding setting for upper / lower limit of input is in percentage (%). If the value is greater than 1.00, it is positive; if the value is less than 1.00, it is negative. (e.g., F401=0.5 represents –50%).The corresponding setting benchmark: in the mode of combined speed control, analog is the accessorial frequency and the setting benchmark for range of accessorial frequency which relatives to main frequency is "main frequency X"; corresponding setting benchmark for other cases is the "max frequency", as illustrated in the right figure:



A= **(F401-1) * setting value**

B= **(F403-1) * setting value**

C= **F400** D= **F402**

F406 Lower Limit of AI2 channel input (V)	Setting range: 0.00～F408	Mfr's value: 0.04
F407 Corresponding Setting for lower limit of AI2 Input	Setting range: 0.00～2.00	Mfr's value: 1.00
F408 Upper Limit of AI2 Channel Input (V)	Setting range: F406～10.00	Mfr's value: 10.00
F409 Corresponding Setting for Upper limit of AI2 Input	Setting range: 0.00～2.00	Mfr's value: 2.00
F410 AI2 Channel Proportional Gain K2	Setting range: 0.0～10.0	Mfr's value: 1.0
F411 AI2 Filtering Time Constant (S)	Setting range: 0.01～10.00	Mfr's value: 0.10

The function of AI2 and AI3 is the same with AI1.

F418 AI1 Channel 0Hz Voltage Dead Zone (V)	Setting range: 0.00～1.00	Mfr's value: 0.00
F419 AI2 Channel 0Hz Voltage Dead Zone (V)	Setting range: 0.00～1.00	Mfr's value: 0.00

Analog input voltage 0-5V can correspond to output frequency -50Hz-50Hz (2.5V corresponds to 0Hz) by setting the function of corresponding setting for upper / lower limit of analog input. The group function codes of F418, F419 and F420 set the voltage range corresponding to 0Hz. For example, when F418=0.5, F419=0.5 and F420=0.5, the voltage

range from (2.5-0.5=2) to (2.5+0.5=3) corresponds to 0Hz. So if F418=N, F419=N and F420=N, then 2.5±N should correspond to 0Hz. If the voltage is in this range, inverter will output 0Hz.
0HZ voltage dead zone will be valid when corresponding setting for lower limit of input is less than 1.00.
E3000 series inverters have two analog output channels.

F423 AO1 Output Range	Setting range: 0: 0～5V; 1: 0～10V or 0~20mA 2: 4~20mA	Mfr's value: 1
F424 AO1 Lowest Corresponding Frequency (Hz)	Setting range: 0.0～F425	Mfr's value: 0.05
F425 AO1 Highest Corresponding Frequency (Hz)	Setting range: F424～F111	Mfr's value: 50.00
F426 AO1 Output Compensation (%)	Setting range: 0～120	Mfr's value: 100

· AO1 output range is selected by F423. When F423=0, AO1 output range selects 0-5V, and when F423=1, AO1 output range selects 0-10V or 0-20mA. When F423=2, AO1 output range selects 4-20mA (When AO1 output range selects current signal, please turn the switch J5 to "I" position.)
· Correspondence of output voltage range (0-5V or 0-10V) to output frequency is set by F424 and F425. For example, when F423=0, F424=10 and F425=120, analog channel AO1 outputs 0-5V and the output frequency is 10-120Hz.
· AO1 output compensation is set by F426. Analog excursion can be compensated by setting F426.

F427 AO2 Output Range	Setting range: 0: 0～20mA; 1: 4～20 mA	Mfr's value: 0
F428 AO2 Lowest Corresponding Frequency (Hz)	Setting range: 0.0～F429	Mfr's value: 0.05
F429 AO2 Highest Corresponding Frequency (Hz)	Setting range: F428～F111	Mfr's value: 50.00
F430 AO2 Output compensation (%)	Setting range: 0～120	Mfr's value: 100

The function of AO2 is the same as AO1, but AO2 will output current signal, current signal of 0-20mA and 4-20mA could be selected by F427.

F431 AO1 Analog Output Signal Selecting	Setting range: 0: Running frequency; 1: Output current; 2: Output voltage; 3: AI1 4: AI2 5: Input pulse 6: Output torque 7: Given by PC/PLC 8: Target frequency 9: Actual speed 10: Output torque 2 11: Reserved 12: Output power 16:Current tension 17:Current linear velocity 18:Current roll diameter 19:AI4	Mfr's value: 0
F432 AO2 Analog Output Signal Selecting		Mfr's value: 1

· Token contents output by analog channel are selected by F431 and F432. Token contents include running frequency, output current and output voltage.
· When output current is selected, analog output signal is from 0 to twofold rated current.
· When output voltage is selected, analog output signal is from 0V to rated output voltage.
· When actual speed is selected, the speed is actual speed in vector control mode. In the other mode, the speed is synchronous speed.
· 6: Output torque: indicating output torque absolute value. The max value of analog is corresponding to 3 times of rated torque(F436).

·10: output torque 2: when output torque is higher than 0, indicating present torque. When output torque is lower than 0, there is no output. The max value of analog is corresponding to 3 times of rated torque(F436).

F433 Corresponding Current for Full range of External Voltmeter	Setting range: 0.01～5.00	Mfr's value: 2.00
F434 Corresponding Current for Full range of External Ammeter		Mfr's value: 2.00

· In case of F431=1 and AO1 channel for token current, F433 is the ratio of measurement range of external voltage type ammeter to rated current of the inverter.
· In case of F432=1 and AO2 channel for token current, F434 is the ratio of measurement range of external current type ammeter to rated current of the inverter.
For example: measurement range of external ammeter is 20A, and rated current of the inverter is 8A, then, F433=20/8=2.50.

F435 Corresponding Multiple of Rated Power for Output Max Analog Value	Setting range: 0.01～3.00	Mfr's value:2.00

·Analog output range is token as 0.01~3.00 times of torque power.

F436 Corresponding Current Multiple of Rated Torque for Output Max Analog Value	Setting range: 0.01~3.00	Mfr's value: 3.00

In vector control mode, analog is 0.01~3.00 times of torque current.

F438 Input Signal of AI1 Channel	Setting range: 0: Voltage 1: Current	Mfr's value: 0
F439 Input Signal of AI2 Channel	Setting range: 0: Voltage 1: Current	Mfr's value: 1

When F438=0, AI1 channel is voltage signal input, when F438=1, AI1 channel is current signal input.

When F439=0, AI1 channel is voltage signal input, when F439=1, AI1 channel is current signal input.

The input signal should be matched with this parameter setting, and coding switch should be referred to Table 5-2 and 5-3.

6.5 Pulse input/output

F440 Min Frequency of Input Pulse FI (KHz)	Setting range: 0.00～F442	Mfr's value: 0.00
F441 Corresponding Setting of FI Min Frequency	Setting range:0.00～F443	Mfr's value: 1.00
F442 Max Frequency of Input Pulse FI (KHz)	Setting range: F440～100.00	Mfr's value: 10.00
F443 Corresponding Setting of FI Max Frequency	Setting range: Max（1.00，F441）～2.00	Mfr's value: 2.00
F445 Filtering Constant of FI Input Pulse	Setting range: 0～1000	Mfr's value: 0
F446 FI Channel 0Hz Frequency Dead Zone (KHz)	Setting range: 0～F442 (Positive-Negative)	Mfr's value: 0.00
F448 FI Proportion Gain	Setting range: 0.001~2.000	Mfr's value: 1.000

·Min frequency of input pulse is set by F440 and max frequency of input pulse is set by F442.
For example: when F440=0K and F442=10K, and the max frequency is set to 50Hz, then input pulse frequency 0-10K corresponds to output frequency 0-50Hz.

·Filtering time constant of input pulse is set by F445.
The greater the filtering time constant is, the steadier pulse measurement, but precision will be lower, so please adjust it according to the application situation.
·Corresponding setting of min frequency is set by F441 and corresponding setting of max frequency is set by F443.
When the max frequency is set to 50Hz, pulse input 0-10K can corresponds to output frequency -50Hz-50Hz by setting this group function codes. Please set F441 to 0 and F443 to 2, then 0K corresponds to -50Hz, 5K corresponds to 0Hz, and 10K corresponds to 50Hz. The unit of corresponding setting for max/min pulse frequency is in percentage (%). If the value is greater than 1.00, it is positive; if the value is less than 1.00, it is negative.
If the running direction is set to forward running by F202, 0-5K corresponding to the minus frequency will cause reverse running, or vice versa.
· 0 Hz frequency dead zone is set by F446.
Input pulse 0-10K can correspond to output frequency -50Hz~50Hz (5K corresponds to 0Hz) by setting the function of corresponding setting for max/min input pulse frequency. The function code F446 sets the input pulse range corresponding to 0Hz. For example, when F446=0.5, the pulse ranges from (5K-0.5K=4.5K) to (5K+0.5K=5.5K) corresponds to 0Hz. So, if F446=N, then 5±N should correspond to 0Hz. If the pulse is in this range, inverter will output 0Hz.
0HZ voltage dead zone will be valid when corresponding setting for min pulse frequency is less than 1.00.

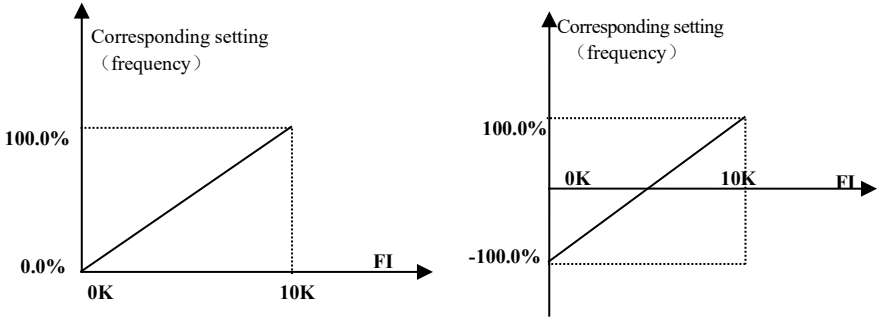


Fig 6-16 Correspondence of pulse input and setting

The unit of corresponding setting for max/min input pulse frequency is in percentage (%). If the value is greater than 1.00, it is positive; if the value is less than 1.00, it is negative. (e.g., F441=0.5 represents –50%). The corresponding setting benchmark: in the mode of combined speed control, pulse input is the accessorial frequency and the setting benchmark for range of accessorial frequency which relatives to main frequency (F205=1) is “main frequency X”; corresponding setting benchmark for other cases is the “max frequency”, as illustrated in the right figure:

A= (F441-1) *setting benchmark
B= (F443-1) *setting benchmark
C= F440 F= F442
(E-D)/2=F446

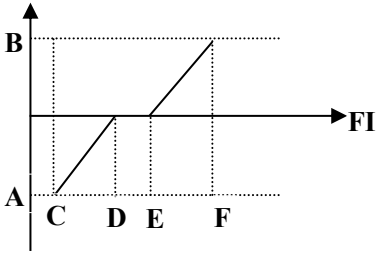


Fig 6-17 Relationship between pulse input and setting value

F449 Max Frequency of Output Pulse FO (KHz)	Setting range: 0.00～100.00	Mfr's value: 10.00
F450 Zero Bias Coefficient of Output Pulse Frequency (%)	Setting range: 0.0～100.0	Mfr's value: 0.0
F451 Frequency Gain of Output Pulse	Setting range: 0.00～10.00	Mfr's value: 1.00
F453 Output Pulse Signal	Setting range: 0: Running frequency 1: Output current 2: Output voltage 3: AI1 4: AI2 5: Input pulse 6: Output torque 7: Given by PC/PLC 8: Target frequency 19:AI4	Mfr's value: 0

· When DO1 is defined as high-speed pulse output terminal, the max frequency of output pulse is set by F449. If "b" stands for zero bias coefficient, "k" stands for gain, "Y" stands for actual output of pulse frequency and "x" stands for standard output, then Y=Kx+b.

·Standard output x is the token value corresponding to output pulse min/max frequency, which range is from zero to max value.

·100 percent of zero bias coefficient of output pulse frequency corresponds to the max output pulse frequency (the set value of F449.)

·Frequency gain of output pulse is set by F451. User can set it to compensate the deviation of output pulse.

·Output pulse token object is set by F453. For example: running frequency, output current and output voltage, etc.

·When output current is displayed, the range of token output is 0-2 times of rated current.

·When output voltage is displayed, the range of token output is from 0-1.0 times of rated output voltage.

F460 AI1Channel Input Mode	Setting range: 0: straight line mode 1: folding line mode	Mfr's value: 0
F461 AI2 Channel Input Mode	Setting range: 0: straight line mode 1: folding line mode	Mfr's value: 0
F462 AI1 Insertion point A1 Voltage Value (V)	Setting range: F400～F464	Mfr's value: 2.00
F463 AI1 Insertion point A1 Setting Value	Setting range: 0.00~2.00	Mfr's value: 1.20
F464 AI1 Insertion point A2 Voltage Value (V)	Setting range: F462～F466	Mfr's value: 5.00
F465 AI1 Insertion point A2 Setting Value	Setting range: 0.00~2.00	Mfr's value: 1.50
F466 AI1 Insertion point A3 Voltage Value (V)	Setting range: F464～F402	Mfr's value: 8.00
F467 AI1 Insertion point A3 Setting Value	Setting range: 0.00~2.00	Mfr's value: 1.80
F468 AI2 Insertion point B1 Voltage Value (V)	Setting range: F406～F470	Mfr's value: 2.00
F469 AI2 Insertion point B1 Setting Value	Setting range: 0.00~2.00	Mfr's value: 1.20
F470 AI2 Insertion point B2 Voltage Value (V)	Setting range: F468～F472	Mfr's value: 5.00
F471 AI2 Insertion point B2 Setting Value	Setting range: 0.00~2.00	Mfr's value: 1.50
F472 AI2 Insertion point B3 Voltage Value (V)	Setting range: F470～F412	Mfr's value: 8.00
F473 AI2 Insertion point B3 Setting Value	Setting range: 0.00~2.00	Mfr's value: 1.80

When analog channel input mode selects straight-line, please set it according to the parameters from F400 to F429. When folding line mode is selected, three points A1(B1）, A2(B2), A3(B3) are inserted into the straight line, each of which can set the according frequency to input voltage. Please refer to the following figure:

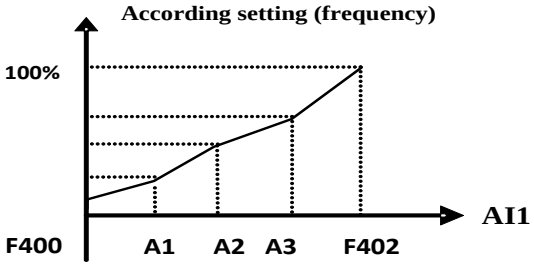


Fig 6-18 Folding analog with setting value

F400 and F402 are lower/upper limit of analog AI1 input. When F460=1，F462=2.00V, F463=1.4, F111=50, F203=1, F207=0, then A1 point corresponding frequency is (F463-1）*F111=20Hz, which means 2.00V corresponding to 20Hz. The other points can be set by the same way.

AI2 channel has the same setting way as AI1.

F475 AO1 Output Bias	Setting range: 0~5.00	Mfr's value: 1.00
F476 AO2 Output Bias	Setting range: 0~5.00	Mfr's value: 1.00

·The value of F475 is to compensate the Min output current when AO1 is set as 4~20mA.

·The value of F476 is to compensate the Min output current when AO2 is set as 4~20mA.

F477 User-define Speed Control Mode	Setting range: 0: Invalid 1: Valid	Mfr's value: 0
F478 Max Limit of Output Frequency	Setting range:F113～F111	Mfr's value:50.00

·When F477=1, 3 kinds of control speed mode can be realized, K1*X-K2*Y、K1*X+K2*Y-5V、K1*X+K2*（Y-5V）.

For example: if main frequency is given by AI1, auxiliary frequency is given by AI2, K1=3, K2=2,

Speed control mode	F203	F204	F207	F221	F206	F111	F478	Remarks
3*AI1-2*AI2	1	2	5	-	67%	150.00	50.00	F206=(K2÷K1) *100 F111=K1*50.00 F478 is max value of output frequency.
3*AI1+2*AI2-5V	1	2	6	25%	67%	150.00	50.00	
3*AI1+2*(AI2-5V)	1	2	6	50%	67%	150.00	50.00	

Note: the 3 kinds of speed control mode are valid only when the source of main frequency and auxiliary frequency are set according to F207.

6.6 Multi-stage Speed Control

The function of multi-stage speed control is equivalent to a built-in PLC in the inverter. This function can set running time, running direction and running frequency.

E3000 series inverter can realize 15-stage speed control and 8-stage speed auto circulating.

During the process of speed track, multi-stage speed control is invalid. After speed track is finished, inverter will run to target frequency according to the setting value of parameters.

F500 Stage Speed Type	Setting range: 0: 3-stage speed; 1: 15-stage speed; 2: Max 8-stage speed auto circulating	Mfr's value: 1

·In case of multi-stage speed control (F203=4), the user must select a mode by F500. When F500=0, 3-stage speed is selected. When F500=1, 15-stage speed is selected. When F500=2, max 8-stage speed auto circulating is selected. When F500=2, "auto circulating" is classified into "2-stage speed auto circulating", "3-stage speed auto circulating", … "8-stage speed auto circulating", which is to be set by F501.

Table 6-6 Selection of Stage Speed Running Mode

F203	F500	Mode of Running	Description
4	0	3-stage speed control	The priority in turn is stage-1 speed, stage-2 speed and stage-3 speed. It can be combined with analog speed control. If F207=4, "3-stage speed control" is prior to analog speed control.
4	1	15-stage speed control	It can be combined with analog speed control. If F207=4, "15-stage speed control" is prior to analog speed control.
4	2	Max 8-stage speed auto circulating	Adjusting the running frequency manually is not allowable. "2-stage speed auto circulating", "3-stage speed auto circulating", … "8-stage speed auto circulating" may be selected through setting the parameters.

F501 Selection of Stage Speed Under Auto-circulation Speed Control	Setting range: 2～8	Mfr's value: 7
F502 Selection of Times of Auto-circulation Speed Control	Setting range: 0～9999 (When the value is set to 0, the inverter will carry out infinite circulating)	Mfr's value: 0
F503 Status After Auto-circulation Running Finished.	Setting range: 0: Stop 1: Keep running at last-stage speed	Mfr's value: 0

· If running mode is auto-circulation speed control (F203=4 and F500=2), please set the related parameters by F501~F503.

· That the inverter runs at the preset stage speed one by one under the auto-circulation speed control is called as "one time".

· If F502=0, inverter will run at infinite auto circulation, which will be stopped by "stop" signal.

· If F502>0, inverter will run at auto circulation conditionally. When auto circulation of the preset times is finished continuously (set by F502), inverter will finish auto-circulation running conditionally. When inverter keeps running and the preset times is not finished, if inverter receives "stop command", inverter will stop. If inverter receives "run command" again, inverter will automatically circulate by the setting time of F502.

· If F503=0, then inverter will stop after auto circulation is finished. If F503=1, then inverter will run at the speed of the last-stage after auto-circulation is finished as follows:

e.g., F501=3, then inverter will run at auto circulation of 3-stage speed;

F502=100, then inverter will run 100 times of auto circulation;

F503=1, inverter will run at the speed of the last stage after the auto-circulation running is finished.

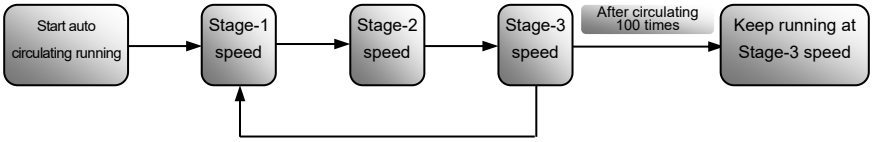


Figure 6-19 Auto-circulating Running

Then the inverter can be stopped by pressing "stop" or sending "stop" signal through terminal during auto-circulation running.

F504 Frequency Setting for Stage 1 speed (Hz)	Setting range: F112～F111	Mfr's value: 5.00
F505 Frequency Setting for Stage 2 speed (Hz)		Mfr's value: 10.00
F506 Frequency Setting for Stage 3 speed (Hz)		Mfr's value: 15.00
F507 Frequency Setting for Stage 4 speed (Hz)		Mfr's value: 20.00
F508 Frequency Setting for Stage 5 speed (Hz)		Mfr's value: 25.00
F509 Frequency Setting for Stage 6 speed (Hz)		Mfr's value: 30.00
F510 Frequency Setting for Stage 7 speed (Hz)		Mfr's value: 35.00
F511 Frequency Setting for Stage 8 speed (Hz)		Mfr's value: 40.00
F512 Frequency Setting for Stage 9 speed (Hz)		Mfr's value: 5.00
F513 Frequency Setting for Stage 10 speed (Hz)		Mfr's value: 10.00
F514 Frequency Setting for Stage 11 speed (Hz)		Mfr's value: 15.00
F515 Frequency Setting for Stage 12 speed (Hz)		Mfr's value: 20.00
F516 Frequency Setting for Stage 13 speed (Hz)		Mfr's value: 25.00
F517 Frequency Setting for Stage 14 speed (Hz)		Mfr's value: 30.00
F518 Frequency Setting for Stage 15 speed (Hz)		Mfr's value: 35.00
F519～F533 Acceleration time setting for the speeds from Stage 1 to Stage 15 (S)	Setting range: 0.1～3000	Subject to inverter model
F534～F548 Deceleration time setting for the speeds from Stage 1 to Stage 15 (S)	Setting range: 0.1～3000	
F549～F556 Running directions of stage speeds from Stage 1 to Stage 8 (S)	Setting range: 0: forward running; 1: reverse running	Mfr's value: 0
F573~F579 Running directions of stage speeds from stage 9 to stage 15 (S)	Setting range: 0: forward running; 1: reverse running	Mfr's value: 0
F557～564 Running time of stage speeds from Stage 1 to Stage 8 (S)	Setting range: 0.1～3000	Mfr's value: 1.0
F565～F572 Stop time after finishing stages from Stage 1 to Stage 8 (S)	Setting range: 0.0～3000	Mfr's value: 0.0
F580 Stage-speed mode	Setting range: 0: Stage speed mode 1 1: Stage speed mode 2	Mfr's value: 0

When F580=0, 0000 means invalid, 0001 means the first speed, 1111 means the 15th speed.

When F580=1, 0000 means the first speed, 0001 means the second speed, and so on. 1111 means invalid.

6.7 Auxiliary Functions

F600 DC Braking Function Selection	Setting range: 0: Invalid; 1: Braking before starting; 2: Braking during stopping; 3: Braking during starting and stopping	Mfr's value: 0
F601 Initial Frequency for DC Braking (Hz)	Setting range: 0.20～50.00	Mfr's value: 1.00
F602 DC Braking Efficiency before Starting	Setting range: 0~250 for 30kW and below 30kW 0~200 for above 30kW	Mfr's value: 50
F603 DC Braking Efficiency During Stop		Mfr's value: 100
F604 Braking Lasting Time Before Starting (S)	Setting range: 0.0～30.00	Mfr's value: 0.50
F605 Braking Lasting Time During Stopping (S)		
F656 Time of DC Braking When Stop	Setting range: 0.00~30.00	Mfr's value: 0

· When F600=0, DC braking function is invalid.

· When F600=1, braking before starting is valid. After the right starting signal is input, inverter starts DC braking. After braking is finished, inverter will run from the initial frequency.

In some application occasion, such as fan, motor is running at a low speed or in a reverse status, if inverter starts immediately, OC malfunction will occur. Adopting "braking before starting" will ensure that the fan stays in a static state before starting to avoid this malfunction.

·During braking before starting, if "stop" signal is given, inverter will stop by deceleration time.

When F600=2, DC braking during stopping is selected. After output frequency is lower than the initial frequency for DC braking (F601), DC braking will stop the motor immediately

During the process of braking during stopping, if "start" signal is given, DC braking will be finished and inverter will start.

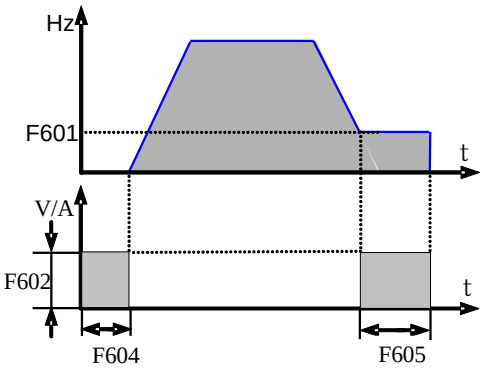


Figure 5-18 DC braking

If "stop" signal is given during the process of braking during stopping, inverter will have no response and DC braking during stopping still goes on.

· When jogging function is valid, the function of braking before starting set by F600 is valid, and the function of speed track is invalid.

· When jogging function is invalid and F613-1, the function of braking before starting is invalid.

· Parameters related to "DC Braking": F601, F602, F603, F604, F605, interpreted as follows:

a. F601: Initial frequency of DC-braking. DC braking will start to work as inverter's output frequency is lower than this value.

b. F602/F603: DC braking efficiency (the unit is the percentage of rated current). The bigger value will result in a quick braking. However, motor will overheat with too big value.

c. F604: Braking duration before starting. The time lasted for DC braking before inverter starts.

d. F605: Braking duration when stopping. The time lasted for DC braking while inverter stops.

·Note: during DC braking, because motor does not have self-cold effect cause by rotating, it is in the state of easy over-heat. Please do not set DC braking voltage too high and do not set DC braking time to long.

DC braking, as shown in Figure 6-19

F606 DC Braking Mode	Setting range: 0: Voltage mode 1: Current mode	Mfr's value: 1

F607 Selection of Stalling Adjusting Function	Setting range: 0: Disable 1~2: Reserved 3: Voltage/current limit 4: Voltage limit 5: Current limit	Mfr's value: 3
F608 Stalling Current Adjusting (%)	Setting range: 25～250	Mfr's value: 160
F609 Stalling Voltage Adjusting (%)	Setting range: 110～200	Mfr's value: S1/S2/T2: 130 T3: 140
F610 Stalling Protection Judging Time (S)	Setting range: 0.0～3000	Mfr's value: 60.0

Initial value of stalling current adjusting is set by F608, when the present current is higher than rated current of inverter*F608, stalling current adjusting function is valid.

During the process of acceleration, if output current is higher than initial value of stalling current adjusting, inverter will not accelerate until the output current is lower than initial value of stalling current adjusting.

In case of stalling during stable speed running, the frequency will drop. In case of stalling during deceleration, the inverter will decrease the speed of deceleration. Until the output current is lower than initial value of stalling current adjusting, the inverter will return to normal deceleration.

F607 is used to set selection of stalling adjusting function.

Voltage control: when motor stops quickly or load changes suddenly, DC bus voltage will be high. Voltage control function can adjust deceleration time and output frequency to avoid over-voltage trip (OE). When braking resistor or braking unit is used, please do not use voltage control function. Otherwise, the deceleration time will be changed.

Current control: when motor accelerates quickly or load changed suddenly, inverter may trip into OC. Current control function can adjust accel/decel time or decrease output frequency to control proper current value. It is only valid in VF control mode.

Note: (1) Voltage/current control is not suitable for lifting application.

(2) This function will change accel/decel time. Please use this function properly.

Initial value of stalling current adjusting is set by F608.

Initial value of stalling voltage adjusting is set by F609.

Stalling protection judging time is set by F610. When inverter starts stalling adjusting function and continues the setting time of F610, inverter will stop running and OL1 protection occurs.

Note:

When F610=0, inverter will not stop running and display OL1.

During stalling voltage adjusting, if customer presses STOP for 3 seconds, the inverter will be forced to stop

FB06 Current Limit Coefficient	Setting range: 0～200	Mfr's value: 60
FB07 Voltage Limit Proportion Coefficient	Setting range: 0～100	Mfr's value: 30
FB08 Voltage Limit Integral Coefficient	Setting range: 0～100	Mfr's value: 30

·FB06 is to set the response time of current limit. If the value is bigger, the response is faster. But it is possible to cause current shock.

·FB07 and FB08 is to set the response time of voltage limit. If the value is bigger, the response is faster. But it is possible to cause voltage shock.

F611 Dynamic Braking Threshold	Setting range: T3: 600～2000 S1/S2/T2: 320~2000 T5: 800～2000	Subject to inverter model
F612 Dynamic Braking Duty Ratio(%)	Setting range: 0～100	Mfr's value: 100

Initial voltage of dynamic braking threshold is set by F611. When DC bus voltage is higher than the setting value of this function, dynamic braking starts, braking unit starts working. After DC bus voltage is lower than the setting value, braking unit stops working.

The value of F611 should be set according to input voltage. When the input voltage is 400V, F611 should be set to 700V, when input voltage is 460V, F611 should be set to 770V. The lower the dynamic braking threshold is, the better dynamic braking effect is. But the heat of braking resistor is more serious. The higher the dynamic braking threshold is, the worse dynamic braking effect is. And at the process of braking, inverter will easily trip to OE.

Dynamic braking duty ratio is set by F612, the range is 0~100%. The value is higher, the braking effect is better, but the braking resistor will get hot.

F620 Brake Delay Turn-off Time	Setting range: 0.0 (brake not closed when stop) 0.1～3000	Mfr's value: 5.0

F620=0, dynamic brake is not closed in stop status, it starts when PN voltage is higher than brake point;

F620≠0, dynamic brake can proceed normally when inverter is running, the time set by F620 is the delay time after stop, then the dynamic brake closes automatically.

F613 Speed Track	Setting range: 0: Invalid 1: Valid for induction motor 2: Valid for induction motor at the first time 3: Mode 1 for PM motor 4: Mode 2 for PM motor	Mfr's value: 0

When F613=0, the function of speed track is invalid.

When F613=1, the function of speed track is valid for induction motor.

After inverter tracks motor speed and rotating direction, inverter will start the rotating motor smoothly. This function is suitable for the situation of re-starting after repowered on, re-starting after reset, re-starting when running command valid but direction signal lost, and re-starting when running command invalid.

When F613=2, the function is valid at the first time after inverter is repowered on or reset.

When F613=3, it is suitable for PM motor of low-inertia load

When F613=4, it is suitable for PM motor of high-inertia load

F614 Speed Tracking Mode	Setting range: 0: Speed track from frequency memory 1: Speed track from max frequency 2: Speed track from 0Hz	Mfr's value: 0

When F614 is set to 0, inverter will track speed down from frequency memory.
When F614 is set to 1, inverter will track speed down from max frequency.
When F614 is set to 2, inverter will track speed up from 0Hz.

F615 Speed Track Rate	Setting range: 1～100	Mfr's value: 20

It is used to select the rotation velocity speed track when the rotation tracking restart mode is adopted. The larger the parameter is, the faster the speed track is. But if this parameter is too large, it likely results in unreliable tracking.

F618 Delay Time of Speed Track (S)	Setting range: 0.5～60.0	Mfr's value: 1.5

When speed tracking is enable, inverter will start to track speed after delaying time.

F631 DC BUS Voltage Adjusting	Setting range: 0: Invalid 1: Valid at steady speed 2: Reserved 3: Always valid	Mfr's value: 0
F632 Reference Voltage of DC BUS Adjusting(V)	Setting range: 100～2300	Subject to inverter model
F633 Range for DC BUS adjusting(Hz)	Setting range: 0～100.00	Mfr's value: 5.00
F634 Accelerating Time for DC BUS Adjusting(S)	Setting range: 0.1～3000.0	Mfr's value: 0.1
F635 Decelerating Time for DC BUS Adjusting(S)	Setting range: 0.1～3000.0	Mfr's value: 0.1
F636 Proportion Gain for DC BUS Ddjusting	Setting range: 0.01～20.00	Mfr's value: 1.00
F637 Integral Gain for DC BUS Adjusting	Setting range: 0～20.00	Mfr's value: 1.50

·When F631=1, DC BUS adjusting is only valid at steady speed.
·When F631=3, DC BUS adjusting is always valid.
·When the DC BUS voltage exceeds F632 at running status, adjusting starts to work.
F633 is the max adjusting range of frequency. If over-voltage trip often happens, customer can increase this value.
F634 normally is 0.1s. F635 can be set according to the actual operation.
The bigger value of F636 and F637 is, the faster of response time is.
Note: If this function is used, it is better to switch off voltage limit function(F607=0 or 5).

F638 Parameters Copy Enabled	Setting range: 0: Copy forbidden 1: Parameters copy 1 2: Parameters copy 2 3: parameters copy 3 4: Parameters copy 4	Mfr's value: 1

F638 value	Parameter copy code	Rated voltage & Power
Parameter copy 1	Should be same	Should be same
Parameter copy 2	Should be same	No need to be same
Parameter copy 3	No need to be same	Should be same
Parameter copy 4	No need to be same	No need to be same

Note: When the parameter copy code is not same, possibly the copied parameter is not correct or out of range.

F639 Parameters Copy Code	Setting range: Read Only	Mfr's value: Read Only
F640 Parameter Copy Type	Setting range: 0: Copy all parameters 1: Copy parameters (except motor parameters F801 to F810/F844)	Mfr's value: 1

During Parameter copying, if there is fault, the alarm is listed as following:

Code	Causes
Er71 Copy Timeout	During copying process, there is no valid data during 3s.
Er72 Copy When Running	Parameters copy when inverter is in the running status.
Er73 Copy Without Input Password	Password is valid and user does not input password.
Er74 Copy Between Different Models	If copy code, or voltage level or power is different, copy is forbidden.
Er75 Copy Forbidden	Parameters copy is executed when F638=0

F641 Inhibition of Current Oscillation at Low Frequency	Setting range: 0~100 0: Invalid	Subject to inverter model

F641 is to inhibit the current oscillation at low frequency. The higher the value of F641 is, the better the effect is.

When F641=0, inhibition function is invalid.

In the V/F control mode, if inhibition of current oscillation is valid, the following parameters are needed to be set.

(1) F106=2（V/F control mode）and F137≤2；

(2) F613=0, the speed track function is invalid.

Note 1. When F641 is enable, one inverter can only drive one motor one time.

2. When F641 is enable, please set motor parameters (F801~F805, F844) correctly.

3. When inhibition oscillation function is valid, and inverter runs without motor, output voltage may be unbalanced. This is normal situation. After inverter runs with motor, output voltage will be balanced.

F643 Multi-functional Key	Setting range: 0: Invalid 1: FWD jogging 2: REV jogging 3: Switchover between local/remote 4: Reverse run control 5:Forward/ Reverse switchover	Mfr's value: 0

	6: Coast to stop	

This function is valid only for remote control keypad.

When F643=3, after pressing multi-functional key and switchover, F200 and F201 will be changed to 3 automatically, which is MODBUS. If user wants to switch to keypad, F200 and F201 should be set again.

When F643=4, after pressing multi-functional keypad, inverter runs reversely. (this function is only valid for LED remote keypad.)

When F643=5, press the multi-function key to switch between forward and reverse running. It is used in conjunction with F202.

When F643 = 6, press the multi-function key for a coast stop.

Note: when F643=4, no matter what the value of F202 is, after pressing RUN key, inverter will run forward, and after pressing multi-functional key, inverter will run reversely.

F644 Keypad Copy Enabled	Setting range: 0: Invalid 1: Current macro parameter upload 2: Current macro parameter download 3: User macro 1 upload 4: User macro 1 download 5: User macro 2 upload 6: User macro 2 download	Mfr's value: 0

· Keypad copy is only valid in LCD keypad.

·In stop status, after saving user macro 1/2 parameters and setting F644=1, press "Run" key, inverter will enter parameter upload interface, all parameters of macro will be upload to keypad. When F644=3, user macro 1 parameters will be upload. When F644=5, user macro 2 parameters will be upload. After upload, when F644=2, parameters will be download to current user macro and cover the current parameters. When F644=4, parameters will be download to user macro1 and cover the parameters of macro 1. After setting F644=2, parameters will be download to user macro 2 and cover the parameters of macro 2.

	0	Running frequency
	1	Rotation speed
	2	Target speed
	3	Output current
	4	Output voltage
	5	DC bus voltage
	6	PID setting value
	7	PID feedback value
	8	Radiator temperature
	9	Count value
	10	Linear speed
	11	Channel for main frequency
	12	Main frequency
	13	Channel for accessorial frequency
	14	Accessorial frequency
	15	Target frequency
	16	Reserved

F645 Display Parameters Selection for LCD keypad	17	Output torque
	18	Setting torque
	19	Motor power
	20	Output power
	21	Running status
	22	DI terminal status
	23	Output terminal status
	24	Stage speed of multi-stage speed
	25	AI1 input value
	26	AI2 input value
	28	Reserved
	29	Pulse input frequency
	30	Pulse output frequency
	31	AO1 output percent
	32	AO2 output percent
	33	Power on Hours
	34	Length
	35	Center frequency
	39	Monitor AI4
	40	AO3 output percentage

For four-line LCD, the displayed contents at first two lines can be changed by setting F645.

F646 Backlight Time of LCD (S)	Setting range: 0~100	Mfr's value: 100
F647 Language Selection	Setting range: 0: Chinese 1: English 2: Deutsch	Mfr's value: 0

Change the duration of backlight by setting F646. F646=0, LCD light is always off; F646=100, LCD light is always on.

Change display language by setting F647, the default value is Chinese.

F649 Keypad Selection	Setting range: 0: Automatic identification 1: LED remote keypad 2: LCD remote keypad	Mfr's value: 0

When F649=0, inverter will identify the keypad automatically.

When F649=1, only LED keypad is valid.

When F649=2, only LCD keypad is valid.

F657 Instantaneous Power Failure Selection	Setting range: 0: Invalid 1: Non-stop after power failure 2: Fast stop after power failure 3: Decelerate to stop by DI control after power failure 4: Decelerate to stop after power failure	Mfr's value: 0

When F657=1, upon instantaneous power failure or sudden voltage dip, the function enables the inverter to compensate the DC bus voltage reduction with the load feedback energy by reducing the output frequency so as to keep the inverter running continuously.
When F657=2, upon instantaneous power failure or sudden voltage dip, the frequency will decrease rapidly to stop.
When F657=3, firstly the function of one DI terminal(F316~F323) is set as 43, i.e. Decelerate to Stop at power failure. If the DI terminal is valid, inverter will decelerate to stop at instantaneous power failure. The action is same as F657=2.
When F756=4, upon instantaneous power failure or sudden voltage dip, the frequency will decrease to stop according to decelerating time.
Note: 1. F663 and F664 are PI adjusting parameters for F657. If it is necessary , customer can increase them properly.
2: This function is not suitable for the application of heavy load and small inertial load.

F658 Acceleration Time when power recover (S)	Setting range: 0.0～3000 0.0: F114	Mfr's value: 0.0
F659 Deceleration Time when power recover (S)	Setting range: 0.0～3000 0.0: F115	Mfr's value: 0.0
F660 Action Judging Voltage at Instantaneous Power Failure (V)	Setting range: 200～F661	Subject to inverter model
F661 Action Stop Voltage at Instantaneous Power Failure (V)	Setting range: F660~1400	Subject to inverter model
F662 Instantaneous Voltage Recovery Judging Time(s)	Setting range: 0.00~10.00	Mfr's value: 0.30
F663 Instantaneous Proportion Coefficient Kp	Setting range: 0.00~10.00	Mfr's value: 0.25
F664 Instantaneous Integral Coefficient Ki	Setting range: 0.00~10.00	Mfr's value: 0.30
F751 Instantaneous Stop Pretreatment Enable	Setting range: 0: Invalid 1: Valid	Mfr's value: 0

·Upon instantaneous power failure or sudden voltage dip, the DC bus voltage of the inverter reduces. The function enables the inverter to compensate the DC bus voltage reduction with the load feedback energy by reducing the output frequency so as to keep the inverter running continuously.
· The function is suitable for big inertia load, such as, fan and centrifugal pump.
·The function is not suitable for the application which frequency is forbidden being decreased.
·When the power supply is recovered, F658/F659 are used to set the accel/decel time when inverter runs to target frequency.
· When instantaneous function is valid, if PN voltage is lower than F660, instantaneous function works.
· When inverter is at instantaneous status, if PN voltage is higher than F661, the bus voltage remains to normal, inverter will quit the instantaneous function and return to target frequency.
· When the power supply is recovered, after the duration of F662, inverter will quit the instantaneous function and return to target frequency.
· When F751=1, if inverter detect that the PN voltage drops rapidly, inverter will decelerate in advance so that it can generate electric power before undervoltage.

F670 Voltage-limit Current-limit Adjustment Coefficient	Setting range: 0.01~10.00	Mfr's value: 2.00

Lower this factor properly if frequent over-voltage protection occurs in the process of deceleration; Increase the factor when deceleration is too slow.

F671 Voltage Source for V/F Separation	Setting range: 0: F672 1: AI1 2:AI2 3: AI3 4: Communication setting 5: Pulse setting 6: PID 7: AI4	Mfr's value: 0
F672 Voltage digital setting for V/F separation	Setting range: 0.00~100.00	Mfr's value: 100.0

F671 is 100% of the setting corresponds to the rated motor voltage.

·0: digital setting, the output voltage is set by F672.

·1: AI1; 2:AI2; 3: AI3;

The output voltage is set by analog.

·4: Communication setting

The output voltage is set by PC/PLC, the communication address is 2009H, the given range is 0~10000, which means 0~100% of rated voltage.

·5 pulse setting

The output voltage is set by external high-speed pulse. The input frequency of pulse corresponds to motor rated voltage.

·6: PID

The output voltage is set by PID. PID adjustment corresponds to100% of motor rated voltage. For details, please refer to PID parameters group.

F673 Lower limit of Voltage at V/F Separation (%)	Setting range: 0.00～F674	Mfr's value: 0.00
F674 Upper Limit of Voltage at V/F Separation (%)	Setting range: F673～100.00	Mfr's value: 100.00

·When the voltage is lower than F673, the voltage should equal to F673. When the voltage is higher than F674, the voltage should equal to F674.

F675 Voltage Rise Time of V/F Separation (S)	Setting range: 0.0～3000.0	Mfr's value: 5.0
F676 Voltage Decline Time of V/F Separation (S)	Setting range: 0.0～3000.0	Mfr's value: 5.0

F675 is the time required for the output voltage to rise from 0V to the rated motor voltage.

F676 is the time required for the output voltage to decline from the rated motor voltage to 0V.

F677 Stop Mode at V/F Separation	Setting range: 0: Voltage and frequency declines to 0 according to respective time. 1: Voltage declines to 0 first 2: Frequency declines to 0 first.	Mfr's value: 0

·When F677 = 0, voltage and frequency declines to 0 according to respective time, inverter will stop when frequency declines to 0.

·When F677 = 1, voltage will decline to 0 at first. After voltage is 0, frequency will decline to 0.

·When F677 = 2, frequency will decline to 0 at first. After frequency is 0, voltage will decline to 0.

F678 Judgment Voltage at V/F Separation	Setting range: 0: Invalid 1: Auto judgment	Mfr's value: 0
F679 Voltage Switch Point at V/F Separation(V)	Setting range: 200～600	Mfr's value: 430
F680 Switch Point Width at V/F Separation (%)	Setting range: 0.0～100.0	Mfr's value: 0.5

When F678=0, judgment voltage is invalid.
When F678=1, input voltage is judged automatically. When input voltage is higher than (F679 +F679*F680), the current input voltage is judged to T3 380V. If lower, the voltage is judged to S2 220V.

6.8 Malfunction and Protection

F700 Selection of Terminal Coast to Stop Mode	Setting range: 0:Coast to stop immediately; 1: Delayed coast to stop	Mfr's value: 0
F701 Delay Time for Coast to Stop and Programmable Terminal Action	Setting range: 0.0～60.0S	Mfr's value: 0.0

· "Selection of coast to stop mode" can be used only for the mode of "coast to stop" controlled by the terminal. The related parameters setting is F201=1, 2, 4.

When "coast to stop immediately" is selected, delay time (F701) will be invalid and inverter will coast to stop immediately.

· "Delayed coast to stop" means that upon receiving "coast to stop" signal, the inverter will execute "coast to stop" command after waiting some time instead of stopping immediately. Delay time is set by F701. During the process of speed track, the function of delayed coast to stop is invalid.

F702 Fan Control Mode	0: Controlled by temperature 1: Running when inverter is powered on. 2: Controlled by running status 3: Controlled by time	Mfr's value: 2

When F702=0, fan will run if radiator's temperature is up to setting temperature 35℃.

When F702=2, fan will run with 2 seconds delay when inverter begins running. When inverter stops, fan will stop until heatsink temperature is lower than 40℃.

When F702=3, the fan will automatically run for 1 minute per 24 hours if the fan does not run because of the cold temperature. It is to avoid the fan to be blocked by dust or freeze.

F704 Inverter Overloading Pre-alarm Coefficient (%)	Setting range: 50～100	Mfr's value: 80
F705 Motor Overloading Pre-alarm Coefficient (%)	Setting range: 50～100	Mfr's value: 80
F706 Inverter Overloading Coefficient (%)	Setting range: 120～190	Mfr's value: 150
F707 Motor Overloading Coefficient (%)	Setting range: 20～100	Mfr's value: 100

·When inverter or motor is in over current status, if the accumulation time is more than inverter's or motor's overload protection time * F704 or F705, and F300 or F301 or F302=10 or 11, inverter will output ON signal.

Inverter overloading coefficient: the ratio of overload-protection current and rated current, whose value shall be subject to actual load.

· Motor overloading coefficient (F707): When the motor's running current is 2 times of motor's rated current, the inverter will trip with motor overloading alarm(OL2). The coefficient is referred to 200% of motor's rated current.

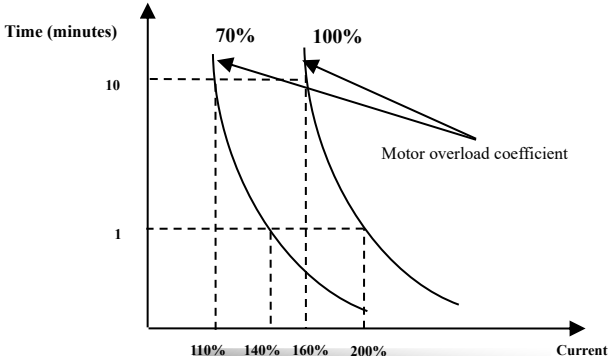


Fig 6-20 Motor overload coefficient

When the output frequency is lower than 10Hz, the heat dissipation effect of common motor will be worse. So when running frequency is lower than 10Hz, the threshold of motor overload value will be reduced. Please refer to Fig 6-21 (F707=100%):

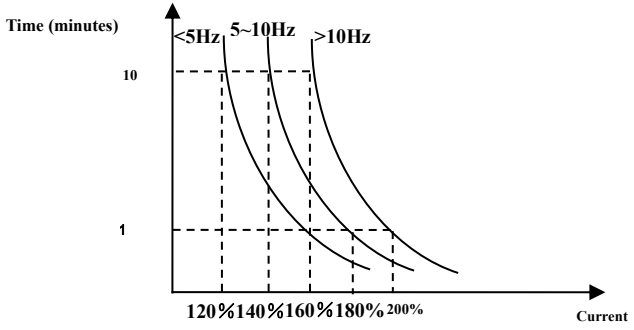


Fig 6-21 Motor overload protection value

F708 Record of The Latest Malfunction Type	Setting range: Please refer to Appendix 1.	
F709 Record of Malfunction Type for Last but One		
F710 Record of Malfunction Type for Last but Two		
F711 Fault Frequency of The Latest Malfunction (Hz)		
F712 Fault Current of The Latest Malfunction (A)		
F713 Fault PN Voltage of The Latest Malfunction (V)		
F714 Fault Frequency of Last Malfunction but One(Hz)		
F715 Fault Current of Last Malfunction but One(A)		

F716 Fault PN Voltage of Last Malfunction but One (V)		
F717 Fault Frequency of Last Malfunction but Two(Hz)		
F718 Fault Current of Last Malfunction but Two (A)		
F719 Fault PN Voltage of Last Malfunction but Two (V)		
F720 Record of Overcurrent Protection Fault Times		
F721 Record of Overvoltage Protection Fault Times		
F722 Record of Overheat Protection Fault Times		
F723 Record of Overload Protection Fault Times		
F724 Input Phase Loss	Setting range: 0: Invalid; 1: Valid	Mfr's value: S2: 0 T2/T3: 1
F725 Under-voltage Protection	Setting range: 1: Reset manually 2: Reset automatically	Mfr's value: 2
F726 Overheat	Setting range: 0: Invalid; 1: Valid	Mfr's value: 1
F727 Output Phase Loss	Setting range: 0: Invalid; 1: Valid	Mfr's value: 1
F728 Input Phase Loss Filtering Constant (S)	Setting range: 1～60	Mfr's value: 5
F729 Under-voltage Filtering Constant (2mS)	Setting range: 1～3000	Mfr's value: 5
F730 Overheat Protection Filtering Constant (S)	Setting range: 0.1～60.0	Mfr's value: 5.0
F732 Under-voltage Protection Voltage Threshold (V)	Setting range: T2/S2: 120~450 T3: 300~450 T5: 300~1300	Subject to inverter model

"Input phase loss" refers to phase loss of 3-phase power supply, 3-phase 380V 5.5kW and below do not have this function while 3-phase 575V all power range support the function.

"Output phase loss" refers to phase loss of inverter three-phase wirings or motor wirings.

·"Under-voltage" / "phase loss" signal filtering constant is used for the purpose of eliminating disturbance to avoid mis-protection. The greater the set value is, the longer the filtering time constant is and the better for the filtering effect.

F737 Over-current 1 Protection	Setting range: 0: Invalid 1: Valid	Mfr's value: 1
F738 Over-current 1 Protection Coefficient	Setting range: 0.50～3.00	Subject to inverter model
F739 Over-current 1 Protection Record		

· F738= OC 1 value/inverter rated current

· In running status, F738 is not allowed to modify. When over-current occurs, OC1 is displayed

F741 Analog Disconnected Protection	Setting range: 0: Invalid 1: Stop and AErr displays. 2: Stop and Aerr is not displayed. 3: Inverter runs at the min frequency. 4: Reserved.	Mfr's value: 0
F742 Threshold of Analog Disconnected Protection (%)	Setting range: 1~100	Mfr's value: 50

When the values of F400 and F406 are lower than 0.10V, analog disconnected protection is invalid. Analog

channel AI3 has no disconnected protection.

When F741 is set to 1, 2 or 3, the values of F400 and F406 should be set to 1V-2V, to avoid the error protection by interference.

Analog disconnected protection voltage=analog channel input lower limit * F742. Take the AI1 channel for the example, if F400=1.00, F742=50, then disconnection protection will occur when the AI1 channel voltage is lower than 0.5V.

F745 Threshold of Pre-alarm Overheat (%)	Setting range: 0~100	Mfr's value: 80
F746 Carrier Frequency Auto-adjusting Threshold(℃)	Setting range: 60~100	Mfr's value: 75
F747 Carrier Frequency Auto-adjusting	Setting range: 0: Invalid 1: Valid	Mfr's value: 1

When the temperature of radiator reaches the value of 90℃ * F745 and multi-function output terminal is set to 16 (Please refer to F300~F302), it indicates inverter is in the status of overheat.

When temperature is higher than setting temperature, F746 is used to reduce carrier frequency.

When F747=1, the temperature of radiator reaches to certain temperature, inverter carrier frequency will adjust automatically, to decrease the temperature of inverter. This function can avoid overheat malfunction.

When F159=1, random carrier frequency is selected, F747 is invalid.

F752 Overload Quitting Coefficient	Setting range: 0.1~20.0	Mfr's value: 1.0
F753 Selection of Overload Protection	Setting range: 0: Normal motor 1: Variable frequency motor	Mfr's value: 1

·The bigger the setting value of F752 is, the faster the shortened overload cumulative time is.

·When F753=0, because heat dissipation effect of normal motor is bad in low speed, the electronic thermal protection value will be adjusted properly. It means overload protection threshold of motor will be decreased when running frequency is lower than 30Hz.

·When F753=1, because heat dissipation effect of variable frequency motor is not influenced by speed, there is no need to adjust the protection value.

F754 Zero-current Threshold (%)	Setting range: 0~200	Mfr's value: 5
F755 Duration Time of Zero-current (S)	Setting range: 0~60.0	Mfr's value: 0.5

When the output current is fallen to zero-current threshold, and after the duration time of zero-current, ON signal is output.

F756 Delay time for DC bus voltage detection when drive runs（ms）	Setting range: 0: Invalid 1～5000	Mfr's value: 0
F757 Delay Time for DC bus voltage detection When Drive Stops (S)	Setting range: 0.0～100.0	Mfr's value: 5.0

·When F756=0, bus voltage base is not detected when voltage limiting.

When F756 ≠ 0, after SD close, bus voltage will be detected recurrently after setting delay time.

·After the drive stops, bus voltage will be detected recurrently after setting delay time. The detected value is saved in H016.

F759 Carrier-frequency Ratio	Setting range: 3～30	Mfr's value: 15

·Carrier frequency=running frequency *F759. When the product of running frequency and F759 is higher than carrier frequency, actual carrier frequency will be increased automatically, and it will not be limited by temperature control carrier frequency.

F760 Grounding Protection	Setting range: 0: Invalid 1: Valid when powering on 2: Valid during running 3: Valid both powering on and running	Mfr's value: subject to model

When output terminals (U, V, W) are connected to the earth or the earth impedance is too low, then the leak current is high, inverter will trip into GP.

When F760=1, inverter will make grounding test for one time when it is powered on.

When F760=2, inverter will make grounding test for each time of running.

When F760=3, inverter will make grounding test for each time of power on and running.

Note: 3-phase 220V inverter does not have GP protection.

F761 Switchover Mode of FWD/REV	Setting range: 0: At zero 1: At start frequency	Mfr's value: 0

·When F761 = 0, FWD/REV switches at zero frequency, F120 is valid.

·When F761 = 1, FWD/REV switches at start frequency, F120 is invalid, if start frequency is too high, current shock will occur during switchover process.

F770 Auxiliary Software Version No.		Read only

·It only can be checked.

F772 Channel Selection of Motor's Thermal Measurement	Setting range: 0: Invalid 1: PT100 2: PT1000	Mfr's value: 0
F773 Threshold of Motor's Overheat Trip (℃)	Setting range: F774～200	Mfr's value: 110
F774 Threshold of Motor's Pre-overheat Trip (℃)	Setting range: 0～F773	Mfr's value: 90

·F772 is to choose the channel for motor's thermal measurement. Please refer to Appendix 7: Expansion Card, and choose E30AI001.

·When motor's temperature exceeds the value of F773, inverter will trip with OH4 alarm.

·When motor's temperature exceeds the value of F774, inverter's DO terminal (to be set to 34) will output a signal.

F776 Delay Time For Grounding Test (S)	Setting range: 0.0～3600.0	Mfr's value: 2.0

·When grounding protection is valid(F760), if the time interval between stop and start is less than F776, inverter will not enable grounding test.

F778 Resolver tuning current	Setting range: 0～150.0	Mfr's value:100
F779 Resolver shaft-locking current	Setting range: 0～150.0	Mfr's value:120
F784 Over-modulation Coefficient of Output Voltage	Setting range: 100～110	Mfr's value:105

·When the output voltage reaches 100%, inverter could output more volt by setting F784.

6.9 Parameters of the Motor

F800 Motor's Parameters Tuning	Setting range: 0: Invalid; 1: Rotating tuning; 2: Stationary tuning 3: Resolver angle tuning 4: Resolver angle and rotating tuning	Mfr's value: 0
F801 Rated Power (kW)	Setting range: 0.1～1000.0	
F802 Rated Voltage (V)	Setting range: 1～1300	
F803 Rated Current (A)	Setting range: 0.2～6553.5	
F804 Number of Motor Poles	Setting range: 2～100	4
F805 Rated Rotary Speed (rpm/min)	Setting range: 1～39000	
F810 Motor Rated Frequency (Hz)	Setting range: 1.00~590.00	50.00

·Please set the parameters in accordance with those indicated on the nameplate of the motor.

·Excellent control performance of vector control requires accurate parameters of the motor. Accurate parameter tuning requires correct setting of rated parameters of the motor.

·In order to get the excellent control performance, please configurate the motor in accordance with adaptable motor of the inverter. In case of too large difference between the actual power of the motor and that of adaptable motor for inverter, the inverter's control performance will decrease remarkably.

·F800＝0, parameter tuning is invalid. But it is still necessary to set the parameters F801~F803，F805 and F810 correctly according to those indicated on the nameplate of the motor.

After being powered on, it will use default parameters of the motor (see the values of F806-F809) according to the motor power set in F801. This value is only a reference value in view of Y series 4-pole asynchronous motor. For PMSM, please input motor parameters to F870~F873 manually.

·F800＝1, rotating tuning.

In order to ensure dynamic control performance of the inverter, select "rotating tuning" after ensuring that the motor is disconnected from the load. Please set F801-805 and F810 correctly prior to running testing. If control mode is closed-loop vector control, please set F851 correctly.

Operation process of rotating tuning: Press the "Run" key on the LED keypad to display "TEST", press "Run" key on the LCD keypad to display "parameter measurement…." and it will tune the motor's parameter of two stages. After that, the motor will accelerate according to acceleration time set at F114 and maintain it for a certain period. The motor will then decelerate to 0 according to the time set at F115. After auto-checking is completed, relevant parameters of the IM motor will be stored in function codes F806~F809. And relevant parameters of PMSM will be stored in F870~F873. F800 will turn to 0 automatically

·F800＝2, stationary tuning.

It is suitable for the cases where it is impossible to disconnect the motor from the load.

Press the "Run" key, and the inverter will display "TEST", and it will tune the motor 's parameter of two stages. The motor's stator resistance, rotor resistance and leakage inductance will be stored in F806-F809 automatically (the motor's mutual inductance uses default value generated according to the power). For PMSM, electric parameters are stored to F870~F873. F870 is theory value, user can ask the accurate back electromotive force from manufacture. And F800 will turn to 0 automatically. The user may also calculate and input the motor's mutual inductance value manually according to actual conditions of the motor. With regard to calculation formula and method, please call us for consultation.

When tuning the motor's parameter, motor is not running but it is powered on. Please do not touch motor during this process.

·F800＝3, resolver angle tuning

Before make autotuning of resolver, please release the load. Set F106=8, F858 pole pairs of encoders and F800=3, press RUN key, the motor will run forwards for three round and backwards for three round. The angle of encoder will be stored in F855.

·F800＝4, Resolver angle and rotating tuning

Before make autotuning, please release the load. Set F106=8, F858 pole pairs of encoders and F800=3, press RUN key, inverter will execute the operation of F800=3 and then the operation of F800=1, the relative parameter will be stored in F855, F870~F873.

***Note**:

1. No matter which tuning method of motor parameter is adopted, please set the information of the motor (F801-F805 and F810) correctly according to the nameplate of the motor. If the operator is quite familiar with the motor, the operator may input all the parameters (F806-F809) of the motor manually.
2. Parameter F804 can only be checked, not be modified.
3. Incorrect parameters of the motor may result in unstable running of the motor or even failure of normal running. Correct tuning of the parameters is a fundamental guarantee of vector control performance.
Each time when F801 rated power of the motor is changed, the parameters of the motor (F806-F809) will be refreshed to default settings automatically. Therefore, please be careful while amending this parameter.
The motor's parameters may change when the motor heats up after running for a long time. If the load can be disconnected, we recommend auto-checking before each running.
4. Running in weak magnetic area
When PM motor runs in weak magnetic area, if power off or trip with coast to stop happens, it is risky for inverter to be damaged. If it is deep in weak magnetic area or motor's power and inertia is high, the risk is higher. It is recommended to add braking device.
5. When motor's rated voltage has big difference with inverter's rated voltage, and when the input voltage is higher than motor's rated voltage, please set F154=1.
6.

F806	Stator Resistance (Ω)	Setting range: 0.001～65.53Ω (for 15kw and below 15kw) 0.1~6553mΩ (For above 15kw)
F807	Rotor Resistance (Ω)	Setting range: 0.001～65.53Ω (for152kw and below 15kw) 0.1~6553mΩ (For above 15kw)
F808	Leakage Inductance (mH)	Setting range: 0.01～655.3mH (for 15kw and below 15kw) 0.001~65.53mH (for above 15kw)
F809	Mutual Inductance (mH)	Setting range: 0.1～6553mH (for 15kw and below 15kw) 0.01~655.3mH (for above 15 kw)
F844	Motor No-load Current (A)	Setting range: 0.1~F803

Subject to inverter model

·The set values of F806～F809 will be updated automatically after normal completion of parameter tuning of the motor.

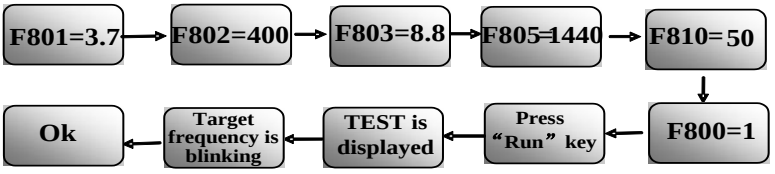
·If it is impossible to measure the motor at the site, input the parameters manually by referring to the known parameters of a similar motor.

F844 can be got automatically by rotating tuning.

If the no-load current is higher when motor is running, please decrease the value of F844.

If running current or start current is higher when motor is running with load, please increase the value of F844.

Take a 4.0kW inverter for the example: all data are 4.0kW, 400V, 8.8A, 1440rpm, 50Hz, and the load is disconnected. When F800=1, the operation steps are as following:



F811 Carrier Frequency Switchover Point (Hz)	Setting range: 0.00~20.00	Mfr's value: 8.00

·When F811 = 0, there is no carrier frequency switchover.

·When F811≠0, and frequency is lower than switchover point, carrier frequency is internal fixed carrier-frequency. When running frequency is higher than switchover point, carrier frequency will switch to setting carrier frequency.

F812 Pre-excitation Time (S)	Setting range: 0.00～30.00	0.10

When DC braking(F600) is enabled, the pre-excitation time is Braking lasting time before starting(F604). When DC braking is disable(F600=0), the pre-excitation time is the value of F812. Pre-excitation means, before motor is started, the magnetic flow is created, in order to start the motor in high response. When F812≠0, the inverter will enter into pre-excitation stage firstly, and then start to accelerate. When F812=0, the function is disable.

F813 Rotary Speed Loop KP1	Setting range: 1~100	Subject to inverter model
F814 Rotary Speed Loop KI1	Setting range: 0.01~10.00	0.50
F815 Rotary Speed Loop KP2	Setting range:1~100	Subject to inverter model
F816 Rotary Speed Loop KI2	Setting range:0.01~10.00	1.00
F817 PID Switching Frequency 1	Setting range: 0~F818	5.00
F818 PID Switching Frequency 2	Setting range: F817~F111	10.00

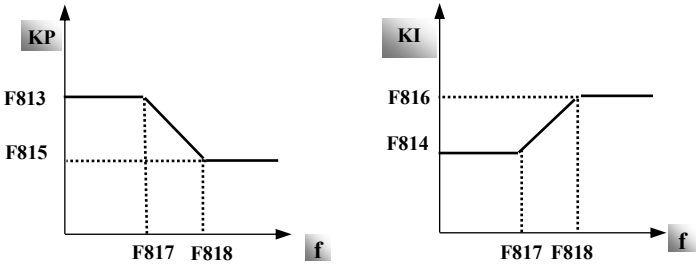


Fig 6-24 PID parameter

Dynamic response of vector control speed can be adjusted through adjusting proportional and storage gains of speed loop. Increasing KP and decreasing KI can speed up dynamic response of speed loop. However, if proportional gain or storage gain is too large, it may give rise to oscillation.

Recommended adjusting procedures:

Make fine adjustment of the value on the basis of manufacturer value if the manufacturer setting value cannot meet the needs of practical application. Be cautious that amplitude of adjustment each time should not be too

large.
In the event of weak loading capacity or slow rising of rotary speed, please decrease the value of KP first under the precondition of ensuring no oscillation. If it is stable, please increase the value of KI properly to speed up response.
In the event of oscillation of current or rotary speed, decrease KP and increase KI properly.
Note: Improper setting of KP and KI may result in violent oscillation of the system, or even failure of normal operation. Please set them carefully.

F819 Slip Coefficient	Setting range: 50~200	Mfr's value: 100
F820 Filtering Coefficient of Speed Loop	Setting range: 0~100	Mfr's value: 0

F819 is used to adjust steady speed precision of motor in vector control.
In vector control mode, if speed fluctuation is higher or inverter stops instability, please increase the value of F820 properly; it will influence response speed of speed loop.

F821 Over Excitation Gain	Setting range: 0.0～100.0	Mfr's value: 0.0

·Over excitation gain could help to limit the boosting DC bus voltage during deceleration.
·The higher the value of F821 is, the better the limit effect is. But, if the value is too high, it will also occur high output current.

F822 Upper Limit of Speed Control Torque	Setting range:0.0~250.0	Subject to inverter model

The parameter of F822 limits the output current in the vector control mode.

F823 Current-loop Proportion Coefficient	Setting range: 0.1～10.0	Mfr's value: 1.0
F825 Current-loop Integral Coefficient	Setting range: 0.1～10.0	Mfr's value: 1.0

F823 and F825 is to set the response time of current loop. The higher the value is, the faster the response is.

F831 Speed Filtering Coefficient of Close-loop Control	Setting range: 0～200	Mfr's value: 0

·When speed fluctuation is big or stopping is unstable, customer can increase F831 properly. On the contrary, it will also influence the response time of current loop.

F835Dead-time compensation mode	Setting range: 0: Invalid 1: Valid	Mfr's value: 1.0
F836 Fast Current Limited	Setting range: 0: Invalid 1: Valid	Mfr's value: 1.0

·The fast current limiting function can effectively protect the inverter from overcurrent faults. When the current is high, it will enter the fast current limiting state, and the motor sound will change. If it is in the current limiting state for a long time, it will display the fast current limiting fault code (FCL).

F838 SVC Control Mode	Setting range: 1: Control mode 1 2: Control mode 2 3: Control mode 3 4: Control mode 4	Mfr's value: 3

F839 Flux-weakening Coefficient	Setting range: 0.10～2.00	Mfr's value: 1.00

·When induction motor is under flux-weakening control, F839 is to adjust the motor's flux-weakening curve. The smaller the value is, the lighter the depth of flux weakening is, and vice versa.

F840 Stop After Detecting Feedback Value	Setting range: 0: By feedback speed 1: By given speed	Mfr's value: 0

·F840=0, in deceleration process, inverter will stop until feedback speed meets the needs of stop command.。

·F840=1, in deceleration process, inverter will stop until given speed meets the needs of stop command.

F847 Encoder Disconnection Detection Time(s)	Setting range：0.1～10.0	Mfr's value：2.0
F850 Detection Threshold of Encoder Disconnection	Setting range: 5~100	Mfr's value: 30
F855 Angle of Encoder (°)	Setting range: 0~359.9	Mfr's value: 93.2
F858 Pole Pairs Number of Encoder	Setting range: 0~9999	Mfr's value: 1

F847 is only valid in close-loop vector control mode. F847 is to define the encoder signal disconnection detection time under the closed-loop vector control mode when F106=1 or 8. PG protection is given if detection time exceeds the setting value.

In the closed-loop vector control mode, when the difference between encoder setting frequency and actual frequency is higher than F850, and duration time is longer than F847, inverter will trip into PG.

F858 is only valid for F106=8, close-loop vector control for PM motor.

F851 Encoder Resolution	Setting range: 1～9999	Mfr's value: 1000
F852 Encoder type	Setting range: 0：ABZ incremental 1:absolute encoder	Mfr's value: 0

Note: when F106=1, PG card must be installed, and set encoder resolution correctly

F854 Encoder Phase Sequence	Setting range: 0: Forward direction 1: Reverse direction	Mfr's value: 0

F854 is used to set phase sequence of differential and non-differential ABZ incremental encoder. In closed-loop vector mode, correct encoder phase sequence can be got by rotating tuning.

If motor parameters cannot be studied by rotating tuning, please set F854 by checking H015 value.

For example, inverter runs more than 5s in V/F control mode, after inverter stops, then check the value of H015. If H015=0, please do not change the value of F854. If H015=1, then change the value of F854.

F866 Static Position Identification	Setting range: 0: Invalid 1: Valid 2: Valid for the first-time running	Mfr's value: 0
F867 Position Identification Current	Setting range: 0～100	Mfr's value: 50
F868 Position Identification Frequency	Setting range: 500～16000	Mfr's value: 16000

·F868: during position identification process, F868 is the frequency of output high-frequency voltage.

Note: F866~F868 is only for synchronous motor.

F870 PMSM Back Electromotive Force (mV/rpm)	Setting range: 0.1～6553.0 (Valid value between lines)	Mfr's value: 100.0
F871 PMSM D-axis Inductance (mH)	Setting range: 0.01～655.30	Mfr's value:5.00

F872 PMSM Q-axis Inductance (mH)	Setting range: 0.01～655.30	Mfr's value:7.00
F873 PMSM Stator Resistance（Ω）	Setting range: 0.001～65.530 (Phase resistor)	Mfr's value:0.500

* F870(back electromotive force of PMSM， unit = 0.1mV/1rpm, it is back electromotive force value between lines), it is forbidden to revert to Mfr's value by F160.
* F871(PMSM D-axis inductance，unit = 0.01 mH), it is forbidden to revert to Mfr's value by F160.
* F872(PMSM Q-axis inductance，unit = 0.01 mH), it is forbidden to revert to Mfr's value by F160.
* F873(PMSM Stator resistance，unit = m-ohm， 0.001 ohm), it is forbidden to revert to Mfr's value by F160.
* F870-F873 are motor parameters of PMSM, they are not shown in the motor nameplate. User can get them by auto tuning or asking manufacture.

F875 Compensation of Position Identification	Setting range: 0～1000	Mfr's value: 0

·F875 is to compensate the position identification in order to identify the rotor position preciously.

F876 PMSM Injection Current Without Load (%)	Setting range: 0.0～100.0	Mfr's value: 30.0
F878 PMSM Cut-off Point of Injection Current Compensation Without Load (%)	Setting range: 0.0～50.0	Mfr's value: 10.0
F879 PMSM Injection Current with Heavy Load (%)	Setting range: 0.0～100.0	Mfr's value: 0.0

F876 and F879 are the percent of motor's rated current. F878 is the percent of motor's rated frequency.
For example:
When F876=30, if F877=10 and F878=0, the injection current without load is 20% of rated current.
If F876=30 and F878=10, when the running frequency is lower than 10%(F878), the injection current without load will always be 30%(F876). When the running frequency is higher than 10%(F878), the injection current without load will gradually be decreased. When the running frequency is higher than 20% (2 times of F878), the injection current will be 0.

F880 PMSM PCE Detection Time (S)	Setting range: 0.0～10.0	Mfr's value: 1.0

When F880=0, the PCE detection is invalid.

6.10 Communication Parameter

F900 Communication Address	Setting range: 1~255: Single inverter address 0: Broadcast address	Mfr's value: 1
F901 Communication Mode	Setting range: 1: ASCII 2: RTU	Mfr's value: 2
F902 Stop Bits	Setting range: 1~2	Mfr's value: 2
F903 Parity Check	Setting range: 0: Invalid 1: Odd 2: Even	Mfr's value: 0
F904 Baud Rate	Setting range: 0: 1200; 1: 2400; 2: 4800; 3: 9600; 4: 19200 5: 38400 6: 57600 7: 115200	Mfr's value: 3
F905 Communication Timeout Period (S)	Setting range: 0.0~3000.0	Mfr's value: 0.0
F907 Communication Timeout Period 2(S)	Setting range: 0.0~3000.0	Mfr's value: 0.0

F904=9600 is recommended for baud rate, which makes run steady. Communication parameters refer to Appendix 4.

When F905 is set to 0.0, the function is invalid. When F905 ≠ 0.0, if the inverter has not received effective command from PC/PLC during the time set by F905, inverter will trip into CE.

When F907>0, and receiving the previous data, if after the time set by F907, the next data is not received, inverter will output communication timeout signal. The timeout signal will be cleared by this terminal, and after receiving correct data, inverter will accumulate time again. F907 is only workable for the local Modbus communication.

Please refer to Appendix 5 of communication manual for details.

F911 Master-slave Mode Enable	Setting range: 0: Disabled 1:Enabled	Mfr's value:0
F912 Master and Slave Selection	Setting range: 0: Master 1:Slave	Mfr's value: 0

·F911 is used to decide whether to enable master-slave mode.

·F912 is used to decide whether inverter is master or slave.

F913 Running Command of Slave	Setting range: 0: Slave not following running commands of master 1: Slave following running commands of master	Mfr's value: 1

·When F913=1, the slave follows the master to start or stop. Except emergency stop command, please do not send stop command to slave. If slave stops by keypad, slave will trip into ESP.

F914 Fault Information of Slave	Setting range: Ones: slave fault information 0: Not sending fault information 1: Sending fault information Tens: master's reaction when it loses slave's response 0: No reaction 1: Alarm	Mfr's value: 01
F915 Master Action When Salve	Setting range:	Mfr's value: 1

Failed	0: Continue running 1: Coast to stop 2: Decelerating to stop	

·F914 ones: it is used to decide whether to send slave fault information to master.

Tens: when master loses slave's response (must be on-line status), master will trip into Er44.

·When F915=1 or 2, after inverter stops, remove the running command between master and slave, after troubleshooting of slave, master can restart again.

F916 Slave Action When Master Stops	Setting range: 1: Coast to stop 2: Decelerating to stop	Mfr's value: 1

·When F913=1, F916 is valid.

·When F916 = 1, slave will coast to stop.

·When F916 = 2, slave will stop according to deceleration time.

F917 Slave Following Master Command Selection	Setting range: 0: Given torque(torque) 1: Given frequency 1(Droop) 2: Given frequency 2 (Droop)	Mfr's value: 0

·The information type selection of master and slave must be same.

·When F917 = 0, it is suitable for rigid connection occasion. Master must run in vector control mode, slave must run at torque control, and the limit speed of slave must be set correctly.

·When F917 = 1 and 2, it is suitable for flexible connection occasion. Master and slave will work at speed mode and droop control function is valid. When F917=1, the target frequency is master given frequency. When F917=2, master given frequency is present frequency (only valid in VVVF control).

F918 Zero Offset of Received Data (Torque)	Setting range:0.00～200.00	Mfr's value: 100.00
F919 Gain of Received Data(Torque)	Setting range:0.00～10.00	Mfr's value: 1.00

·F918 and F919 are used to adjust torque received from the master. The adjustment formula is as below: y=F919 * x + F918 - 100.00.

·When F918=100.00, it means no zero bias.

F920 Zero Offset of Received Data (Frequency)	Setting range:0.00～200.00	Mfr's value:100.00
F921 Gain of Received Data (Frequency)	Setting range:0.00～10.00	Mfr's value:1.00

F920 and F921 are used to adjust frequency received from the master. The adjustment formula is as below: y=F921 * x + F920 - 100.00

·When F920=100.00, it means no zero bias.

F922 Window	Setting range: 0.00～10.00	Mfr's value: 0.50

·When F917=0, F922 is valid. It is used to limit the slave speed in torque control mode.

F923 Droop Control	Setting range: 0.0(Invalid) 0.1～30.0	Mfr's value: 0.0

·When F917 =1 and 2, droop control is valid when master and slave are both in speed control mode.

·Droop control allows tiny speed deviation between master and slave, reasonable droop rate setting needs to be adjusted according to actual situation.

·Droop speed= synchronizing frequency *output torque * droop rate

·Inverter actual output frequency = synchronizing frequency – droop speed

·For example, when F923 = 7%, synchronizing frequency is 45Hz，output torque is 35%，

Then inverter actual output frequency = 45 -（45 * 0.35 * 0.07 ）= 43.90Hz。

F924 Time of Communication Timeout (S)	Setting range: 0.0～3000.0	Mfr's value: 0.0

·When F924=0.0, inverter does not test the timeout.

F925 Master Sending Data Interval (S)	Setting range: 0.000～1.000	Mfr's value: 0.0
F926 CAN Baud Rate (kbps)	Setting range: 0: 20 1:50 2:100 3:125 4:250 5:500 6:1000	Mfr's value: 6

Please refer to Appendix 8 for master/slave control operation.

F928 BACnet address	Setting range: 0～127	Mfr's value: 1
F929 BACnet baud rate(Kbps)	Setting range: 9.6\19.2\38.4\57.6\76.8\115.2	Mfr's value: 19.2
F933 BACnet device number (low position)	Setting range: 0～65535	Mfr's value: 1
F962 BACnet device number (high position)	Setting range: 0~63	Mfr's value: 0

·BACnet device number consist of F933 and F962.

F932 PLC Communication Enable	Setting range: 0: Disabled 1:Enabled	Mfr's value:0

·PLC communication function.

F934 Adjustable Time Base for Slave's Accelerating/decelerating(S)	Setting range:0.0～10.0	Mfr's value:0.5
F935 Current-difference Reference for Master and Slave's Adjusting Operation (%)	Setting range:0.0～50.0	Mfr's value:5.0
F936 Adjusting Mode of Slave's Accelerating or Decelerating	Setting range: 0: Mode 0 1: Mode 1	Mfr's value:0

·The function is only valid for acceleration or deceleration of master-slave mode.
·F934 is to set the time base. It is the max adjustable value of salve's accelerating or decelerating time.
·F935 is to set the current reference for master and slave's operation. When the difference between master's and slave's output current is higher than F935, Slave starts to adjust the accelerating/decelerating time.
·F936 is to set the adjusting mode of master's and slave's acceleration or deceleration.
·F936=0, it is adjusted according to master and slave's output torque.
·F936=1, it is adjusted according to master and slave's output current.

F937 Salve's Frequency Adjusting Mode	Setting range: 0: No adjusting 1: Adjusting according to current difference 2: PID Adjusting according to current difference	Mfr's value:1

F938 Max Adjusting Frequency of Slave (Hz)	Setting range:0.00～5.00	Mfr's value:0.10
F939 Duration for Salve's Adjusting Operation (S)	Setting range:0.00～10.00	Mfr's value:0.50

·F937=1, Slave adjusts its running frequency according to the output current difference between Master and Salve.

·When Slave's current is higher than Master's and the difference is higher than F935, Slave will decrease frequency automatically, keep the difference to be lower than F935, and the duration is according to F939.

·When Slave's current is higher than Master's and the difference is lower than F935, Salve will keep the present status.

·When Master's current is higher than Slave's and the difference is higher than F935, Slave will increase frequency automatically, keep the difference to be lower than F935, and the duration is according to F939.

·F937 =2，the difference between Master's current and Slave's current will form a PID adjustor. Slave's frequency will be adjusted and keep the difference to be lower than F935.

·F938 is to set the max adjusting frequency of Slave.

·F939 is the duration of Slave's adjusting operation. If the value is higher, the frequency change will take longer time, vice versa.

Note:

1) When F937=1 or 2, the adjusting mode can be selected by F936.

2) When F936=1, if Master and Slave starts at the same time, any of them can not be in generating status. Otherwise, they will trip with over-voltage alarm.

3) The max frequency(F111) should be 1.00Hz higher than the target frequency.

F950 Address 1 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1000
F951 Address 2 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1001
F952 Address3 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1002
F953 Address 4 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1003
F954 Address 5 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1004
F955 Address 6 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1005
F956 Address 7 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1006
F957 Address8 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1007
F958 Address 9 Read by Modbus Communication	setting range: 0～0xFFFF	Mfr's value: 0x1008
F959 Address 10 Read by Modbus	setting range: 0～0xFFFF	Mfr's value: 0x1009

Communication		

·F950～F959 could read the data in time. The corresponding value will be stored in 0x1400～0x1409.

·For example, if customer want to read F106\F113\F203\F208\H001, they can set 0x106\0x10D\0x203\0x208\0x4301 to F950-954. 0x1400 could be the starting address, and read five data as follows.

No.	0	1	2	3	4	5	6	7
Code	01	03	14	00	00	05	80	39
Description	Address	Read command	Read high-order address	Read low-order address	Read high-order digit	Read low-order digit	Low-order CRC	High-order CRC

Paramter setting for isolated RS-485 card:

F981 communication mode	Setting range: 1: ASCII 2: RTU	Mfr's value: 2
F982 Stop bits	Setting range: 1～2	Mfr's value: 2
F983 Parity Check	Setting range: 0: Invalid 1: Odd 2: Even	Mfr's value: 0
F984 Baud Rate	Setting range: 0: 1200; 1: 2400; 2: 4800; 3: 9600; 4: 19200 5: 38400 6: 57600 7: 115200	Mfr's value: 3
F985 Communication Timeout Period (S)	Setting range: 0.0~3000.0	Mfr's value: 0.0

·F981~F985 are the parameter for isolated RS-485 card. The actual function can be refered to F901~F905.

6.11 PID Parameters

6.11.1 Internal PID adjusting and constant pressure water supply

Internal PID adjusting control is used for single pump or double pump automatic constant-pressure water supply, or used for simple close-loop system with convenient operation.
The usage of pressure meter:
As FAO2=1: channel AI1
"10V" connect with the power supply of pressure meter, if the power supply of pressure meter is 5V, please supply a 5V power.
"AI1" connect with the pressure signal port of pressure meter
"GND" connect with the grounding of pressure meter
As FAO2=2: channel AI2
"10V" connect with the power supply of pressure meter, if the power supply of pressure meter is 5V, please supply a 5V power.
"AI2" connect with the pressure signal port of pressure meter
"GND" connect with the grounding of pressure meter
For current type sensor, two-line 4-20mA signal is inputted to inverter, please connect CM to GND, and 24V is connected to power supply of sensor.

6.11.2 Parameters

FA00 Water Supply Mode	Setting range: 0: Single pump (PID control mode) 1: Fixed mode 2: Timing interchanging	Mfr's value: 0

When FA00=0 and single pump mode is selected, the inverter only controls one pump. The control mode can be used in the closed-loop control system, for example, pressure, flow.
When FA00=1, one motor is connected with converter pump or general pump all the time.
When FA00=2, two pumps are interchanging to connect with inverter for a fixed period of time, this function should be selected. The duration time is set by FA25.

FA01 PID Adjusting Target Given Source	Setting range: 0: FA04 1: AI1 2: AI2 3: reserved 4: FI (pulse frequency input) 6: AI4	Mfr's value: 0

When FA01=0, PID adjusting target is given by FA04 or MODBUS.
When FA01=1, PID adjusting target is given by external analog AI1.
When FA01=2, PID adjusting target is given by external analog AI2.
When FA01=4, PID adjusting target is given by FI pulse frequency (DI1 terminal).
When FA01=6, PID adjusting target is given by the AI4.

FA02 PID Adjusting Feedback Given Source	Setting range: 1: AI1 2: AI2 3: FI (pulse frequency input) 4: Modbus given 5:Running current 6: Output power 7: Output torque 8: AI1-AI2 9: AI1+AI2 10: Max(AI1, AI2) 11. Min(AI1, AI2) 12. AI4	Mfr's value: 1

When FA02=1, PID feedback signal is given by external analog AI1.
When FA02=2, PID feedback signal is given by external analog AI2.
When FA02=3, PID feedback signal is given by FI pulse frequency input.
When FA02=4, PID feedback is given by Modbus. The Modbus address is 2030H, the given range is 0~1000.00, i.e., 0~100.0%.
When FA02=5, PID feedback signal is given by inverter running current.
When FA02=6, PID feedback signal is given by output power.
When FA02=7, PID feedback signal is given by output torque.
When FA02=8, PID feedback signal is given by the difference of AI1-AI2.
When FA02=9, PID feedback signal is given by the sum value of AI1+AI2.
When FA02=10, PID feedback signal is given by the Max value between AI1 and AI2.
When FA02=11, PID feedback signal is given by the Min value between AI1 and AI2.
When FA02=12, PID feedback signal is given by AI4.

FA03 Max Limit of PID Adjusting (%)	FA04～100.0	Mfr's value：100.0
FA04 Digital Setting Value of PID Adjusting (%)	FA05～FA03	Mfr's value：50.0
FA05 Min Limit of PID Adjusting (%)	0.0～FA04	Mfr's value：0.0

When negative feedback adjusting is valid, if pressure is higher than max limit of PID adjusting, pressure protection will occur. If inverter is running, it will coast to stop, and "nP" is displayed. When positive feedback adjusting is valid, if pressure is higher than Max limit, it indicates that feedback pressure is too low, inverter should accelerate or a line frequency should be added to increase the displacement.
When FA01=0, the value set by FA04 is digital setting reference value of PID adjusting.
When positive feedback adjusting is valid, if pressure is higher than min limit of PID adjusting, pressure protection will occur. If inverter is running, it will coast to stop, and "nP" is displayed. When negative feedback adjusting, if pressure is higher than min limit, it indicates that feedback pressure is too low, inverter should accelerate or a line frequency should be added to increase the displacement.
For example: if the range of pressure meter is 0-1.6MPa, then setting pressure is 1.6*70%=1.12MPa, and the max limit pressure is 1.6*90%=1.44MPa, and the min limit pressure is 1.6*5%=0.08MPa.

FA06 PID Polarity	0: Positive feedback 1: Negative feedback	Mfr's value：1

When FA06=0, the higher feedback value is, the higher the motor speed is. This is positive feedback.
When FA06=1, the lower the feedback value is, the higher the motor speed is. This is negative feedback.

FA07 Sleeping function selection	Setting range: 0: Valid 1: Invalid	Mfr's value: 1

When FA07=0, if inverter runs at the min frequency FA09 for a period time set by FA10, inverter will stop.
When FA07=1, the sleeping function is invalid.

FA09 Min Frequency of PID Adjusting (Hz)	Setting range: F112 ~F111	Mfr's value: 5.00

The min frequency is set by FA09 when PID adjusting is valid.

FA10 Sleeping Delay Time (S)	Setting range: 0.0~500.0	Mfr's value: 15.0

When FA07=0, inverter runs at min frequency FA09 for a period time set by FA10, inverter will coast to stop and enter into the sleeping status, "SLP" is displayed.

FA11 Wake Delay Time (S)	Setting range: 0.0~3000	Mfr's value: 3.0

After the wake delay time at nP or SLP, if the pressure feedback is lower than min limit pressure (Negative feedback) or the pressure feedback is higher than the max limit pressure(Positive feedback), inverter will begin running immediately, or else, inverter will be in the dormancy status.

FA67 Sleeping Mode	Setting range: 0: Sleeping mode 1 1: Sleeping mode 2	Mfr's value: 0
FA68 Given Pressure Offset 1 (%)	Setting range: 0.0～100.0	Mfr's value: 30.0

FA69 Given Pressure Offset 2 (%)	Setting range: 0.0～100.0	Mfr's value: 30.0

·When FA67=0, inverter will be awakened according to FA03 and FA05.

If FA67=1 and FA06=1(negative feedback), when pressure is higher than target pressure, and PID adjusts to min frequency, inverter will enter into sleeping status after the delay time of FA10. If inverter is in the sleeping status and pressure is lower than the value of target pressure minus FA69, inverter will be awakened after wake delay time.

If FA06=0(positive feedback), when pressure is lower than target pressure, and PID adjusts to min frequency, inverter will coast to stop and enter into sleeping status after the delay time of FA10. If inverter is in the sleeping status, when pressure is higher than the value of target pressure + FA68, inverter will be awakened after weak delay time.

FA12 PID Max Frequency (Hz)	Setting range: FA09~F111	Mfr's value: 50.00

When PID is valid, FA12 is used to set the max frequency.

FA18 Whether PID Adjusting Target is Changed	0: Invalid 1: Valid	Mfr's value: 1

When FA18=0 and FA01≠0, PID adjusting target is given for the first time after the inverter is powered on. It cannot be changed during ready or running status.

FA19 Proportion Gain P	Setting range: 0.00~10.00	Mfr's value: 0.30
FA20 Integration Time I (S)	Setting range: 0.1~100.0	Mfr's value: 0.3
FA21 Differential Time D (S)	Setting range: 0.0~10.0	Mfr's value: 0.0
FA22 PID Sampling Period (S)	Setting range: 1～500	Mfr's value: 5

Increasing proportion gain, decreasing integration time and increasing differential time can increase the dynamic response of PID closed-loop system. But if P is too high, I is too low or D is too high, system will not be steady.

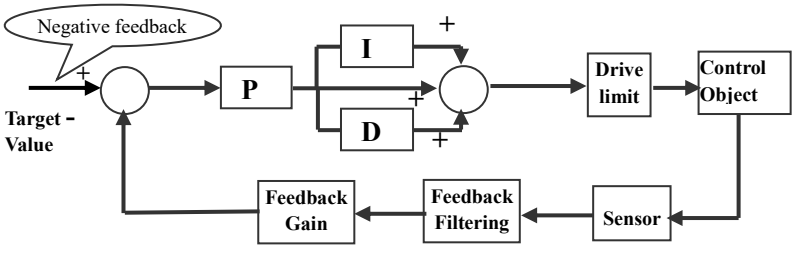
Recommendation:

If the default value cannot meet the requirement, please adjust the parameter with the following steps.

Please increase the value of FA19 slightly, to make sure there is no shock in pipe pressure. And then decrease the value of FA20, to improve the response time. If it is still not ok, please increase the value of FA21, to enable the water supply system in overshoot status.

PID sampling period is set by FA22. It affects PID adjusting speed. The shorter the sampling period is, the faster the PID adjustment is. The base unit is 2ms, i.e., 1 is 2ms, 5 is 10ms.

The following is PID adjusting arithmetic. (Feedback filtering and feedback gain is the responding feedback to AI1/AI2 filtering and gain)



FA23 PID Negative Frequency Output Selection	Setting range: 0: Invalid 1: Valid 2: Only output negative frequency	Mfr's value: 0

When FA23=0, PID output frequency is FA09~FA12.

When FA23=1, PID output frequency is -FA12~FA12. "-" means the reverse direction.

When FA23=2, PID output frequency is -FA12~0. "-" means the reverse direction.

FA24 Switching Timing Unit Setting	Setting range: 0: Hour 1: Minute	Mfr's value: 0
FA25 Switching Timing Setting	1～9999	Mfr's value: 100

Switching time is set by FA25. The unit is set by FA24.

FA26 Under-load Protection Mode	Setting Range 0: No protection 1: Protection by contactor 2: Protection by PID 3: Protection by current	Mfr's value: 0
FA27 Current Threshold of Under-load Protection (%)	Setting range: 10～150	Mfr's value: 50
FA65 Signal Selection for Protection by Contactor	Setting Range 0: With and lack water 1: With water 2: Lack water	Mfr's value: 0
FA66 Duration time of under-load protection (S)	Setting range: 0~60	Mfr's value: 1.0

Note: the percent of under-load protection current corresponds to motor rated current.
Under-load protection is used to save energy. For some pumps device, when the output power is too low, the efficiency will get worse, so we suggest that the pumps should be closed.
During the running process, if the load decreases to zero suddenly, it means the mechanical part is broken. For example, belt is broken or water pump is dried up. Under-load protection must occur.
The main reason for motor's under-load is that tank is pumped out, or the inlet pipe is blocked. At site, customer can check whether the outlet pressure becomes low or 0, motor's current becomes low, or pump becomes hot.
Solution: customer can install an undercurrent protector in the circuit. When the motor's current is lower than a certain value, the power supply will be off with time delay, to protect motor and pump.

When FA26=1 and FA65=0, water signal and lack water signal is controlled by two input terminals. When the lack water terminal is valid, inverter will enter into the protection status, and EP1 is displayed. After the delay time of FA28, when the water terminal is valid, inverter will deactivate EP1 fault automatically.
When FA26=1 and FA65=1, When the with water terminal is invalid, inverter will enter into the protection status, and EP1 is displayed. After the delay time of FA28, when the water terminal is valid, inverter will deactivate EP1 fault automatically.
When FA26=1 and FA65=2, When the water lack terminal is valid, inverter will enter into the protection status, and EP1 is displayed. After the delay time of FA28, when the water terminal is valid, inverter will deactivate EP1 fault automatically.
When FA26=2, PID adjusting frequency runs to max frequency, if inverter current is lower than the product FA27 and rated current, inverter will enter PID under-load protection status immediately, and EP2 is displayed.
When FA26=3 and it is in PID mode, if inverter current is lower than the product of FA27 and rated current, after duration time of FA66, inverter will enter under-load protection, and EP3 is displayed.
When FA26=3 and it is not in PID mode, if inverter is running at the max frequency and its current is lower than the product of FA27 and rated current, after duration time of FA66, inverter will enter under-load protection, and EP3 is displayed.

FA28 Waking Time After Protection (min)	1～3000	Mfr's value: 60

After the duration time of FA28, inverter will judge that whether the under-load protection (EP/EP2) signal disappears.

If malfunction is reset, inverter will run again. Or else inverter will wait until malfunction is reset. User can reset the inverter by pressing "STOP" key, inverter will stop.

FA29 PID Dead time (%)	0.0～10.0	Mfr's value: 2.0
FA30 Running Interval of Restarting Converter Pump (S)	2.0～999.9	Mfr's value: 20.0
FA31 Delay Time of Starting fixed Pumps (S)	0.1～999.9	Mfr's value: 30.0
FA32 Delay Time of Stopping fixed Pumps (S)	0.1～999.9	Mfr's value: 30.0

FA29, PID dead time has two functions. First, setting dead time can restrain PID adjustor oscillation. The greater this value is, the lighter PID adjustor oscillation is. But if the value of FA29 is too high, PID adjusting precision will decrease. For example: when FA29=2.0% and FA04=70, PID adjusting will not invalid during the feedback value from 68 to 72.

Second, FA29 is set to PID dead time when starting and stopping general pumps by PID adjusting. When negative feedback adjusting is valid, if feedback value is lower than value FA04-FA29 (which equal to set value MINUS dead-time value), inverter will delay the set time of FA31, and then start the general pump. If feedback value is higher than value FA04+FA29 (which equal to set value PLUS dead-time value), inverter will delay the set time of FA32, then stop the general pump.

· When starting general pump or interchange time is over, inverter will coast to stop. After starting general pump, inverter will delay the set time of FA30, and restart converter pump.

· When inverter drives two pumps and negative feedback adjusting, if the frequency already reach the max value and after the delay time (FA31), the pressure value is still lower than the value, then the inverter will stop output immediately and motor will freely stop. At the same time, the general pump will be started. After the general pump is fully run, if the present pressure is higher than the set value, inverter will low down the output to the min frequency. After delaying the set time (FA32), inverter will stop the general pump and start converter pump.

· When inverter drives two pumps and positive feedback adjusting, if the frequency already reach the max value and after the delay time (FA31), the pressure value still higher than the value, then the inverter will stop output immediately and motor will freely stop. At the same time the general pump will be started. After the general pump runs, if the present pressure is lower than the set value, inverter will low down the output to the min frequency. After delaying the set time (FA32), inverter will stop the general pump and start converter pump.

FA33 Stop Mode When Constant Pressure Water Supply	0: Coast to stop 1: Deceleration to stop	Mfr's value: 0

FA33 is used to set the stop mode after inverter stops converter pump or trips into nP and EP.

FA36 Whether No.1 Relay is Available	0: unavailable 1: available	Mfr's value: 0
FA37 Whether No.2 Relay is Available	0: unavailable 1: available	Mfr's value: 0

No 1 relay corresponds to the terminal DO1 in the control PCB, No 2 relay corresponds to the terminal TA/TC

FA38 Proportion Gain Kp2	Setting range: 0.00～10.00	Mfr's value: 0.30
FA39 Integration Time Ki2(S)	Setting range: 0.1～100.0	Mfr's value: 0.3
FA40 Differential Time Kd2(S)	Setting range: 0.0～10.0	Mfr's value: 0.0
FA41 PI Parameter Switchover type	Setting range: 0: No switchover 1: Reserved 2: Auto switchover 3: Reserved	Mfr's value: 0
FA42 Switchover Error 1	Setting range: FA05～FA43	Mfr's value: 0.0
FA43 Switchover Error 2	Setting range: FA42～FA03	Mfr's value: 0.0

·FA38～FA40 is the second group of PID parameters. They can be used with the first group parameters separately.

·When FA41=0, the first group PID parameters are used. The parameters are FA19～FA21.

·When FA41=2, if the current error (difference between PID given value and PID feedback) is higher than FA43, the second group of PID parameters will be used. When the current error is lower than FA42, the first group of PID parameters will be used. When current error is between error 1 and error 2, PID will use transition parameters.

FA47 The Sequence of Starting No 1 Relay	Setting range: 1～20	Mfr's value: 20
FA48 The Sequence of Starting No 2 Relay	Setting range: 1～20	Mfr's value: 20

The sequence of starting relays is set by FA47~FA48. The setting value of FA47 and FA48 must be different with each other, or else "Err5" is displayed in the keypad.

FA58 Fire pressure Given Value (%)	Setting range: 0.0~100.0	Mfr's value: 80.0

FA58 is also called second pressure, when the fire control terminal is valid, pressure target value will switch into second pressure value.

FA59 Emergency Fire Mode	Setting range: 0: Invalid 1: Emergency fire mode 1 2: Emergency fire mode 2	Mfr's value: 0

When emergency fire mode is valid and emergency fire terminal is valid, inverter will be forbidden operating and protecting (When OC and OE protection occur, inverter will reset automatically and start running). And inverter will run at the frequency of FA60 or target frequency until inverter is broken.

Emergency fire mode 1: when the terminal is valid, inverter will run at target frequency.

Emergency fire mode 2: when the terminal is valid, inverter will run at the frequency of FA60.

FA60 Running Frequency of Emergency Fire	Setting range: F112~F111	Mfr's value: 50

When the emergency fire mode 2(FA59=2) is valid and the fire terminal is valid, inverter will run at the frequency set by FA60.

FA62 When Fire Emergency Control Terminal is Invalid	Setting range: 0～1	Mfr's value: 0

·When FA62=0, inverter keeps working at fire emergency mode

When FA62=1, inverter will quit from fire emergency mode.

FA76 Under-load Running Frequency (Hz)	Setting range:F112～F113	Mfr's value:5.00
FA77 Running Status Selection at Under-load	Setting range: 0: Invalid 1: Coast to stop 2: Decelerate to stop 3: Running at FA76	Mfr's value:0

·FA77=1: when inverter is running normally, its output current is higher than the current of under-load protection (motor's rated current * FA27). When the load is lost, if the output current is lower than the current of under-load protection and last for longer than FA66, inverter will coast to stop and trip with Er55 alarm.

·FA77=2: When the load is lost, if the output current is lower than the current of under-load protection (motor's rated current * FA27) and last for longer than FA66, inverter will decelerate to stop and trip with Er55 alarm.

·FA77=3: When the load is lost, if the output current is lower than the current of under-load protection (motor's rated current * FA27) and last for longer than FA66, inverter will run at the frequency of FA76. If the load is recovered, inverter will run up to target frequency automatically.

6.13 Torque control parameters

FC00 Speed/Torque Control Selection	0：Speed control 1：Torque control 2：Terminal switchover	0

0: speed control. Inverter will run by setting frequency, and output torque will automatically match with

the torque of load, and output torque is limited by max torque (set by manufacture.)

1: Torque control. Inverter will run by setting torque, and output speed will automatically match with the speed of load, and output speed is limited by max speed (set by FC23 and FC25). Please set the proper torque and speed limited.

2：Terminal switchover. User can set DIX terminal as torque/speed switchover terminal to realize switchover between torque and speed. When the terminal is valid, torque control is valid. When the terminal is invalid, speed control is valid.

FC02	Torque Accel/Decel time (S)	0.1～100.0	1.0

The time is for inverter to run from 0% to 100% of rated torque.

FC06	Torque Given Channel	0: Digital given (FC09) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Modbus given 6: Analog input AI4	0

When FC06=4, only DI1 terminal can be selected because only DI1 terminal has the pulse input function.

FC07	Torque Given Coefficient	0～3.000	3.000
FC09	Torque Given Command value (%)	0～300.0	100.0

FC07: when input given torque reaches max value, FC07 is the ratio of inverter output torque and motor rated torque. For example, if FC06=1, F402=10.00, FC07=3.00, when AI1 channel output 10V, the output torque of inverter is 3 times of motor rated torque.

FC09: It is the percentage of motor's rated torque.

FC14	Offset Torque Given Channel	0: Digital given (FC17) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Reserved 6: Analog input AI4	0
FC15	Offset Torque Coefficient	0~0.500	0.500
FC16	Offset Torque Cut-off Frequency(%)	FC18～100.0	10.0
FC17	Offset Torque Command Value (%)	0~50.0	10.00

· Offset torque is used to output larger start torque which equals to setting torque and offset torque when motor drives big inertia load. When actual speed is lower than the setting frequency by FC16, offset torque is given by FC14. When actual speed is higher than the setting frequency by FC16, offset torque is 0.

· When FC14≠0, and offset torque reaches max value, FC15 is the ratio of offset torque and motor rated torque. For example: if FC14=1, F402=10.00 and FC15=0.500, when AI1 channel outputs 10V, offset torque is 50% of motor rated torque.

FC18	Offset Torque Cut-off Frequency (%)	0.0～FC16	0.0

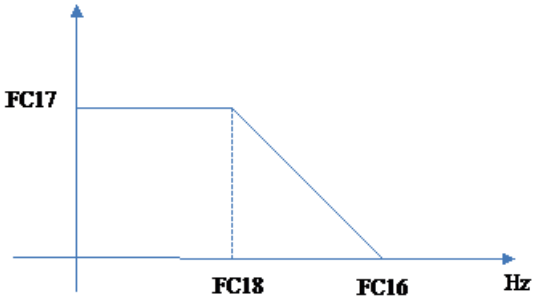


Fig 6-26 Offset Torque Compensation Diagram

In the torque mode, when the operating frequency is less than FC18, the torque offset is the set value of FC17. When the operating frequency is between FC18 and FC16, it decays linearly. When the operating frequency is greater than FC16, the offset torquecompensation is zero.

FC22	Forward Speed Limited Channel	0: Digital given (FC23) 1: Analog input AI1 2: Analog input AI2 4: Pulse input channel FI 6: Analog input AI4	0
FC23	Forward Speed Limited (%)	0～100.0	10.0
FC24	Reverse Speed Limited Channel	0: Digital given (FC25) 1: Analog input AI1 2: Analog input AI2 4: Impulse input FI 6: Analog input AI4	0
FC25	Reverse Speed Limited (%)	0～100.0	10.0

·Speed limited FC23/FC25: if given speed reaches max value, they are used to set percent of inverter output frequency and max frequency F111.

FC28	Electric Torque Limit Channel	0: Digital given (FC30) 1: Analog input AI1 2: Analog input AI2 4: Pulse input channel FI 6: Analog input AI4	0
FC29	Electric Torque Limit Coefficient	0～3.000	3.000
FC30	Electric Torque Limit (%)	0～300.0	200.0
FC33	Braking Torque Limit Channel	0: Digital given (FC35) 1: Analog input AI1 2: Analog input AI2 4: Pulse input channel FI 6: Analog input AI4	0
FC34	Braking Torque Limit Coefficient	0～3.000	3.000
FC35	Braking Torque Limit (%)	0～300.0	200.00

·When motor is in the electric status, output torque limit channel is set by FC28. When FC28 does not equal to 0, limit torque is set by FC29. When FC28= 0, limit torque is set by FC30.

·When motor is in the Braking status, braking torque limit channel is set by FC31. When FC33 does not equal to 0, limit torque is set by FC34. When FC33= 0, limit torque is set by FC35.

FC36 Lower Torque Limit Enabled	Setting range: 0: Invalid 1: Valid	Mfr's value: 0
FC37 Frequency for Lower Torque Limit	Setting range: 2.00~50.00	Mfr's value: 10.00
FC40 Threshold of Lower Torque Limit	Setting range: 0-20.0	Mfr's value: 3.0
FC41 Threshold of Lower Frequency Limit	Setting range: 1.00-10.00	Mfr's value: 1.00

FC38 Filtering Time (ms)	Setting range: 0-5000	Mfr's value: 500

When the given torque command is increased or the loading torque is decreased, it is the delay time for keeping accelerating.

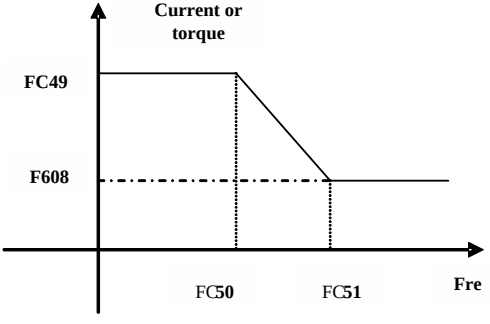
FC39 Max Torque (%)	Setting range: 0.0-300.0	Mfr's value: 250

FC48 Torque Switchover Enabled	Setting range: 0: Invalid 1: Valid	Mfr's value: 0
FC49 Current-limiting Point 2 (%)	Setting range: 25~250	Mfr's value: 190
FC50 Frequency Switchover Point 1(Hz)	Setting range: 1.00～FC51	Mfr's value: 10.00
FC51 Frequency Switchover Point 2(Hz)	Setting range: FC50～F111	Mfr's value: 20.00

·FC48 is used to limit max torque or max current during running process. In VF and auto torque promotion mode, it is used to limit current, in vector control mode. It is used to limit torque.

·FC49 is the percentage of rated current in VF and auto torque promotion mode. FC49 is the percentage of rated torque in vector control mode.

·FC50 and FC51 is frequency switchover point when torque or current change. Please see below Fig.

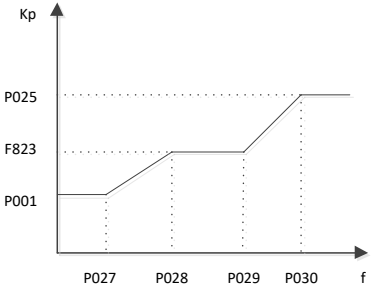


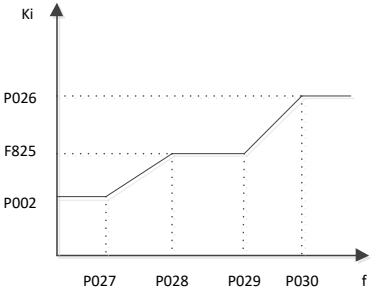
6.14 A uxiliary para

meters of induction motors

P001 Low-speed current loop Kp	Setting range：0.10 ~10.00	Mfr's value: 0.5
P002 Low-speed current loop Ki	Setting range：0.10 ~10.00	Mfr's value: 0.5
P025 High-speed current loop Kp	Setting range：0.10 ~10.00	Mfr's value: 1.50
P026 High-speed current loop Ki	Setting range：0.10 ~10.00	Mfr's value: 1.50
P027 Low-speed current loop switching 1	Setting range：0.00 ~ P028	Mfr's value: 0.10
P028 Low-speed current loop switching 2	Setting range：P027 ~ 1.00	Mfr's value: 0.30
P029 High-speed current loop switching 1	Setting range：1.00 ~ P030	Mfr's value: 1.20
P030 High-speed current loop switching 2	Setting range：P029 ~ 3.00	Mfr's value: 1.40
F823 Current loop proportional coefficient	Setting range：0.10 ~10.00	Mfr's value: 1.00
F825 Current loop integral coefficient	Setting range：0.10 ~10.00	Mfr's value: 1.00

P027 - P028 are percentages of the rated frequency. The switching of current loop parameters is shown in the following figure.





P019 Low-speed slip coefficient	Setting range：10.0~200.0	Mfr's value: 100.0

This parameter has the same function as F819. P019 is used when the frequency is below 22% of the rated frequency, and F819 is used to adjust the slip when the frequency is above 22% of the rated frequency plus 1Hz.

P020 Torque command filtering frequency（Hz）	Setting range：10.0 ~ 2000.0	Mfr's value: 500.0

This parameter is the filtering bandwidth of the output torque command in the speed loop. The larger the

frequency is, the weaker the filtering effect will be.

P013 Flux-weakening overcurrent stall compensation （%）	Setting range：50~600	Mfr's value: 100

This parameter is valid only when F106 is set to 2 or 3.

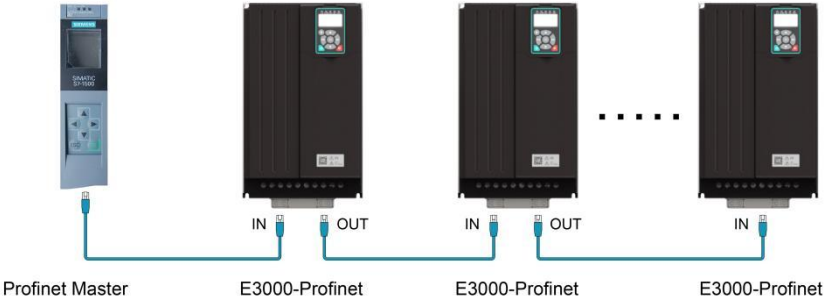
When P013 is equal to 50, under flux-weakening, the actual overcurrent stall threshold (F608) will not decrease with the frequency increasing.

When P013 is greater than 50, under flux-weakening, the actual overcurrent stall threshold is $\mathbf{F608} \times \frac{\mathbf{F810}}{\mathbf{f}} \times \mathbf{P013}$ (f represents the current frequency).

6.15 Profinet

Profinet is a new automation bus standard based on industrial Ethernet technology. It employs a real-time Ethernet communication mechanism, utilizing standard Ethernet physical and data link layers, and achieves communication for industrial automation control systems through specific communication protocols and network structures. Profinet features high flexibility, real-time performance, high reliability, scalability, and ease of use, making it one of the preferred communication protocols for many companies in the field of industrial automation.

The Profinet network wiring diagram is shown below, with no distinction between IN and OUT for the two network ports. The PLC host computer can read and write the function codes of the frequency inverter, and the mapping addresses for reading and writing function codes can be found in section 6.15.4.



6.15.1 Operation Guide

(1) The parameters used for the Profinet communication are as follows:

P500 Profinet enable	Setting range: 0：Invalid 1：Valid	Mfr's value:0
P501 telegram type	Setting range:0-7	Mfr's value:0
P502 CRC check filtering coefficient	Setting range:0~1000	Mfr's value:50

P503	Offline mode	Setting range: 1: Manual reset for offline 2: Automatic reset for offline	Mfr's value:2
P504	PN offline delay time	Setting range:0~1000	Mfr's value:0
P513	Write PZD3 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P514	Write PZD4 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P515	Write PZD5 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P516	Write PZD6 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P517	Write PZD7 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P518	Write PZD8 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P519	Write PZD9 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P520	Write PZD10 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P521	Write PZD11 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P522	Write PZD12 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P533	Read PZD3 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P534	Read PZD4 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P535	Read PZD5 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P536	Read PZD6 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P537	Read PZD7 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P538	Read PZD8 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P539	Read PZD9 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P540	Read PZD10 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P541	Read PZD11 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P542	Read PZD12 Mapping address	Setting range:0~0xFFFF	Mfr's value:0
P560	IP address highest byte	Setting range:0~255	Mfr's value:0
P561	IP address2nd byte	Setting range:0~255	Mfr's value:0
P562	IP address 3rd byte	Setting range:0~255	Mfr's value:0
P563	IP address 4th byte	Setting range:0~255	Mfr's value:0
P564	Subnet mask highest byte	Setting range:0~255	Mfr's value:0
P565	Subnet mask 2nd byte	Setting range:0~255	Mfr's value:0
P566	Subnet mask 3rd byte	Setting range:0~255	Mfr's value:0
P567	Subnet mask 4th byte	Setting range:0~255	Mfr's value:0
P568	Gateway highest byte	Setting range:0~255	Mfr's value:0
P569	Gateway 2nd byte	Setting range:0~255	Mfr's value:0
P570	Gateway 3rd byte	Setting range:0~255	Mfr's value:0
P571	Gateway 4th byte	Setting range:0~255	Mfr's value:0
P572	MAC address high byte	Setting range:0~0xFFFF	Mfr's value:only Read
P573	MAC address middle byte	Setting range:0~0xFFFF	Mfr's value:only Read
P574	MAC address low byte	Setting range:0~0xFFFF	Mfr's value:onlyRead
P575	200P Software version high byte	Setting range:0~65535	Mfr's value:0
P576	200P Software version low byte	Setting range:0~65535	Mfr's value:0

When P500 = 1, inverter enters Profinet mode. After entering the Profinet state, the main frequency source (F203) is automatically set to 10, the reverse running forbidden in F122 becomes invalid, The initial direction is set to positive by default, and operations such as starting, stopping and running frequency are all controlled

by Profinet.
When P500 = 0, inverter exits Profinet mode. After changing the value of P500, **it is necessary to power off and restart the frequency inverter for the Profinet function to take effect**.

·Offline Mode of the Profinet
When P503 = 1, keypad panel shows "Pnd", and pressing the reset button is ineffective. When the PN communication is reconnected, "Pnd" will be continuously displayed, and it can only be reset by manually pressing the reset button. When P503 = 2, keypad panel shows "Pnd". When the PN communication is reconnected, the fault is automatically reset.

Profinet Offline Delay Time
When F954 = 0, after the inverter detects the disconnection, it will carry out disconnection protection according to P504. When P504 is set to a non-zero value, after inverter detects the disconnection and delays for the time set in P504, it will conduct disconnection protection according to P503.
·Profinet Status Indication
When inverter is in a non-disconnection state, the LOC indicator flashes.
·Fault Description
PNT Fault: The handshake between the master station and the slave station fails.
PNd Fault: The communication between the master station and the PLC is disconnected.
PNC Fault: CRC check error occurs in the communication between the master station and the slave station.

6.15.2 Profinet protocol

Profinet has seven telegram types, including six main telegrams and one additional telegram The detailed descriptions are shown in Table 6.1. Customers can choose telegram types with different numbers of PZDs f according to actual requirements and set the PZD in the configuration. Among them, PZD1 and PZD2 of each telegram type are in fixed formats and cannot be mapped. The detailed descriptions are shown in Table 6.2. Except PZD1 and PZD2, Other PZDs can read and write parameters according to the address mapping rules.

Table 6.1 telegram type

Telegram type			Maximum number of PZD	
			Receive PZD	Send PZD
Main telegram	P501=1	Telegram1	2	2
	P501=2	Telegram2	4	4
	P501=3	Telegram3	6	6
	P501=4	Telegram4	8	8
	P501=5	Telegram5	10	10
	P501=6	Telegram6	12	12
Additional telegram	P501=7	ADD1	2	6

Table 6.2 Fixed PZD

PZD area for inverter to receive data (write)	PZD area for inverter to send data(read)

PZD1	Inverter command 1：Forward run 2：Reverse run 3：Forward run jogging 4：Reverse run jogging 5：Coast to stop 6：Decelerate to stop 7：Reset	PZD1	Inverter running state bit0：0 stop；1 run bit1：0 forward run；1 reverse run bit2：0 no fault；1 faulty bit3：0 frequency has not reached the target value；1 frequency reaches the target value. Bit4: 0 indicates that the writing of PZD data is normal; 1 indicates that the writing of PZD is abnormal (Note: Problems such as non-existent mapping addresses, data content exceeding limits, attributes not being writable, and permissions not being allowed will trigger an alarm through this bit. The inability to write caused by the shutdown attribute during operation is not counted). Bit5: 0 indicates that the reading of PZD data is normal; 1 indicates that the reading of PZD is abnormal (Note: Problems such as non-existent mapping addresses and permissions not being allowed will trigger an alarm through this bit).
PZD2	Target frequency (unit: 0.01 Hz). If target value exceeds F111, it will be regarded as an incorrect operation. Jogging will not operate according to this frequency.	PZD2	Current frequency(unit：0.01HZ）
Unfixed PZD	Write parameters in real time according to the attributes of the mapping object, without writing them into the EEPROM.	Unfixed PZD	Read the parameters of the mapping object in real time.

Note: When mapping the target frequency F113, writing will not respond while reading will respond. That is to say, in the received PZD message, the target frequency F113 is listed as an illegal address.

6.15.3 Profinet mapping address

Index	Sub-index	Data type	Mapping	E3000 function code	Definition
2000H	0x 2	UINT	Yes	2002H	Please refer to the function code
	……	UINT	Yes	……	

	0x30	UINT	Yes	2030H	section for details.
2100H	0x 0	UINT	Yes	F100	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x3C	UINT	Yes	F160	
2200H	0x 0	UINT	Yes	F200	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x50	UINT	Yes	F280	
2300H	0x 0	UINT	Yes	F300	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x3C	UINT	Yes	F360	
2400H	0x 0	UINT	Yes	F400	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x50	UINT	Yes	F480	
2500H	0x 0	UINT	Yes	F500	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x50	UINT	Yes	F580	
2600H	0x 0	UINT	Yes	F600	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x50	UINT	Yes	F680	
2700H	0x 0	UINT	Yes	F700	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x63	UINT	Yes	F799	
2800H	0x 0	UINT	Yes	F800	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x63	UINT	Yes	F899	
2900H	0x 0	UINT	Yes	F900	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x50	UINT	Yes	F980	
2A00H	0x 0	UINT	Yes	FA00	Please refer to the

	……	UINT	Yes	……	function code
	0x50	UINT	Yes	FA80	section for details.
2B00H	0x 0	UINT	Yes	FB00	Please refer to the
	……	UINT	Yes	……	function code
	0x0A	UINT	Yes	FB10	section for details.
2C00H	0x 0	UINT	Yes	FC00	Please refer to the
	……	UINT	Yes	……	function code
	0x3C	UINT	Yes	FC60	section for details.
2D00H	0x 0	UINT	Yes	FD00	Please refer to the function code section for details.
2E00H	0x0	UINT	Yes	FE00	Please refer to the
	……	UINT	Yes	……	function code
	0x5A	UINT	Yes	FE90	section for details.
2F00H	0x 0	UINT	Yes	FF00	Please refer to the
	……	UINT	Yes	……	function code
	0x0A	UINT	Yes	FF10	section for details.
4100H	0x0	UINT	Yes	1000H	Please refer to the
	……	UINT	Yes	……	function code
	0x1D	UINT	Yes	101DH	section for details.
4300H	0x 0	UINT	Yes	H000	Please refer to the
	……	UINT	Yes	……	function code
	0x31	UINT	Yes	H049	section for details.
4400H	0x 0	UINT	Yes	H100	Please refer to the
	……	UINT	Yes	……	function code
	0x12	UINT	Yes	H118	section for details.
5000H	0x 0	UINT	Yes	P000	Please refer to the
	……	UINT	Yes	……	function code
	0x3C	UINT	Yes	P060	section for details.

5100H	0x 0	UINT	Yes	P100	Please refer to the function code section for details.
5200H	0x 0	UINT	Yes	P200	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x3C	UINT	Yes	P260	
5300H	0x 0	UINT	Yes	P300	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x3C	UINT	Yes	P360	
5400H	0x 0	UINT	Yes	P400	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x3C	UINT	Yes	P460	
5500H	0x 0	UINT	Yes	P500	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x50	UINT	Yes	P580	
5600H	0x 0	UINT	Yes	P600	Please refer to the function code section for details.
	……	UINT	Yes	……	
	0x3C	UINT	Yes	P660	

Mapping Address Conversion:

Address of Control Commands (0x2000 section): Direct mapping. For example, the mapping address of 0x2009 (displayed on the panel) is 0x2009 (in hexadecimal). When converted to 8201 (in decimal), the value is the mapping address filled in by host computer.

Function Codes in the F group (F1xx - FFxx): The high byte (Fx) is converted to 0x2x, and the low byte is converted to hexadecimal. For example, for F214, the high byte F2 is converted to 0x21, and the low byte 14 is converted to 0E in hexadecimal. So the mapping address of F214 (displayed on the panel) is 0x210E (in hexadecimal), and the mapping address parameter filled in by the host computer is 8462 (in decimal).

Address of Operating Status Parameters (0x1000 section): The high byte 10 is converted to 0x41, and the low byte remains unchanged. For example, for 0x1002, the high byte 10 is converted to 41, and the low byte 02 remains unchanged. So the mapping address of 0x1002 (displayed on the panel) is 0x4102 (in hexadecimal), and the mapping address parameter filled in by the host computer is 16642 (in decimal).

H section: Convert H0 to 0x43 and H1 to 0x44, and convert the low byte to hexadecimal. For example, for H012, the high byte H0 is converted to 0x43, and the low byte 12 is converted to 0C in hexadecimal. So the mapping address of H012 (displayed on the panel) is 0x430C (in hexadecimal), and the mapping address parameter filled in by the host computer is 17164 (in decimal).

P section: The high byte (Px) is converted to 0x5x, and the low byte is converted to hexadecimal. For example, for P215, the high byte P5 is converted to 0x25, and the low byte 15 is converted to 0F in hexadecimal. So the mapping address of P215 (displayed on the panel) is 0x520F (in hexadecimal), and the mapping address parameter filled in by the host computer is 21007 (in decimal).

6.16.5 Ertec200P2 Software Upgrade

Both the software upgrade and reset operations of Ertec200P2 are only allowed when the inverter is in a stop state, and a reset operation must be carried out after the upgrade is completed. The methods are as follows:

Step 1: Connect the inverter and the computer via a network cable or PLC, and set F101 = 8227 to trigger Ertec200P2.

Step 2: After the triggering is completed, perform the upgrade via the TCP/IP upgrade tool.

Step 3: After the upgrade is completed via the TCP/IP upgrade tool, set F101 = 8228 or power on again to reset Ertec200P2.

Note: If the control board software also needs to be upgraded synchronously, Ertec200P2 must be upgraded first, and then the control board software.

6.16 AI/AO expansion

P600 AI4 lower limit（V）	Setting range:0.00～P602	Mfr's value:0.04
P601 Corresponding setting for AI4 lower limit.	Setting range:0.00～2.00	Mfr's value:1.00
P602 AI4 upper limit（V）	Setting range:P600～10.00	Mfr's value:10.00
P603 Corresponding setting for AI4 upper limit.	Setting range:0.00～2.00	Mfr's value:2.00
P604 AI4 proportional gain K1	Setting range:0.0～10.0	Mfr's value:1.0
P605 AI4 filter time constant（S）	Setting range:0.01～10.00	Mfr's value:0.10
P606 AI4 0Hz voltage dead zone（V）	Setting range:0 ～1.00	Mfr's value:0.00
P607 AI4 input mode selection	Setting range: 0：Linear type 1：Broken-line type	Mfr's value:0
P608 Voltage value at AI4 insertion point D1（V）	Setting range:P600～P610	Mfr's value:2.00
P609Corresponding setting at AI4 insertion point D1	Setting range:0.00～2.00	Mfr's value:1.20
P610 Voltage value at AI4 insertion point D2（V）	Setting range:P608～P612	Mfr's value:5.00
P611 Corresponding setting at AI4 insertion point D2	Setting range:0.00～2.00	Mfr's value:1.50
P612 Voltage value at AI4 insertion point D3（V）	Setting range:P610～P602	Mfr's value:8.00
P613 Corresponding setting at AI4 insertion point D3	Setting range:0.00～2.00	Mfr's value:1.80

AI4 function is similar to AI1,AI2.

P620 AO3 Output range	Setting range: 0： 0～5V 1： 0～10V OR 0～20mA 2： 4～20mA	Mfr's value:1
P621 Corresponding frequency of the minimum AO3.（Hz）	Setting range:0.0～P622	Mfr's value:0.05
P622 Corresponding frequency of the maxmium AO3.（Hz）	Setting range:P621～F111	Mfr's value:50.00
P623 AO3 output compensation（%）	Setting range:0～120	Mfr's value:100
P624 AO3 output signal	Setting range:same as F432	Mfr's value:0
P625 AO3 output offset	Setting range:0～5.00	Mfr's value:1.00
P627 AO3 diagnostic output	Setting range:0~4095	Mfr's value:0

The function of AO3 is similar to AO1.

6.17 Parameters display

H000 Running Frequency/target Frequency (Hz)		

In stopped status, target frequency is displayed. In running status, running frequency is displayed.

H001 Actual Speed/target Speed (rpm)		

In stopped status, actual speed is displayed. In running status, target speed is displayed.

H002 Output Current (A)		

In running status, output current is displayed. In stopped status, H002=0.

H003 Output Voltage (V)		

In running status, output voltage is displayed. In stopped status, H003=0.

H004 Bus Voltage (V)		

Bus voltage is displayed by H004.

H005 PID Feedback (%)		

PID feedback value is displayed by H005.

H006 Temperature (℃)		

·Inverter temperature is displayed by H006.

H007 Count Value		

The count value of DI1 input impulse is displayed by H007.

H008 Linear Speed		

Inverter linear speed is displayed by H008.

H009 PID Setting Value (%)		

PID setting value is displayed by H009.

H010 Yarn Length		
H011 Central Frequency (Hz)		

Yarn length and central frequency are displayed by H010 and H011.

H012 Output Power (KW)		

Inverter output power is displayed by H012.

H013 Output Torque (%)		
H014 Target Torque (%)		

Inverter output torque is displayed by H013 and target torque is displayed by H014.

H015 Encoder phase sequence adjustment		

H015 is used to test whether the encoder direction is same with setting direction, please refer to F854.

H016 Limit-voltage Reference Value		

H016 is used to display limit-voltage reference value.

H017 Current Stage Speed for Multi-stage Speed		

In multi-stage speed mode, current stage speed is displayed by H017.

H018 Frequency of Input Pulse		

Input pulse frequency of DI1 terminal is displayed by H018, the unit is 0.01

H019 Feedback Speed (Hz)		
H020 Feedback Speed (rpm)		

Feedback speed is displayed as frequency by H019. Feedback speed is displayed as speed by H020.

H021 AI1 Voltage (Digital)		
H022 AI2 Voltage (Digital)		
H023 AI3 Voltage (Digital)		

Analog input voltage is display by H021, H022 and H023.

H025 Current Power-on Time (Minute)		
H026 Current Running Time (Minute)		

Current power-on time and running time are displayed by H025 and H026.

H027 Input Pulse Frequency(Hz)		

Input pulse frequency is displayed by H027, the unit is 1Hz.

H030 Main Frequency Source X (Hz)		
H031 Accessorial Frequency Source Y(Hz)		

Main frequency and accessorial frequency are displayed by H030 and H031.

H033 Torque Sent by Master		
H034 Frequency Sent by Master		
H035 Quantity of Slaves		

H033 is sued to display percentage of rated torque.
H034 is used to display the frequency sent by master.
H035 is used to display the quantity of slaves.

H036 Accumulative Power-on Time		
H037 Accumulative Running Time		

H049 AI4 voltage (indicated by digital value)		

Appendix 1 Trouble Shooting

When malfunction occurs to inverter, don't run by resetting immediately. Check any causes and get it removed if there is any.

Take counter measures by referring to this manual in case of any malfunctions on inverter. Should it still be unsolved, contact the manufacturer. Never attempt any repairing without due authorization.

Table 1-1 **Inverter's Common Cases of Malfunctions**

Fault	Description	Causes	Countermeasures
Err0	Parameter modification is prohibited.	* The parameter is prohibited to be changed during running process.	* Please modify the parameter in stopped status.
Err1	Wrong password	*Enter wrong password when password is valid * Do not enter password when modifying function code.	* Please enter the correct password.
2: O.C.	Over-current	* Too short acceleration time * Short circuit at output side * Locked rotor with motor * Too heavy load. * Parameter tuning is not correct.	*Prolong acceleration time; *Whether motor cable is broken; *Check if motor overloads; *Reduce V/F compensation value * Make motor autotuning correctly.
16: OC1	Over-current 1		
51: FCL	Over-current FCL		
67: OC2	Over-current 2		
3: O.E.	DC Over-Voltage	*Supply voltage too high; *Load inertia too big *Deceleration time too short; *Motor inertia rise again * Bad effect of dynamic braking *Parameter of rotary speed loop PID is set abnormally.	*Check if rated voltage is input; *Add braking resistance(optional); *Increase deceleration time * Enhancing the dynamic braking effect *set the parameter of rotary speed loop PI correctly. * Change to VF control for centrifugal fan.
4: P. F1.	Input Phase loss	*Phase loss with input power	*Check if power input is normal; *Check if parameter setting is correct.
5: O. L1	Inverter Overload	* Load too heavy	*Reduce load; *check mechanical part *Increase inverter's power ratings
6: L.U.	Under-Voltage Protection	*Input voltage on the low side	*Check if supply voltage is normal *Check if parameter setting is correct.
7: O.H.	Heatsink Overheat	*Environment temperature too high; *Heatsink too dirty *Location is not good for ventilation; *Fan damaged * Carrier wave frequency or compensation curve is too high.	*Improve ventilation; *Clean air inlet and outlet and heatsink; *Install as required; *Change fan * Decrease carrier wave frequency or compensation curve.
8: O. L2	Motor Overload	* Load too heavy	*Reduce load; *check mechanical part; *Increase inverter power ratings
11: ESP	External fault	*External emergency-stop terminal is valid.	*Check external fault.
12: Err3	Current malfunction before running	*Current alarm signal exists before running.	*Check if control board is connected with power board well. *Ask for help from manufacture.
13: Err2	Parameters tuning wrong	* Do not connect motor when making motor autotuning *Incorrect F106 setting *Incorrect F800 setting	*Please checking wiring of motor *Please check F106 setting and motor's phase sequency correctly. *Please check the setting of F800 is

		*When making angle autotuning of PM motor, the load is not released.	matched with the present motor. *Release the load and make angle autotuning again.
15: Err4	Current zero excursion malfunction	*Flat cable is loosened. *Current detector is broken.	*Check the flat cable. *Ask for help from manufacturer.
17: PF0	Output Phase loss	* Motor is broken * Motor wire is loose. * Inverter is broken	* Check if wire of motor is loose. * Check if motor is broken.
18: AErr	Line disconnected	* Analog signal line disconnected * Signal source is broken.	* Change the signal line. * Change the signal source.
19: EP3	Inverter under-load	* Water pump dries up. * Belt is broken. * Equipment is broken.	* Supply water for pump * Change the belt. * Repair the equipment.
20: EP/EP2			
22: nP	Pressure control protection	* Pressure is too high when negative feedback. * Pressure is too low when positive feedback.	* Decrease the min frequency of PID.
23: Err5	PID parameters are set wrong,	* PID parameters are set wrong.	* Set the parameters correctly.
26: GP	Earth fault protection (3-phase 220V does not have GP protection)	*Motor cable is damaged, short connected to grounding. *Motor isolation is damaged, short connected to grounding. *Inverter fault.	*Change a new cable. *Repair the motor. *Contact manufacturer.
27: PG	Encoder fault	*Encoder installation fault *Encoder fault *Encoder line number setting fault	*Check the installation and connection *Check encoder *Setting F851 correctly
31: OH4	Motor overheats	*The load is too heavy	*Please check whether the load is too high. *Please check whether the cooling of motor is normal.
32: PCE	PMSM distuning fault	*The accelerating time is too short *The load is too heavy. *Motor is stalled.	* Increase the accelerating time. * Decrease the load.
33: PCE1	Stalling protection	*The load of PM motor is too heavy.	*Check the load of motor.
35: OH1	PTC overheat protection	*External relay protection.	*Check external thermal protection device.
44: Er44	Master loses slave's response	*Communication fault between master and slave	* Check wiring. *Check baud rate *Check communication parameters setting
45: CE	Communication timeout error	*Communication fault	*PC/PLC does not send command at fixed time *Check whether the communication line is connected reliably.
47: EEEP	EEPROM read/write fault	*Interference around *EEPROM is damaged.	* Remove interferences *Contact manufacturer.
49: Err6	Watchdog fault	*Watchdog timeout	*Please check watchdog signal

50: oPEn	oPEn protection	*oPEn terminal is invalid	*Please check the terminal signal of oPEn
53: CE 1	Keypad disconnection protection	*Keypad cable is disconnected	*Check keypad cable.
55: Er55	Load releasing protection	*Load is released	*Check the status of equipment

Table 1-2 **Motor Malfunction and Counter Measures**

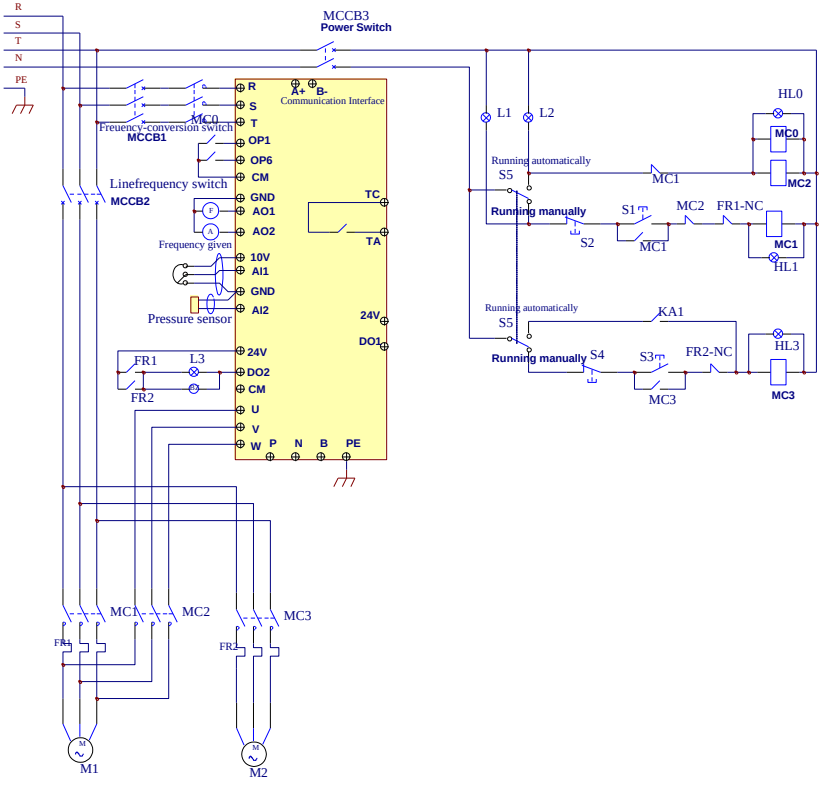
Malfunction	Items to Be Checked	Counter Measures
Motor not Running	Wiring correct? Setting correct? Too high load? Motor is damaged? Malfunction protection occurs?	Get connected with power; Check wiring; Checking malfunction; Reduce load; Check against Table 1-1
Wrong Direction of Motor Running	U, V, W wiring correct? Parameters setting correct?	To correct wiring Setting the parameters correctly.
Motor Turning but Speed Change not Possible	Wiring corrects for lines with given frequency? Correct setting of running mode? Too big with load?	To correct wiring; To correct setting; Reduce load
Motor Speed Too High or Too Low	Motor's rated value correct? Drive ratio correct? Inverter parameters are set in-corrected? Check if inverter output voltage is abnormal?	Check motor nameplate data; Check the setting of drive ratio; Check parameters setting; Check V/F Characteristic value
Motor Running Unstable	Too big load? Too big with load change? Phase loss? Motor malfunction.	Reduce load; reduce load change, increase capacity; Correct wiring.
Power Trip	Wiring current is too high?	Check input wring; Selecting matching circuit breaker; Reduce load; checking inverter malfunction.

Appendix 2 Reference Wiring of Water System

1. Fixed mode of 1 inverter driving 2 pumps

Instructions of wiring:

1. Please connect the wiring according to above wiring, after checking the wiring and close MCCB3.

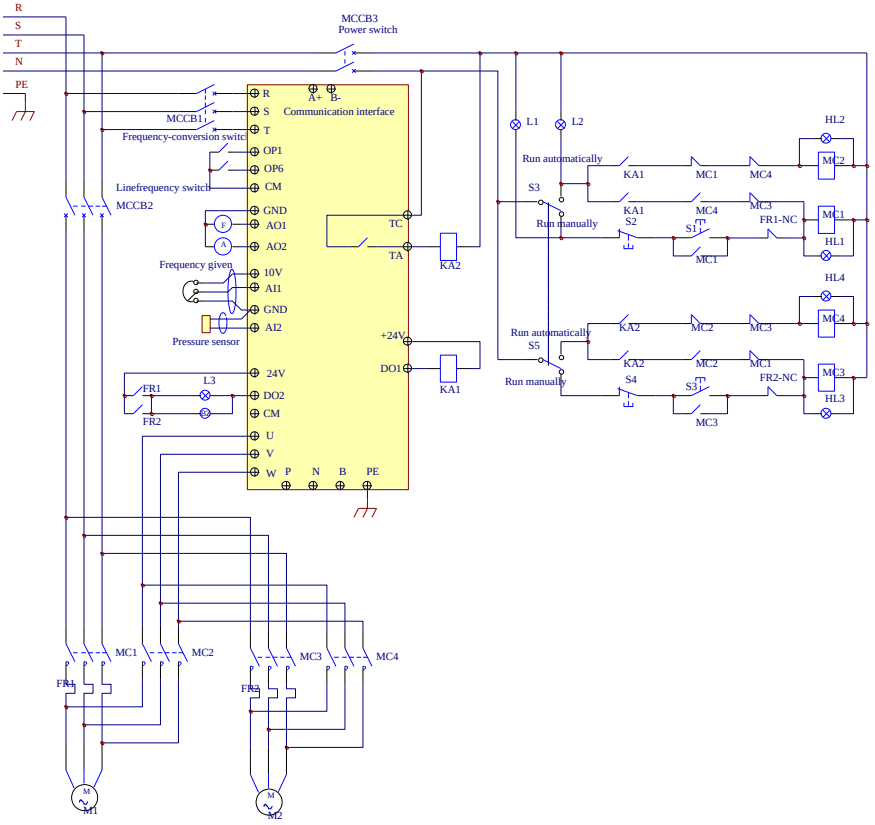


2. Please set F208=1, F203=9, FA00=1, FA36=1, FA37=1, FA47=1, FA48=2, FA04=pressure percentage, FA03=channel limit pressure, and FA05.
3. In manual status, please close power-frequency switch MCCB2. When pressing S1, pump M1 starts working. When pressing S2, M1 stops working. When pressing S3, M2 starts working. When pressing S4, M2 stops working.
4. In automatic status, please close converter-frequency switch MCCB1 and power-frequency switch MCCB2.
   - When inverter is powered on, inverter will run forward by short-connecting DI3 terminal (or run reverse by short-connecting DI4 terminal), M1 will work at power frequency status.
   - If the pressure is not high enough, inverter will accelerate to max frequency. If the pressure is still not high enough after duration time FA31, inverter will coast to stop and pump M2 will start working at power frequency status. After the duration time of FA30, inverter will start working and M1 works at converter frequency status.
   - When two pumps work at the same time, if pressure is too high, inverter will decelerate to min frequency. If the pressure is still too high after the duration time FA32, M2 will stop working.

● If one pump M1 works at converter frequency status and inverter works at the min frequency, inverter will coast to stop after the duration time FA10, inverter will enter into dormancy status and nP is displayed.

2.Rotating mode of 1 inverter driving 2 pumps

Instructions of wiring:



1. Please connect the wiring according to above wiring, after checking the wiring and close MCCB3.
2. Please set F208=1, F203=9, FA00=2, FA36=1, FA37=1, FA47=1, FA48=2, FA04=pressure percentage, FA03=channel limit pressure, and FA05
3. In manual status, please close power-frequency switch MCCB2. When pressing S1, pump M1 starts working. When pressing S2, M1 stops working. When pressing S3, M2 starts working. When pressing S4, M2 stops working.
4. In automatic status, please close converter-frequency switch MCCB1 and power-frequency switch MCCB2.

● When inverter is powered on, KA1 is “action”, and inverter will run forward by short-connecting DI3 terminal, KA2 makes M1 start working at converter frequency status. If the pressure is not high enough, inverter will accelerate to max frequency. If the pressure is still not high enough after duration time FA31, inverter will coast to stop and pump M2 will start working at power frequency status. After the

duration time of FA30, inverter will start working and M1 works at converter frequency status.

- After the duration time FA25, all pumps will coast to stop, then KA2 is “action”, M2 is converter pump. If the pressure is not high enough, inverter will accelerate to max frequency. If the pressure is still not high enough after duration time FA31, inverter will coast to stop and KA1 makes M1 start working at power frequency status. After the duration time of FA30, inverter will start working and M2 works at converter frequency status.
- When two pumps work at the same time, if pressure is too high, inverter will decelerate to min frequency. If the pressure is still too high after the duration time FA32, general pump will stop working.
- If one pump works at converter frequency status and inverter works at the min frequency, inverter will coast to stop after the duration time FA10, inverter will enter into dormancy status and SLP is displayed.

Appendix 3 Products & Structures

E3000 series inverter has its power range between 0.4～500kW. Refer to Tables 3-1 and 3-2 for main data. There may be two (or more than two) kinds of structures for certain products. Please make a clear indication when placing your order.

Inverter should operate under the rated output current, with overload permitted for a short time. However, it shall not exceed the allowable values at working time.

Table 3-1 **Product List of E3000**

Model	**Applicable Motor**(kW) G type	**Applicable Motor**(kW) P type	**Rated Current Output**(A) G type	**Rated Current Output**(A) P type	**Structure Code**	**Weight**(kg)	**Cooling Mode**	**Remarks**
E3000-0004S1	0.4	--	2.5	--	V2	1.6	Self-cooling	**1-phase 110V plastic**
E3000-0007S1	0.75	--	4.5	--	V2	1.6	Air-cooling	
E3000-0015S1	1.5	--	7.0	--	V4	2.6	Air-cooling	
E3000-0022S1	2.2	--	10.0	--	V4	2.8	Air-cooling	
E3000-0004S2	0.4	--	2.5	--	V1	1.2	Self-cooling	**1-phase 230V plastic housing**
E3000-0007S2	0.75	--	4.5	--	V1	1.3	Air-cooling	
E3000-0015S2	1.5	--	7.0	--	V1	1.3	Air-cooling	
E3000-0004S2	0.4	--	2.5	--	V2	1.2	Self-cooling	
E3000-0007S2	0.75	--	4.5	--	V2	1.3	Self-cooling	
E3000-0015S2	1.5	--	7.0	--	V2	1.3	Air-cooling	
E3000-0022S2	2.2	--	10.0	--	V2	2.0	Air-cooling	
E3000-0004T2	0.4	--	2.5	--	V1	1.3	Air-cooling	**3-phase 230V plastic housing**
E3000-0007T2	0.75	--	4.5	--	V1	1.3	Air-cooling	
E3000-0015G/0022PT2	1.5	2.2	7	10	V1	1.3	Air-cooling	
E3000-0004T2	0.4	--	2.5	--	V2	1.5	Self-cooling	
E3000-0007T2	0.75	--	4.5	--	V2	1.5	Self-cooling	
E3000-0015G/0022PT2	1.5	--	7	10	V2	2.0	Air-cooling	
E3000-0022G/0030PT2	2.2	--	10	--	V2	2.0	Air-cooling	
E3000-0030T2	3.0	--	12	--	V2	2.1	Air-cooling	
E3000-0004T3	0.4	--	1.2	--	V1	1.3	Self-cooling	**3-phase 380~480V plastic housing**
E3000-0007T3	0.75	--	2.0	--	V1	1.3	Self-cooling	
E3000-0015G/0022PT3	1.5	2.2	4.0	6.5	V1	1.3	Air-cooling	
E3000-0004T3	0.4	--	1.2	--	V2	1.8	Self-cooling	
E3000-0007T3	0.75	--	2.0	--	V2	1.9	Self-cooling	
E3000-0015G/0022PT3	1.5	2.2	4.0	6.5	V2	2.0	Air-cooling	

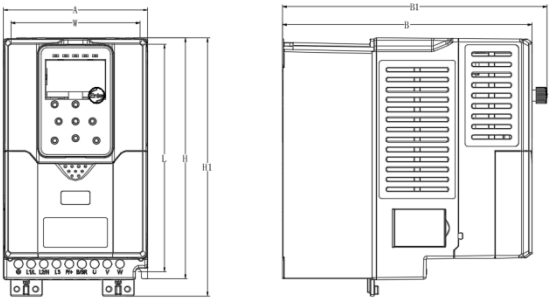
E3000-0022G/0030PT3	2.2	3.0	6.5	7.6	V2	2.0	Air-cooling	
E3000-0030G/0040PT3	3.0	4.0	7.6	9.0	V2	2.0	Air-cooling	
E3000-0040G/0055PT3	4.0	5.5	9.0	12.0	V2	2.1	Air-cooling	
E3000-0055G/0075PT3	5.5	7.5	12.0	17.0	V4	3.2	Air-cooling	
E3000-0075G/0110PT3	7.5	11	17.0	23.0	V4	3.5	Air-cooling	
E3000-0110G/0150PT3	11	15	23.0	32.0	V5	4.9	Air-cooling	
E3000-0150G/0185PT3	15	18.5	32.0	38.0	V5	5.0	Air-cooling	
E3000-0185G/0220PT3	18.5	22	38.0	44.0	V6	8.1	Air-cooling	
E3000-0220G/0300PT3	22	30	44.0	60	V6	8.3	Air-cooling	
E3000-0300G/0370PT3	30	37	60	75	V6	9.0	Air-cooling	
E3000-0370G/0450PT3	37	45	75	90	V7	15.3	Air-cooling	
E3000-0450G/0550PT3	45	55	90	110	V7	15.3	Air-cooling	
E3000-0550G/0750PT3	55	75	110	150	L5	35	Air-cooling	3-phase 380~480V metal housing
E3000-0750G/0900PT3	75	90	150	180	L5	36	Air-cooling	
E3000-0900G/1100PT3	90	110	180	220	L6	50	Air-cooling	
E3000-1100G/1320PT3	110	132	220	265	L6	52	Air-cooling	
E3000-1320T3	132	160	265	--	L6	54	Air-cooling	
E3000-1600G/1850PT3	160	185	320	360	L7	83	Air-cooling	
E3000-1850G/2000PT3	185	200	360	380	L8	100	Air-cooling	
E3000-2000G/2200PT3	200	220	400	440	L9	135	Air-cooling	
E3000-2200G/2500PT3	220	250	440	480	L9	158	Air-cooling	
E3000-2500G/2800PT3	250	280	480	530	LA	163	Air-cooling	
E3000-2800G/3150PT3	280	315	530	585	LA	193	Air-cooling	
E3000-3150G/3550PT3	315	355	585	650	LB0	204	Air-cooling	
E3000-3550G/4000PT3	355	400	650	725	LB0	214	Air-cooling	
E3000-4000G/4500PT3	400	450	725	820	LB	225	Air-cooling	
E3000-4500G/5000PT3	450	500	820	900	LB	248	Air-cooling	
E3000-5000T3	500	--	900	--	LB	258	Air-cooling	

Table 3-2 Structure List

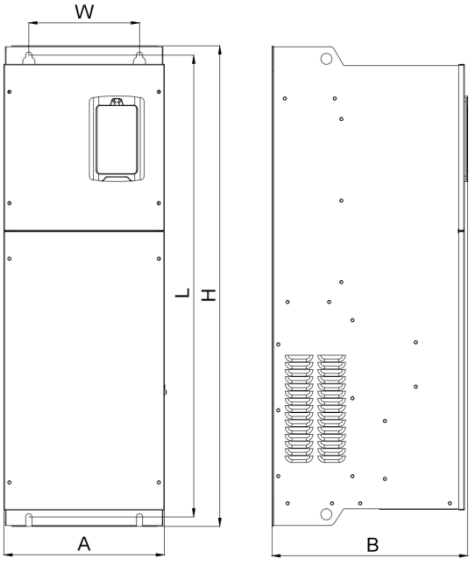
The unit is mm.

Structure Code	External Dimension [A×B(B1) ×H(H1)] note1	Mounting Size(W×L)	Mounting Bolt	Remarks
V1	83×159(170)×138(151)	70×128	M4	Plastic
V2	106×188(199)×180×(195)	94×170	M4	

V4	142×189（200）×238（250）	126×225	M5	Housing
V5	161×197（208）×265（280）	146×255	M5	
V6	210×228（239）×340（358）	194×330	M5	
V7	265×248（259）×435（465）	235×412	M6	
L5	270×317×789	178×758	M8	Metal Housing
L6	290×354×869	200×835	M10	
L7	341×366×1048	231×1016	M10	
L8	341×366×1124	231×1092	M10	
L9	405×436.5×1315	280×1283	M10	
LA	435×455×1430	435×1430	M10	
LB0	481×458×1553	335×1518	M10	
LB	612×478×1590	1557×439	M10	



Plastic Profile



Metal Hanging Profile

Note1: If keypad control unit has potentiometer, the external dimension is B1.

If keypad control unit has no potentiometer, the external dimension is B.

H1 is the overall dimension with the grounding baffle added.

Appendix 4 Selection of Braking Resistance

Inverter Models	Applicable Motor Power（kW）	Min Resistor Value（Ω）	Min Power of Resistor（W）	Recommended Resistor/power
E3000-0004S2	0.4	80	200W	150Ω/300W
E3000-0007S2	0.75			
E3000-0015S2	1.5			80Ω/500W
E3000-0022S2	2.2			
E3000-0004T2	0.4	80	200W	150Ω/300W
E3000-0007T2	0.75			
E3000-0015G/0022PT2	1.5		300W	80Ω/500W
E3000-0022G/0030PT2	2.2			
E3000-0030T2	3.0			
E3000-0007T3	0.75	145	80W	300Ω/300W
E3000-0015G/0022PT3	1.5	95	150W	150Ω/300W
E3000-0022G/0030PT3	2.2	95	250W	
E3000-0030G/0040PT3	3.0	90	300W	90Ω/1.5kW
E3000-0040G/0055PT3	4.0	90	400W	
E3000-0055G/0075PT3	5.5	90	550W	
E3000-0075G/0110PT3	7.5	90	750W	
E3000-0110G/0150PT3	11	50	1.1kW	50Ω/1.5kW
E3000-0150G/0185PT3	15	30	1.5kW	30Ω/3kW
E3000-0185G/0220PT3	18.5	30	2.0kW	
E3000-0220G/0300PT3	22	30	2.2kW	30Ω/3kW
E3000-0300G/0370PT3	30	25	3.0kW	
E3000-0370G/0450PT3	37	25	3.0kW	
E3000-0450G/0550PT3	45	15	4.0kW	15Ω/4kW
E3000-0550G/0750PT3	55	15	4.0kW	
E3000-0750G/0900PT3	75	12	6.0kW	12Ω/6kW
E3000-0900G/1100PT3	90	8	9.0kW	8Ω/9kW
E3000-1100G/1320PT3	110	8	9.0kW	
E3000-1320T3	132KW	4	15KW	6Ω/15KW
E3000-1600G/1850PT3	160KW	4	20KW	5Ω/20KW
E3000-1850G/2000PT3	185KW	3	20KW	4Ω/20KW
E3000-2000G/2200PT3	200KW	3	25KW	4Ω/25KW

Note: When the load has a large inertia, the braking resistor will generate heat seriously. It is recommended to increase the power of the recommended resistor.

Appendix 5 Communication Manual

(Version 1.8)

I. General

Modbus is a serial and asynchronous communication protocol. Modbus protocol is a general language applied to PLC and other controlling units. This protocol has defined an information structure which can be identified and used by a controlling unit regardless of whatever network they are transmitted.

You can read reference books or ask for the details of MODBUS from manufactures.

Modbus protocol does not require a special interface while a typical physical interface is RS485.

II. Modbus Protocol

2.1 Transmission mode

2.1.1 Format

1) ASCII mode

Start	Address	Function	Data				LRC check		End	
: (0X3A)	Inverter Address	Function Code	Data Length	Data 1	…	Data N	High-order byte of LRC	Low-order byte of LRC	Return (0X0D)	Line Feed (0X0A)

2）RTU mode

Start	Address	Function	Data	CRC check		End
T1-T2-T3-T4	Inverter Address	Function Code	N data	Low-order byte of CRC	High-order byte of CRC	T1-T2-T3-T4

2.1.2 ASCII Mode

In ASCII mode, one Byte (hexadecimal format) is expressed by two ASCII characters.

For example, 31H (hexadecimal data) includes two ASCII characters'3(33H)','1(31H)'.

Common characters, ASCII characters are shown in the following table:

Characters	**'0'**	**'1'**	**'2'**	**'3'**	**'4'**	**'5'**	**'6'**	**'7'**
ASCII Code	**30H**	**31H**	**32H**	**33H**	**34H**	**35H**	**36H**	**37H**
Characters	**'8'**	**'9'**	**'A'**	**'B'**	**'C'**	**'D'**	**'E'**	**'F'**
ASCII Code	**38H**	**39H**	**41H**	**42H**	**43H**	**44H**	**45H**	**46H**

2.1.3 RTU Mode

In RTU mode, one Byte is expressed by hexadecimal format. For example, 31H is delivered to data packet.

2.2 Baud rate

Setting range: 2400,4800,9600，19200，38400，57600,115200

2.3 Frame structure:

ASCII mode

Byte	Function
1	Start Bit (Low Level)
7	Data Bit
0/1	Parity Check Bit (None for this bit in case of no checking. Otherwise, 1 bit)
1/2	Stop Bit (1 bit in case of checking, otherwise 2 bits)

2) RTU mode

Byte	Function
1	Start Bit (Low Level)
8	Data Bit
0/1	Parity Check Bit (None for this bit in case of no checking. Otherwise, 1 bit)
1/2	Stop Bit (1 bit in case of checking, otherwise 2 bits)

2.4 Error Check

2.4.1 ASCII mode

Longitudinal Redundancy Check (LRC): It is performed on the ASCII message field contents excluding the 'colon' character that begins the message, and excluding the CRLF pair at the end of the message.
The LRC is calculated by adding together successive 8–bit bytes of the message, discarding any carries, and then two's complementing the result.
A procedure for generating an LRC is:
1. Add all bytes in the message, excluding the starting 'colon' and ending CRLF. Add them into an 8–bit field, so that carries will be discarded.
2. Subtract the final field value from FF hex (all 1's), to produce the ones–complement.
3. Add 1 to produce the twos–complement.

2.4.2 RTU Mode

Cyclical Redundancy Check (CRC): The CRC field is two bytes, containing a 16–bit binary value.
The CRC is started by first preloading a 16–bit register to all 1's. Then a process begins of applying successive 8–bit bytes of the message to the current contents of the register. Only the eight bits of data in each character are used for generating the CRC. Start and stop bits, and the parity bit, do not apply to the CRC.
A procedure for generating a CRC-16 is:
1. Load a 16–bit register with FFFF hex (all 1's). Call this the CRC register.
2. Exclusive OR the first 8–bit byte of the message with the high–order byte of the 16–bit CRC register, putting the result in the CRC register.
3. Shift the CRC register one bit to the right (toward the LSB), zero–filling the MSB. Extract and examine the LSB.
4. (If the LSB was 0): Repeat Step 3 (another shift).
(If the LSB was 1): Exclusive OR the CRC register with the polynomial value A001 hex (1010 0000 0000 0001).
5. Repeat Steps 3 and 4 until 8 shifts have been performed. When this is done, a complete 8–bit byte will have been processed.
When the CRC is appended to the message, the low-order byte is appended first, followed by the high-order byte.

2.4.3 Protocol Converter

It is easy to turn a RTU command into an ASCII command followed by the lists:

1) Use the LRC replacing the CRC.
2) Transform each byte in RTU command into a corresponding two-byte ASCII. For example: transform 0x03 into 0x30, 0x33 (ASCII code for 0 and ASCII code for 3).
3) Add a 'colon' (:) character (ASCII 3A hex) at the beginning of the message.
4) End with a 'carriage return – line feed' (CRLF) pair (ASCII 0D and 0A hex).

So, we will introduce RTU Mode in followed part. If you use ASCII mode, you can use the up lists to convert.

2.5 Command Type & Format

2.5.1 The listing below shows the function codes.

Code	Name	Description
03	Read Holding Registers	Read the binary contents of holding registers in the slave. (Less than 10 registers once time)
06	Preset Single Register	Preset a value into holding register

2.5.2 Address and meaning

The part introduces inverter running, inverter status and related parameters setting.

Description of rules of function codes parameters address:

1) Use the function code as parameter address

General Series:

High-order byte: 01~0A (hexadecimal)

Low-order byte: 00~50 (max range) (hexadecimal) Function code range of each partition is not the same. The specific range refers to manual.

For example: parameter address of F114 is 010E (hexadecimal).

parameter address of F201 is 0201 (hexadecimal).

For H section, please convert H0 to 43.

For example: the address of H014 is 430E.

Note: in this situation, it allows to read six function codes and write only one function code. Some function codes can only be checked but cannot be modified; some function codes can neither be checked nor be modified; some function codes cannot be modified in run state; some function codes cannot be modified both in stop and run state.

In case parameters of all function codes are changed, the effective range, unit and related instructions shall refer to user manual of related series of inverters. Otherwise, unexpected results may occur.

2) Use different parameters as parameter address

(The above address and parameters descriptions are in hexadecimal format, for example, the decimal digit 4096 is represented by hexadecimal 1000).

1. Running status parameters

Parameters Address	Parameter Description（Read only）
1000	Output frequency
1001	Output voltage
1002	Output current
1003	Pole numbers/ control mode, high-order byte is pole numbers, low-order byte is control mode.
1004	Bus-line voltage
1005	Drive ratio/inverter status High-order byte is drive ratio, low-order byte is inverter status Inverter status: 0X00: Standby mode 0X01: Forward running 0X02: Reverse running 0X04: Over-current (OC) 0X05: DC over-current (OE) 0X06: Input Phase loss (PF1) 0X07: Frequency Over-load (OL1) 0X08: Under-voltage (LU) 0X09: Overheat (OH) 0X0A: Motor overload (OL2) 0X37:CE1 0X0D: External Malfunction (ESP) 0X0E: Err3 0X0F: Err2 0X11: Err4 0X12: OC1 0X13:PF0 0X14: Analog disconnected protection (AErr) 0X15: EP3 0X16: under-load (EP) 0X17: PP 0X18: Pressure control protection (Np) 0X19: PID parameters are set incorrectly (Err5) 0X1A: Dormancy status (SLP) 0X1C: Ground protection (GP) 0X1D: Encoder error (PG) 0X21: Motor overheating (OH4) 0X22: PMSM distuning fault (PCE) 0X23: Stalling protection (PCE1) 0X25: PTC overheat protection (OH1) 0X2E: Master loses slave's response (Er44) 0X2F: Communication timeout error (CE) 0X31: EEPROM read/write fault (EEEP) 0X33: Watchdog fault (Err6) 0X34: oPEn fault 0X35: Fast current limited (FCL) 0X36: STO 0X37: Keypad disconnection protection (CE1) 0X39: Load releasing protection (Er55) 0X45: Overcurrent (OC2) 0X48: STO1
1006	The percent of output torque
1007	Inverter radiator temperature
1008	PID given value
1009	PID feedback value
100A	Read integer power value
100B	DI terminal status: DI1~DI6—bit0~bit5 DIA~DI1D—bit8~bit11
100C	Terminal output status: bit0-OUT1 bit2-fault relay

	bit3-Expansion Relay1 bit4-Expansion Relay2
100D	AI1: 0~4095 read input analog digital value
100E	AI2: 0~4095 read input analog digital value
100F	Reserved
1010	Reserved
1011	0~100.00% the percent of input pulse
1012	0~100.00% the percent of output pulse
1013	Monitoring in which stage speed inverter is. 0000: no function 0001: stage speed 1 0010: stage speed 2 0011: stage speed 3 0100: stage speed 4 0101: stage speed 5 0110: stage speed 6 0111: stage speed 7 1000: stage speed 8 1001: stage speed 9 1010: stage speed 10 1011: stage speed 11 1100: stage speed 12 1101: stage speed 13 1110: stage speed 14 1111: stage speed 15
1014	Monitoring external counting value
1015	Monitoring analog output percent, AO1 （0~100.00）
1016	Monitoring analog output percent, AO2 （0~100.00）
1017	Monitoring current speed.
1018	Read accurate power value, and correct the power to 1 decimal place.
101A	Output current (when the current is too high, data overflow from 1002) 101A: high 16 bits of output current 101B: low 16 bits of output current
101B	
101C	Transmission ratio
101D	Inverter is ready.
1029	Monitor the percentage of analog output AO3 （0～100.0）
102A	AI4：0～4095 Read input analog value

2. Control commands

Parameters Address	Parameters Description（Write only）
2000	Command meaning: 0001：Forward running (no parameters） 0002：Reverse running（no parameters） 0003：Deceleration stop 0004：Coast to stop 0005：Forward jogging start 0006：Forward jogging stop 0007：Reserved 0008：Run（no directions）0009：Fault reset 000A: Forward jogging stop 000B: Reverse jogging stop 000C: Wakeup
2001	Lock parameters 0001：Relieve system locked (remote control locked） 0002：Lock remote control (any remote control commands are no valid before unlocking） 0003: RAM and eeprom are permitted to be written. 0004: Only RAM is permitted to be written, eeprom is prohibited being written.
2002	AO1 output percent is set by PC/PLC. Setting range: 0~1000 Token output analog is 0~100.0%.
2003	AO2 output percent is set by PC/PLC. Setting range: 0~1000 Token output analog is 0~100.0%.
2004	FO output percent is set by PC/PLC. Setting range: 0~1000 FO token output pulse is 0~100.0%.
2005 2007	To control multi-function output terminal: 1 means token output is valid. 0 means token output is invalid.
2009	Voltage is set by PC/PLC when V/F separation.
201D	Output percentage of AO3 controlled by PC/PLC Setting range：0～1000 Output analog 0～100.0%
201F	Output terminal of expansion relay 1: 1: valid 2:invalid
201E	Output terminal of expansion relay 2: 1: valid 2:invalid
2030	PID given feedback

Note 1: Not every model has the command in 2000.

Note 2: Only PC/PLC is allowed to write to RAM when leaving the factory. If you want to modify the EEPROM, please unlock it (set 2001 = 0003 or F219 = 0).

When the terminals only PC/PLC, please set the terminal functions to zero.

3. Illegal Response When Reading Parameters

Command Description	Function	Data
Slave Parameters Response	The highest-order byte changes into 1.	Command meaning: 0001: Illegal function code 0002: Illegal address 0003: Illegal data 0004: Slave fault note 2

Note 3: Illegal response 0004 appears below two cases:

4. Do not reset inverter when inverter is in the malfunction state.
5. Do not unlock inverter when inverter is in the locked state.

2.5.3 Additional Remarks

Expressions during communication process:

Parameter Values of Frequency＝actual value X 100 (General Series)
Parameter Values of Frequency＝actual value X 10 (Medium Frequency Series)
Parameter Values of Time=actual value X 10
Parameter Values of Current=actual value X 100
Parameter Values of Voltage=actual value X 1
Parameter Values of Powe(100A)r=actual value X 1
Parameter Values of Powe(1018)r=actual value X 10
Parameter Values of Drive Ratio=actual value X 100
Parameter Values of Version No. =actual value X 100

Instruction: Parameter value is the value sent in the data package. Actual value is the actual value of inverter.

After PC/PLC receives the parameter value, it will divide the corresponding coefficient to get the actual value. NOTE: Take no account of radix point of the data in the data package when PC/PLC transmits command to inverter. The valid value is range from 0 to 65535.

III Function Codes Related to Communication

Function Code	Function Definition	Setting Range	Mfr's Value
F200	Source of Start Command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	4
F201	Source of Stop Command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	4
F203	Main Frequency Source X	0: Digital setting memory; 1: External analog AI1; 2: External analog AI2; 3: Pulse input given; 4: Stage speed control; 5: No memory by digital setting; 6: Keypad potentiometer AI3; 7: Reserved; 8: Reserved; 9: PID adjusting; 10: MODBUS	0

F900	Inverter Address	1~255	1
F901	Modbus Mode Selection	1: ASCII mode 2: RTU mode	2
F903	Parity Check	0: Invalid 1: Odd 2: Even	0
F904	Baud Rate	0: 1200 1: 2400 2: 4800 3: 9600 4: 19200 5: 38400 6:57600 7:115200	3
F981	communication mode	1: ASCII 2: RTU	Mfr's value: 2
F982	Stop bits	1～2	Mfr's value: 2
F983	Parity Check	0: Invalid 1: Odd 2: Even	Mfr's value: 0
F984	Baud Rate	0: 1200; 1: 2400; 2: 4800; 3: 9600; 4: 19200 5: 38400 6: 57600 7: 115200	Mfr's value: 3

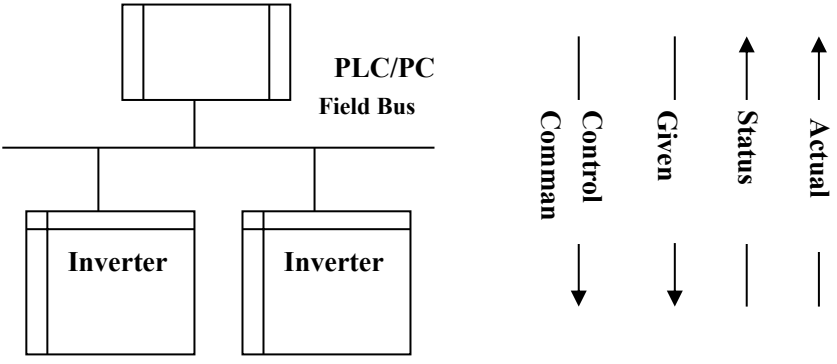
Please set functions code related to communication consonant with the PLC/PC communication parameters, when inverter communicates with PLC/PC.

IV Physical Interface

4.1 Interface instruction

Communication interface of RS485 is located on the most left of control terminals, marked underneath with A+ and B-

4.2 Structure of Field Bus



Connecting Diagram of Field Bus

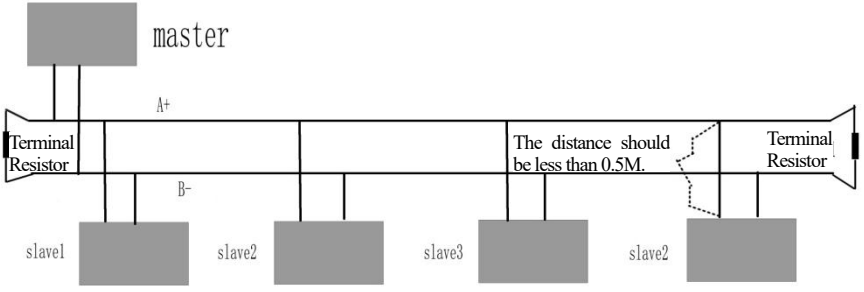
RS485 Half-duplex communication mode is adopted for E3000 series inverter. Daisy chain structure is adopted by 485 Bus-line. Do not use 'spur' lines or a star configuration. Reflect signals which are produced by spur lines or star configuration will interfere in 485 communications.

Please note that for the same time in half-duplex connection, only one inverter can have communication with PC/PLC. Should two or more than two inverters upload data at the same time, then bus competition will occur, which will not only lead to communication failure, but higher current to certain elements as well.

4.3. Grounding and Terminal

Terminal resistance of 120Ω will be adopted for terminal of RS485 network, to diminish the reflection of

signals. Terminal resistance shall not be used for intermediate network.
No direct grounding shall be allowed for any point of RS485 network. All the equipment in the network shall be well grounded via their own grounding terminal. Please note that grounding wires will not form closed loop in any case.



Connecting Diagram of Terminal Resistance

Please think over the drive capacity of PC/PLC and the distance between PC/PLC and inverter when wiring. Add a repeater if drive capacity is not enough.

All wiring connections for installation shall have to be made when the inverter is disconnected from power supply.

V. Examples

Eg1: In RTU mode, change acc time (F114) to 10.0s in NO.01 inverter.

Query

Address	Function	Register Address Hi	Register Address Lo	Preset Data Hi	Preset Data Lo	CRC Lo	CRC Hi
01	06	01	0E	00	64	E8	1E

Function code F114 Value: 10.0S

Normal Response

Address	Function	Register Address Hi	Register Address Lo	Response Data Hi	Response Data Lo	CRC Lo	CRC Hi
01	06	01	0E	00	64	E8	1E

Function code F114 Normal Response

Abnormal Response

Address	Function	Abnormal code	CRC Lo	CRC Hi
01	86	04	43	A3

The max value of function code is 1. Slave fault

Eg 2： Read output frequency, output voltage, output current and current rotate speed from N0.2 inverter.

Host Query

Address	Function	First Register Address Hi	First Register Address Lo	Register count Hi	Register count L0	CRC Lo	CRC Hi
02	03	10	00	00	04	40	FA

Communication Parameters Address 1000H

Slave Response：

Address	Function	Byte Count	Data Hi	Data Lo	Data Hi	Data Lo	Data Hi	Data Lo	Data Hi	Data Lo	Crc Lo	Crc Hi
02	03	08	13	88	01	90	00	3C	02	00	82	F6

Output Frequency Output Voltage Output Current Numbers of Pole Pairs Control Mode

NO.2 Inverter's output frequency is 50.00Hz, output voltage is 380V, output current is 0.6A, numbers of pole pairs are 2 and control mode keypad control.

Eg 3： NO.1 Inverter runs forwardly.

Host Query:

Address	Function	Register Hi	Register Lo	Write status Hi	Write status Lo	CRC Lo	CRC Hi
01	06	20	00	00	01	43	CA

Communication parameters address 2000H Forward running

Slave Normal Response:

Address	Function	Register Hi	Register Lo	Write status Hi	Write status Lo	CRC Lo	CRC Hi
01	06	20	00	00	01	43	CA

Normal Response

Slave Abnormal Response:

Address	Function	Abnormal Code	CRC Lo	CRC Hi
01	86	01	83	A0

The max value of function code is 1. Illegal function code (assumption)

Eg4: Read the value of F113, F114 from NO.2 inverter

Host Query：

Address	Function	Register Address Hi	Register Address Lo	Register Count Hi	Register Count L0	CRC Lo	CRC Hi
02	03	01	0D	00	02	54	07

Communication Parameter Address F10DH Numbers of Read Registers

Slave Normal Response:

Address	Function	Byte count	The first parameters status Hi	The first parameters status Lo	The second parameters status Hi	The second parameters status Lo	CRC Lo	CRC Hi

02	03	04	03	E8	00	78	49	61

The actual value is 10.00. **The actual value is 12.00.**

Slave Abnormal Response：

Address	Function Code	Abnormal Code	CRC Lo	CRC Hi
02	83	08	B0	F6

The max value of function code is 1. **Parity check fault**

Appendix 6 Zoom Table of Function Code

Basic parameters: F100-F160

Parameter	Function Definition	Setting Range	Mfr's Value	Change	Modbus address
F100	User's Password	0～9999	0	√	0x0100
F104	Voltage Level		Subject to inverter	△	0x0104
F105	Software Edition No.	1.00～10.00	Subject to inverter	△	0x0105
F106	Control Mode	0: Sensorless vector control (SVC); 1: Closed-loop vector control (VC); 2: V/F; 3: Vector control 1 6: PMSM sensorless vector control 8: PMSM close-loop vector control	2	×	0x0106
F107	Password Valid or Not	0: Invalid; 1: Valid 2. Invalid for Modbus 3. Enable lockscreen	0	√	0x0107
F108	Setting User's Password	0～9999	8	√	0x0108
F109	Starting Frequency (Hz)	0.0～50.00Hz	0.00	√	0x0109
F110	Holding Time of Starting Frequency (S)	0.0～999.9	0.0	√	0x010A
F111	Max Frequency (Hz)	F113～590.0Hz	50.00	×	0x010B
F112	Min Frequency (Hz)	0.00Hz～F113	0.50	√	0x010C
F113	Target Frequency (Hz)	F112～F111	50.00	√	0x010D
F114	1st Acceleration Time (S)	0.1～3000	subject to inverter model	√	0x010E
F115	1st Deceleration Time (S)	0.1～3000		√	0x010F
F116	2nd Acceleration Time (S)	0.1～3000		√	0x0110
F117	2nd Deceleration Time (S)	0.1～3000		√	0x0111
F119	Reference of Setting Accel/decel Time	0: 0~50.00Hz 1: 0~max freq. 2: 0~target freq.	0	×	0x0113
F120	Forward/Reverse Switchover Dead-Time	0.0～3000S	0.0	√	0x0114
F121	VF Torque Compensation	0: Invalid 1: Valid	0	×	0x0115
F122	Reverse Running Forbidden	0: Invalid; 1: Valid	0	×	0x0116

F123	Minus Frequency is Valid in the Mode of Combined Speed Control.	0：Invalid；1：Valid	0	×	0x0117
F124	Jogging Frequency	F112～F111	5.00	√	0x0118
F125	Jogging Acceleration Time	0.1～3000S	subject to inverter model	√	0x0119
F126	Jogging Deceleration Time	0.1～3000S		√	0x011A
F127	Skip Frequency A	0.00～590.0Hz	0.00	√	0x011B
F128	Skip Width A	0~2.50Hz	0.00	√	0x011C
F129	Skip Frequency B	0.00～590.0Hz	0.00	√	0x011D
F130	Skip Width B	0~2.50Hz	0.00	√	0x011E
F131	Running Display Items	0－Present output frequency / function code 1 － Current output rotary speed 2－Output current 4－Output voltage 8－PN voltage 16－PID feedback value 32－Temperature 64－Count values 128－Linear speed 256－PID given value 512－Yarn length 1024－Center frequency 2048－Output power 4096－Output torque	0+1＋2＋4＋8＝15	√	0x011F
F132	Display Items of Stop	0: Frequency / Function code 1: Keypad jogging 2: Target rotary speed 4: PN voltage 8: PID feedback value 16: Temperature 32: Count values 64: PID given value 128: Yarn length 256: Center frequency 512: Setting torque	2＋4＝6	√	0x0120
F133	Drive Ratio of Driven System	0.10～200.0	1.0	√	0x0121
F134	Transmission-wheel Radius	0.001～1.000（m）	0.001	√	0x0122

F135	User Macro	0: Invalid 1: User macro 1 2: User macro 2	0	×〇	0x0123
F136	Slip Compensation	0～10%	0	×	0x0124
F137	Modes of Torque Compensation	0: Linear compensation; 1: Square compensation; 2: User-defined multipoint compensation 3: Auto torque compensation 4: V/F separation	3	×	0x0125
F138	Linear Compensation	1～20	subject to inverter model	×	0x0126
F139	Square Compensation	1：1.5；　2：1.8； 3：1.9；　4：2.0	1	×	0x0127
F140	Voltage Compensation Point Frequency	0.00～F142	1.00	×	0x0128
F141	Voltage Compensation Point 1 (%)	0～30	0	×	0x0129
F142	User-defined Frequency Point 2	F140～F144	5.00	×	0x012A
F143	User-defined Voltage Point 2	0～100%	13	×	0x012B
F144	User-defined Frequency Point 3	F142～F146	10.00	×	0x012C
F145	User-defined Voltage Point 3	0～100%	24	×	0x012D
F146	User-defined Frequency Point 4	F144～F148	20.00	×	0x012E
F147	User-defined Voltage Point 4	0～100%	45	×	0x012F
F148	User-defined Frequency Point 5	F146～F150	30.00	×	0x0130
F149	User-defined Voltage Point 5	0～100%	63	×	0x0131
F150	User-defined Frequency Point 6	F148～F118	40.00	×	0x0132
F151	User-defined Voltage Point 6	0～100%	81	×	0x0133
F152	Output Voltage Corresponding to Turnover Frequency	10~100	100	×	0x0134
F153	Carrier Frequency Setting	Subject to inverter model	Subject to inverter model	×	0x0135
F154	Automatic Voltage Rectification	Setting range: 0: Invalid 1: Valid 2: Invalid during deceleration process	0	×	0x0136
F155	Digital Accessorial Frequency Setting	0.00～F111	0	√	0x0137

F156	Digital Accessorial Frequency Polarity Setting	0~1	0	√	0x0138
F157	Reading accessorial frequency			△	0x0139
F158	Reading Accessorial Frequency Ppolarity			△	0x013A
F159	Random Carrier-wave Frequency Selection	0: Invalid; 1: Valid	1	×	0x013B
F160	Reverting to Manufacturer Values	0: Invalid 1: Valid 21: Revert user macro 1 22: Revert user macro 2	0	×	0x013C
F161	Inverter model	0：Heavy duty 1：Normal duty	0	×	0x013D

Running control mode: F200-F230

F200	Source of Start Command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	4	×	0x0200
F201	Source of Stop Command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	4	×	0x0201
F202	Mode of Direction Setting	0: Forward running locking; 1: Reverse running locking; 2: Terminal setting 3: Keypad setting 4: Keypad setting and direction in memory	0	√	0x0202
F203	Main Frequency Source X	0: Digital setting memory; 1: External analog AI1; 2: External analog AI2; 3: Pulse input given; 4: Stage speed control; 5: No memory by digital setting; 6: Reserved 7: analog input AI4; 8: Reserved; 9: PID adjusting; 10: MODBUS	0	×	0x0203

F204	Accessorial Frequency Source Y	0: Digital setting memory; 1: External analog AI1; 2: External analog AI2; 3: Pulse input given; 4: Stage speed control; 5: PID adjusting; 7: Analog AI4;	0	×	0x0204
F205	Reference for Selecting Accessorial Frequency Source Y Range	0: Relative to max frequency; 1: Relative to main frequency X	0	×	0x0205
F206	Accessorial Frequency Y Range	0～150	100	×	0x0206
F207	Frequency Source Selecting	0: X; 1: X+Y; 2: X or Y (terminal switchover); 3: X or X+Y (terminal switchover); 4: Combination of stage speed and analog 5: X-Y 6: X+Y-Y_{MAX}*50% 7: Combination 1 of stage speed and digital 9: X/Y 10: Max (X, Y) 11: Min (X, Y)	0	×	0x0207
F208	Terminal Two-line/Three-line Operation Control	0: No function; 1: Two-line operation mode 1; 2: Two-line operation mode 2; 3: Three-line operation mode 1; 4: Three-line operation mode 2; 5: Start/stop controlled by direction pulse	0	×	0x0208
F209	Selecting the Mode of Stopping the Motor	0: Stop by deceleration time; 1: Coast to stop 2: Stop by DC braking	0	×	0x0209
F210	Frequency Display Accuracy	0.01～10.00	0.01	√	0x020A
F211	Speed of Digital Control	0.01～100.00Hz/S	5.00	√	0x020B
F212	Direction Memory	0: Invalid 1: Valid	0	√	0x020C
F213	Auto-starting After Repowered on	0: Invalid; 1: Valid	0	√	0x020D
F214	Auto-starting after Reset	0: Invalid; 1: Valid	0	√	0x020E
F215	Auto-starting Delay Time	0.1～3000.0	60.0	√	0x020F

F216	Times of Auto-starting in Case Of Repeated Faults	0～5	0	√	0x0210
F217	Delay Time for Fault Reset	0.0～3000.0	3.0	√	0x0211
F219	EEPROM Write Operation	0: Enabled to write 1: Prohibit writing	1	√○	0x0213
F220	Frequency Memory After Power-down	0: Invalid; 1: Valid	0	√	0x0214
F221	X+Y-50%(%)	0~200	50	√	0x0215
F222	Count Memory Selection	Setting range: 0: Invalid 1: Valid	0	√	0x0216
F223	Main Frequency Coefficient	0.0～100.0	100.0	√	0x0217
F224	When Target Frequency is Lower than Min Frequency	0: Stop 1: Run at min frequency	0	×	0x0218
F226	Validity of Skip Frequency	0: Invalid during accelerating/deceleration 1：Invalid during deceleration 2：Always valid	0	×	0x021A
F233	Time Unit of Accel/Decel	0: 0.1s 1: 0.01s	0	√	0x0221
F234	Switchover Frequency During Deceleration Process (Hz)	0.00: Invalid 0.00～F111	0.00	×	0x0222

Wobble Operating function: F235-F280

F235	Wobble Operating Mode	0：Invalid 1：Wobble operating mode 1 2：Wobble operating mode 2 3：Wobble operating mode 3	0	×	0x0223
F236	Crawl-positioning	0：Disabled 1：Enabled	0	√	0x0224
F237	Wobble Signal Source	0：Auto start 1：X terminal	0	×	0x0225
F238	Stop Mode of Length Arrival	0：Stop the motor at fixed length 1：Stop the motor at fixed spindle radius 2：Non-stop at fixed length, it indicates full of yarn. 3：Fixed radius arrival, it indicates full of yarn.	0	×	0x0226

F239	Wobble Memory Mode	0: Memory at the status of stop and power off 1: Only memory at the status of stop. 2: Only memory at the status of power off. 3：No memory.	0	√	0x0227
F240	Preset Frequency (Hz)	F112～F111	5.00	√	0x0228
F241	Running Time of Preset Frequency (S)	0～3000	0	√	0x0229
F242	Central Frequency (Hz)	F243～F111	25.00	√	0x022
F243	Lower Limit of Central Frequency (Hz)	F112～F242	0.50	√	0x022 B
F244	Descending Rate of Central Frequency (Hz / S)	0.100～65.000	0.500	√	0x022 C
F247	Wobble Amplitude Setting Mode	0：Relative to max frequency 1：Relative to central frequency	1	×	0x022 F
F248	Wobble Amplitude	0～100.00%	10.00	√	0x0230
F249	Jump Frequency	0～50.00%	30.00	√	0x0231
F250	Rising Time of Wobble (S)	0.1～3000	10.0	√	0x0232
F251	Descending Time of Wobble (S)	0.1～3000	10.0	√	0x0233
F252	Crawl-positioning Frequency (Hz)	F112～F111	3.00	√	0x0234
F253	Waiting Time of Crawl-Positioning (S)	0.0～3000	5.0	√	0x0235
F254	Max Time of Crawl-positioning	0.0～3000	10.0	√	0x0236
F255~F256	Reserved			√	0x0239
F257	Cumulative Length (Km)	0.00～6500	0	△	0x023
F258	Actual Length (Km)	0.00～65.00	0	√	0x023
F259	Setting Length (Km)	0.00～65.00	0	√	0x023
F260	Pulse Numbers of Length sensor	0.01～590.0	1.00	√	0x023
F262	Clear Yarn Broken Signal	0: Stop and refer to yarn broken signal 1:Refer to yarn broken signal	0	√	0x0240
F264	Feedback Channel of Fixed Radius	0：AIl 1：AI2	0	√	0x0241
F265	Fixed-radius Display Value	0～10000	1000	√	0x0242
F266	Output Voltage at Fixed Radius Mode (V)	0～10.00	5.00	√	0x0243

F267	Voltage Hysteresis when Judging full of Yarn Signal is Clear.	0～10.00	0	△	0x0245
F269	DI Pre-alarm Current	Read only	read only	√	0x0246
F270	DI Pre-alarm Current Threshold	0.01～6.00	0.50	√	0x0247
F271	DI Pre-alarm Current delay time	5～60	30	√	0x0248
F272	Delay Time of Yarn Broken and Yarn Intertwining（S）	0.0～3000.0	0.0	√	0x024B
F273~F274	Reserved			√	0x024
F275	Detect Frequency Value	F112～F111	25.00	√	0x024
F276	Detect Frequency Width	0.00～20.00	0.50	√	0x024
F277	Third Acceleration Time (S)	Setting range: 0.1~3000	subject to inverter model	√	0x024
F278	Third Deceleration Time (S)			√	0x0250
F279	Fourth Acceleration Time (S)			×	0x0223
F280	Fourth Deceleration Time (S)			√	0x0224

Multifunctional Input and Output Terminals: F300-F330

F300	Relay Token Output		1	√	0x0300
F301	DO1 Token Output		14	√	0x0301
F303	DO Output Types Selection	0: Level output 1 : Pulse output	0	√	0x0303
F304	S Curve Beginning Stage Proportion	2.0～50.0	30.0	√	0x0304
F305	S Curve Ending Stage Proportion	2.0～50.0	30.0	√	0x0305
F306	Accel/decel Mode	0：Straight-line 1: S curve	0	×	0x0306
F307	Specific Frequency 1	F112～F111	10.00	√	0x0307
F308	Specific Frequency 2	F112～F111	50.00	√	0x0308
F309	Specific Frequency Width (%)	0～100	50	√	0x0309
F310	Specific Current (A)	0～5000.0	Rated current	√ ○	0x030A
F311	Specific Current Width (%)	0～100	10	√	0x030B
F312	Frequency Arrival Threshold (Hz)	0.00～5.00	0.00	√	0x030C
F313	Count Frequency Divisions	1～65000	1	√	0x030D
F314	Set Count Value	F315～65000	1000	√	0x030E
F315	Designated Count Value	1～F314	500	√	0x030F
F316	DI1 Terminal Function Setting	0: No function; 1: Running terminal; 2: Stop terminal; 3: Multi-stage speed terminal 1; 4: Multi-stage speed terminal 2;	11	√	0x0310
F317	DI2 Terminal Function Setting		9	√	0x0311

F318	DI3 Terminal Function Setting	5: Multi-stage speed terminal 3; 6: Multi-stage speed terminal 4; 7: Reset terminal; 8: Coast to stop terminal; 9: External emergency stop terminal; 10: Acceleration/deceleration forbidden terminal; 11: Forward run jogging; 12: Reverse run jogging; 13: UP frequency increasing terminal; 14: DOWN frequency decreasing terminal; 15: “FWD” terminal; 16: “REV” terminal; 17: Three-line type input “X” terminal; 18: Acceleration/deceleration time switchover 1; 19: Reserved; 20: Switchover between speed and torque 21: Frequency source switchover terminal; 22: Count input terminal: 23: Count reset terminal 24: Clear wobble status 25: Wobble operating mode is valid. 26: Yarn broken 27: Intertwining yarn 28: Crawl-positioning signal 29: Clear actual yarn length and wobble status 30: Water lack signal 31: Signal of water 32: Fire pressure switchover; 33: Emergency fire control 34: Acceleration / deceleration switchover 2 35: Pulse start 36: Pulse stop 37: Common-open PTC heat protection 38: Common-close PTC heat protection	15	√	0x0312
F319	DI4 Terminal Function Setting		16	√	0x0313
F320	DI5 Terminal Function Setting		7	√	0x0314
F321	DI6 Terminal Function Setting		8	√	0x0315

		41: DI pre-alarm current enable 42: oPEn protection terminal. 49: PID paused 51: Motor switchover 53: Watchdog 54: Frequency reset 60: Communication timeout 2 61: Start-stop terminal			
F324	Coast to Stop Terminal Logic	0: positive logic (valid for low level); 1: negative logic (valid for high level)	0	×	0x0318
F325	External Emergency Stops Terminal Logic		0	×	0x0319
F326	Watchdog Time	0.0~3000.0	10.0	√	0x031A
F327	Stop Mode	0: Coast to stop 1: Deceleration to stop	0	×	0x031B
F328	Terminal Filter Times	1～100	20	√	0x031C
F329	Run Command of start terminal	0: Valid 1: Invalid	0	√	0x031D
F330	Diagnostics of DIX Terminal			△	0x031E
F331	Monitoring AI1			△	0x031F
F332	Monitoring AI2			△	0x0320
F333	Monitoring AI3			△	0x0321
F335	Relay Output Simulation	Setting range: 0：Output active. 1：Output inactive.	0	×	0x0323
F336	DO1 Output Simulation		0	×	0x0324
F337	DO2 Output Simulation		0	×	0x0325
F338	AO1 Output Simulation	Setting range: 0～4095	0	×	0x0326
F339	AO2 Output Simulation	Setting range: 0～4095	0	×	0x0327
F340	Selection of Terminal Negative Logic	0: Invalid 1: DI1 negative logic 2: DI2 negative logic 4: DI3 negative logic 8: DI4 negative logic 16: DI5 negative logic 32: DI6 negative logic	0	√	0x0328
F343	Delay Time of DI1 ON	0.00~99.99	0.00	√	0x032B
F344	Delay Time of DI2 ON		0.00	√	0x032C
F345	Delay Time of DI3 ON		0.00	√	0x032D
F346	Delay Time of DI4 ON		0.00	√	0x032E
F347	Delay Time of DI5 ON		0.00	√	0x032F
F348	Delay Time of DI6 ON		0.00	√	0x0330
F351	Delay Time of DI1 OFF		0.00	√	0x0333
F352	Delay Time of DI2 OFF		0.00	√	0x0334

F353	Delay Time of DI3 OFF		0.00	√	0x0335
F354	Delay Time of DI4 OFF		0.00	√	0x0336
F355	Delay Time of DI5 OFF		0.00	√	0x0337
F356	Delay Time of DI6 OFF		0.00	√	0x0338
F359	Stop Command Priority	0: Invalid 1: Valid	0	√	0x033B
F360	DO terminal negative logic	0: Invalid 1: DO1 negative logic 4: Relay 1 negative logic 8: Expansion relay 1 negative logtic 16: Expansion relay 2 negative logtic	0	√	0x033C

F400	Lower limit of AI1 channel input (V)	0.00～F402	0.04	√○	0x0400
F401	Corresponding setting for lower limit of AI1 input	0.00～2.00	1.00	√	0x0401
F402	Upper limit of AI1 channel input (V)	F400～10.00	10.00	√○	0x0402
F403	Corresponding setting for upper limit of AI1 input	0.00～2.00	2.00	√	0x0403
F404	AI1 channel proportional gain K1	0.0～10.0	1.0	√	0x0404
F405	AI1 filtering time constant (S)	0.01～10.0	0.10	√	0x0405
F406	Lower limit of AI2 channel input (V)	0.00～F408	0.04	√○	0x0406
F407	Corresponding setting for lower limit of AI2 input	0.00～2.00	1.00	√	0x0407
F408	Upper limit of AI2 channel input (V)	F406～10.00	10.00	√○	0x0408
F409	Corresponding setting for upper limit of AI2 input	0.00～2.00	2.00	√	0x0409
F410	AI2 channel proportional gain K2	0.0～10.0	1.0	√	0x040A
F411	AI2 filtering time constant	0.01～10.00	0.10	√	0x040B
F418	AI1 channel 0Hz voltage dead zone	0.00～1.00	0.00	√	0x0412
F419	AI2 channel 0Hz voltage dead zone	0.00～1.00	0.00	√	0x0413

F423	AO1 Output Range	0：0～5V；1：0～10V or 0-20mA 2: 4-20mA	1	√	0x0417
F424	AO1 lowest corresponding frequency	0.0～F425	0.05	√	0x0418
F425	AO1 highest corresponding frequency	F424～F111	50.00	√	0x0419
F426	AO1 output compensation	0～120	100	√	0x041
F427	AO2 Output Range	0：0～20mA；1：4～20mA	0	√	0x041
F428	AO2 lowest corresponding frequency	0.0～F429	0.05	√	0x041
F429	AO2 highest corresponding frequency	F428～F111	50.00	√	0x041
F430	AO2 output compensation	0～120%	100	√	0x041E
F431	AO1 analog output signal selecting	0: Running frequency; 1: Output current; 2: Output voltage; 3: AI1 4: AI2 5: Input pulse 6: Output torque 7: Given by PC/PLC 8: Target frequency 9: Actual speed 10: Output torque 2 11: Reserved 12: Output power 16:Current tension 17:Current linear velocity 18:Current roll diameter 19:AI4	0	√	0x041F
F432	AO2 analog output signal selecting		1	√	0x0420
F433	Corresponding current for full range of external voltmeter	0.01～5.00	2.00	×	0x0421
F434	Corresponding current for full range of external ammeter		2.00	×	0x0422
F435	Corresponding multiple of rated power for output max analog value	0.01～3.00	2.00	×	0x0423
F436	Corresponding current multiple of rated torque for output max analog	0.01~3.00	3.00	×	0x0424
F438	Input Signal of AI1 Channel	Setting range: 0: voltage 1: current	0	×	0x0426
F439	Input Signal of AI2 Channel	Setting range: 0: voltage 1: current	1	×	0x0427
F440	Min Frequency of Input Pulse FI	0.00～F442	0.00	√	0x0428
F441	Corresponding setting of FI min frequency	0.00～F443	1.00	√	0x0429

F442	Max frequency of input pulse FI	F440～100.00	10.00	√	0x042
F443	Corresponding setting of FI max frequency	Max（1.00，F441）～2.00	2.00	√	0x042B
F445	Filtering constant of FI input pulse	0～1000	0	√	0x042
F446	FI channel 0Hz frequency dead zone	0～F442Hz (Positive-Negative)	0.00	√	0x042E
F448	FI Proportion Gain	0.001~2.000	1.000	√	0x0430
F449	Max frequency of output pulse FO	0.00～100.00	10.00	√	0x0431
F450	Zero bias coefficient of output pulse frequency (%)	0.0～100.0	0.0	√	0x0432
F451	Frequency Gain o	0.00～10.00	1.00	√	0x0433
F453	Output Pulse Signal	0: Running frequency 1: Output current 2: Output voltage 3: AI1 4: AI2 5: Input pulse 6: Output torque 7: Given by PC/PLC 8: Target frequency 19：AI4	0	√	0x0435
F460	AI1Channel Input Mode	0: Straight line mode 1: Folding line mode	0	×	0x043C
F461	AI2 Channel Input Mode	0: Straight line mode 1: Folding line mode	0	×	0x043D
F462	AI1 insertion point A1 voltage value	F400～F464	2.00	×	0x043E
F463	AI1 insertion point A1 setting value	0.00～2.00	1.20	×	0x043F
F464	AI1 insertion point A2 voltage value	F462～F466	5.00	×	0x0440
F465	AI1 insertion point A2 setting value	0.00～2.00	1.50	×	0x0441
F466	AI1 insertion point A3 voltage value	F464～F402	8.00	×	0x0442
F467	AI1 insertion point A3 setting value	0.00～2.00	1.80	×	0x0443
F468	AI2 insertion point B1 voltage value	F406～F470	2.00	×	0x0444
F469	AI2 insertion point B1 setting value	0.00～2.00	1.20	×	0x0445
F470	AI2 insertion point B2 voltage value	F468～F472	5.00	×	0x0446
F471	AI2 insertion point B2 setting value	0.00～2.00	1.50	×	0x0447
F472	AI2 insertion point B3 voltage value	F470～F412	8.00	×	0x0448
F473	AI2 insertion point B3 setting value	0.00～2.00	1.80	×	0x0449
F475	AO1 Output Bias	0~5.00	1.00	√	0x044B
F476	AO2 Output Bias	0~5.00	1.00	√	0x044C
F477	User-define Speed Control Mode	0: Invalid 1: Valid	0	×	0x044D
F478	Max limit of Output Frequency	F113～F111	50.00	√	0x044E

Multi-stage Speed Control: F500-F580

F500	Stage Speed Type	0: 3-stage speed; 1: 15-stage speed; 2: Max 8-stage speed auto circulating	1	×	0x0500
F501	Selection of Stage Speed Under Auto-circulation Speed Control	2～8	7	√	0x0501
F502	Selection of Times of Auto- Circulation Speed Control	0～9999（when the value is set to 0, the inverter will carry out infinite circulating）	0	√	0x0502
F503	Status after auto circulation running Finished	0: Stop 1: Keep running at last stage speed	0	√	0x0503
F504	Frequency setting for stage 1 speed	F112～F111	5.00	√	0x0504
F505	Frequency setting for stage 2 speed	F112～F111	10.00	√	0x0505
F506	Frequency setting for stage 3 speed	F112～F111	15.00	√	0x0506
F507	Frequency setting for stage 4 speed	F112～F111	20.00	√	0x0507
F508	Frequency setting for stage 5 speed	F112～F111	25.00	√	0x0508
F509	Frequency setting for stage 6 speed	F112～F111	30.00	√	0x0509
F510	Frequency setting for stage 7 speed	F112～F111	35.00	√	0x050A
F511	Frequency setting for stage 8 speed	F112～F111	40.00	√	0x050B
F512	Frequency setting for stage 9 speed	F112～F111	5.00	√	0x050C
F513	Frequency setting for stage 10 speed	F112～F111	10.00	√	0x050D
F514	Frequency setting for stage 11 speed	F112～F111	15.00	√	0x050E
F515	Frequency setting for stage 12 speed	F112～F111	20.00	√	0x050F
F516	Frequency setting for stage 13 speed	F112～F111	25.00	√	0x0510
F517	Frequency setting for stage 14 speed	F112～F111	30.00	√	0x0511
F518	Frequency setting for stage 15 speed	F112～F111	35.00	√	0x0512
F519	Acceleration time for stage 1 speed	0.1～3000		√	0x0513
F520	Acceleration time for stage 2 speed	0.1～3000		√	0x0514
F521	Acceleration time for stage 3 speed	0.1～3000		√	0x0515
F522	Acceleration time for stage 4 speed	0.1～3000		√	0x0516
F523	Acceleration time for stage 5 speed	0.1～3000		√	0x0517
F524	Acceleration time for stage 6 speed	0.1～3000		√	0x0518
F525	Acceleration time for stage 7 speed	0.1～3000		√	0x0519
F526	Acceleration time for stage 8 speed	0.1～3000		√	0x051A
F527	Acceleration time for stage 9 speed	0.1～3000		√	0x051B
F528	Acceleration time for stage 10 speed	0.1～3000		√	0x051C
F529	Acceleration time for stage 11 speed	0.1～3000		√	0x051D
F530	Acceleration time for stage 12 speed	0.1～3000		√	0x051E
F531	Acceleration time for stage 13 speed	0.1～3000		√	0x051F

F532	Acceleration time for stage 14 speed	0.1～3000		√	0x0520
F533	Acceleration time for stage 15 speed	0.1～3000		√	0x0521
F534	Deceleration time for stage 1 speed	0.1～3000		√	0x0522
F535	Deceleration time for stage 2 speed	0.1～3000		√	0x0523
F536	Deceleration time for stage 3 speed	0.1～3000		√	0x0524
F537	Deceleration time for stage 4 speed	0.1～3000		√	0x0525
F538	Deceleration time for stage 5 speed	0.1～3000		√	0x0526
F539	Deceleration time for stage 6 speed	0.1～3000		√	0x0527
F540	Deceleration time for stage 7 speed	0.1～3000		√	0x0528
F541	Deceleration time for stage 8 speed	0.1～3000		√	0x0529
F542	Deceleration time for stage 9 speed	0.1～3000		√	0x052A
F543	Deceleration time for stage 10 speed	0.1～3000		√	0x052B
F544	Deceleration time for stage 11 speed	0.1～3000		√	0x052C
F545	Deceleration time for stage 12 speed	0.1～3000		√	0x052D
F546	Deceleration time for stage 13 speed	0.1～3000		√	0x052E
F547	Deceleration time for stage 14 speed	0.1～3000		√	0x052F
F548	Deceleration time for stage 15 speed	0.1～3000		√	0x0530
F549	Running directions of stage 1 speed	0: Forward 1: Reverse	0	√	0x0531
F550	Running directions of stage 2 speed	0: Forward 1: Reverse	0	√	0x0532
F551	Running directions of stage 3 speed	0: Forward 1: Reverse	0	√	0x0533
F552	Running directions of stage 4 speed	0: Forward 1: Reverse	0	√	0x0534
F553	Running directions of stage 5 speed	0: Forward 1: Reverse	0	√	0x0535
F554	Running directions of stage 6 speed	0: Forward 1: Reverse	0	√	0x0536
F555	Running directions of stage 7 speed	0: Forward 1: Reverse	0	√	0x0537
F556	Running directions of stage 8 speed	0: Forward 1: Reverse	0	√	0x0538
F557	Running time of stage 1 speed	0.1～3000	1.0	√	0x0539
F558	Running time of stage 2 speed	0.1～3000	1.0	√	0x053A
F559	Running time of stage 3 speed	0.1～3000	1.0	√	0x053B
F560	Running time of stage 4 speed	0.1～3000	1.0	√	0x053C
F561	Running time of stage 5 speed	0.1～3000	1.0	√	0x053D
F562	Running time of stage 6 speed	0.1～3000	1.0	√	0x053E
F563	Running time of stage 7 speed	0.1～3000	1.0	√	0x053F
F564	Running time of stage 8 speed	0.1～3000	1.0	√	0x0540
F565	Stop time after finishing stage 1 speed	0.0～3000	0.0	√	0x0541
F566	Stop time after finishing stage 2 speed	0.0～3000	0.0	√	0x0542
F567	Stop time after finishing stage 3 speed	0.0～3000	0.0	√	0x0543
F568	Stop time after finishing stage 4 speed	0.0～3000	0.0	√	0x0544
F569	Stop time after finishing stage 5 speed	0.0～3000	0.0	√	0x0545
F570	Stop time after finishing stage 6 speed	0.0～3000	0.0	√	0x0546
F571	Stop time after finishing stage 7 speed	0.0～3000	0.0	√	0x0547

F572	Stop time after finishing stage 8 speed	0.0～3000	0.0	√	0x0548
F573	Running directions of stage 9 speed	0: Rorward 1: Reverse	0	√	0x0549
F574	Running directions of stage 10 speed	0: Rorward 1: Reverse	0	√	0x054A
F575	Running directions of stage 11 speed	0: Rorward 1: Reverse	0	√	0x054B
F576	Running directions of stage 12 speed	0: Rorward 1: Reverse	0	√	0x054C
F577	Running directions of stage 13 speed	0: Rorward 1: Reverse	0	√	0x054D
F578	Running directions of stage 14 speed	0: Rorward 1: Reverse	0	√	0x054E
F579	Running directions of stage 15 speed	0: Rorward 1: Reverse	0	√	0x054F
F580	Stage-speed mode	0: Stage speed mode 1 1: Stage speed mode 2	0	√	0x0550

Auxiliary Functions: F600-F677

F600	DC Braking Function Selection	0: Invalid; 1: Braking before starting; 2: Braking during stopping; 3: Braking during starting and stopping	0	√	0x0600
F601	Initial Frequency for DC Braking	0.20～50.00	1.00	√	0x0601
F602	DC Braking efficiency before Starting	0~250 for 30kW and below 30kW	50	√	0x0602
F603	DC Braking efficiency During Stop	0~200 for above 30kW	100	√	0x0603
F604	Braking Lasting Time Before Starting	0.0～30.00	0.50	√	0x0604
F605	Braking Lasting Time During Stopping	0.0～30.00	0.50	√	0x0605
F606	DC braking mode	0: Voltage mode 1: Current mode	1	×	0x0606
F607	Selection of Stalling Adjusting Function	Setting range: 0: Disable 1~2: Reserved 3: Voltage/current control 4: Voltage control 5: Current control	3	√○	0x0607
F608	Stalling Current Adjusting (%)	25～250	160	√	0x0608
F609	Stalling Voltage Adjusting (%)	110～200	S1/S2/T2: 130 T3: 140 T5: 18.5kW and below 118%, 22kW and above 144%	√○	0x0609
F610	Stalling Protection Judging Time (S)	0.0～3000.0	60.0	√	0x060A
F611	Dynamic Braking threshold (V)	T3: 600～2000 S1/S2/T2: 320~2000 T5: 850～2000	Subject to inverter model	×○	0x060B
F612	Dynamic braking duty ratio (%)	0～100	100	×	0x060C

F613	Speed Track	0: Invalid 1: Valid for induction motor 2: Valid for induction motor at the first time 3: Mode 1 for PM motor 4: Mode 2 for PM motor	0	×	0x060D
F614	Speed Track Mode	Setting range: 0: Speed track from frequency memory 1: Speed track from zero 2: Speed track from max frequency	0	×	0x060E
F615	Speed Track Rate	1～100	20	×	0x060F
F618	Delay Time of Speed Track (S)	0.5～60.0	1.5	×	0x0612
F620	Brake Delay Turn-off Time	0.0 (brake not closed when stop) 0.1～3000	5.0	√	0x0614
F631	DC BUS Voltage Adjusting	0: Invalid 1: Valid at steady speed 2: Reserved 3: Always valid	0	√	0x061F
F632	Reference Voltage of DC BUS Adjusting(V)	100～2300		√	0x0620
F633	Range for DC BUS Adjusting (Hz)	0～100.00	5.00	√	0x0621
F634	Accelerating Time for DC BUS Adjusting(S)	0.1～3000.0	0.1	√	0x0622
F635	Decelerating Time for DC BUS Adjusting(S)	0.1～3000.0	0.1	√	0x0623
F636	Proportion Gain for DC BUS Adjusting	0.01～20.00	1.00	√	0x0624
F637	Integral Gain for DC BUS Adjusting	0～20.00	1.50	√	0x0625
F638	Parameters Copy Enabled	0: Copy forbidden 1: Parameters copy 1 2: Parameters copy 2 3: parameters copy 3 4: Parameters copy 4	1	×	0x0626
F639	Parameters Copy Code	Read only	Read only	△	0x0627
F640	Parameter Copy Type	0: Copy all parameters 1: Copy parameters (except motor parameters F118, F801 to F810/F844)	1	×	0x0628
F641	Inhibition of Current Oscillation at Low Frequency	0~100	Subject to inverter model	×	0x0629
F643	Multi-functional Key	0: Invalid 1: FWD jogging 2: REV jogging	0	×	0x062B

		3: Switchover between local/remote 4: Reverse run control 5:Forward/ Reverse switchover 6: Coast to stop			
F644	Keypad Copy Enabled	Setting range: 0: Invalid 1: Current macro parameter upload 2: Current macro parameter downloads 3: User macro 1 upload 4: User macro 1 download 5: User macro 2 upload 6: User macro 2 download	0	×	0x062C
F645	Disply Parameters Selection for LCD keypad	0: Current running frequency 1: Current rotate speed 2: Target rotate speed 3: Output current 4: Output voltage 5: PN voltage 6: PID setting value 7: PID feedback value 8: Radiator temperature 9: Count value 10: Linear speed 11: Main frequency setting channel 12: Main frequency 13: Auxiliary frequency setting channel 14: Auxiliary frequency 15: Target frequency 16: Reserved 17: Output torque 18: Setting torque 19: Motor power 20: Output power 21: Frequency status 22: DI terminal status 23: Output terminal status 24: Current stage of multi-stage speed 25: AI1 input value 26: AI2 input value 27: AI3 input value 29: Pulse input frequency 30: Pulse output frequency 31: AO1 output percentage 32: AO2 output percentage	0	√	0x062D

		33: Power-on time 34: Length 35: Center frequency 39: Monitoring AI4 40: AO3 output percentage			
F646	Backlight Time of LCD (S)	0~100	100	√	0x062E
F647	Language Selection	0: Chinese 1: English 2: Deutsch	0	√○	0x062F
F649	Keypad Selection	0: Automatic identification 1: LED remote keypad 2: LCD remote keypad	0	√○	0x0631
F656	Time of DC Braking When Stop	0.00~30.00	0	√○	0x0638
F657	Instantaneous Power Failure Selection	0: Invalid 1: Non-stop after power failure 2: Fast stop after power failure 3: Decelerate to stop by DI control after power failure 4: Decelerate to stop after power failure	0	×	0x0639
F658	Acceleration Time when power recovers	0.0～3000s 0.0: F114	0.0	√	0x063A
F659	Deceleration Time when power recovers	0.0～3000s 0.0: F115	0.0	√	0x063B
F660	Action Judging Voltage at Instantaneous Power Failure	200～F661	Subject to inverter model	×○	0x063C
F661	Action Stop Voltage at Instantaneous Power Failure	F660~1400	Subject to inverter model	×○	0x063D
F662	Instantaneous Voltage Recovery Judging Time(s)	0.00~10.00	0.30	√	0x063E
F663	Instantaneous Proportion Coefficient Kp	0.00~10.00	0.25	√	0x063F
F664	Instantaneous Integral Coefficient Ki	0.00~10.00	0.30	√	0x0640
F670	Voltage-limit Current-limit Adjustment Coefficient	0.01~10.00	2.00	√	0x0646
F671	Voltage Source for V/F Separation	0: F672 1: AI1 2:AI2 3: AI3 4: Communication setting 5: Pulse setting 6: PID 7: AI4	0	×	0x0647
F672	Voltage Digital Setting for V/F Separation	0.00～100.00	100.00	√	0x0648
F673	Lower Limit of Voltage at V/F	0.00～F674	0.00	×	0x0649

	Separation (%)				
F674	Upper limit of Voltage at V/F Separation (%)	F673～100.00	100.00	×	0x064A
F675	Voltage Rises Time of V/F Separation	0.0～3000.0	5.0	√	0x064B
F676	Voltage Rises Time of V/F Separation	0.0～3000.0	5.0	√	0x064C
F677	Stop Mode at V/F Separation	0: Voltage and frequency declines to 0 according to respective time. 1: Voltage declines to 0 first 2: Frequency declines to 0 first.	0	×	0x064D
F678	Judgment Voltage at V/F Separation	0: Invalid 1: Auto judgment	0	×	0x064E
F679	Voltage Switch Point at V/F Separation(V)	200～600	430	×	0x064F
F680	Switch Point Width at V/F Separation (%)	0.0～100.0	0.5	×	0x0650

Timing Control and Protection: F700-F760

F700	Selection of Terminal Coast to Stop Mode	0: Coast to stop immediately; 1: Delayed coast to stop	0	√	0x0700
F701	Delay Time for Coast to Stop and Programmable Terminal Action	0.0～60.0s	0.0	√	0x0701
F702	Fan Control Mode	0: Controlled by temperature 1: Running when inverter is powered on. 2: Controlled by running status 3: Controlled by time	2	√	0x0702
F704	Inverter Overloading Pre-alarm Coefficient (%)	50~100	80	√	0x0704
F705	Overloading Adjusting Gains	50~100	80	√	0x0705
F706	Inverter Overloading Coefficient%	120～190	150	×	0x0706
F707	Motor Overloading Coefficient%	20～500	100	×	0x0707
F708	Record of The Latest Malfunction Type	Please check Appendix 1		△	0x0708
F709	Record of Malfunction Type for Last but One			△	0x0709
F710	Record of Malfunction Type for Last but Two			△	0x070A
F711	Fault Frequency of The Latest Malfunction			△	0x070B

F712	Fault Current of The Latest Malfunction			△	0x070C
F713	Fault PN Voltage of The Latest Malfunction			△	0x070D
F714	Fault Frequency of Last Malfunction but One			△	0x070E
F715	Fault Current of Last Malfunction but			△	0x070F
F716	Fault PN Voltage of Last Malfunction			△	0x0710
F717	Fault Frequency of Last Malfunction			△	0x0711
F718	Fault Current of Last Malfunction but			△	0x0712
F719	Fault PN Voltage of Last Malfunction			△	0x0713
F720	Record of overcurrent protection fault			△	0x0714
F721	Record of overvoltage protection fault			△	0x0715
F722	Record of overheat protection fault			△	0x0716
F723	Record of overload protection fault			△	0x0717
F724	Input phase loss	0: Invalid; 1: Valid	S2: 0	×	0x0718
F725	Under-voltage Protection	1: Reset manually 2: Reset automatically	2	×	0x0719
F726	Overheat	0: Invalid; 1: Valid	1	×○	0x071A
F727	Output Phase Loss	0: Invalid; 1: Valid	1	×○	0x071B
F728	Input phase loss filtering constant	0.1～60.0	5	√	0x071C
F729	Under-voltage filtering constant	0.1～60.0	5	√○	0x071D
F730	Overheat protection filtering constant	0.1～60.0	5.0	√	0x071E
F732	Under-voltage protection voltage threshold (V)	S1/S2/T2: 120~450 T3: 300~450	Subject to model	×○	0x0720
F737	Over-current 1 protection	0: Invalid 1: Valid	1	×○	0x0725
F738	Over-current 1 protection coefficient	0.50～3.00	Subject to model	×	0x0726
F739	Over-current 1 protection record			△	0x0727
F741	Analog disconnected protection	0: Invalid 1: Stop and AErr displays. 2: Stop and AErr is not displayed. 3: Inverter runs at the min frequency. 4: Reserved.	0	√	0x0729
F742	Threshold of analog disconnected protection (%)	1~100	50	√	0x072A
F745	Threshold of pre-alarm overheat	0~100	80	√○	0x072D
F746	Carrier frequency auto-adjusting threshold	60~100	75	√○	0x072E

F747	Carrier frequency auto-adjusting	0: Invalid 1: Valid	1	√	0x072F
F751	Instantaneous stop pretreatment enables	0: Invalid 1: Valid	0	√	0x0733
F752	Overload quitting coefficient	0.1~20.0	1.0	√	0x0734
F753	Selection of overload protection	0: Normal motor 1: Variable frequency motor	1	√	0x0735
F754	Zero-current threshold (%)	0~200	5	×	0x0736
F755	Duration time of zero-current	0~60	0.5	√	0x0737
F756	F756 Delay time for DC bus voltage detection when drive run (ms)	0: Invalid 1～5000	0	√	0x0738
F757	F757 Delay time for DC bus voltage detection when drive stops (S)	0.0～100.0	5.0	√	0x0739
F759	Carrier-frequency Ratio	3～30	15	×	0x073B
F760	Grounding Protection	0: Invalid 1: Valid when powering on 2: Valid during running 3: Valid both powering on and running	Subject to model	√	0x073C
F761	Switchover mode of FWD/REV	0: At zero 1: At start frequency	0	×	0x073D
F770	Auxiliary Version No.			△	0x0746
F772	Channel selection of motor's Thermal Measurement	0: Invalid 1: PT100 2: PT1000	0	√	0x0748
F773	Threshold of Motor's Overheat Trip (℃)	F774～200	110	√	0x0749
F774	Threshold of Motor's Pre-overheat Trip (℃)	0～F773	90	√	0x074A
F776	Delay time for grounding test (S)	0.0～3600.0	2.0	√	0x074C
F778	Resolver tuning current	0～150.0	100	√	0x074E
F779	Resolver shaft-locking current	0～150.0	120	√	0x074F
F784	Over-modulation coefficient of output voltage	100～110	105	×	0x0754

Motor parameters: F800-F880

F800	Motor's Parameters Selection	0: Invalid; 1: Rotating tuning; 2: stationary tuning 3: Resolver angle tuning 4: Resolver angle and rotating tuning	0	×○	0x0800
F801	Rated Power	0.1～1000.0		×○	0x0801
F802	Rated Voltage	1～1300		×○	0x0802
F803	Rated Current	0.2～6553.5		×○	0x0803
F804	Number of Motor Poles	2～100	4	×○	0x0804
F805	Rated Rotary Speed	1～39000		×○	0x0805
F806	Stator Resistance	0.001～65.53Ω (for 15kw and below 15kw) 0.1~6553mΩ (For above 15kw)	Subject to inverter model	×○	0x0806
F807	Rotor Resistance	0.001～65.53Ω (for15kw and below 15kw) 0.1~6553mΩ (For above 15kw)	Subject to inverter model	×○	0x0807
F808	Leakage Inductance	Setting range: 0.01～655.3mH (for 15kw and below 15kw) 0.001~65.53mH (for above 15kw)	Subject to inverter model	×○	0x0808
F809	Mutual Inductance	Setting range: 0.1～6553mH (for 15kw and below 15kw) 0.01~655.3mH (for above 15 kw)	Subject to inverter model	×○	0x0809
F810	Motor Rated Frequency	1.00~590.00	50.00	×○	0x080A
F811	Carrier Frequency Switchover Point (Hz)	0.00~20.00	8.00	√	0x080B
F812	Pre-exciting Time （S）	0.00～30.00	0.10	√	0x080C
F813	Rotary Speed Loop KP1	1~100	Subject to inverter model	√	0x080D
F814	Rotary Speed Loop KI1	0.01~10.00	0.50	√	0x080E
F815	Rotary Speed Loop KP2	1~100	Subject to inverter model	√	0x080F
F816	Rotary Speed Loop KI2	0.01~10.00	1.00	√	0x0810
F817	PID Switching Frequency 1	0~F818	5.00	√	0x0811
F818	PID Switching Frequency 2	F817~F111	10.00	√	0x0812
F819	Slip Coefficient	10~200	100	×	0x0813

F820	Filtering Coefficient of Speed Loop	0~100	0	√	0x0814
F822	Upper Limit of Speed Control Torque	0.0~250.0	Subject to inverter model	√	0x081
F823	Current-loop Proportion Coefficient	0.1～10.0	1.0	√	0x081
F825	Current-loop Integral Coefficient	0.1～10.0	1.0	√	0x081
F831	Speed Filtering Coefficient of Close-loop Control	0～200	0	√	0x081
F836	Fast Current Limited	0: Invalid 1: Valid	Subject to inverter model	√	0x0824
F838	SVC Control Mode	1: Control mode 1 2: Control mode 2 3: Control mode 3 4: Control mode 4	3	√	0x081F
F839	Flux-weakening Coefficient	0.10～2.00	1.00	×	0x082
F840	Stop After Detecting Feedback Value	0: By feedback speed 1: By given speed	0	√	0x082
F844	Motor Current Without Load	0.1～F803	Subject to model	√○	0x0828
F847	Encoder Disconnection Detection Time(s)	0.1～10.0	2.0	×○	0x082C
F850	Detection Threshold of Encoder Disconnection	5~100	30	×	0x082F
F851	Encoder Resolution	1～9999	1000	×	0x0832
F854	Encoder Phase Sequence	0: Forward direction 1: Reverse direction	0	×○	0x0833
F855	Angle of Encoder (°)	0～359.9	93.2	×○	0x0836
F858	Pole Pairs Number of Encoder	0～9999	1	×	0x0837
F866	Static Position Identification	0: Invalid 1: Valid 2: Valid for the first-time running	2	×	0x083A
F867	Position Dentification Current	0～100	50	×	0x0842
F868	Position Identification Frequency	500～16000	16000	×	0x0843

F870	PMSM Back Electromotive Force (mV/rpm)	0.1～6553.0 (valid value between lines)	100.0	×	0x0844
F871	PMSM D-axis Inductance (mH)	0.01～655.30	5.00	×○	0x0846
F872	PMSM Q-axis Inductance (mH)	0.01～655.30	7.00	×○	0x0847
F873	PMSM Stator Resistance （Ω）	0.001～65.530 (Phase resistor)	0.500	×○	0x0848
F875	Position Identification Angle Compensation	0.0～1000.0	0	×○	0x0849
F876	PMSM Injection Current Without Load (%)	0.0～100.0	30.0	×	0x084B
F878	PMSM Cut-off Point of Injection Current Compensation Without Load (%)	0.0～50.0	10.0	×○	0x084C
F879	PMSM Injection Current with Heavy Load (%)	0.0~100.0	0.0	×○	0x084E
F880	PMSM PCE Detection Time (S)	0.1～10.0 S	1.0	×○	0x084F

Communication parameter: F900-F930

F900	Communication Address	1~255: Single inverter address 0: Broadcast address	1	√	0x0900
F901	Communication Mode	1: ASCII 2: RTU	2	√○	0x0901
F902	Stop bits	1~2	2	√	0x0902
F903	Parity Check	0: Invalid 1: Odd 2: Even	0	√	0x0903
F904	Baud Rate	0: 1200; 1: 2400; 2: 4800; 3: 9600; 4: 19200 5: 38400 6: 57600 7: 115200	3	√	0x0904
F905	Communication Timeout Period (S)	0.0~3000.0	0.0	√	0x0905
F907	Time 2 of Communication Timeout (S)	0.0~3000.0	0.0	√	0x0907
F911	Point-point Communication Selection	0: Disabled 1:Enabled	0	×	0x090B
F912	Master and Slave Selection	0: Master 1:Slave	0	×	0x090C

F913	Running Command of Slave	0: Slave not following running commands of master 1: Slave following running commands of master	1	×	0x090D
F914	Fault Information of Slave	Ones: slave fault information 0: Not sending fault information 1: Sending fault information Tens: master's reaction when it loses slave's response 0: No reaction 1: Alarm	1	√	0x090E
F915	Master Action when Salve Failed	0: continue running 1: coast to stop 2: Deceleration to stop	1	√	0x090F
F916	Slave Action When Master Stops	1: Coast to stop 2: Deceleration to stop	1	√	0x0910
F917	Slave Following Master Command Selection	0: given torque(torque) 1: given frequency 1(Droop) 2: given frequency 2 (Droop)	0	×	0x0911
F918	Zero Offset of Received Data (Torque)	0～200.00	100.00	√	0x0912
F919	Gain of Received Data (Torque)	0.00～10.00	1.000	√	0x0913
F920	Zero Offset of Received Data (Frequency)	0～200.00	100.00	√	0x0914
F921	Gain of Received Data (Frequency)	0.00～10.00	1.000	√	0x0915
F922	Window	0.00～10.00	0.50	√	0x0916
F923	Droop Control	0.0～30.0	0.00	√	0x0917
F924	Time of Communication Timeout (S)	0.0～3000.0	0.0	√	0x0918
F925	Master Sending Data Interval (S)	0.000～1.000	0.0	√	0x0919
F926	CAN Baud Rate (kbps)	0:20 1:50 2:100 3:125 4: 250 5:500 6:1000	6	√	0x091A
F928	BACnet address	0～127	1	√	0x091C

F929	BACnet baud rate(Kbps)	9.6\19.2\38.4\57.6\76.8\115.2	19.2	√	0x091D
F930	Keypad Disconnected Protection(s)	0~10 0: Invalid	0	√	0x091E
F932	PLC Communication Enable	0: Disabled 1:Enabled	0	√	0x0920
F933	BACnet device number (low position)	0～65535	1	√	0x0921
F934	Adjustable Time Base for Slave's Accelerating/Decelerating(S)	0.0～10.0	0.5	√	0x0922
F935	Current-difference Reference for Master and Slave's Adjusting Operation (%)	0.0～50.0	5.0	√	0x0923
F936	Adjusting Mode of Slave's Accelerating or Decelerating	0: Mode 0 1: Mode 1	0	×	0x0924
F937	Salve's Frequency Adjusting Mode	0: No adjusting 1: Adjusting according to current difference 2: PID Adjusting according to current difference	1	×	0x0925
F938	Max Ddjusting Frequency of Slave (Hz)	0.00～5.00	0.10	√	0x0926
F939	Duration for Salve's Adjusting Operation (S)	0.00～10.00	0.50	√	0x0927
F950	Address 1 Read by Modbus Communication	0～0xFFFF	0x1000	√	0x0932
F951	Address 2 Read by Modbus Communication	0～0xFFFF	0x1001	√	0x0933
F952	Address 3 Read by Modbus Communication	0～0xFFFF	0x1002	√	0x0934
F953	Address 4 Read by Modbus Communication	0～0xFFFF	0x1003	√	0x0935
F954	Address 5 Read by Modbus Communication	0～0xFFFF	0x1004	√	0x0936
F955	Address 6 Read by Modbus Communication	0～0xFFFF	0x1005	√	0x0937
F956	Address 7 Read by Modbus Communication	0～0xFFFF	0x1006	√	0x0938

F957	Address 8 Read by Modbus communication	0～0xFFFF	0x1007	√	0x0939
F958	Address 9 Read by Modbus Communication	0～0xFFFF	0x1008	√	0x093A
F959	Address 10 Read by Modbus Communication	0～0xFFFF	0x1009	√	0x093B
F961	Modbus selection	0:local teminal 1:expansion card	0	√	0x093D
F962	BACnet device number (high position)	0~63	0	√	0x093E
F981	Communication mode	1: ASCII 2: RTU	2	√	0x0951
F982	Stop bits	1～2	2	√	0x0952
F983	Parity Check	0: Invalid 1: Odd 2: Even	0	√	0x0953
F984	Baud Rate	0: 1200; 1: 2400; 2: 4800; 3: 9600; 4: 19200 5: 38400 6: 57600 7: 115200	3	√	0x0954
F985	Communication Timeout Period (S)	0.0~3000.0	0	√	0x0955

PID parameters: FA00-FA80

FA00	Water Supply Mode	0: Single pump (PID control mode) 1: Fixed mode 2: Timing interchanging	0	×	0x0A00
FA01	PID Adjusting Target Given Source	0: FA04 1: AI1 2: AI2 3: AI3 (Potentiometer on the keypad) 4: FI (pulse frequency input)	1	×	0x0A01

FA02	PID Adjusting Feedback Given Source	1: AI1 2: AI2 3: FI (pulse frequency input) 4: Modbus given 5: Running current 6: Output power 7: Output torque 8: AI1-AI2 9: AI1+AI2 10: Max (AI1, AI2) 11. Min (AI1, AI2)	1	×	0x0A02
FA03	Max Limit of PID Adjusting (%)	FA04～100.0	100.0	√	0x0A03
FA04	Digital Setting Value of PID Adjusting (%)	FA05～FA03	50.0	√	0x0A04
FA05	Min Limit of PID Adjusting (%)	0.0～FA04	0.0	√	0x0A05
FA06	PID Polarity	0: Positive feedback 1: Negative feedback	1	×	0x0A06
FA07	Sleeping Function Selection	0: Valid 1: Invalid	1	×	0x0A07
FA09	Min Frequency of PID Adjusting (Hz)	F112 ~F111	5.00	√	0x0A09
FA10	Sleeping Delay Time (S)	0~500.0	15.0	√	0x0A0A
FA11	Wake Delay Time (S)	0.0~3000	3.0	√	0x0A0B
FA12	PID Max Frequency (Hz)	FA09~F111	50.00	√	0x0A0C
FA18	Whether PID Adjusting Target is Changed	0: Invalid 1: Valid	1	×	0x0A12
FA19	Proportion Gain P	0.00~10.00	0.30	√	0x0A13
FA20	Integration Time I (S)	0.0~100.0	0.3	√	0x0A14
FA21	Differential Time D (S)	0.0~10.0	0.0	√	0x0A15
FA22	PID Sampling Period (S)	1～500	5	√	0x0A16
FA23	PID Negative Frequency Output Selection	0: Invalid 1: Valid 2: only output negative frequency	0	√	0x0A17
FA24	Switching Timing unit setting	0: hour 1: minute	0	√	0x0A18
FA25	Switching Timing Setting	1～9999	100	×	0x0A19
FA26	Under-load Protection Mode	0: No protection 1: Protection by contactor 2: Protection by PID 3: Protection by current	0	×	0x0A1A
FA27	Current Threshold of Under-load Protection (%)	10～150	80	√	0x0A1B

FA28	Waking Time After Protection (min)	1～3000	60	√	0x0A1C
FA29	PID dead time (%)	0.0～10.0	2.0	√	0x0A1D
FA30	Running Interval of Restarting Converter Pump (S)	2.0～999.9s	20.0	√	0x0A1E
FA31	Delay Time of Starting fixed Pumps (S)	0.1～999.9s	30.0	√	0x0A1F
FA32	Delay Time of Stopping fixed Pumps (S)	0.1～999.9s	30.0	√	0x0A20
FA33	Stop Mode When Constant Pressure Water Supply	0: Coast to stop 1: Deceleration to stop	0	×	0x0A21
FA36	Whether No.1 relay is started	0: Stopped 1: Started	0	×	0x0A24
FA37	Whether No.2 relay is started	0: Stopped 1: Started	0	×	0x0A25
FA38	Proportion Gain Kp2	0.00～10.00	0.30	√	0x0A26
FA39	Integration Time Ki2(S)	0.1～100.0	0.3	√	0x0A27
FA40	Differential Time Kd2(S)	0.0～10.0	0.0	√	0x0A28
FA41	PI parameter Switchover Type	0: No switchover 1: Reserved 2: Auto switchover 3: Reserved	0	×	0x0A29
FA42	Switchover Error 1	FA05～FA43	0.0	√	0x0A2A
FA43	Switchover Error 2	FA42～FA03	0.0	√	0x0A2B
FA47	The Sequence of Starting No 1 Relay	1~20	20	×	0x0A2F
FA48	The Sequence of Starting No 2 Relay	1~20	20	×	0x0A30
FA58	Fire Pressure Given value (%)	0.0~100.0	80.0	√	0x0A3A
FA59	Emergency Fire Mode	0: Invalid 1: Emergency fire mode 1 2: Emergency fire mode 2	0	×	0x0A3B
FA60	Running Frequency of Emergency Fire	F112~F111	50.00	√	0x0A3C
FA62	When fire Emergency Control Terminal is Invalid	0～1	0	×○	0x0A3E
FA65	Signal Selection for Protection by Contactor	0: With and lack water 1: With water 2: Lack water	0	√	0x0A41
FA66	Duration Time of Under-load Protection (S)	0~60	1.0	√	0x0A42
FA67	Sleeping Mode	0: Sleeping mode 1 1: Sleeping mode 2	0	×	0x0A43

FA68	Given Pressure Offset 1	0.0～100.0	30.0	√	0x0A44
FA69	Given Pressure Offset 2	0.0～100.0	30.0	√	0x0A45
FA76	Under-load Running Frequency (Hz)	F112～F113	5.00	√	0x0A4C
FA77	Running Status Selection at Under-load	0: Invalid 1: Coast to stop 2: Decelerate to stop 3: Running at FA76	0	√	0x0A4D

FB06	Current Limit Coefficient	0～200	60	√	0x0B06
FB07	Voltage Limit Proportion Coefficient	0～100	30	√	0x0B07
FB08	Voltage Limit Integral Coefficient	0～100	30	√	0x0B08

Torque control parameters: FC00-FC51

FC00	Speed/torque Control Selection	0：Speed control 1：Torque control 2：Terminal switchover	0	√	0x0C00
FC02	Torque Accel/decel Time (S)	0.1～100.0	1.0	√	0x0C02
FC06	Torque Given Channel	0: Digital given (FC09) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Modbus given 6: Analog input AI4	0	×	0x0C06
FC07	Torque Given Coefficient	0～3.000	3.000	×	0x0C07
FC09	Torque Given Command Value (%)	0～300.0	100.0	√	0x0C09
FC14	Offset Torque Given Channel	0: Digital given (FC17) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Reserved 6: Analog input AI4	0	×	0x0C0E
FC15	Offset Torque Coefficient	0~0.500	0.500	×	0x0C0F

FC16	Offset Torque Cut-off Frequency (%)	0~100.0	10.00	×	0x0C10
FC17	Offset Torque Command Value (%)	0~50.0	10.00	√	0x0C11
FC22	Forward Speed Limited Channel	0: Digital given (FC23) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Reserved 6: Analog input AI4	0	×	0x0C16
FC23	Forward Speed Limited (%)	0～100.0	10.00	√	0x0C17
FC24	Reverse Speed Limited Channel	0: Digital given (FC25) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Impulse input FI 5: Reserved 6: Analog input AI4	0	×	0x0C18
FC25	Reverse Speed Limited (%)	0～100.0	10.0	√	0x0C19
FC28	Electric Torque Limited Channel	0: Digital given (FC30) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Reserved 6: Analog input AI4	0	×	0x0C1C
FC29	Electric Torque Limited Coefficient	0～3.000	3.000	×	0x0C1D
FC30	Electric Torque Limited (%)	0～300.0	200.0	√	0x0C1E
FC33	Braking Torque Limited Channel	0: Digital given (FC35) 1: Analog input AI1 2: Analog input AI2 3: Analog input AI3 4: Pulse input channel FI 5: Reserved 6: Analog input AI4	0	×	0x0C21
FC34	Braking Torque Limited Coefficient	0～3.000	3.000	×	0x0C22
FC35	Braking Torque Limited (%)	0～300.0	200.00	√	0x0C23

FC36	Lower Torque Limit Enabled	0: Invalid 1: Valid	0	×	0x0C24
FC37	Frequency for Lower Torque Limit	2.00～50.00	10.00	√	0x0C25
FC38	Filtering Time (ms)	0-5000	500	√	0x0C26
FC39	Max Torque (%)	0.0-300.0	250	×	0x0C27
FC40	Threshold of Lower Torque Limit	0-20.0	3.0	√	0x0C28
FC41	Threshold of Lower Frequency limit	1.00-10.00	1.00	√	0x0C29
FC48	Torque Switchover Enabled	0: Invalid 1: Valid	1	√	0x0C30
FC49	Current-limiting Point 2 (%)	F608～200	190	√	0x0C31
FC50	Frequency Switchover Point 1(Hz)	1.00～FC51	10.00	√	0x0C32
FC51	Frequency Switchover Point 2(Hz)	FC50～F111	20.00	√	0x0C33

The second motor parameters: FE00-FE84

FE00	Motor Switchover	Ones: Motor selection 0: No. 1 motor 1: No. 2 motor 2: Terminal switchover Tens: control mode of No.2 motor 0: Sensorless vector control (SVC) 1: Closed-loop vector control (VC) 2: V/F control 3: Vector control 1 6：PMSM Sensorless Vector Control 8：PMSM Sensor Vector Control	20	×	0x0E00
FE01	Rated Power of Motor 2(kW)	0.1～1000.0	Subject to model	×○	0x0E01
FE02	Rated Voltage of Motor 2(V)	1～1300		×○	0x0E02
FE03	Rated Current of Motor 2(A)	0.2~6553.5		×○	0x0E03
FE04	Number of Motor 2 Poles	2～100	4	×○	0x0E04
FE05	Rated Yespeed of Motor 2(rpm)	1～30000	Subject to model	×○	0x0E05
FE06	Motor 2 Stator Resistor	0.001～65.53Ω (≤15kW) 0.1～6553mΩ(>15kW)	Subject to model	×○	0x0E06
FE07	Motor 2 Rotor Resistor	0.001～65.53Ω (≤15kW) 0.1～6553mΩ(>15kW)	Subject to model	×○	0x0E07
FE08	Motor 2 Leakage Inductance	0.01～655.3mH (≤15kW) 0.001～65.53mH (>15kW)	Subject to model	×○	0x0E08
FE09	Motor 2 Mutual Inductance	0.01～655.3mH (≤15kW) 0.001～65.53mH (>15kW)	Subject to model	×○	0x0E09
FE10	Motor 2 Rated Frequency (Hz)	1.00～590.00	50.00	×○	0x0E0A
FE11	Motor 2 No-load Current(A)	0.1～FE03	Subject to model	×○	0x0E0B
FE12	Type of Motor 2	0: Normal motor 1: Variable frequency motor	1	×	0x0E0C
FE13	Motor 2 Rotary Speed Loop KP1	1～100	30	√○	0x0E0D
FE14	Motor 2 Rotary Speed Loop KI1	0.01～10.00	0.50	√○	0x0E0E

FE15	Motor 2 Rotary Speed Loop KP2	1～100	20	√○	0x0E0F
FE16	Motor 2 Rotary Speed Loop KI2	0.01～10.00	1.00	√○	0x0E10
FE17	Motor 2 Switching Frequency 1	0.00～F818	5.00	√	0x0E11
FE18	Motor 2 Switching Frequency 2	FE17～F111	10.00	√	0x0E12
FE19	Accel/decel Time of Motor 2	0: Same with accel/decal time of motor 1 1: 1st accel/decal time 2: 2ed accel/decal time	0	√	0x0E13
FE20	Torque Compensation of Motor 2	1～20	Subject to model	×	0x0E14
FE21	Overload Coefficient of Motor 2	20～100	100	×	0x0E15
FE22	Motor 2 Overloading Pre-alarm Coefficient (%)	50～100	80	×	0x0E16
FE23	Motor 2 Oscillation Inhibition coefficient	0~100	Subject to model	×	0x0E17
FE25	Motor 2 Speed loop Filtering Constant	0～100	0	√	0x0E19
FE27	Max Torque when Speed Control	0.0~250.0	200.0	√	0x0E1B
FE33	Motor 2 Record of the Latest Malfunction Type			△	0x0E21
FE34	Motor 2 Record of Malfunction Type for Last but One			△	0x0E22
FE35	Motor 2 Record of Malfunction Type for Last but Two			△	0x0E23
FE36	Motor 2 Fault Frequency of the Latest Malfunction (Hz)			△	0x0E24
FE37	Motor 2 Fault Current of the Latest Malfunction(A)			△	0x0E25
FE38	Motor 2 Fault PN Voltage of the Latest Malfunction(V)			△	0x0E26
FE39	Motor 2 Fault Frequency of Last Malfunction but One (Hz)			△	0x0E27
FE40	Motor 2 Fault Current of Last Malfunction but One(A)			△	0x0E28
FE41	Motor 2 Fault PN Voltage of Last Malfunction but One(V)			△	0x0E29
FE42	Motor 2 Fault Frequency of			△	0x0E2

	Last Malfunction but Two (Hz)				A
FE43	Motor 2 Fault Current of Last Malfunction but Two(A)			△	0x0E2B
FE44	Motor 2 Fault PN Voltage of Last Malfunction but Two(V)			△	0x0E2C
FE45	Motor 2 Record of Overcurrent Protection Fault Times			△	0x0E2D
FE46	Motor 2 Record of Overvoltage Protection Fault Times			△	0x0E2E
FE47	Motor 2 Record of Overheat Protection Fault Times			△	0x0E2F
FE48	Motor 2 Record of Overload Protection Fault Times			△	0x0E30
FE49	Motor 2 Software Overcurrent Coefficient	0.50～3.00	2.50	×	0x0E31
FE50	Motor 2 Software Overcurrent Times			△	0x0E32
FE51	Motor 2 Encoder Line Numbers	1～9999	1000	×○	0x0E33
FE76	Injection Current when No Load	0.0～100.0	20.0	×○	0x0E4C
FE77	Injection Current Compensation when No Load	0.0～50.0	0.0	×○	0x0E4D
FE78	Compensation Cut-off Point	0.0～50.0	10.0	×○	0x0E4E
FE79	Injection Current when Heavy Load	0.0～100.0	0.0	×○	0x0E4F
FE80	PCE Detecting Current	0.1～10.0	0.2	×○	0x0E50

IO expansion:

FF00	Expansion Relay 1 Output	Refer to F300～F302.	0	√	0x0F00
FF01	Expansion Relay 2 Output		0	√	0x0F01
FF05	Expansion Input DIA	Refer to F316～F321.	0	√	0x0F05
FF06	Expansion Input DIB		0	√	0x0F06
FF07	Expansion Input DIC		0	√	0x0F07
FF08	Expansion Input DID		0	√	0x0F08
FF09	Expansion Input Negative Logic Selection	0: Invalid 1: DIA negative logic 2: DIB negative logic 4: DIC negative logic 8: DID negative logic	0	√	0x0F09

P001	Low-speed current loop Kp	0.10 ~10.00	0.5	√	0x5001
P002	Low-speed current loop Ki	0.10 ~10.00	0.5	√	0x5001
P013	Flux-weakening overcurrent stall compensation （%）	50~600	100	√	0x500D
P019	Low-speed slip coefficient	10.0~200.0	100.0	√	0x5013
P020	Torque command filtering frequency（Hz）	10.0 ~ 2000.0	500.0	√	0x5014
P025	High-speed current loop Kp	0.10 ~10.00	1.50	√	0x5019
P026	High-speed current loop Ki	0.10 ~10.00	1.50	√	0x501A
P027	Low-speed current loop switching 1	0.00 ~ P028	0.10	√	0x501B
P028	Low-speed current loop switching 2	P027 ~ 1.00	0.30	√	0x501C
P029	High-speed current loop switching 1	1.00 ~ P030	1.20	√	0x501D
P030	High-speed current loop switching 2	P029 ~ 3.00	1.40	√	0x501E

Profinet communication

P500	Profinet enable	0：Invalid 1：Valid	0	×	0x5500
P501	Telegram type	0~7	0	△	0x5501
P502	CRC check filtering coefficient	0~1000	50	√○	0x5502
P503	Offline mode	1~2	2	√	0x5503
P504	PN offline delay time	0~1000	0	√○	0x5504
P513	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x550D
P514	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x550E
P515	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x550F
P516	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5510
P517	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5511
P518	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5512
P519	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5513
P520	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5514
P521	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5515

P522	Write PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5516
P533	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5521
P534	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5522
P535	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5523
P536	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5524
P537	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5525
P538	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5526
P539	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5527
P540	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5528
P541	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x5529
P542	Read PZD3~PZD12 Mapping address	0~0xFFFF	0	√	0x552A
P560	IP address highest byte	0~255	0	×	0x553C
P561	IP address2nd byte	0~255	0	×	0x553D
P562	IP address 3rd byte	0~255	0	×	0x553E
P563	IP address 4th byte	0~255	0	×	0x553F
P564	Subnet mask highest byte	0~255	0	×	0x5540
P565	Subnet mask 2nd byte	0~255	0	×	0x5541
P566	Subnet mask 3rd byte	0~255	0	×	0x5542
P567	Subnet mask 4th byte	0~255	0	×	0x5543
P568	Gateway highest byte	0~255	0	×	0x5544
P569	Gateway 2nd byte	0~255	0	×	0x5545
P570	Gateway 3rd byte	0~255	0	×	0x5546
P571	Gateway 4th byte	0~255	0	×	0x5547
P572	MAC address high byte	0~0xFFFF	Read only	△	0x5548
P573	MAC address middle byte	0~0xFFFF	Read only	△	0x5549
P574	MAC address low byte	0~0xFFFF	Read only	△	0x554A

P575	200P Software version high byte	0~65535	0	×	0x554B
P576	200P Software version low byte	0~65535	0	×	0x554C

AI/AO expansion function

P600	AI4 lower limit（V）	0.00～P602	0.04	√O	0x5600
P601	Corresponding setting for AI4 lower limit.	0.00～2.00	1.00	√	0x5601
P602	AI4 upper limit（V）	P600～10.00	10.00	√O	0x5602
P603	Corresponding setting for AI4 upper limit.	0.00～2.00	2.00	√	0x5603
P604	AI4 proportional gain K1	0.0～10.0	1.0	√	0x5604
P605	AI4 filter time constant（S）	0.01～10.00	0.10	√	0x5605
P606	AI4 0Hz voltage dead zone（V）	0～1.00	0.00	√	0x5606
P607	AI4 input mode selection	0：Linear type 1：Broken-line type	0	√	0x5607
P608	Voltage value at AI4 insertion point D1（V）	P600～P610	2.00	√	0x5608
P609	Corresponding setting at AI4 insertion point D1	0.00～2.00	1.20	√	0x5609
P610	Voltage value at AI4 insertion point D2（V）	P608～P612	5.00	√	0x560A
P611	Corresponding setting at AI4 insertion point D2	0.00～2.00	1.50	√	0x560B
P612	Voltage value at AI4 insertion point D3（V）	P610～P602	8.00	√	0x560C
P613	Corresponding setting at AI4 insertion point D3	0.00～2.00	1.80	√	0x560D
P620	AO3 Output range	0： 0～5V 1： 0～10V or 0～20mA 2： 4～20mA	1	√	0x5614
P621	Corresponding frequency of the minimum AO3.（Hz）	0.0～P622	0.05	√	0x5615

P622	Corresponding frequency of the maxmium AO3.（Hz）	P621～F111	50.00	√	0x5616
P623	AO3output compensation（%）	0～120	100	√	0x5617
P624	AO3 output signal	Same as F432	0	√	0x5618
P625	AO3 output offset	0～5.00	1.00	√	0x5619
P627	AO3 diagnostic output	0~4095	0	×	0x561B

Parameters display:

H000	Running frequency / Target Frequency (Hz)			△	0x4300
H001	Speed with Load / Target Speed			△	0x4301
H002	Output Current (A)			△	0x4302
H003	Output Voltage（V）			△	0x4303
H004	PN Voltage（V）			△	0x4304
H005	PID Feedback Value（%）			△	0x4305
H006	Temperature（℃）			△	0x4306
H007	Count Values			△	0x4307
H008	Linear Speed			△	0x4308
H009	PID Given Value（%）			△	0x4309
H010	Yarn Length			△	0x430A
H011	Center Frequency (Hz)			△	0x430B
H012	Output Power			△	0x430C
H013	Output Torque（%）			△	0x430D
H014	Target Torque（%）			△	0x430E
H015	Encoder Phase Sequence Adjustment			△	0x430F
H016	Reserved			△	0x4310
H017	Current Stage Speed for Multi-stage Speed			△	0x4311
H018	Input Pulse Frequency (0.01KHz)			△	0x4312
H019	Feedback Speed（Hz）			△	0x4313
H020	Feedback Speed (rpm)			△	0x4314

H021	Monitoring AI1			△	0x4315
H022	Monitoring AI2			△	0x4316
H023	Monitoring AI3			△	0x4317
H024	Reserved			△	0x4318
H025	Power-On Time (h)			△	0x4319
H026	Running Time (h)			△	0x431A
H027	Input Pulse Frequency （Hz）			△	0x431B
H028	Reserved			△	0x431C
H029	Reserved			△	0x431D
H030	Main Frequency X（Hz）			△	0x431E
H031	Accessorial Frequency Y(Hz)			△	0x431F
H032	Torque Sent by Master			△	0x4321
H033	Frequency Sent by Master			△	0x4322
H034	Quantity of Slaves			△	0x4323
H035	Quantity of Slaves			△	0x4324
H036	Accumulative Power-on Time			△	0x4325
H037	Accumulative Running Time			△	0x432C
H044	Encoder Feedback Angle			△	0x4300
H049	AI4 voltage (indicated by digital value)			△	0x4331

Note: × Indicating that function code can only be modified in stop state.

√ Indicating that function code can be modified both in stop and run state.

△ Indicating that function code can only be checked in stop or run state but cannot be modified.

○Indicating that function code cannot be initialized as inverter restores manufacturer’s value but can only be modified manually.

* Indicating that function code can only be modified by manufacture.

Appendix 7 Expansion Card

I. Model

Name	Model	Function
PG card	E30CPG01	Differential resolver card
	E30FPG01	Non-Differential resolver card
	E30XB01\ E30XB02	Resolver card with 0.5 or 0.286 transformation ratio
	E30JDZ01	Absolute encoder card
IO card	E30DIO01	DI,DO, relay card
	E30AIO01	AI, AO, PT100 and PT1000 card
Communication card	E30MOD01	Isolated RS-485 expansion card
	E30PN01	Profinet expansion card
CAN communication	E30CAN01	CAN expansion card
BACnet communication	E30BACNET01	BACnet expansion card

II. Specification

E30CPG01

	Function	Response speed	Output resistance	Voltage range	Output current
5V, CM	Power	---	About 300ohm	5V	300mA
A，AN B，BN	Differential encoder signal	0~200KHz	---	±5V	---

E30FPG01

	Function	Response speed	Output resistance	Voltage range	Output current
+15V, CM	Power	---	About 300ohm	15±1.5V	300mA
PGA, PGB	Non-differential encoder signal	0~80KHz	---	0~15V	---

E30DIO01

	Function	Response speed	Output resistance	Voltage range	Output current
DIA-DID	4 DI input	---	---	0-24V	---

TA1\TB1\TC1 TA2\TB2\TC2	2 relay output	---	---	---	3A/250VAC 3A/30VDC
+24V,CM	DIA-DID power	---		24V±2V	50mA

E30AIO01

	Function	Response speed	Output resistance	Voltage range	Input/Output current
AI4	1 AI	---	---	0-5V, 0-10V,	0-20mA, 4-20mA
AO3	1 AO	---	---	0-10V	0-20mA, 4-20mA
10V,CM	AI4\AO3 Power	---	---	10V±0.1 V	20mA
PT,CM	PT100\PT1000 input	---	PT100:100Ω PT1000:1000Ω （0℃）	---	---

E30XB01\ E30XB02

	Function	Response speed	Output resistance	Voltage range	Input/Output current
RE1、RE2	Resolver excitation signal	10KHz	---	7V	---
COS+\COS-	Differential cosine signal	---	---	Based on the transformation ratio	---
SIN+\SIN-	Differential Sine Signal	---	---	Based on the transformation ratio	---

E30JDZ01

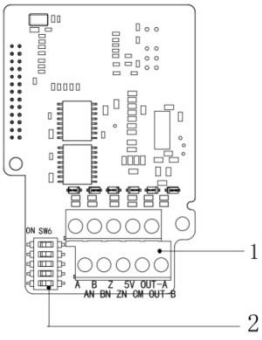
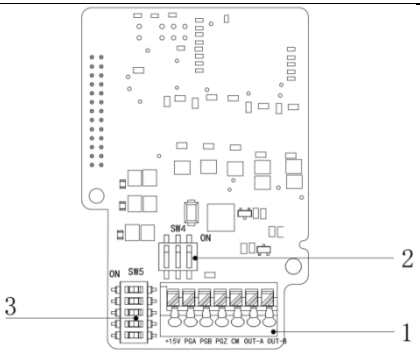
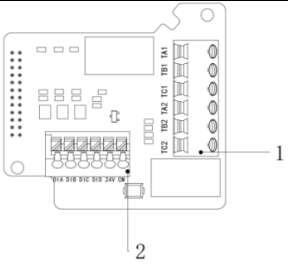
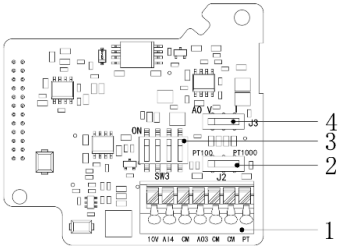
	Function	Response speed	Output resistance	Voltage range	Input/Output current
VCC	Power	---	---	5V	---
PS、/PS	Differential Signal				---
GND	Ground	---	---	---	---

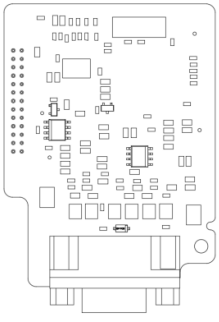
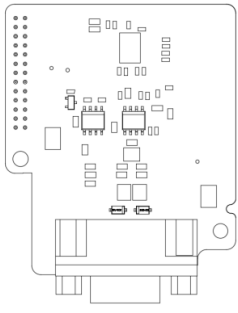
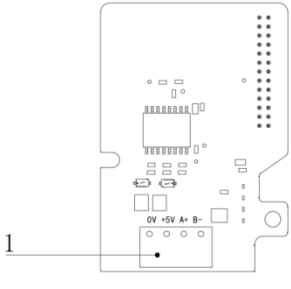
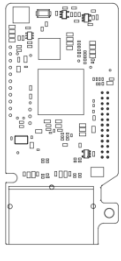
E30MOD01

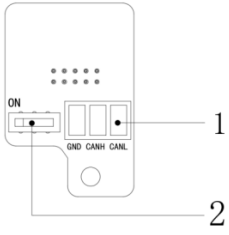
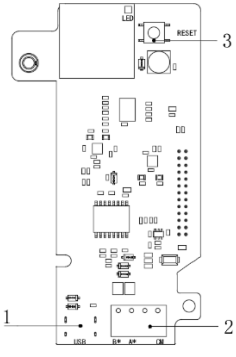
	Function	Response speed	Output resistance	Voltage range	Input/Output current
5V	Power	---	---	5V	---

A+\B-	Differential Signal				---
0V	Ground	---	---	---	---

III Dimension and installation

E30CPG01	E30FPG01
	
1.Terminal 2.Frequency - division DIP switch（not supported）	1.Terminal 2.Frequency - division DIP switch（not supported） 3.Collector Open Circuit and Push-Pull Encoder Selection Switch
E30DIO01	E30AIO01
	
2 relay output 2. 4 Digit input	1.Terminals include one AI, one AO and one PT 2.J2 PT100/PT1000 selection switch 3.SW3 Analog input voltage - current selection DIP Switch 4.Analog output voltage - current selection switch
E30XB01\ E30XB02	E30JDZ01

	
DB9 port	DB9 port
E30MOD01	E30PN01
	
1.Pluggable terminal	PN bus port
E30CAN01	E30BACNET01

	
1. Terminal 2. Terminal Resistor Selection Switch	1.USB 2.BACnet terminal 3.Reset button
Note: Models V2 and above support the aforementioned expansion card.	

IV Instruction

1. E30CPG01

1.1 Function

PG card must be selected when the drive is at the closed-loop vector control mode. PG card includes 2 orthogonal encoder signal process circuits, which can accept encoder signal of differential output, open-collector output, and push-pull output type. EPG01 is differential output PG card. The power of differential encoder is +5V. User can select it according to actual situation.

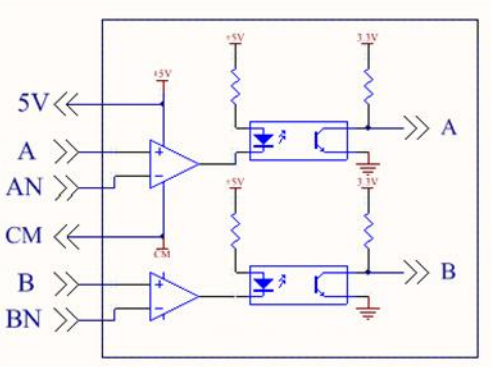
1.2 Terminal and DIP

A	AN	B	BN	+5V	CM

▪

A, AN, B and BN are differential encoder signal input terminals. 5V and GND are power and grounding of differential encoder.

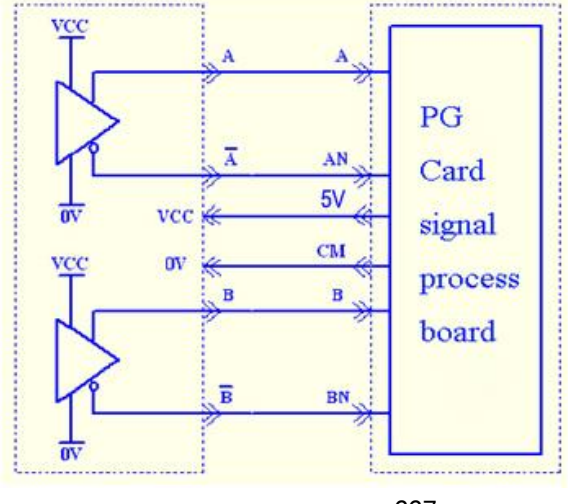
1.3 Diagram



1.4 Caution

1. The signal wire of encoder should be far away from power wire.
2. Please select shielding wire as the encoder signal wire, and one end of it should be connected to grounding.
3. The given direction of inverter, the rotation direction of motor (from output axis of motor) and the rotation direction of encoder should be the same.

1.5 Connection



Differential output encoder (VCC=5V, please indicate it when differential encoder is selected).

2. E30FPG01

2.1 Function

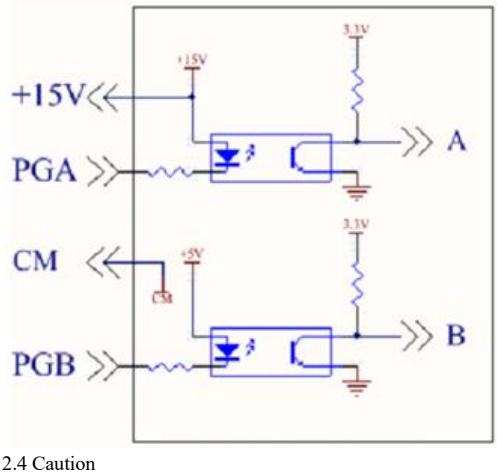
PG card must be selected when the drive is at the closed-loop vector control mode. PG card includes 2 orthogonal encoder signal process circuits, which can accept encoder signal of differential output, open-collector output, and push-pull output type. EPG02 is non-differential output PG card. The power of differential encoder is +15V. Besides, PG card can deal with encoder signal for frequency-division output (output is 2 orthogonal signal). User can select it according to actual situation.

2.2 Terminal and DIP

+15V	PGA	PGB	CM

PGA and PGB are non-differential encoder signal input terminals. +15V and CM are power and grounding of non-differential encoder.

2.3 Diagram

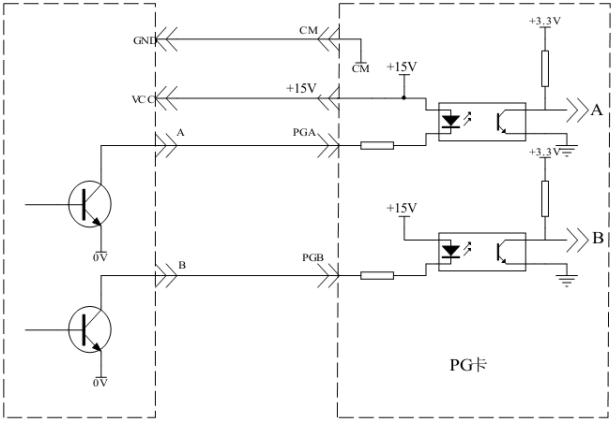


2.4 Caution

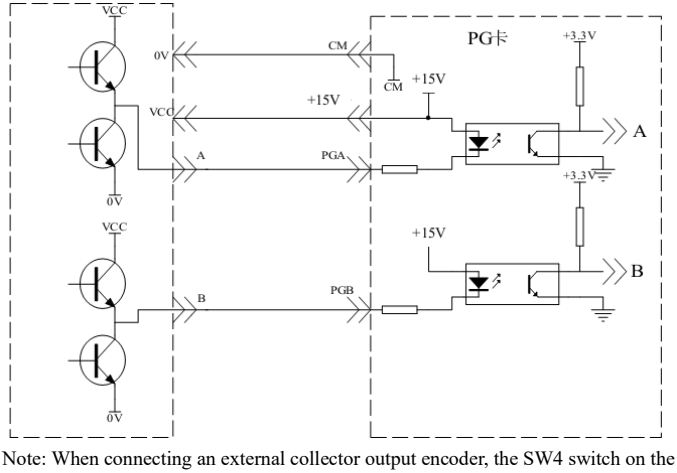
1. The signal wire of encoder should be far away from power wire.
2. Please select shielding wire as the encoder signal wire, and one end of it should be connected to grounding.
3. The length of shielding wire should be shorter than 30m, if user needs the wire longer than 30m, please indicate it.
4. The given direction of inverter, the rotation direction of motor (from output axis of motor) and the rotation direction of encoder should be the same.

2.6 Connection

Open-collector output encoder



Push-Pull output encoder



Note: When connecting an external collector output encoder, the SW4 switch on the PG card needs to be set to ON, which is the factory default state. When connecting a push-pull output encoder, the SW4 switch on the PG card should be set to OFF.

3. E30XB01\E30XB02

3.1 Support for sine-cosine resolver:

The functional relationship between its output voltage and the rotor rotation angle is a sine or cosine function. Linear rotary transformers and proportional rotary transformers are not supported, and the cable length of the resolver is less than or equal to 30 meters. The encoder connector terminals connected to J1 (viewed from the soldering tab towards the drive side) are arranged as shown in the following figure:

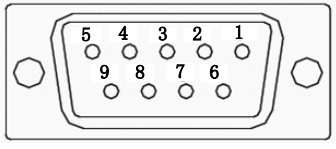


Table 4 - 4 - 1 Encoder Connector Terminal Names and Functions

Code	Name	Signal	Function
CN2-1	RE2	Encoder excitation negative	Connect to the negative excitation signal of the servo motor
CN2-2	VCC	+5V power	+5V power
CN2-3	KTY	Motor temperature detection	Motor temperature detection
CN2-4	NC	No connection	No connection
CN2-5	RE1	Encoder excitation positive	Connect to the positive excitation signal of the servo motor
CN2-6	COS-	Resolver feedback COS-	Connect to the feedback COS- signal of the servo motor
CN2-7	COS+	Resolver feedback COS+	Connect to the feedback COS+ signal of the servo motor
CN2-8	SIN-	Resolver feedback SIN-	Connect to the feedback SIN- signal of the servo motor
CN2-9	SIN+	Resolver feedback SIN+	Connect to the feedback SIN+ signal of the servo motor
	HOUSING	——	Shielding (plug housing)

Note: both ends of the shielding layer of the resolver cable must be reliably grounded. On the servo drive side, it must be connected to the PE terminal; on the motor side, it must be connected to the motor housing.

4. E30JDZ01

Supports Tamagawa 4 - core 23 - bit absolute encoder (single - turn). The length of the encoder cable is

less than or equal to 30 meters. The arrangement of the encoder connector terminals connected to J1 (viewed from the solder tab side towards the drive side) is as shown in the following figure:

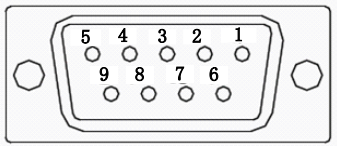


Table 4 - 4 - 2 Encoder Connector Terminal Names and Functions

Code	Name	Signal	Function
CN2-1	VCC	+5V Power	+5V Power
CN2-2	VCC	+5V Power	+5V Power
CN2-3	PS	Differential signal PS	Connect to absolute encoder A+
CN2-4	/PS	Differential signal /PS	Connect to absolute encoder B-
CN2-5	GND	Ground	Ground
CN2-6	GND	Ground	Ground
CN2-7	NC	No connection	No connection
CN2-8	NC	No connection	No connection
CN2-9	KTY	Motor temperature detection	Motor temperature detection
	HOUSING	——	Shielding (plug housing)

Note: both ends of the shielding layer of the absolute cable must be reliably grounded. On the servo drive side, it must be connected to the PE terminal; on the motor side, it must be connected to the motor housing.

5. E30DIO01

5.1 Function: 4 expansion DI terminals and 2 relay outputs. Refer to the function code description for the FF expansion terminal.

5.2 Terminals and DIP Switches

DIA	DIB	DIC	DID	+24V	CM	TA1	TB1	TC1	TA2	TB2	TC2

DIA～DID are 4 groups of expanding digital input. TA1/TB1/TC1 and TA2/TB2/TC2 are two groups of relay contacts.

6. E30AIO01

6.1 Function :1 expansion AI terminal and 1 AO output terminal, 1 PT terminal.

6.2 Terminals and DIP Switches

10V	AI4	CM	A03	CM	PT	CM

AI4 switch selection

F203=7，select AI4				
SW3 DIP switch				
DIP switch1	DIP switch 2	DIP switch 3	DIP switch4	Speed control mode

ON	ON	OFF	OFF	0~10V
ON	OFF	OFF	OFF0mA	0~5V
OFF	OFF	ON	ON	0~20mA

AO3 switch selection

AO3		P620		
		0	1	2
J3 position	V	0～5V	0～10V	Reserved
	I	Reserved	0～20mA	4～20mA

PT100, PT1000 DIP switch

J2 switch to PT100	J2 switch to PT1000
F772=1	F772=2

7. E30MOD01

7.1 Function: expansion isolated Modbus, Modbus channel is selected by F961.

7.2 Terminal

B-	A+	+5V	0V

This expansion card is mainly applied in circumstance with severe interference. Twisted - pair cables with a shielding layer is adopted, and the shielding layer is grounded.

8. E30PN01

8.1 Function: Profinet expansion, bus connection and related settings. Refer to the function code in Section P5.

9. E30CAN01

9.1 CAN communication (free protocol)

9.2 Terminal

GND	CANH	CANL

GND	CAN	CAN Cable shielding layer	CAN Cable shielding layer
CANH		CAN_H high bit	CAN baud rate：50/100/125/250/500/1000kbps
CANL		CAN_L low bit	

The inverters with frame V2 and above support CAN communication terminals. GND needs to be connected between drives. The shielded twisted - pair cables is recommended for communication cable. For frequency inverter at the beginning and end of the bus (as shown in the figure below), internal DIP switch J11 is set ON state, and the switches of other drives are set to the OFF state. The shielding layer is generally grounded reliably at a single point.

10. E30BACNET01

10.1 Function

1.BACnet MS/TP

2. 485 Communication to BACnet Communication

3. USB update program

10.2 Terminal definition

B*	BACnet communiction	BACnet data channel
A*		
CM		Power ground

10.3 State indicator

Indicator state	Definition
TX1 flashes	BACnet sends data.
RX1 flashes	BACnet receives data.
TX0 flashes	Inverter sends data
RX0 flashes	Inverter receives data

Note: When TX1 and RX1 flash alternately, the BACnet bus communication is normal; when TX0 and RX0 flash alternately, the communication between the expansion card and the frequency inverter is normal.

10.4 USB port

BACnet expansion card provides a standard TYPE - C interface, which is used for script program update in the BACnet card.

10.5 Reset button

When setting the communication baud rate of the BACnet, user need to press the reset button to refresh.

10.6 Communication Baud Rate

The BACnet protocol of the master station is converted into the Modbus protocol through BACnet bus card to communicate with frequency inverter. Expansion baud rate of the frequency inverter F984 only supports 57600.

BACnet baud rates support 9600, 19200, 38400, 57600, 76800, and 115200. The corresponding transmission distances are related to the environment and transmission medium. The reference values are as follows:

Baud rate (bps)	9600	19200	38400	57600	76800	115200
Transmission distance (m)	1200	850	425	285	210	140

Note :when setting the baud rate of the BACnet, user need to press the reset button or power on the frequency inverter again.

10.7 Inverter communication parameters

Function code	Definition	Setting value

F900	Communication Address	1
F981	Communication mode	2：RTU
F982	Stop bits	2：2
F983	Parity Check	0：invalid
F984	Baud Rate	6：57600
F928	BACnet address	According to the requirements
F929	BACnet baud rate(Kbps)	According to the requirements
F933	BACnet device number (low position)	According to the requirements
F962	BACnet device number (high position)	According to the requirements

10.8 BACnet communication parameters

BACnet object ID	BACnet object name	RegType	Function code and address	Read - write attributes
1	Contr Mod	AV(Analog Value)	F106	R/W
2	Max frq	AV(Analog Value)	F111	R/W
3	Min frq	AV(Analog Value)	F112	R/W
4	Target frq	AV(Analog Value)	F113	R/W
5	Acc time1	AV(Analog Value)	F114	R/W
6	Dec time1	AV(Analog Value)	F115	R/W
7	VF Linear	AV(Analog Value)	F138	R/W
8	Carry Freq	AV(Analog Value)	F153	R/W
9	Fact Reset	AV(Analog Value)	F160	R/W
10	Prim Set X	AV(Analog Value)	F203	R/W
11	Spd Source	AV(Analog Value)	F207	R/W
12	2/3 Mod	AV(Analog Value)	F208	R/W
13	Rel func	AV(Analog Value)	F300	R/W
14	DO1 func	AV(Analog Value)	F301	R/W
16	DI1 Set	AV(Analog Value)	F316	R/W
17	DI2 Set	AV(Analog Value)	F317	R/W
18	DI3 Set	AV(Analog Value)	F318	R/W
19	DI4 Set	AV(Analog Value)	F319	R/W
20	DI5 Set	AV(Analog Value)	F320	R/W
21	DI6 Set	AV(Analog Value)	F321	R/W
24	AI1 LowLm	AV(Analog Value)	F400	R/W
25	AI2 lowLm	AV(Analog Value)	F406	R/W

26	AO1 func	AV(Analog Value)	F431	R/W
27	AO2 func	AV(Analog Value)	F432	R/W
28	DO1 Pulse	AV(Analog Value)	F453	R/W
29	Limit func	AV(Analog Value)	F607	R/W
30	Lowfrq ant	AV(Analog Value)	F641	R/W
31	Mult key	AV(Analog Value)	F643	R/W
32	SpdConTQLm	AV(Analog Value)	F822	R/W
33	BAC Addr	AV(Analog Value)	F928	R/W
34	BAC Baud	AV(Analog Value)	F929	R/W
35	BAC inst Low	AV(Analog Value)	F933	R/W
36	BAC inst High	AV(Analog Value)	F962	R/W
37	SP/TQ Swit	AV(Analog Value)	FC00	R/W
38	TQ A/D Tim	AV(Analog Value)	FC02	R/W
39	Tq Channel	AV(Analog Value)	FC06	R/W
40	Tq Rate	AV(Analog Value)	FC07	R/W
41	Tq Given	AV(Analog Value)	FC09	R/W
42	Fwd Spd LM	AV(Analog Value)	FC23	R/W
43	ETq LM Per	AV(Analog Value)	FC30	R/W
44	TQ Im gen	AV(Analog Value)	FC35	R/W
45	AO3 func	AV(Analog Value)	P624	R/W
60	Out Frq	AI(Analog Input)	0x1000	R
61	Out Vot	AI(Analog Input)	0x1001	R
62	Out Cur	AI(Analog Input)	0x1002	R
63	Pole/frq	AI(Analog Input)	0x1003	R
64	VN Vot	AI(Analog Input)	0x1004	R
65	Drivstatus	AI(Analog Input)	0x1005	R
66	OutTQ Per	AI(Analog Input)	0x1006	R
67	Rad Temp	AI(Analog Input)	0x1007	R
68	PID Target	AI(Analog Input)	0x1008	R
69	PID Feedbk	AI(Analog Input)	0x1009	R
70	Power VaI0	AI(Analog Input)	0x100A	R
71	DI status	AI(Analog Input)	0x100B	R
72	DO status	AI(Analog Input)	0x100C	R
73	AI1 Val	AI(Analog Input)	0x100D	R

74	AI2 Val	AI(Analog Input)	0x100E	R
76	Ipul F Per	AI(Analog Input)	0x1011	R
77	Opul F Per	AI(Analog Input)	0x1012	R
78	Spd Phase	AI(Analog Input)	0x1013	R
79	Mont count	AI(Analog Input)	0x1014	R
80	Mont AO1	AI(Analog Input)	0x1015	R
81	Mont AO2	AI(Analog Input)	0x1016	R
82	Curt Spd	AI(Analog Input)	0x1017	R
83	Power VaI1	AI(Analog Input)	0x1018	R
84	OtCur High	AI(Analog Input)	0x101A	R
85	OtCur Low	AI(Analog Input)	0x101B	R
86	Drive rat	AI(Analog Input)	0x101C	R
87	Drive ready	AI(Analog Input)	0x101D	R
88	Mont AO3	AI(Analog Input)	0x1029	R
89	AI4 Val	AI(Analog Input)	0x102A	R
100	Contr Word	AO(Analog Output)	0x2000	W
101	Lock param	AO(Analog Output)	0x2001	W
102	AO1 out	AO(Analog Output)	0x2002	W
103	AO2 out	AO(Analog Output)	0x2003	W
104	F0 out	AO(Analog Output)	0x2004	W
105	Contr DO1	AO(Analog Output)	0x2005	W
107	Contr SD	AO(Analog Output)	0x2007	W
108	V/F vol	AO(Analog Output)	0x2009	W
109	AO3 out	AO(Analog Output)	0x201D	W
120	DI1 Terminal	BI(Binary Input)		R
121	DI2 Terminal	BI(Binary Input)		R
122	DI3 Terminal	BI(Binary Input)		R
123	DI4 Terminal	BI(Binary Input)		R
124	DI5 Terminal	BI(Binary Input)		R
125	DI6 Terminal	BI(Binary Input)		R
128	DO1 Terminal	BI(Binary Input)		R
130	Rly Terminal	BI(Binary Input)		R
131	Drive ready	BI(Binary Input)		R
132	DIA Terminal	BI(Binary Input)		R

133	DIB Terminal	BI(Binary Input)		R
134	DIC Terminal	BI(Binary Input)		R
135	DID Terminal	BI(Binary Input)		R

Appendix 8 Master/Slave Control

I. Overview

Master/slave control means several drives to control same system, which motor shafts are connected together with gear, chain, or conveyor. The load is averagely distributed among all drives. Master is controlled by external signal; master communicates with slaves by cables.

The link types between motors include rigid connection and flexible connection.

Rigid connection means motors are connected by gear, chain or nearer synchronous belt. The speed difference between master and slave is small, master control mode is speed control, slave control mode is torque control.

Flexible connection means motors are connected by conveyor, the speed of master and slave has a tiny difference, master control mode is speed control, and slave control mode is also speed control.

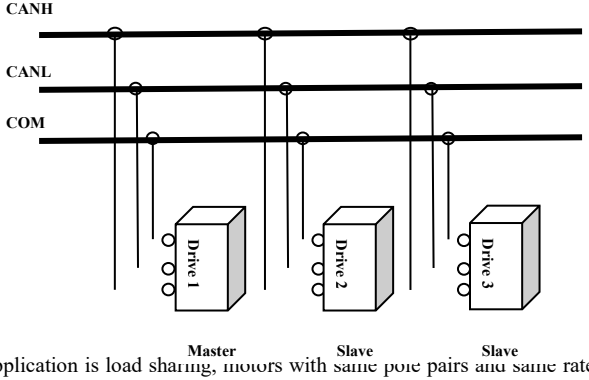
II. Signal Connection

1. CAN communication is adopted.
2. CAN communication distance

F926	6	5	4	3	2	1
Baud rate (kbps)	**1000**	**500**	**250**	**125**	**100**	**50**
Communication distance (m)	**40**	**130**	**270**	**530**	**620**	**1300**

The distance is measured value in the experiment, it has some difference with actual communication distance. User should adjust the distance according to actual situation, and shielding cable is suggested to be used.

3. Control cables are connected to master, master is connected to slave by communication cable.



4. When the application is load sharing, motors with same pole pairs and same rated frequency should be selected.

III. System Debugging

Please make sure all cables are connected correctly. Set motor parameters, test control loop and motor running when inverter runs at low frequency in V/F control mode.

Check motor running direction. Each motor should run separately in V/F control mode, all motor running directions should be same, if the running direction is different, please change any two phases of motor.

Before setting master/slave control mode, please study each motor parameters separately.

IV. Parameters Setting

1. Rigid connection

Master: speed mode

Function code	Definition	Setting range	Setting value	Remarks
F106	Control mode	0: Sensorless vector control (SVC); 1: Closed-loop vector control (VC); 2: V/F; 3: Vector control 1 6: PMSM sensorless vector control 8: PMSM close-loop vector control	**0**	**Must be**
F111	Max Frequency (Hz)	F113～590.00	50.00	Same for master/salve
F200	Source of start command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	**4**	
F201	Source of stop command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	**4**	**Must be**
F209	Selecting the mode of stopping the motor	0: Stop by deceleration time; 1: coast to stop 2: Stop by DC braking	**1**	
F911	Point-point communication selection	0: Disabled 1:Enabled	**1**	**Must be**
F912	Master and slave selection	0: Master 1:Slave	**0**	**Must be**
F915	Slave action when master stops	1: Coast to stop 2: Deceleration to stop	1	
F917	Slave following master command selection	0: Given torque(torque) 1: Given frequency 1(Droop) 2: Given frequency 2 (Droop)	**0**	**Must be**

F926	CAN baud rate (kbps)	0:20 1:50 2:100 3:125 4: 250 5:500 6:1000	**6**	**Same for master/salve**

Slave: torque mode

Function code	Definition	Setting range	Setting value	Remarks
F106	Control mode	0: Sensorless vector control (SVC); 1: Closed-loop vector control (VC); 2: V/F; 3: Vector control 1 6: PMSM sensorless vector control 8: PMSM close-loop vector control	**0**	**Must be**
F111	Max Frequency (Hz)	F113～590.00	**50.00**	**Same for master/salve**
F200	Source of start command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	**4**	**Must be**
F201	Source of stop command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad＋Terminal＋MODBUS	**4**	**Must be**
F203	Main frequency source	10：Modbus	**10**	**Must be**
F209	Selecting the mode of stopping the motor	0: Stop by deceleration time; 1: Coast to stop 2: Stop by DC braking	**1**	
F911	Point-point communication selection	0: Disabled 1:Enabled	**1**	**Must be**
F912	Master and slave selection	0: Master 1:Slave	**1**	**Must be**
F913	Running command of slave	0: Slave not following running commands of master 1: Slave following running commands of master	1	**Must be**
F914	Fault information of slave	Ones: slave fault information 0: Not sending fault information 1: Sending fault information	01	**Must be**

		Tens: master's reaction when it loses slave's response 0: No reaction 1: Alarm		
F916	Slave action when master stops	1: Coast to stop 2: Deceleration to stop	1	**Must be**
F917	Slave following master command selection	0: Given torque(torque) 1: Given frequency 1(Droop) 2: Given frequency 2 (Droop)	**0**	**Must be**
F922	Window	0.00～10.00	0.50	
FC00	Speed/torque control selection	0：Speed control 1：Torque control 2：Terminal switchover	**1**	**Must be**
FC06	Torque given channel	0: Digital given (FC09) 1: Analog input AI1 2: Analog input AI2 4: Pulse input channel FI 5: Communication 6: Analog input AI4	**5**	**Must be**
F926	CAN baud rate (kbps)	1:50 2:100 3:125 4: 250 5:500 6:1000	**6**	**Same for master/salve**

2. Flexible connection

Master: Speed mode

Function code	Definition	Setting range	Setting value	Remarks
F111	Max Frequency (Hz)	F113～590.00	**50.00**	**Same for master/salve**
F200	Source of start command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad ＋ Terminal ＋ MODBUS	**4**	**Must be**
F201	Source of stop command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad ＋ Terminal ＋ MODBUS	**4**	**Must be**
F209	Selecting the mode of stopping the motor	0: Stop by deceleration time; 1: Coast to stop 2: Stop by DC braking	**1**	

F911	Point-point communication selection	0: Disabled 1:Enabled	**1**	**Must be**
F912	Master and slave selection	0: Master 1:Slave	0	Must be
F915	Slave action when master stops	0: Continue running 1: Coast to stop 2: Deceleration to stop	1	
F917	Slave following master command selection	0: Given torque(torque) 1: Given frequency 1(Droop) 2: Given frequency 2 (Droop)	1	Must be
F926	CAN baud rate (kbps)	1:50 2:100 3:125 4: 250 5:500 6:1000	6	Same for master/salve

Slave: Speed mode

Function code	Definition	Setting range	Setting value	Remarks
F111	Max Frequency (Hz)	F113～590.00	50.00	Same for master/salve
F200	Source of start command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad ＋ Terminal ＋ MODBUS	4	Must be
F201	Source of stop command	0: Keypad command; 1: Terminal command; 2: Keypad＋Terminal; 3: MODBUS; 4: Keypad ＋ Terminal ＋ MODBUS	4	Must be
F203	Main frequency source	10：Modbus	10	Must be
F209	Selecting the mode of stopping the motor	0: Stop by deceleration time; 1: Coast to stop 2: Stop by DC braking	1	
F911	Point-point communication selection	0: Disabled 1:Enabled	1	Must be
F912	Master and slave selection	0: Master 1:Slave	1	Must be
F913	Running command of	0: Slaves do not follow	1	Must be

	slave	master running commands 1: Slaves follow master running commands		
F914	Fault information of slave	Ones: slave fault 0: Don't send fault information 1: Send fault information Tens: master's reaction when it loses slave's response 0: No reaction 1: Alarm （Er44）	01	Must be
F916	Slave following master command selection	1: Coast to stop 2: Deceleration to stop	1	Must be
F917	Slave following master command selection	0: Given torque(torque) 1: Given frequency1(Droop) 2: Given frequency2(Droop)	1	Must be
F923	Droop control	0.0 (Invalid) 0.1～30.0	0.0	
F926	CAN baud rate (kbps)	1:50 2:100 3:125 4: 250 5:500 6:1000	6	Same for master/salve

Note: user must set the parameters according to the table when the parameters' remarks are "must be".

V. Remarks

1. If baud rate must be decreased because of equipment distance, the time interval of master sending command must be extended.
2. The rated frequency of master and slave must be same.
3. The control mode (F106) of master and slave must be same.
4. Direction of master and slave must be same.
5. When rigid connection and in torque control, if slave cannot start because of low torque, torque bias should be increased.
6. Transfer boards are needed when master communicates with several slaves, please contact with manufacture.

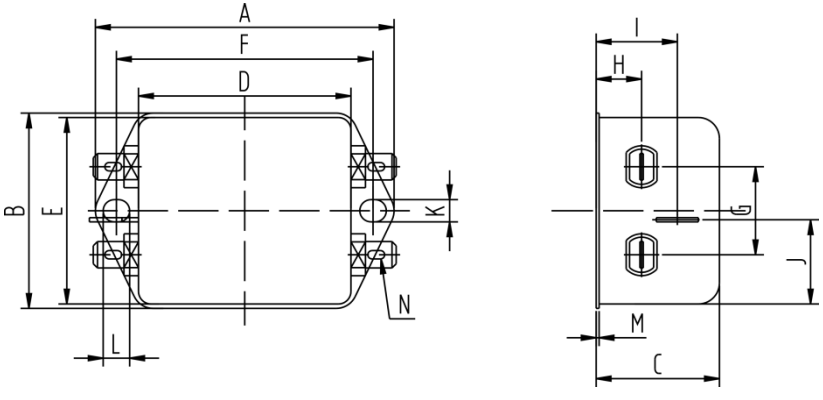
Appendix 9 Input Filter Model and Dimension

1. Input filter model

Inverter model	Filter mode	Remarks
E3000-0004S2	FN2060-6-06	1-phase plastic housing
E3000-0007S2	FN2060-10-06	
E3000-0015S2	FN2060-20-06	
E3000-0022S2	FN2060-20-06	
E3000-0004T2	FN3258-7-44	3-phase 220V plastic housing
E3000-0007T2	FN3258-7-44	
E3000-0015G/0022PT2	FN3258-16-44	
E3000-0022G/0030PT2	FN3258-16-44	
E3000-0030G/0040PT2	FN3258-16-44	
E3000-0007T3	FN3258-7-44	3-phase 380V plastic housing
E3000-0015G/0022PT3	FN3258-7-44	
E3000-0022G/0030PT3	FN3258-16-44	
E3000-0030G/0040PT3	FN3258-16-44	
E3000-0040G/0055PT3	FN3258-16-44	
E3000-0055G/0075PT3	FN3258-16-44	
E3000-0075G/0110PT3	FN3258-42-33	
E3000-0110G/0150PT3	FN3258-42-33	
E3000-0150G/0185PT3	FN3258-42-33	
E3000-0185G/0220PT3	FN3258-55-34	
E3000-0220G/0300PT3	FN3258-55-34	
E3000-0300G/0370PT3	FN3258-75-34	3-phase 380V metal housing
E3000-0370G/0450PT3	FN3258-100-35	
E3000-0450G/0550PT3	FN3258-100-35	
E3000-0550G/0750PT3	FN3359-180-28	
E3000-0750G/0900PT3	FN3359-180-28	
E3000-0900G/1100PT3	FN3359-250-28	
E3000-1100G/1320PT3	FN3359-250-28	
E3000-1320T3	FN3359-320-28	
E3000-1600G/1850PT3	FN3359-400-99	
E3000-1850G/2000PT3	FN3359-400-99	

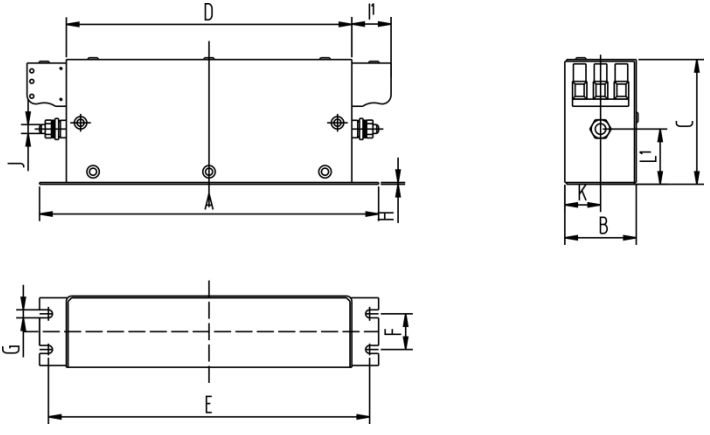
1.Dimension

1) FN2060 dimension and installation



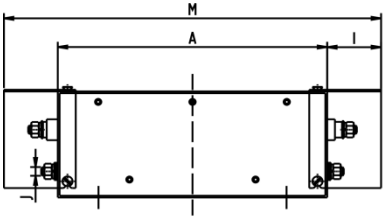
Model	FN2060-6-06	FN2060-10-06	FN2060-20-06
A	71	85	113.5±1
B	46.6	54	57.5±1
C	29.3	30.3	45.4±1
D	50.5	64.8	94±1
E	44.5	49.8	56
F	61	75	103
G	21	27	25
H	10.8	12.3	12.4
I	19.3	20.8	32.4
J	20.1	19.9	15.5
K	5.3	5.3	4.4
L	6.3	6.3	6
M	0.7	0.7	0.9
N	6.3×0.8		

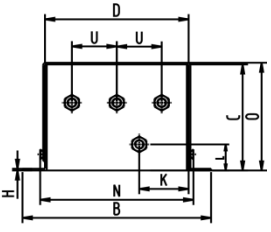
2) FN3258 dimension and installation

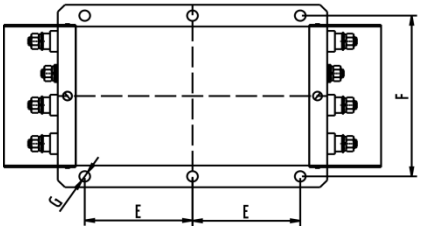


Model	FN3258-7 -44	FN3258-16 -44	FN3258-42 -33	FN3258-55 -34	FN3258-75 -34	FN3258-100 -35
A	190	250	310	250	270	270
B	40	45	50	85	80	90
C	70	70	85	90	135	150
D	160	220	280	220	240	240
E	180	235	295	235	255	255
F	20	25	30	60	60	65
G	4.5	5.4	5.4	5.4	6.5	6.5
H	1	1	1	1	1.5	1.5
I1	22	22	25	39	39	45
J	M5	M5	M6	M6	M6	M10
K	20	22.5	25	42.5	40	45
L1	29.5	29.5	37.5	26.5	70.5	64

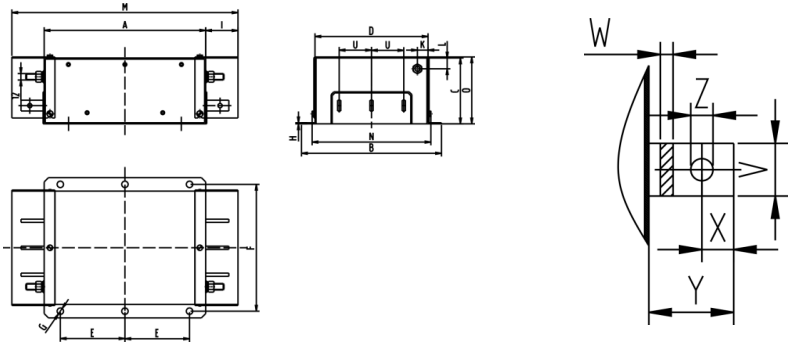
3) FN3359 Dimension and Installation







Model	FN3359-180-28	FN3359-250-28
A	300	300
B	210	230
C	120	125
D	160	180
E	120	120
F	185	205
G	φ12	φ12
H	2	2
I	33	33
J	M10	M10
K	55	62.5
L	30	35
M	420	420
N	171	191
O	127	132
U	50	55



Model	FN3359-320-28	FN3359-400-99
A	300	300
B	260	260
C	115	115
D	210	210
E	120	120
F	235	235
G	φ12	φ12
H	2	2
I	43	43
J	M12	M12
K	20	20
L	20	20
M	440	440
N	221	221
O	122	122
U	60	60
V	25	25
W	6	6
X	15	15
Y	40	40
Z	φ10.5	φ10.5

Note:

1. **E3000 series inverter without built-in filter satisfies the CE requirements only with an EMC filter installed on the power input side.**

2.**When frequency inverter model does not include R3, the customer should select above options. There is no external filter for 200kw and above 200kw AC drive; they can satisfy the CE requirements.**

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